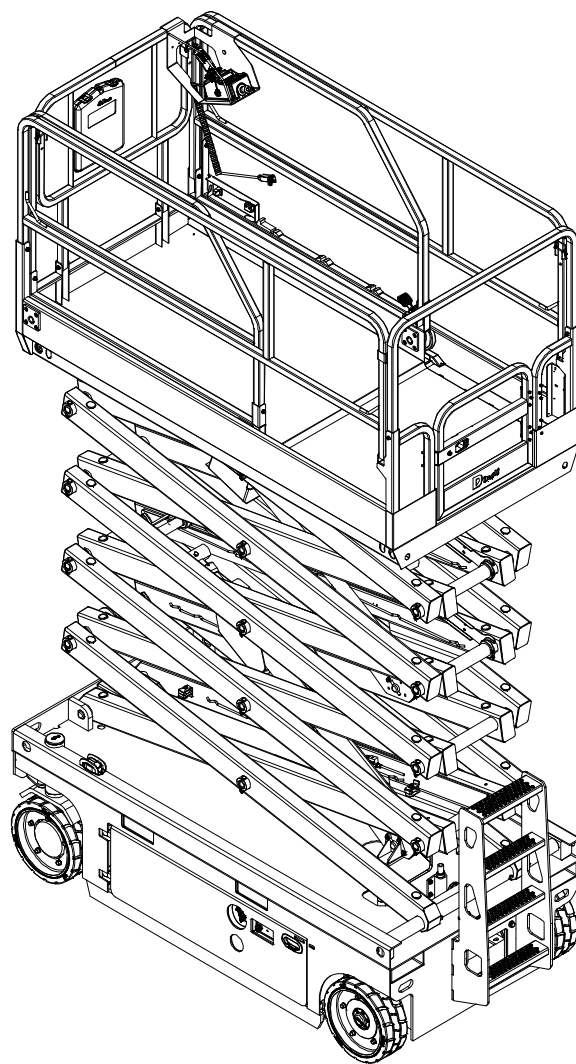


Operator's Manual

with Maintenance Information

S06-ACE⁺
S0608-ACE⁺
S0808-ACE⁺
S1008-ACE⁺
S0612-ACE⁺
S0812-ACE⁺
S1012-ACE⁺
S1209-ACE⁺
S1212-ACE⁺
S1412-ACE⁺



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Version of the Record

Version of the Record

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SM012410317_Rev2.3	2025-10
SM012410317_Rev2.4	2026-03

Introduction

Important

Read, understand and obey these safety rules and operating instructions before operating this machine.

Only trained and authorized personnel shall be permitted to operate this machine. This manual should be considered a permanent part of your machine and should remain with the machine at all times. If you have any questions, please call DINGLI Machinery.

Identification of the Manual

The identification code of the Manual is shown on the cover; it is advisable to note this down in the Inspection Register.

If the Manual is lost, to request a new Manual, mention the code on the cover or the manufacturing number of the machine.

It is advisable to mention the machine manufacturing number on the cover in such a way as to clearly identify the Manual with the machine.

The manual and certificates are placed in the platform manual storage container.

Owners, Users and operators:

We appreciate your choice of our machine for your application. Our number one priority is user safety, which is best achieved by our joint efforts. We feel that you make a major contribution to safety if you, as the equipment users and operators:

- 1 Comply with employer, job site and governmental rules.
- 2 Read, understand and follow the instructions in this and other manuals supplied with this machine.
- 3 Use good safe work practices in a commonsense way.
- 4 Only have trained / certified operators, directed by informed and knowledgeable supervision, running the machine.

If there is anything in this manual that is not clear or which you believe should be added, please contact us.

Introduction

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Safety Rules



Danger

Failure to obey the instructions and safety rules in this manual will result in death or serious injury.

Do Not Operate Unless:

- ☒ You learn and practice the principles of safe machine operation contained in this operator's manual.
 - 1 Avoid hazardous situations.**
 - Know and understand the safety rules before going on to the next section.**
 - 2 Always perform a pre-operation inspection.
 - 3 Always perform function tests prior to use.
 - 4 Inspect the workplace.
 - 5 Only use the machine as it was intended.
- ☒ You read, understand and obey the manufacturer's instructions and safety rules — operator's manual and machine decals.
- ☒ You read, understand and obey employer's safety rules and worksite regulations.
- ☒ You read, understand and obey all applicable governmental regulations.
- ☒ You are properly trained to safely operate the machine.

Hazard Classification

DINGLI product decals use symbols, color coding and signal words to identify the following:



Safety alert symbol — used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

⚠ DANGER

Red — used to indicate the presence of an imminently hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING

Orange — used to indicate the presence of a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION

Yellow with safety alert symbol — used to indicate the presence of a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.

NOTICE

Blue without safety alert symbol — used to indicate the presence of a potentially hazardous situation which, if not avoided, may result in property damage.

Safety Rules

The relevant conditions of using the equipment

The surface of work ground should be flat and hard with no obstacles in air and the safety distance between the equipment and high-tension line is adequate.

The environment temperature should be within $-20^{\circ}\text{C}\sim 40^{\circ}\text{C}$; Height above sea level $\leq 1000\text{m}$.

The environment humidity $\leq 90\%$.

Electrical power: AC $110\sim 230\text{V}\pm 10\%$, $50\sim 60\text{Hz}$.

Intended Use

This machine is intended to be used only to lift personnel, along with their tools and materials to an aerial work site.

Never use in the conditions outside design without approval of Dingli.

Safety Sign Maintenance

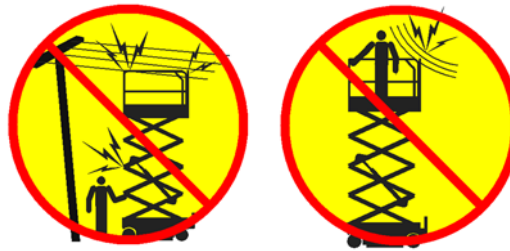
Replace any missing or damaged safety signs. Keep operator safety in mind at all times.

Use mild soap and water to clean safety signs.

Do not use solvent-based cleaners because they may damage the safety sign material.

⚠ Electrocuting Hazard

This machine is not electrically insulated and will not provide protection from contact with or proximity to electrical current.



Maintain safe distances from electrical power lines and apparatus in accordance with applicable governmental regulations and the following chart.

Voltage Phase to Phase	Minimum Safe Approach Distance Meters
0 to 300V	Avoid Contact
300V to 50kV	3.05
50kV to 200kV	4.60
200kV to 350kV	6.10
350kV to 500kV	7.62
500kV to 750kV	10.67
750kV to 1000kV	13.72

Allow for platform movement, electrical line sway or sag and beware of strong or gusty winds.

