

# 6, 9 & 14 HP HORIZONTAL & VERTICAL LOG SPLITTERS

#### **DEAR CUSTOMER**

We take this opportunity of welcoming you as the owner of a Brent Smith Log Splitter. We want your machine to be the most efficient and productive piece of equipment you have. This manual will help you to achieve this objective.

The Brent Smith 6, 9 or 14 HP Horizontal & Vertical Log Splitters are a very mobile, hydraulically operated, petrol motor driven log splitters. The double acting hydraulic cylinder is operated by two handed controls for safe productive operation, ideally situated to allow the operator clear viewing of the machine functions, meeting relevant requirements and initiatives regarding Operator Safety and Machine Operation.





| MODEL          |  |
|----------------|--|
| SERIAL#        |  |
| RAM #          |  |
| REGISTRATION # |  |

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#### 1. RECEIVING YOUR NEW LOG SPLITTER

#### **Delivery**

The log splitter is delivered fully assembled, however, before use carefully check the entire machine for transit damage and report any problems immediately.

#### **Fuel and Oil Check**

All new machines are delivered with oil filled to the recommended level and without fuel.

#### **Owner and Operator Responsibilities**

The safe operation and maintenance of your machine is very important to prevent any personal injury and/or equipment damage. Read and fully understand the following instructions before operating or carrying out maintenance.

The owner must make sure the log splitter remains safe to use. Always inspect before use and ensure the machine is maintained according to the manufacturer's recommendations.

Safety has been designed and manufactured into this equipment by the manufacturer, but only the people working with the machine can ensure a safe working environment.

**MODIFICATIONS** to the machine must not be performed without prior approval by Brent Smith Trailers. Modifications may negate your warranty. Only use Brent Smith Trailers approved parts.

The operator is responsible for **SAFE operation AT ALL TIMES**.

#### The Manual

This manual is designed for the log splitter owner and all operators. It describes how to operate the machine in the safest possible manner. It brings attention to the hazards of the machine and methods to avoid dangerous situations that may result in serious injury.

## **Location of Operations and Safety Manual**



The OPERATIONS AND SAFETY MANUAL will arrive in the weatherproof canister. It is recommended this should be stored with the machine in the weatherproof canister at all times.



In this manual, all warnings and important information are highlighted by the following symbols

Important information relating to the operation and use of the machine

NOTE

Used to convey additional information in relation to previous comments

Used when there is the possibility of damage to the equipment or potential for premature equipment failure

Used to highlight the potential for injury or death



Used when there is the possibility of damage to the equipment AND/OR personal injury or death

#### **Document Overview**

ALL OPERATORS MUST READ THIS MANUAL BEFORE USING THE LOG SPLITTER

THE OPERATOR **MUST ENSURE** THOSE ASSISTING WITH THE LOADING/UNLOADING ALSO READ THIS MANUAL

FAILURE TO READ, UNDERSTAND AND FOLLOW THESE SAFETY PROCEDURES MAY RESULT IN EQUIPMENT DAMAGE, SERIOUS INJURY, OR DEATH

THE LOG SPLITTER MUST ONLY BE USED IN ACCORDANCE WITH THE INFORMATION AND INSTRUCTIONS PROVIDED IN THIS MANUAL

IN ADDITION TO READING THIS MANUAL, BECOME FAMILIAR WITH ESSENTIAL LOG SPLITTER SAFETY BY WATCHING THE **SAFETY VIDEOS** AVAILABLE ON THE COMPANY WEBSITE (ALSO AVAILABLE FROM HIRING COMPANIES)

visit www.bst brentsmithtrailers.logsplitter/safety

Use caution while operating the machine and follow all safety procedures. Treat this equipment with respect and service it regularly.

