



30 Salisbury Road, Hornsby, NSW 2077
PO Box 50, Hornsby, NSW 1630 Australia
Phone: (02) 9477 8444
Fax: (02) 9476 6558

Information for Ingersoll-Rand Portable Compressor **RISK ASSESSMENT**

Models 7/21 – 7/120



CONTENTS

Applicability

Risk Information

APPLICABILITY

The following Risk Assessment document is applicable to the following models of Clark Forklift Truck:

7/21
7/26
7/31
7/41
7/51
7/71
7/120

RISK INFORMATION

Consistent with the requirements of the Australian nationally harmonised Work Health and Safety Act and the Work Health and Safety Regulation, an assessment of risk has been conducted by the manufacturer, and used to produce the manuals and instructions which are supplied with a new machine.

You are directed to read and understand the Operations & Maintenance Manuals, as well as any other documentation provided, which show the risks presented by this machine.

RISK ASSESSMENT - Portable Air Compressor

Subject: Ingersoll-Rand, Air Compressor Model 7/41

HAZARD

RISK Detail

LEVEL

CONTROL

1. Suitability of the type of plant for the particular task

1.1 No risk identified if used within the capabilities outlined in the Operator Manual

2. Actual and intended use in the workplace

2.1	Compressor move from tow vehicle	Crush injury	Medium	Chock wheels when not attached to tow vehicle
2.2	Hoses/lines run poorly on site - get cut	Whip / strike injury	High	Always protect hoses and plan layout of hoses onsite
2.3	Person is air blasted	Compression injury	Medium	As per Operator Manual, never direct compressed air at people
2.4	Machine rolls away after parked on slope without chocks	Crush injury	Medium	Chock wheels when not attached to tow vehicle. Never park on slope
2.5	Incorrect fittings used - hose fail	Whip / strike injury	Medium	Always use correct hose fittings. Check integrity daily

3. Environmental conditions and terrain in which plant is used

3.1	Machine rolls away after parked on slope without chocks	Crush injury	Medium	Chock wheels when not attached to tow vehicle. Never park on slope
3.2	Machine used in confined area	Poisoning/death from exhaust gas	High	Always use in open and well ventilated areas
3.3	Machine used in confined area	Hearing damage due to noise	Medium	Always use hearing protection and use in open areas to reduce noise reflection/amplification
3.4	Machine used in suburban areas	Hearing damage due to noise	Medium	Always use in open areas and abide by local noise restrictions. Always use hearing protection

4. Foreseeable abnormal situations, misuse and fluctuation of operating conditions

4.1	Incorrect tooling used	Failure of equipment - severe injury to operator	Medium	Always use correct tooling, appropriate to the machine and environment
4.2	Machine rolls away after parked on slope without chocks	Crush injury	Medium	Chock wheels when not attached to tow vehicle. Never park on slope
4.3	Incorrect fittings used - hose fail	Whip / strike injury	Medium	Always use correct hose fittings. Check integrity daily
4.4	Overheat engine	Burn injury when checking engine	Medium	Daily maintenance to check coolant level. Maintenance by trained & experienced technicians
4.5	Fat tyre - continue to travel	Equip damage, possible rollover	Low	No risk identified to humans
4.6	Not tie machine down correctly during transport	Comes off transport, rolls into pedestrian	Medium	Tie points are coloured - refer to Operator Manual
4.7	Incorrect fuel used	Damage to equipment only	Medium	Refer to Operator Manual for correct maintenance procedure. Daily maintenance to identify
4.8	Brake system not maintained/connected properly	Run away machine - impact bystander	Medium	Always use jockey wheel to lift and lower the compressor on/off the towing vehicle
4.9	Lift compressor onto tow vehicle without jockey wheel	Back injury	Medium	Always use jockey wheel to lift and lower the compressor on/off the towing vehicle

5. Potential for injury due to entanglement, crushing, trapping, cutting, stabbing, puncturing, shearing, abrasion, tearing and stretching:

5.1	Engine cover hits hand	Minor strike injury	Medium	Use caution when closing access covers
5.2	Lift the engine cover without the struts working	Back injury possible	Low	Ensure struts are working, else use two people to lift for repairs.
5.3	Winding jockey wheel - hit hand	Minor strike injury	Medium	Use caution when winding jockey wheel
5.4	Connecting air hose- hand slips	Minor strike injury	High	Use caution when connecting air hoses. Try to bleed air first where possible.
5.5	Entangle in components	Strands cover all moving parts	Low	