Keep away from the machine if it contacts energized power lines. Personnel on the ground or in the platform must not touch or operate the machine until energized power lines are shut off.

Do not operate the machine during lightning or storms.

Do not use the machine as a ground for welding.

Safety Rules

▲ Tip-over Hazard

Occupants, equipment and materials must not exceed the maximum platform capacity or the maximum capacity of the platform extension.

Do not overload the work platform

Maximum capacity – S06-ACE⁺

Maximum occupants (Indoor use)	2
Maximum occupants (Outdoor use)	1
Platform allowable maximum load	272kg
Extension deck allowable maximum load	113kg

Maximum capacity – S0608-ACE⁺

Maximum occupants (Indoor use)	2
Maximum occupants (Outdoor use)	1
Platform allowable maximum load	408kg
Extension deck allowable maximum load	113kg

Maximum capacity – S0612-ACE⁺

Maximum occupants (Indoor / Outdoor use)	2
Platform allowable maximum load	540kg
Extension deck allowable maximum load	113kg

Maximum capacity – S0808-ACE⁺

Maximum occupants (Indoor use)	2
Maximum occupants (Outdoor use)	1
Platform allowable maximum load	272kg
Extension deck allowable maximum load	113kg

Maximum capacity – S1008-ACE⁺

Maximum occupants (Indoor use)	2
Maximum occupants (Outdoor use)	1
Platform allowable maximum load	250kg
Extension deck allowable maximum load	113kg

Maximum capacity – S0812-ACE⁺

Maximum occupants (Indoor / Outdoor use)	2
--	---

Platform allowable maximum load	450kg
---------------------------------	-------

Extension deck allowable maximum load	113kg
---------------------------------------	-------

Maximum capacity – S1012-ACE⁺

Maximum occupants (Indoor use)	2
Maximum occupants (Outdoor use)	1
Platform allowable maximum load	408kg
Extension deck allowable maximum load	113kg

Maximum capacity – S1209-ACE⁺

Maximum occupants (Indoor use)	2
Maximum occupants (Outdoor use)	1
Platform allowable maximum load	272kg
Extension deck allowable maximum load	136kg

Maximum capacity – S1212-ACE⁺

Maximum occupants (Indoor use)	3
Maximum occupants (Outdoor use)	1
Platform allowable maximum load	408kg
Extension deck allowable maximum load	113kg

Maximum capacity – S1412-ACE⁺

Maximum occupants (Indoor use)	2
Maximum occupants (Outdoor use)	1
Platform allowable maximum load	363kg
Extension deck allowable maximum load	136kg

Platform retracted



Platform extended



Extension only Platform only

Safety Rules

Work Area Safety

Do not raise the platform unless the machine is on a firm, level surface.

Do not drive over maximum speed with the platform raised. Refer to specifications.



Do not depend on the tilt alarm as a level indicator. The tilt alarm sounds on the chassis and in the platform when the machine is on a slope.

If the tilt alarm sounds:

Lower the platform. Move the machine to a firm, level surface. If the tilt alarm sounds when the platform is raised, use extreme caution to lower the platform.

For outdoor use machine, do not raise the platform when wind speeds may exceed 12.5 m/s. If wind speeds exceed 12.5 m/s when the platform is raised, lower the platform and do not continue to operate the machine.

Do not choose indoor features unless it is used indoor and wind speeds = 0 m/s.

Do not operate the machine in strong or gusty winds. Do not increase the surface area of the platform or the load. Increasing the area exposed to the wind will decrease machine stability.



Do not use the platform controls to free a platform that is caught, snagged or otherwise prevented from normal motion by an adjacent structure. All personnel must be removed from the platform before attempting to free the platform using the ground controls.

Use extreme care and slow speeds while driving the machine in the stowed position across uneven terrain, debris, unstable or slippery surfaces and near holes and drop-offs.

Do not drive the machine on or near uneven terrain, unstable surfaces or other hazardous conditions with the platform raised.

Do not push off or pull toward any object outside of the platform.



Maximum allowable manual force

Model	Application	Manual force	Maximum occupants
S06-ACE ⁺	Outdoor	200N	1
	Indoor	400N	2
S0608-ACE ⁺	Outdoor	200N	1
	Indoor	400N	2
S0612-ACE ⁺	Outdoor	400N	2
	Indoor	400N	2
S0808-ACE ⁺	Outdoor	200N	1
	Indoor	400N	2
S1008-ACE ⁺	Outdoor	200N	1
	Indoor	400N	2

Safety Rules

Maximum allowable manual force

Model	Application	Manual force	Maximum occupants
S0812-ACE ⁺	Outdoor	400N	2
	Indoor	400N	2
S1012-ACE ⁺	Outdoor	200N	1
	Indoor	400N	2
S1209-ACE ⁺	Outdoor	200N	1
	Indoor	400N	2
S1212-ACE ⁺	Outdoor	200N	1
	Indoor	400N	3
S1412-ACE ⁺	Outdoor	200N	1
	Indoor	400N	2

Never alter the MEWP without Dingli's written approval.

Do not use the machine as a crane.

Do not place or attach fixed or overhanging loads to any part of this machine.

Do not push the machine or other objects with the platform.

Do not operate the machine with the chassis trays open.

Do not contact adjacent structures with the platform.

Do not alter or disable the limit switches.

Do not tie the platform to adjacent structures.

Do not place loads outside the platform perimeter.



Do not alter or disable machine components that in any way affect safety and stability.

Do not replace items critical to machine stability with items of different weight or specification.

Do not use batteries that weigh less than the original equipment. Batteries are used as counterweight and are critical to machine stability.

The battery must weigh a minimum of 44 kg.

Do not modify or alter an aerial work platform without prior written permission from the manufacturer. Mounting attachments for holding tools or other materials onto the platform, toe boards or guard rail system can increase the weight in the platform and the surface area of the platform or the load.

Do not place ladders or scaffolds in the platform or against any part of this machine.

Do not transport tools and materials unless they are evenly distributed and can be safely handled by person(s) in the platform.

Do not use the machine on a moving or mobile surface or vehicle.

Be sure all tires are in good condition, air-filled tires are properly inflated and lug nuts are properly tightened.

▲ Crushing Hazard

Keep hands and limbs out of scissors.

Keep hands clear when folding rails.

Maintain a firm grasp on the platform rail when removing the rail pins. Do not allow the platform guard rails to fall.

Use common sense and planning when operating the machine with the controller from the ground. Maintain safe distances between the operator, the machine and fixed objects.

Safety Rules

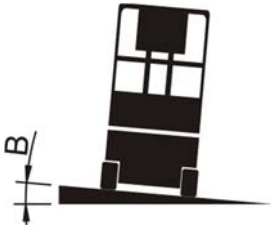
⚠ Operation on Slopes Hazard

Do not drive the machine on a slope that exceeds the slope and side slope rating of the machine.