#### 2. SAFETY

#### **Single Person Operation**

# **▲** DANGER

#### **Single-Person Operation ONLY**

Due to the high risk of serious injury, the machine must **ONLY** be **OPERATED by one person**. **OPERATED** means:

- Placing logs in the splitting-zone
- Operating the Control Levers (to actuate the splitting wedge)
- Removing split pieces from the splitting-zone

#### **NOTE**

The barrier guards and layout of the machine have been designed to inhibit more than one person performing these tasks



KEEP HANDS and LIMBS clear of the splitting-zone

**DO NOT** hold or support the log while it is being split

**DO NOT** allow anyone else to support the log while it is being split

**DO NOT** allow another person to remove logs directly from the splitting zone

**DO NOT** tamper with the Motor Speed control

**DO NOT** tamper with the Hydraulic Pressure Relief Valve

**DO NOT** operate the machine unless all people are clear of the **splitting-zone** hazard area

# **NOTE**

It is considered safe for another person to assist the operator by loading logs onto the table and removing them from the table once they have been cleared from the splitting-zone

#### **Be Prepared**

It is recommended you have available a fire extinguisher, medical kit and phone for emergencies whilst conducting any work with the log splitters.

DO YOU HAVE A FULLY EQUIPPED MEDICAL KIT?

DO YOU HAVE A FIRE EXTINGUISHER AVAILABLE?

CAN YOU MAKE AN EMERGENCY CALL?



#### **Personal Protective Equipment**

Appropriate personal protective equipment (PPE) is required for the operator and persons assisting with loading/unloading operations.

- Always wear hearing protection
- Always wear safety footwear
- Always use eye protection Full-face shields are recommended

Protect your hands - tight-fitting gloves are recommended





#### **WARNING**

DO NOT wear loose clothing or jewellery that might get caught in moving parts

Keep loose and long hair tied back or covered

#### **General Warnings**



Splitting mechanism is very POWERFUL and MOVES QUICKLY LOG SPLITTERS can cause SERIOUS INJURY!

Hands and limbs risk being **CRUSHED** or **SEVERED**.







# WARNING

DO NOT use the log splitter for any purpose other than cutting wood

Cut along the wood grain ONLY



DO NOT cut across the grain - Cutting across the grain may cause wood pieces to be flung from the machine



#### WARNING

OPERATION OF THE LOG SPLITTER MUST NOT BE PERFORMED BY PERSONS UNDER THE INFLUENCE OF ALCOHOL, DRUGS, MEDICATIONS OR ANY CHEMICALS CAPABLE OF IMPAIRING THE ABILITIES OF THAT PERSON



# **⚠** WARNING

Not to be operated by people under the age of 16

## **Safe Handling of Fuel**



Fuel is highly flammable especially on hot surfaces - HANDLE WITH CARE!

NEVER refuel while the Engine is running



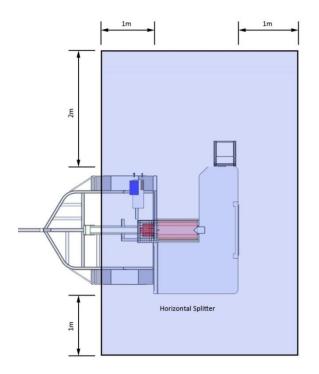
- 1. Stop the Engine and allow it to cool before refueling
- 2. Use a funnel or nozzle to avoid spillage
- 3. Replace gasoline cap securely and clean up spilled fuel before restarting
- 4. Use an approved fuel storage container

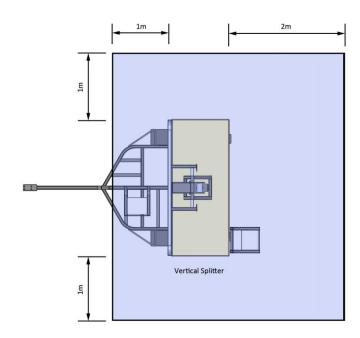
#### **Operations Hazard Area**



#### **PUBLIC SAFETY WARNING**

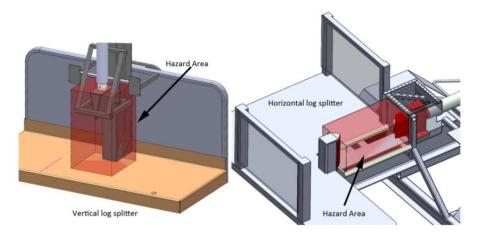
Keep all bystanders outside of the **Operations Hazard Area**Always check the area for children!