6. Generation of hazardous conditions, due to pressurised content, electricity, noise, radiation, friction, vibration, fire, explosion, temperature, moisture, vapour, gases, dust, ice, hot or cold parts

6.1	Pressurised air leaks @ lifting	Penetration/embolism	Medium	Daily maintenance to rectify all leaks
6.2	Incorrect fittings used - hose fail	Whip / strike injury	Medium	Always use correct hose fittings. Check integrity daily
6.3	Overheat engine	Burn injury when checking engine	Medium	Daily maintenance to check coolant level. Maintenance by trained & experienced technicians
6.4	Person is air blasted	Compression injury	Medium	As per Operator Manual, never direct compressed air at people
6.6	Touch exhaust pipe on hot machine	Burns	Medium	Only trained and experienced technicians to work on machine. Strouding can be optional.
6.7	Radiator hose split in use - not coolant spray	Burns	Low	Strouding covers most areas. Daily maintenance likely to pick up weak defective hose
6.8	Fan belt snap	Strike injury	Low	Stroud and cover installed
6.9	Air accumulator leak	Penetration/embolism	Low	Daily maintenance to rectify all leaks

7. Failure of the plant resulting in the loss of contents, loss of load, unintended ejection of work pieces, explosion, fragmentation or collapse of parts

7.1	Air accumulator hose leak	Air leaks out - possible penetration injury	Low	Fill enclosed. No exposure in normal operation
7.2	Air hose splits	Air leaks out - possible penetration injury	Low	Always protect hoses and plan layout of hoses onsite. Daily maintenance to rectify any worn hose
7.3	Oil tank split and drop oil	Slip hazard	Medium	Band and clean up immediately. Some contamination present.

8. Capabilities of the plant to lift and move people, equipment and materials and suitability of secondary back-up system to support the load			
8.1	NOT APPLICABLE		
9. Control systems, including guarding and communications systems			
9.1	COMMENT: Guards over all driven parts		
9.2	COMMENT: Bumper option available to protect unit from minor impact shock		
10. Potential for falling objects and the plant roll over			
10.1	Machine rolls away after parked on slope without chocks	Crush injury	Medium Chock wheels when not attached to tow vehicle. Never park on slope
11. Suitability of materials used for the plant			
11.1	COMMENT: All materials engineered for this product		
12. Suitability and conditions of all accessories			
12.1	COMMENT: Refer to the risk assessments provided by those manufacturers		
13. Ergonomic needs relating to installation and use			
13.1	Machine used in confined area	Hearing damage due to noise	Medium Always use hearing protection and use in open areas to reduce noise reflection/amplification
13.2	Machine used in suburban areas	Hearing damage due to noise	Medium Always use in open areas and abide by local noise restrictions. Always use hearing protection
13.3	Lift compressor onto tow vehicle without jockey wheel	Back injury	Medium Always use jockey wheel to lift and lower the compressor on/off the towing vehicle
14. Carrying out the work without the plant			
14.1	COMMENT: Manual handling injuries at a greater risk by using pick and shovel type equipment		
15. Location in the workplace and the impact on workplace design and layout			
15.1	Machine rolls away after parked on slope without chocks	Crush injury	Medium Chock wheels when not attached to tow vehicle. Never park on slope
15.2	Machine used in confined area	Poisoning death from exhaust gas	High Always use in open and well ventilated areas.
15.3	Hoselines run poorly on site - get cut	Whip / strike injury	High Always protect hoses and plan layout of hoses onsite
16. Suitability and stability of the plant and supports			
16.1	Jockey wheel collapse	Strike injury	Medium Daily maintenance to identify and rectify any damage to components, including jockey wheel
16.2	Lift compressor onto tow vehicle without jockey wheel	Back injury	Medium Always use jockey wheel to lift and lower the compressor on/off the towing vehicle
16.3	Tow area fail due to corrosion	strike / crush injury	Medium Daily maintenance to identify and rectify any damage to components, including jockey wheel
17. Presence of persons and other plant in the vicinity			
17.1	Bystander hearing damage	Hearing damage due to noise	High Hearing protection required when working on or near this equipment
18. Potential for inadvertent movement or operation of the plant			
18.1	COMMENT: machine in key start and has isolable covers		
19. Systems of work associated with the plant			
19.1	Hoselines run poorly on site - get cut	Whip / strike injury	High Always protect hoses and plan layout of hoses onsite
20. Access and egress			
20.1	Not applicable		
21. Competency of operators			
21.1	COMMENT: All operators to be appropriately trained to competently operate and maintain machine		