Slope rating applies to machines only in the stowed position.



Maximum slope rating stowed



Maximum side slope rating stowed

Model	A	B
S06-ACE ⁺	25% (14°)	25% (14°)
S0608-ACE ⁺	25% (14°)	25% (14°)
S0612-ACE ⁺	25% (14°)	25% (14°)
S0808-ACE ⁺	25% (14°)	25% (14°)
S1008-ACE ⁺	25% (14°)	25% (14°)
S0812-ACE ⁺	25% (14°)	25% (14°)
S1012-ACE ⁺	25% (14°)	25% (14°)
S1209-ACE ⁺	25% (14°)	25% (14°)
S1212-ACE ⁺	25% (14°)	25% (14°)
S1412-ACE ⁺	25% (14°)	25% (14°)

Note: Slope rating is subject to ground conditions and adequate traction.

⚠ Fall Hazard

The guard rail system provides fall protection. If occupant(s) of the platform are required to wear personal fall protection equipment (PFPE) due to job site or employer rules, PFPE equipment and its use shall be in accordance with the PFPE manufacturer's instructions and applicable governmental requirements. Attach the lanyard to the anchor provided in the platform.

Do not sit, stand or climb on the platform guard rails. Maintain a firm footing on the platform floor at all times.



Do not climb down from the platform when raised.

Keep the platform floor clear of debris.

Close the entry gate before operating.

Do not operate the machine unless the guard rails are properly installed and the entry is secured for operation.

Do not enter or exit the platform unless the machine is in the stowed position.

Do not get on and off the work platform when elevated.

Be careful when traveling.

⚠ Collision Hazard



Be aware of limited sight distance and blind

Safety Rules

spots when driving or operating.

Be aware of extended platform position(s) when moving the machine.

Check the work area for overhead obstructions or other possible hazards.



Be aware of crushing hazards when grasping the platform guard rail.

Operators must comply with employer, job site and governmental rules regarding use of personal protective equipment.

Observe and use color-coded direction arrows on the platform controls for drive and steer functions.

Do not operate a machine in the path of any crane or moving overhead machinery unless the controls of the crane have been locked out and/or precautions have been taken to prevent any potential collision.

No stunt driving or horseplay while operating a machine.

Do not lower the platform unless the area below is clear of personnel and obstructions.



Limit travel speed according to the condition of the ground surface, congestion, slope, location of personnel, and any other factors which may cause collision.

⚠ Component Damage Hazard

Do not use any battery charger greater than 33V to charge the batteries.

The charger must match the battery. The lithium battery cannot be charged by the lead-acid battery charger. The lead-acid battery cannot be charged by the lithium battery charger.

Do not use the machine as a ground for welding.

Do not replace or modify the recharge plug (if equipped) and other electric connectors without written authorization from Dingli.

Do not have spare parts that affect health and safety.

⚠ Explosion and Fire Hazard

Do not operate the machine or charge the batteries in hazardous locations where potentially flammable or explosive gases or particles may be present.

When charging the machine, please choose an open and ventilated place, and avoid charging the machine in a narrow crowded and cluttered environment.

It is forbidden to store anything in the cabin, which would result in high temperature spontaneous combustion or short circuit and then fire as a disaster.

Safety Rules



⚠ Damaged Machine Hazard

Do not use a damaged or malfunctioning machine.

Conduct a thorough pre-operation inspection of the machine and test all functions before each work shift. Immediately tag and remove from service a damaged or malfunctioning machine.

Be sure all maintenance has been performed as specified in this manual.

Be sure all decals are in place and legible.

Be sure the operator's manual is complete, legible and in the storage container located in the platform.

⚠ Modification to the intended use

In the event of any special working methods or conditions which are outside those specified by the "intended use", you shall obtain the guidance and approval of the manufacturer.

⚠ National traffic regulations

This platform meets the requirements of the EN280 Standard. It can be used on public

roads to carry out work at heights. During use, the work area of the platform must be delimited by appropriate signs. Security rules must follow the legislation of the country in which the platform operates. The platform cannot circulate on public roads as it is not approved for road traffic. To move the platform from one work site to another on public roads, the platform must be transported on special vehicles. The platform work area must be authorized by the national road traffic authorities.

⚠ Bodily Injury Hazard

Do not operate the machine with a hydraulic oil or air leak. An air leak or hydraulic leak can penetrate and/or burn skin.

Improper contact with components under any cover will cause serious injury. Only trained maintenance personnel should access compartments. Access by the operator is only advised when performing a pre-operation inspection. All compartments must remain closed and secured during operation.

⚠ Battery Safety

⚠ Burn Hazard



Batteries contain acid. Always wear protective clothing and eye wear when working with batteries.

Avoid spilling or contacting battery acid.

Neutralize battery acid spills with baking soda and water.

Rinse eyes or skin splashed with acid using

Safety Rules

plenty of clean water and consult a doctor immediately. Wash clothing contaminated with acid with plenty of water.

If the lithium battery local fire, can be buried in sand, such as hot gas, it needs a lot of water foam to cool treatment.

⚠ Explosion Hazard



Keep sparks, flames and lighted tobacco away from batteries. Batteries emit explosive gas.

Avoid fire and risk of explosion caused by short circuits.

The battery tray should remain open during the entire charging cycle.

Do not contact the battery terminals or the cable clamps with tools that may cause sparks.

⚠ Component Damage Hazard

Do not use any battery charger greater than 33V to charge the batteries.

The charger must match the battery. The lithium battery cannot be charged by the lead-acid battery charger. The lead-acid battery cannot be charged by the lithium battery charger.

Pressure relief valves are used as breathable plugs. If open the pressure relief valves, the battery will be destroyed.

The battery must always be kept clean and dry in order to prevent leakage currents. Do not rinse with water or wipe with a wet towel.

Please do not change the location of the battery, and cannot be inverted. Do not block

the vent hole of safety valve when placing.

Do not attempt to open or modify the battery in any way.

The series/parallel connection must be approved by Dingli. Only accessories approved by Dingli can be used for connection of battery blocks.

⚠ Electrocution/ Burn Hazard



Connect the battery charger to a grounded, AC 3-wire electrical outlet only.

Inspect daily for damaged cords, cables and wires.

Replace damaged items before operating.

Metallic parts of the battery cells are always electriferous. Therefore, no foreign objects or tools may be placed on the batteries.

Avoid electrical shock from contact with battery terminals. Remove all rings, watches and other jewelry.

If the battery terminal is to be touched, it should be operated with insulating gloves to prevent the risk of high voltage electric shock.

⚠ Tip-over Hazard

Do not use batteries that weigh less than the original equipment. Batteries are used as counterweight and are critical to machine stability.