Operations hazard area - Horizontal and Vertical log splitters

## **Splitting-Zone Hazard Area**

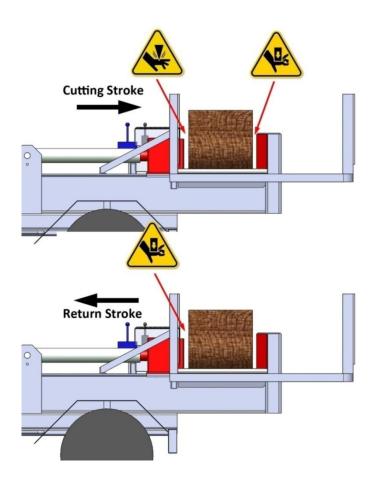


Splitting-zone hazard area



KEEP HANDS and LIMBS clear of the **splitting-zone hazard area** on both the cutting and return stroke

NEVER reach or bend over the splitter-zone to pick up a log



Severing and crushing hazards



Never leave the Engine running when unattended - shut the machine down even if unattended for a short period



Exhaust gases are poisonous - DO NOT run the Engine indoors or in an enclosed area

Always ensure there is adequate ventilation

#### **Safety Signs**

All operators must familiarise themselves with the "DANGER" and "WARNING" signs shown in this section. Some log splitters may have additional safety signs that are not described here. All safety signs affixed to the machine must be identified, read and understood. These signs have been designed for maximum durability and legibility.



#### **Safety Sign Maintenance**

Safety Signs on the log splitter safety are considered safety equipment. They must be maintained just as any other safety device. Safety signs must be kept clean and legible to the operator, operational personnel, and bystanders.

#### **NOTES**

If a sign becomes damaged or illegible, replace it at your earliest opportunity

If the machine is repaired or repainted, replace all signs before putting back into service

Replacement signs are available from Brent Smith Trailers Limited

The following Table shows the Safety Signs used on Brent Smith Trailers log splitters, along with an explanation of their purpose, location, and the normal quantity used on each machine.

| Label Name: EMERGENCY STOP |                              |  |  |  |
|----------------------------|------------------------------|--|--|--|
| Part #                     | BST0101                      |  |  |  |
| Function                   | Identify location            |  |  |  |
| Location                   | Beside Emergency Stop button |  |  |  |
| Quantity                   | 1                            |  |  |  |



| Label Name: SAFETY BOARD |                          |  |  |  |
|--------------------------|--------------------------|--|--|--|
| Part #                   | BST0102                  |  |  |  |
| Function                 | List Safety Instructions |  |  |  |
| Location                 | Safety Mesh Grill        |  |  |  |
| Quantity                 | 1                        |  |  |  |







| Label Nan | ne: HAZARD 1M CLEARANCE -<br>VERTICAL |  |  |
|-----------|---------------------------------------|--|--|
| Part #    | BST0104                               |  |  |
| Function  | Warning - Bystander safety zone       |  |  |
| Location  | Sides of Log Splitter                 |  |  |
| Quantity  | 2                                     |  |  |



STAY CLEAR
MINIMUM 1m AT ALL TIMES

| Label Nan | ne: HAZARD 2M CLEARANCE -<br>VERTICAL |
|-----------|---------------------------------------|
| Part #    | BST0105                               |
| Function  | Warning - Bystander safety zone       |
| Location  | Rear of Log Splitter                  |
| Quantity  | 1                                     |





# STAY CLEAR MINIMUM 2m AT ALL TIMES

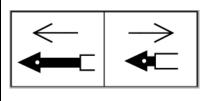
| Label Nan |                                 |  |  |
|-----------|---------------------------------|--|--|
|           | HORIZONTAL                      |  |  |
| Part #    | BST0106                         |  |  |
| Function  | Warning - Bystander safety zone |  |  |
| Location  | Side & Rear of Log Splitter     |  |  |
| Quantity  | 2                               |  |  |



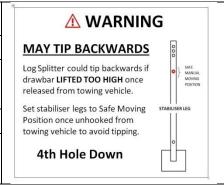


# STAY CLEAR MINIMUM 1m AT ALL TIMES

| Label Name: CONTROL DIRECTION                      |                        |  |  |  |
|----------------------------------------------------|------------------------|--|--|--|
| Part #                                             | BST0107                |  |  |  |
| Function Direction of controls for splitting wedge |                        |  |  |  |
| Location                                           | Beside each Controller |  |  |  |
| Quantity                                           | 2                      |  |  |  |

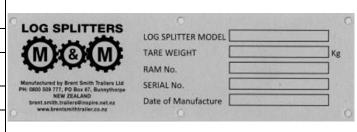


| Label Nan | ne: MAY TIP BACKWARDS -<br>VERTICAL                                                |  |  |
|-----------|------------------------------------------------------------------------------------|--|--|
| Part #    | BST0109                                                                            |  |  |
| Function  | Alert handler to potential hazard - put stabiliser leg into safe handling position |  |  |
| Location  | Each Mudguard facing towbar                                                        |  |  |
| Quantity  | 2                                                                                  |  |  |



# Other Signage

| Label Name: MANUFACTURERS NAME PLATE |                                   |  |  |
|--------------------------------------|-----------------------------------|--|--|
| Part # NAME PLATE                    |                                   |  |  |
| Function                             | Give Manufacturer & model details |  |  |
| Location Light Board                 |                                   |  |  |
| Quantity                             | 1                                 |  |  |



#### 3. **OPERATION**

#### **Prior to Starting**

- 1. Put rear stabiliser legs into safe moving position (4th hole down) before moving log splitter manually
- 2. Use jockey wheel to raise the towbar and disconnect the Log Splitter from the towing vehicle
- 3. Check that the ground is level and there is adequate ventilation for exhaust fumes
- 4. Lower the stabiliser legs and level the machine. If necessary, use a large flat support pad under the stabiliser feet to prevent the legs from sinking. Ensure the locking screws are secured firmly. Keep towbar Stabiliser leg /jockey wheel down while machine is in use.
- 5. Check for damage and loose parts check the condition of the Safety Stop button
- 6. Check fuel, engine oil level and hydraulic oil level
- 7. Wear personal protective equipment



**AVOID SLIPS!** 

DO NOT operate on a wet, muddy or greasy surface!

#### **Starting the Engine**



**AVOID** flooding the engine!

Check the Safety Stop button has been released before starting



- 1. Check no one is near the splitting-zone and bystanders are clear of the machine (outside the operations hazard area)
- 2. Check the Safety Stop button is released (twist to release)
- 3. Turn the Fuel Switch to the ON position (Fig 1)
- 4. Turn the Engine Switch to the ON position (Fig 2)
- 5. If the engine is cold, close the Choke Lever (Fig 3)
- 6. Start the Engine using the Pull Cord (Fig 4) release once the Engine is running.
- 7. Once the machine is running properly, return the Choke Lever to the OPEN position.





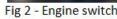




Fig 3 - Choke Valve



#### **Stopping the Engine**

1. Turn the Engine switch to the OFF position (Fig 2)



ENGINE speed and Hydraulic System Pressure have been factory set as a safety measure and to ensure the longevity of the machine,

**DO NOT** tamper with the Motor Speed control

**DO NOT** tamper with the Hydraulic Pressure Relief Valve

#### Safety Stop Button

The SAFETY STOP BUTTON is a safety device designed to remove all power from the log splitter when activated and prevent unexpected start up.

Activating the Safety Stop will turn the Engine OFF. If the wedge is moving, activating the Safety Stop will not bring the wedge to an immediate stop (if the safety stop is activated while the wedge is moving at full speed, the wedge will travel approximately 150mm before coming to a complete stop).

#### Safety Function Check - Safety Stop Button

Before starting splitting operations, check that the SAFETY STOP BUTTON functions correctly.

- 1. While the Engine is OFF. Check that the Safety Stop Button moves freely. Press the Safety Stop Button and check that it locks in the ON position
- 2. Release the Safety Stop Button to allow the engine to start
- 3. Start the Engine and keep it running for at least 5 seconds
- 4. Press the Safety Stop Button and check the Engine shut downs



DO NOT continue to use if the Engine fails to shut down after pressing the Safety Stop Button

- Shut the machine down using the ON/OFF switch at the engine.
- Contact the Manufacturer

#### **Two-Hand Control Lever System**

The TWO-HAND CONTROL LEVER system is a safety device. It is designed to ensure that when the splitting wedge is moving the operator has both hands and upper limbs clear of the splitting-zone.