The battery must weigh a minimum of 44 kg.

⚠ Lifting Hazard

Use the appropriate number of people and proper lifting techniques when lifting hooks must not cause any damage to cells, connectors and connecting cables.

The lithium battery shall be operated smoothly in the process of handling and assembly, and

Safety Rules

collision and other impact phenomena are strictly prohibited.

▲ Environmental Hazard

30°C battery temperature is considered the rated temperature. Higher temperatures reduce the service life, while lower temperatures reduce the available capacity. 45°C is the upper limit temperature and is not permissible as an operating temperature.

The rated temperature range of lithium battery is -30°C ~ 55°C. If it is found that the temperature of the battery exceeds 60°C during use, the battery should be stopped immediately and put aside separately.

Batteries must not be exposed to sunlight without protection.

▲ Transportation and storage Hazard

Charge the battery as soon as receive the machine or after long distance transportation

When the battery is stored for a long time, it needs to be charged regularly. Failure to charge in time may permanently damage the battery.

▲ pollute Hazard



Old batteries with this marking are recyclable goods and must be sent for recycling.

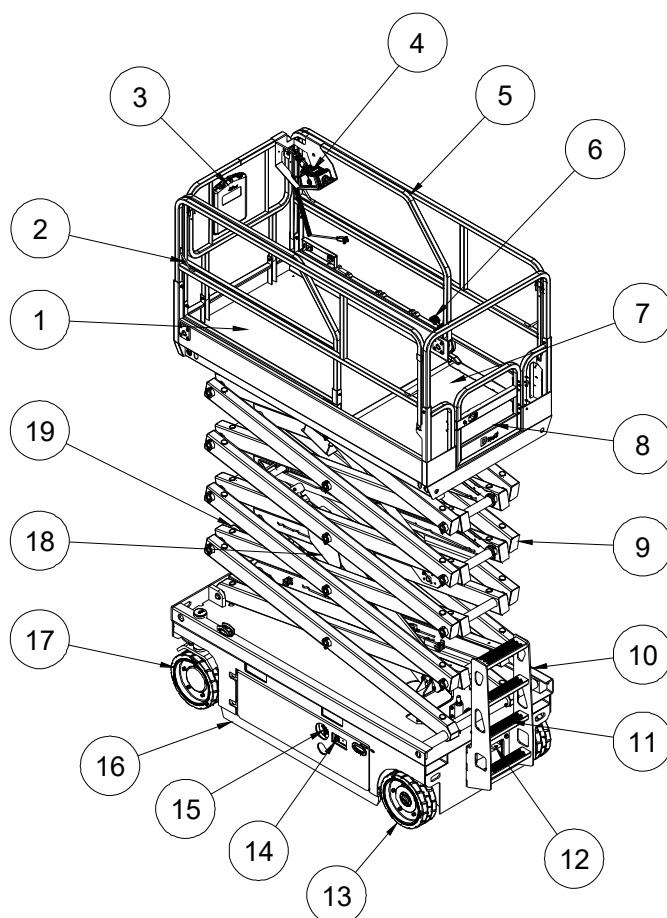
Used batteries which are not sent for recycling are to be disposed of as special waste under the relevant regulations.

Lockout after Each Use

- 1 Select a safe parking location - firm level surface, clear of obstruction and traffic.
- 2 Lower the platform.
- 3 Turn the key switch to the off position and remove the key to secure from unauthorized use.
- 4 Push in the red Emergency Stop buttons to "off" position.
- 5 Turn off the main power switch.
- 6 Chock the wheels.
- 7 Charge the batteries.

Legend

Legend



- | | |
|--|----------------------------|
| 1 Platform extension | 11 Entry ladder |
| 2 Lanyard anchorage point | 12 Emergency lowering knob |
| 3 Manual storage container | 13 Non-steer tire |
| 4 Platform control | 14 Battery charger |
| 5 Platform guard rails | 15 Main power switch |
| 6 Platform extension release pedal | 16 Pothole guard |
| 7 Main platform | 17 Steer tire |
| 8 Platform entry gate | 18 Lift cylinder |
| 9 Scissor arms | 19 Safety arm |
| 10 Ground controls (on opposite side of machine) | |

Decals

Decal Inspection

Use the pictures on the next page to verify that all decals are legible and in place.

Below is a numerical list with quantities and descriptions.