ALWAYS use two hands on the controls

**WARNING** DO NOT modify the control levers or use an extension device or tool to avoid two-hand operation

#### Safety Function Checks - Control Lever System

The control lever system is designed to ensure the splitting wedge stops immediately when either or both of the levers are released.

- 1. Start the machine and move the splitting wedge by actuating both levers at the same time
- 2. Release the left-hand control lever and check that the splitting wedge stops immediately
- 3. Repeat with the right-hand control lever
- 4. Repeat by releasing both levers at the same time



DO NOT continue to use the machine if the splitting wedge fails to stop when performing any of the above safety checks.

Contact the Manufacturer for instructions on repair or replacement

#### **Log Lift Arm**

The Lift Arm mechanism, provided for lifting logs onto the machine, is powered by a separate hydraulic cylinder. Multiple logs can be placed on the arm for lifting.







LIFT ARM LEVER FIG B



CLEVIS PIN & RETAINING CLIP FIG C



STOWAGE RETAINING CLIP FIG D



SECURING / REMOVING THE HYDRAULIC CYLINDER
TO STOWAGE BRACKET WITH CLEVIS PIN FIG E

#### Set Up

- 1. Disconnect the Hydraulic Cylinder from its Stowage Bracket (Fig E). Remove the Retaining Clip. Remove the Clevis Pin and position the Cylinder so it can move freely.
- 2. Remove the Retaining Clip and disconnect the Lift Arm from its Stowed Position (Fig D).
- 3. Lower the Lift Arm
- 4. Turn the Engine ON
- 5. Connect the Hydraulic Cylinder to the Lift Arm Bracket. Use the Lift Arm Control Lever (Fig B) to move Hydraulic Cylinder and align the Clevis with the hole on the Lift Arm Bracket
- 6. Secure the Hydraulic Cylinder. Insert the Clevis Pin and Retaining Clip (Fig E)

#### **Operation**

- 1. The Lift Arm Hydraulic Cylinder will only operate when the Engine is running
- 2. Place log(s) onto the Lift Arm (Fig A)
- 3. Raise and Lower using the Lift Arm Control Lever (Fig B)

#### Stowage

- Disconnect the Hydraulic Cylinder from the Lift Arm Bracket. Remove Retaining Clip and Clevis Pin (Fig E)
- 2. Raise the lift arm into the Stowed Position and secure with the Retaining Clip (Fig D)
- 3. Adjust the position of the Hydraulic Cylinder so it can be re-secured to its Stowage Bracket. Insert Clevis Pin and Retaining Clip (Fig C)

#### **Operator Position**

The operator should position themselves facing the two handed controls. This is part of safe use of the machine as:

- 1. It allows for full visual coverage of the hazard zone
- 2. It allows the operator to check no one else is at risk of injury
- 3. It prevents others from loading logs into the splitting-zone
- 4. It ensures the operator's body, hands and limbs are clear of the machine hazards when operating the controls
- 5. It prevents logs from falling onto the lower limbs of the operator or those assisting with loading/unloading

#### **Log Positioning and Cutting**

- 1. Horizontal Position the log firmly against the support plate
- 2. Vertical position the log centrally beneath the wedge head
- 3. Using the control levers drive the splitting wedge through the log until it stops.
- 4. Retract the wedge using control levers and safely clear split pieces.

#### **Removing Jammed Logs**

A log may get stuck on the Wedge Base if the Wedge becomes embedded in the log and the log doesn't completely split and separate. This can happen if the log is too stringy or tough to split completely.

Never attempt to remove a stuck log by doing the following:



- Using the splitting wedge
- Modifying the Log Splitter
- 1. Fully retract the splitting head
- 2. Engage the safety stop button
- 3. Remove the stuck log from the Wedge manually. IMPORTANT: Be extremely careful as log pieces may fly off as they separate from the Wedge

#### **Prior to Towing**

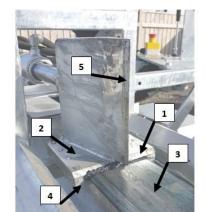
- 1. Raise rear stabiliser legs to safe moving position (4th hole down) before any manual moving of log splitter from site to vehicle
- 2. Ensure the Log Lifter is raised, stowed and secure
- 3. Check that the fuel cap is secure
- 4. Use Jockey wheel to assist raising towbar onto vehicle, secure the trailer to the towing vehicle and ensure the safety chain is connected correctly
- 5. Fully raise the stabiliser legs and ensure they are stowed and secure. Ensure the locking screws are secured firmly
- 6. Ensure jockey wheel or towbar support leg stowed away in correct travelling position

#### 4. MAINTENANCE

Perform all recommended maintenance procedures before using the log splitter.

 a) Check the entire machine for damaged, worn or broken parts. Replace any defective parts before using the machine.

Fig 3 - Splitter Blade Maintenance



#### **Splitter Blade** (Fig 3)

- a) Inspect the wear strip (1) the blade base (2) main beam (3) and bottom plate (4) for wear and damage.
- b) Check the edge of the blade (5) and sharpen if required.

#### Hydraulic Oil Filter (Fig 4).

- a) The hydraulic filter is located in the top of the hydraulic tank.
- b) To service the filter undo the three bolts (1) on top plate, Remove the top plate (2), remove the filter element and fit the new element.
- c) Change the hydraulic filter element every 500 hours or every six months.
- d) Examine the used filter element for any unusual contamination, if any metal particles are found check the system for the cause or contact the service agent. Disconnect the filter cartridge and replace.



Fig 4 – Hydraulic Filter

#### **Engine**

The engine maintenance is fully covered in the engine instruction handbook delivered with the unit. However the following list of instructions are the minimum required for daily maintenance.

- a) Check the engine oil and fill if required, do not overfill.
- b) Check the fuel level and fill if required, do not overfill the tank.
- c) Check all hoses for leaks. Check joints, wires, cables and leads for damage and wear, replace immediately if damage is found.
- d) Check the engine for loose parts, do not start the engine with insecure and loose parts.

# **Hydraulic System and Components**

Daily check all hydraulic hoses for leaks, wear, cracking, kinks and chaffing. Replace any defective hose immediately.

#### **5**. WARRANTY

#### **Manufacturer's Plate**

Your serial and Hydraulic Pump Number are located on the manufacturers plate.

When ordering any parts always quote the machine serial number. Use the cylinder number as well as the machine number when ordering parts for the cylinder.

#### **Machine Specifications**

| 1.  | Number of operators                | One operator ON                  | LY        |            |  |
|-----|------------------------------------|----------------------------------|-----------|------------|--|
| 1.  | Maximum log length                 | 450mm                            |           |            |  |
|     |                                    |                                  |           |            |  |
| 2.  | Maximum log diameter               | 800mm                            |           |            |  |
| 3.  | Maximum cutting stroke             | 500mm                            |           |            |  |
| 4.  | Energy input                       |                                  | Model     |            |  |
|     |                                    | 6                                | 9         | 14         |  |
|     |                                    | 6НР                              | 9HP       | 14HP       |  |
| 5.  | Maximum hydraulic system           | 2400 PSI                         | 2800 PSI  | 3000 PSI   |  |
|     | Pressure                           |                                  |           |            |  |
| 6.  | Over-pressure protection           | YES                              | YES       | YES        |  |
| 7.  | Over-pressure safety valve setting | 2400 PSI                         | 2800 PSI  | 3000 PSI   |  |
| 8.  | Maximum free speed of Splitting    | 200mm per                        | 250mm per | 300mm per  |  |
|     | Wedge                              | second                           | second    | second     |  |
| 9.  | Maximum cutting force              | 400kgf                           | 800kgf    | 1200kgf    |  |
| 10. | Duty                               | 100%                             |           |            |  |
| 11. | Fuel Type                          | 91 Unleaded                      |           |            |  |
| 12. | Fuel Capacity                      | 3.2 litres 5.6 litres 6.8 litres |           |            |  |
| 13. | Oil Type                           | SAE 10W-30                       |           |            |  |
| 14. | Oil Capacity                       | .6 litre                         | 1 litre   | 1.2 litres |  |

#### **Modifications**

Modifications to the machine must not be performed without prior approval by Brent Smith Trailers. Only use Brent Smith Trailers approved parts.