S06-ACE⁺

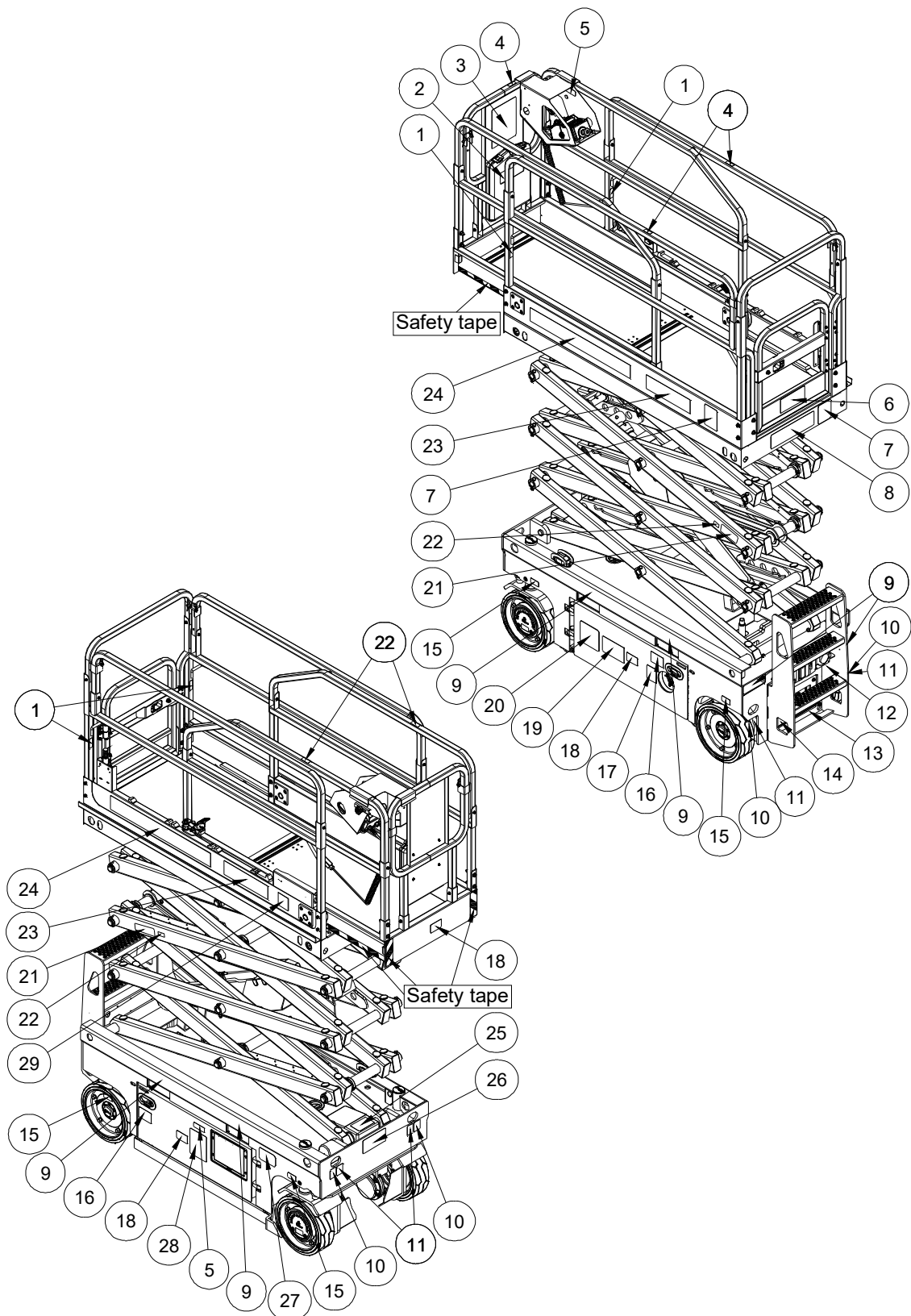
No.	Part No.	Description	Qty.	Remark
1	09440011	Decal, Label-Lanyard anchorage point	4	
2	09340001	Decal, Notice-Keep the manual with the machine	1	
3	09440001	Decal, Danger-General safety rules	1	
4	09340070	Decal, Symbols-Non operating hand position	3	
5	09340003	Decal, Instructions-Refer the operator to the instructions for use	2	
6	09440003	Decal, Danger-Tip-over hazard, tilt-alarm	1	
7	09440009	Decal, Caution-Max. manual force 400N (Indoor) 200N (Outdoor)	2	
8	09440933	Decal, Label-Capacity 272kg	1	
9	09310001	Decal, Instructions-Forklift pockets	6	
10	09310003	Decal, Instructions-Tie down point	4	
11	09310002	Decal, Instructions-Lift point	4	
12	09310098	Decal, Symbols-Platform power instructions	1	
13	09310004	Decal, Instructions-Emergency lower	1	
14	09310395	Decal, Symbols-Battery charging instructions	1	
15	09310233	Decal, Instructions-Maximum wheel load 710kg 1562 lbs	4	
16	09410279	Decal, Danger-It is forbidden to store anything in the cabin.	2	
17	09310692	Decal, Notice-Main power switch operation	1	
18	09540001	Decal, Label-CE	3	
19	09410129	Decal, Warning-Charge warning	1	
20	09410001	Decal, Danger-Explosion/burn hazard	1	
21	09330001	Decal, Danger-Safety arm	2	

Decals

No.	Part No.	Description	Qty.	Remark
22	09440212	Decal, Warning-Crushing hazard	4	
23	09940087	Decal, Label-Max. load capacity 272kg	2	
24	09640493	Decal, Label-S06-ACE ⁺	2	S06-ACE ⁺
25	09410005	Decal, Danger-Do not alter or disable limit switch	1	
26	09430003	Decal, Danger-Keep away from moving parts	1	
27	09410232	Decal, Symbols-Slope rating	1	
28	09410003	Decal, Warning-Inspected and operation properly	1	
29	09441065	Decal, Warning-Material rack capacity (50kg)	1	

Decals

S06-ACE⁺



S06-ACE⁺

① 09440011

② 09340001

NOTICE

KEEP THE OPERATION AND SAFETY MANUAL WITH THE MACHINE

④ 09340070

③ 09440001

DANGER

Failure to read, understand and obey the operator's manual and the following safety rules will result in death or serious injury.

Improper Use Hazard

- Do not use the machine for any purpose other than that intended.
- Do not use the machine on uneven or unstable surfaces.
- Do not use the machine on wet or icy surfaces.
- Do not use the machine on surfaces that are not designed for the machine's weight.
- Do not use the machine on surfaces that are not designed for the machine's width.
- Do not use the machine on surfaces that are not designed for the machine's height.
- Do not use the machine on surfaces that are not designed for the machine's speed.
- Do not use the machine on surfaces that are not designed for the machine's direction.
- Do not use the machine on surfaces that are not designed for the machine's load.
- Do not use the machine on surfaces that are not designed for the machine's use.

Electrocution Hazard

- Do not use the machine near power lines or other electrical sources.
- Do not use the machine on wet or damp surfaces.
- Do not use the machine on surfaces that are not designed for the machine's electrical system.
- Do not use the machine on surfaces that are not designed for the machine's electrical load.
- Do not use the machine on surfaces that are not designed for the machine's electrical use.

Fall Protection

- Do not use the machine on surfaces that are not designed for the machine's fall protection.
- Do not use the machine on surfaces that are not designed for the machine's fall protection load.
- Do not use the machine on surfaces that are not designed for the machine's fall protection use.

Fall Hazard

- Do not use the machine on surfaces that are not designed for the machine's fall hazard.
- Do not use the machine on surfaces that are not designed for the machine's fall hazard load.
- Do not use the machine on surfaces that are not designed for the machine's fall hazard use.

Crushing Hazard

- Do not use the machine on surfaces that are not designed for the machine's crushing hazard.
- Do not use the machine on surfaces that are not designed for the machine's crushing hazard load.
- Do not use the machine on surfaces that are not designed for the machine's crushing hazard use.

Collision Hazard

- Do not use the machine on surfaces that are not designed for the machine's collision hazard.
- Do not use the machine on surfaces that are not designed for the machine's collision hazard load.
- Do not use the machine on surfaces that are not designed for the machine's collision hazard use.

Damaged Machine Hazard

- Do not use the machine on surfaces that are not designed for the machine's damaged machine hazard.
- Do not use the machine on surfaces that are not designed for the machine's damaged machine hazard load.
- Do not use the machine on surfaces that are not designed for the machine's damaged machine hazard use.

⑥ 09440003

DANGER

Tip-over Hazard

If the platform is not on a level surface, the machine may tip over. Death or serious injury could result.

1. Lower the platform.

2. Move the machine to level surface.

⑨ 09310001

⑤ 09340003

Refer the operator to the instructions for use.

⑦ 09440009

CAUTION

Max. Manual Force

400N (Indoor)
200N (Outdoor)

⑧ 09440933

⑩ 09310003

⑪ 09310002

⑫ 09310098

⑬ 09310004

EMERGENCY LOWER

Pull knob to lower platform.