DO NOT alter or modify any safety device!

**WARNING** All safety devices must be inspected, tested and maintained in proper working condition.

#### **Warranty**

Brent Smith Trailers warrants new products sold by it to be free from defects in material and workmanship for a period of twelve months after delivery to the initial user buyer. This warranty is for the replacement or repair of any part found to be defective during the warranty period. This warranty excludes any transport costs incurred by Brent Smith Trailers in giving effect to the warranty and specifically excludes all normal maintenance costs.

Replacement parts provided under the terms of this warranty are covered for the remainder of the warranty period applicable to the product in which they are installed as if such parts were original components of that product. Unauthorised repairs or modifications negate this warranty.

## **Manufacturers Declaration**

This statement covers the following products

- i. Horizontal Log Splitters (6HP, 9HP & 14HP)
- ii. Vertical Log Splitters (9HP & 14HP)

These products have passed regulatory inspections, meet essential Health and Safety requirements and are designed and manufactured in accordance with the following:

Work Cover New South Wales Wood Splitters Industry Safety Standard: 2008

EN609-1:1999 Agricultural and Forestry Machinery - Safety of Log Splitters - Part 1: Wedge Splitters + A2:2009

EN574 Two-Handed Controls, excluding clause 5.7.1

#### Manufacturer

Name M&M LOG SPLITTERS Manufactured by Brent Smith Trailers Limited

Address 66 Nannestad Line, PO BOX 67, Bunnythorpe

Phone 0800 509 777

Date 8 December 2015

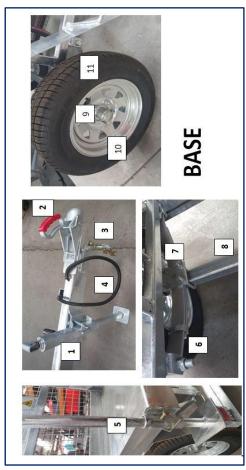
Signed

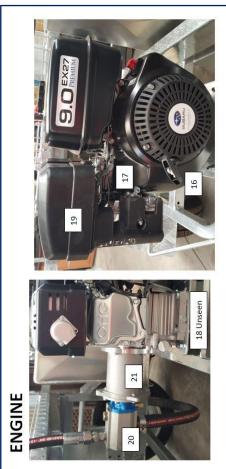
# 6. SPARE PARTS LIST

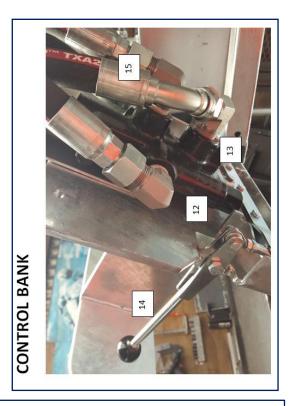
All Log Splitter parts listed can be ordered directly from Brent Smith Trailers.