⑭ 09310395

⑮ 09310233

⑯ 09410279

⑰ 09310692

⑱ 09540001

⑲ 09410129

⑳ 09410001

DANGER

Explosion/Burn Hazard

Do not operate the machine in hazardous locations where potentially flammable or explosive gases or particles may be present. Ignition of explosive gases or contact with sparks could cause death, burns or blindness.

Keep all open flames and sparks away. Wear personal protective equipment, including face shield, gloves and long sleeve shirt.

Read Manuals

Read all manuals prior to operation.

DO NOT OPERATE equipment if you do not understand the information in the manuals. Consult your supervisor, the owner or the manufacturer.

㉑ 09330001

㉒ 09440212

㉓ 09410005

DANGER

Tip-over Hazard

Altering or disabling limit switches can result in machine tip-over. Machine tip-over will result in death or serious injury. Do not alter or disable limit switches.

㉔ 09640493

272KG

S06-ACE⁺

㉕ 09410003

WARNING

THIS MACHINE MUST NOT BE USED UNTIL IT IS INSPECTED AND OPERATING PROPERLY.

1. Do not operate this machine unless you have been properly trained by a qualified person and authorized to operate this machine. Your training includes reading and understanding the safety, operating and maintenance instructions in manufacturer's manuals, knowing your employees work rules and applicable governmental regulations.
2. Follow the instructions in the Operating Manual and applicable standards for safety, transport, and annual inspections.
3. Do not operate the machine with batteries, wheels, counterweights, etc.) with items of different weight or specification because this will affect stability of machine.
4. Do not modify or change machine without written approval from manufacturer.
5. Do not operate machine with extreme caution. STOP all operation if malfunction occurs.
6. Improper use of this machine could cause death or serious injury.

㉖ 09430003

DANGER

Crushing Hazard

Contact with moving parts will result in death or serious injury.

• Do not stand under or around platform during operation.

• Keep away from moving parts.

• Operate this machine with extreme caution. STOP all operation if malfunction occurs.

Failure to follow these instructions could result in death or serious injury.

㉗ 09410232

㉘ 09441065

WARNING

INDOOR ONLY MATERIAL RACK.

MATERIAL CAPACITY (BRAND)

SHEET MATERIAL WEIGHT IS PART OF THE 272KG TOTAL PLATFORM CAPACITY. THIS MAY LIMIT CAPACITY TO ONE OCCUPANT.

SEE MANUAL FOR SAFE USE!

Decals

S0608-ACE⁺~ S1412-ACE⁺

No.	Part No.	Description	Qty.	Remark
1	09440011	Decal, Label-Lanyard anchorage point	4	
2	09340001	Decal, Notice-Keep the manual with the machine	1	
3	09440001	Decal, Danger-General safety rules	1	
4	09440003	Decal, Danger-Tip-over hazard, tilt-alarm	1	
5	09340070	Decal, Symbols-Non operating hand position	3	
6	09441118	Decal, Danger-Tip-over hazard, to switch Indoor/Outdoor	2	S0808-ACE ⁺ , S1008-ACE ⁺ , S1209-ACE ⁺
7	09340003	Decal, Instructions-Refer the operator to the instructions for use	2	
8	09440853	Decal, Label-Capacity 408kg	1	S0608-ACE ⁺ , S1012-ACE ⁺ ,
	09440300	Decal, Label-Capacity 540kg	1	S0612-ACE ⁺
	09440933	Decal, Label-Capacity 272kg	1	S0808-ACE ⁺
	09440015	Decal, Label-Capacity 450kg	1	S0812-ACE ⁺
	09441075	Decal, Label-Capacity 272kg	1	S1209-ACE ⁺
	09440927	Decal, Label-Capacity 408kg	1	S1212-ACE ⁺
	09440930	Decal, Label-Capacity 363kg	1	S1412-ACE ⁺
	09440475	Decal, Label-Capacity 250kg	1	S1008-ACE ⁺
9	09430003	Decal, Danger-Keep away from moving parts	3	S0608-ACE ⁺ , S0612-ACE ⁺ , S0808-ACE ⁺ , S0812-ACE ⁺ , S1008-ACE ⁺ , S1012-ACE ⁺
	09430003	Decal, Danger-Keep away from moving parts	5	S1209-ACE ⁺ , S1212-ACE ⁺ , S1412-ACE ⁺

Decals

No.	Part No.	Description	Qty.	Remark
10	09430001	Decal, Danger-Safety arm	2	S0608-ACE ⁺ , S0612-ACE ⁺ , S0808-ACE ⁺ , S0812-ACE ⁺ , S1008-ACE ⁺ , S1012-ACE ⁺
	09430001	Decal, Danger-Safety arm	4	S1209-ACE ⁺ , S1212-ACE ⁺ , S1412-ACE ⁺
11	09310001	Decal, Instructions-Forklift pockets	6	
12	09310003	Decal, Instructions-Tie down point	4	
13	09310002	Decal, Instructions-Lift point	4	
14	09310098	Decal, Symbols-Platform power instructions	1	
15	09310004	Decal, Instructions-Emergency lower	1	
16	09310008	Decal, Instructions-Maximum wheel load 1000kg	4	S0608-ACE ⁺ , S0612-ACE ⁺
	09310010	Decal, Instructions-Maximum wheel load 960kg	4	S0808-ACE ⁺
	09310012	Decal, Instructions-Maximum wheel load 1240kg	4	S0812-ACE ⁺
	09310014	Decal, Instructions-Maximum wheel load 1310kg	4	S1012-ACE ⁺
	09310597	Decal, Instructions-Maximum wheel load 1560kg	4	S1209-ACE ⁺
	09310016	Decal, Instructions-Maximum wheel load 1280kg	4	S1212-ACE ⁺
	09310018	Decal, Instructions-Maximum wheel load 1350kg	4	S1008-ACE ⁺ , S1412-ACE ⁺
17	09410279	Decal, Danger-It is forbidden to store anything in the cabin	2	
18	09310395	Decal, Symbols-Battery charging instructions	1	
19	09310692	Decal, Notice-Main power switch operation	1	
20	09540001	Decal, Label-CE	3	
21	09410129	Decal, Warning-Charge warning	1	
22	09410001	Decal, Danger-Explosion/burn hazard	1	

Decals

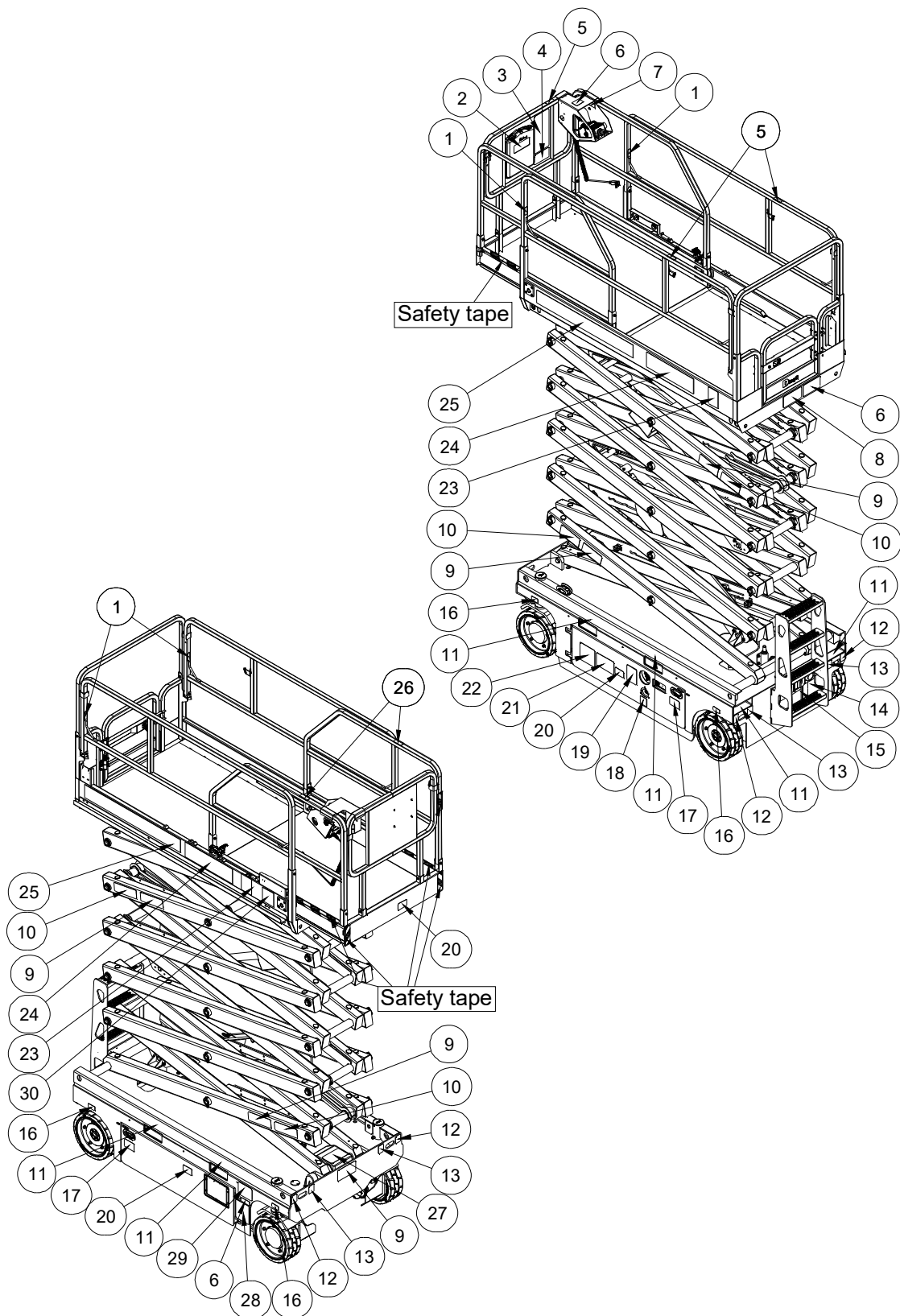
No.	Part No.	Description	Qty.	Remark
23	09640494	Decal, Label-S0608-ACE ⁺	2	S0608-ACE ⁺
	09640495	Decal, Label-S0612-ACE ⁺	2	S0612-ACE ⁺
	09640496	Decal, Label-S0808-ACE ⁺	2	S0808-ACE ⁺
	09640497	Decal, Label-S1008-ACE ⁺	2	S1008-ACE ⁺
	09640498	Decal, Label-S0812-ACE ⁺	2	S0812-ACE ⁺
	09640499	Decal, Label-S1012-ACE ⁺	2	S1012-ACE ⁺
	09640484	Decal, Label-S1209-ACE ⁺	2	S1209-ACE ⁺
	09640500	Decal, Label-S1212-ACE ⁺	2	S1212-ACE ⁺
	09640501	Decal, Label-S1412-ACE ⁺	2	S1412-ACE ⁺
24	09440007	Decal, Caution-Max. manual force 400N	2	S0612-ACE ⁺ , S0812-ACE ⁺ ,
	09440009	Decal, Caution-Max. manual force 400N Indoor 200N Outdoor	2	S0608-ACE ⁺ , S1012-ACE ⁺ , S0808-ACE ⁺ S1008-ACE ⁺ , S1209-ACE ⁺ , S1212-ACE ⁺ , S1412-ACE ⁺
25	09940088	Decal,Label-Max. load capacity 408kg	2	S0608-ACE ⁺ , S1012-ACE ⁺ , S1212-ACE ⁺
	09940094	Decal,Label-Max. load capacity 540kg	2	S0612-ACE ⁺
	09940109	Decal,Label-Max. load capacity 272kg	2	S0808-ACE ⁺ , S1209-ACE ⁺
	09940089	Decal,Label-Max. load capacity 450kg	2	S0812-ACE ⁺
	09940095	Decal,Label-Max. load capacity 250kg	2	S1008-ACE ⁺
	09940090	Decal,Label-Max. load capacity 363kg	2	S1412-ACE ⁺
26	09440212	Decal, Warning-Crushing hazard	2	
27	09410005	Decal, Danger-Do not alter or disable limit switch	1	
28	09410003	Decal, Warning-Inspected and operation properly	1	
29	09410232	Decal, Symbols-Slope rating	1	

Decals

No.	Part No.	Description	Qty.	Remark
30	09441066	Decal, Warning-Material rack capacity (113kg)	1	S1012-ACE ⁺ , S1212-ACE ⁺ (Optional)

Decals

S0608-ACE⁺~ S1412-ACE⁺



[illegible]

Decals

S0608-ACE⁺~ S1412-ACE⁺

16 09310008 	16 09310010 	16 09310012 	16 09310014 	16 09310597 	16 09310016 
16 09310018 	17 09410279 	18 09310395 	19 09310692 	21 09410129 	
23 09640494 S0608-ACE⁺	20 09540001 		22 09410001 		
23 09640495 S0612-ACE⁺	24 09440009 		26 09440212 		
23 09640496 S0808-ACE⁺	24 09440007 		27 09410005 		
23 09640497 S0812-ACE⁺	25 09940088 408KG		28 09410003 		
23 09640498 S1008-ACE⁺	25 09940094 540KG		29 09410232 		
23 09640499 S1012-ACE⁺	25 09940109 272KG		30 09441066 		
23 09640484 S1209-ACE⁺	25 09940089 450KG				
23 09640500 S1212-ACE⁺	25 09940095 250KG				
23 09640501 S1412-ACE⁺	25 09940090 363KG				