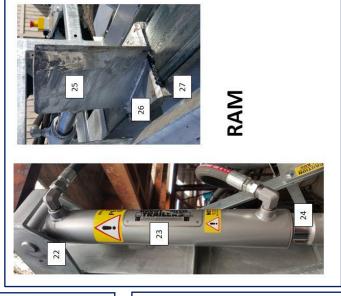
|    | LOCATION      | PART#     | DESCRIPTION                        | QTY | COMMENTS                    |
|----|---------------|-----------|------------------------------------|-----|-----------------------------|
| 1  | BASE          | TROGAN    | SUPPORT LEG or JOCKEY WHEEL TOWBAR | 1   |                             |
| 2  | BASE          |           | TOW COUPLING                       | 1   |                             |
| 3  | BASE          |           | SAFETY CHAIN                       | 1   |                             |
| 4  | BASE          |           | LIGHT PLUG                         | 1   |                             |
| 5  | BASE          |           | REAR SUPPORT LEGS & STOWAGE PIN    | 2   |                             |
| 6  | BASE          |           | LEAF SPRINGS AND BOLTS SET         | 2   |                             |
| 7  | BASE          |           | U BOLTS, PLATES AND NUT SET        | 2   |                             |
| 8  | BASE          |           | AXLE                               | 1   |                             |
| 9  | BASE          | PT1010    | BEARING, Kit (Trogan)              | 1   |                             |
| 10 | BASE          | 13"       | WHEEL                              | 2   |                             |
| 11 | BASE          | 175x13    | TYRE                               | 2   |                             |
| 12 | CONTROL BANK  | LS 3000   | VALVE, Control                     | 1   |                             |
| 13 | CONTROL BANK  | LS 3000   | SEAL KIT, Control Valve            | 1   |                             |
| 14 | CONTROL BANK  | LS 3000   | LEVER & KNOB                       | 1   |                             |
| 15 | CONTROL BANK  | 14        | HOSE KIT                           | 1   |                             |
| 16 | ENGINE        |           | RECOIL ASSEMBLY, Start             | 1   | Refer Engine Manual P/N     |
| 17 | ENGINE        | EX40DU    | ENGINE                             | 1   | Refer engine manual P/N     |
| 18 | ENGINE        |           | SPARK PLUG                         | 1   | Refer engine manual P/N     |
| 19 | ENGINE        |           | FILTER, Air                        | 1   | Refer Engine Manual P/N     |
| 20 | ENGINE        | 14        | COUPLING, Pump                     | 1   |                             |
| 21 | ENGINE        | CJ 3032   | HOUSING, Coupling                  | 1   |                             |
| 22 | RAM           | STANDARD  | PIN, RAM PIN                       | 1   |                             |
| 23 | RAM           | 3x2x457   | CYLINDER, Hydraulic                | 1   |                             |
| 24 | RAM           |           | SEAL KIT, RAM                      | 1   | Use S/N on cylinder for P/N |
| 25 | RAM           | STANDARD  | BLADE ASSEMBLY                     | 1   |                             |
| 26 | RAM           | 14        | PLATE, Wear, Side                  | 1   |                             |
| 27 | RAM           | 14        | PLATE, Wear, Bottom                | 1   |                             |
| 28 | HYD. OIL TANK | F150AN    | PUMP                               | 1   |                             |
| 29 | HYD. OIL TANK | CR171C10R | FILTER ASSEMBLY, Hydraulic Oil     | 1   |                             |
| 30 | HYD. OIL TANK |           | BREATHER CAP                       | 1   |                             |
| 31 | HYD. OIL TANK | JP1057    | RETURN HOSE FITTING                | 1   |                             |
| 32 | LABELS        | BST0101   | SAFETY STOP                        | 1   |                             |
| 33 | LABELS        | BST0102   | SAFETY BOARD                       | 1   |                             |
| 34 | LABELS        | BST0103   | MANUFACTURERS NAME                 | 1   |                             |
| 35 | LABELS        | BST0104   | HAZARD 1 M CLEARANCE VERT          | 2   |                             |
| 36 | LABELS        | BST0105   | HAZARD 2M CLEARANCE VERT           | 1   |                             |
| 37 | LABELS        | BST0106   | HAZARD 1M CLEARANCE HORIZ          | 2   |                             |
| 38 | LABELS        | BST0107   | BLADE DIRECTION                    | 1   |                             |
| 39 | OTHER         |           | LIFT ARM - CLEVIS PIN & CLIP       | 1   |                             |
| 40 | OTHER         |           | LIFT ARM - STOWAGE CLIP            | 1   |                             |
| 41 | OTHER         |           | UMBRELLA                           | 1   | Optional extra              |
| 42 | OTHER         |           | GRATED TABLE                       | 1   | Optional extra              |
| 43 | OTHER         |           | INSTRUCTIONS & SAFETY MANUAL       | 1   |                             |
| 44 | OTHER         |           | DOCUMENT HOLDER                    | 1   |                             |
| 45 | OTHER         |           | TRAINING DVD                       | 1   |                             |

# **Spare Parts Diagrams**













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