Specifications

Model: S06-ACE⁺

Height, working maximum	7.8 m	Tire size	Φ323×100 mm
Height, platform maximum	5.8 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails up	2.01 m	Maximum sound level at normal operating workstations (A-weighted)	
Height, stowed maximum Rails folded	1.83 m	Vibration value does not exceed 2.5m/s ²	
Width	0.76 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform retracted	1.86 m	Maximum side slope rating, Stowed position	25% (14°)
Length, platform extended	2.76 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform dimensions (length × width)	1.67×0.74 m	Maximum working slope	X-1.5° (side to side) Y-3°(front to rear)
Platform extension length	0.9 m	Drive speeds	
Maximum load capacity	272 kg	Stowed, maximum	5.5 km/h
Maximum wind speed	12.5 m/s	Platform raised, maximum	0.6 km/h
Wheelbase	1.36 m	Floor loading information	
Turning radius (outside)	1.64 m	Tire load, maximum	710 kg
Turning radius (inside)	0 m	Tire contact pressure	10.4 kg/cm ² 1019 kPa
Ground clearance	9 cm	Occupied floor pressure	1373 kg/m ² 13.5 kPa
Ground clearance Pothole guards deployed	1.6 cm	Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Weight (See Serial Label)		Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Machine weights vary with option configurations			
Controls	Proportional		
AC outlet in platform	Standard		
Maximum hydraulic pressure (functions)	180 bar		
System voltage	28.8 V		

Specifications

Model: S0608-ACE⁺

Height, working maximum	8 m	Tire size	Φ381×127 mm
Height, platform maximum	6 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails up	2.23 m	Maximum sound level at normal operating workstations (A-weighted)	
Height, stowed maximum Rails folded	1.77 m	Vibration value does not exceed 2.5m/s ²	
Width	0.83 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform retracted	2.48 m	Maximum side slope rating, Stowed position	25% (14°)
Length, platform extended	3.38 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform dimensions (length × width)	2.27×0.81 m	Maximum working slope	X-1.5° (side to side) Y-3°(front to rear)
Platform extension length	0.9 m	Drive speeds	
Maximum load capacity	408 kg	Stowed, maximum	6.0 km/h
Maximum wind speed	12.5 m/s	Platform raised, maximum	0.8 km/h
Wheelbase	1.87 m	Floor loading information	
Turning radius (outside)	2.1 m	Tire load, maximum	1000 kg
Turning radius (inside)	0 m	Tire contact pressure	11.3 kg/cm ² 1104.6 kPa
Ground clearance	10 cm	Occupied floor pressure	1360.7 kg/m ² 13.3 kPa
Ground clearance Pothole guards deployed	1.9 cm	Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Weight	(See Serial Label)	Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Machine weights vary with option configurations			
Controls	Proportional		
AC outlet in platform	Standard		
Maximum hydraulic pressure (functions)	220 bar		
System voltage	28.8 V		

Specifications

Model: S0612-ACE⁺

Height, working maximum	8m	Tire size	Φ381×127 mm
Height, platform maximum	6 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails up	2.23 m	Maximum sound level at normal operating workstations (A-weighted)	
Height, stowed maximum Rails folded	1.70 m	Vibration value does not exceed 2.5m/s ²	
Width	1.15 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform retracted	2.48 m	Maximum side slope rating, Stowed position	25% (14°)
Length, platform extended	3.38 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform dimensions (length × width)	2.27×1.12 m	Maximum working slope	X-1.5° (side to side) Y-3°(front to rear)
Platform extension length	0.9 m	Drive speeds	
Maximum load capacity	540 kg	Stowed, maximum	6.0 km/h
Maximum wind speed	12.5 m/s	Platform raised, maximum	0.8 km/h
Wheelbase	1.87 m	Floor loading information	
Turning radius (outside)	2.2 m	Tire load, maximum	1000 kg
Turning radius (inside)	0 m	Tire contact pressure	9.9 kg/cm ² 972.3 kPa
Ground clearance	10 cm	Occupied floor pressure	883.6 kg/m ² 8.6 kPa
Ground clearance Pothole guards deployed	1.9 cm	Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Weight	(See Serial Label)	Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Machine weights vary with option configurations			
Controls	Proportional		
AC outlet in platform	Standard		
Maximum hydraulic pressure (functions)	220 bar		
System voltage	28.8 V		

Specifications

Model: S0808-ACE⁺

Height, working maximum	10 m	Maximum hydraulic pressure (functions)	220 bar
Height, platform maximum	8 m	System voltage	28.8 V
Height, working maximum (Outdoor)	8.1 m	Tire size	Φ381×127 mm
Height, platform maximum (Outdoor)	6.1 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails up	2.36 m	Maximum sound level at normal operating workstations (A-weighted)	
Height, stowed maximum Rails folded	1.9 m	Vibration value does not exceed 2.5m/s ²	
Width	0.83 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform retracted	2.48 m	Maximum side slope rating, Stowed position	25% (14°)
Length, platform extended	3.38 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform dimensions (length × width)	2.27×0.81 m	Maximum working slope	X-1.5° (side to side) Y-3° (front to rear)
Platform extension length	0.9 m	Drive speeds	
Maximum load capacity	272 kg	Stowed, maximum	6.0 km/h
Maximum wind speed	12.5 m/s	Platform raised, maximum	0.8 km/h
Wheelbase	1.87 m	Floor loading information	
Turning radius (outside)	2.1 m	Tire load, maximum	960 kg
Turning radius (inside)	0 m	Tire contact pressure	10.8 kg/cm ² 1062.7 kPa
Ground clearance	10 cm	Occupied floor pressure	1309.1 kg/m ² 12.8 kPa
Ground clearance Pothole guards deployed	1.9 cm	Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Weight (See Serial Label)		Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Machine weights vary with option configurations			
Controls	Proportional		
AC outlet in platform	Standard		

Specifications

Model: S1008-ACE⁺

Height, working maximum	12 m	Maximum hydraulic pressure (functions)	220 bar
Height, platform maximum	10 m	System voltage	28.8 V
Height, working maximum (Outdoor)	9.3 m	Tire size	Φ381×127 mm
Height, platform maximum (Outdoor)	7.3 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails up	2.51m	Maximum sound level at normal operating workstations (A-weighted)	
Height, stowed maximum Rails folded	2.05 m	Vibration value does not exceed 2.5m/s ²	
Width	0.83 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform retracted	2.48 m	Maximum side slope rating, Stowed position	25% (14°)
Length, platform extended	3.38 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform dimensions (length × width)	2.27×0.81 m	Maximum working slope	X-1.5° (side to side) Y-3° (front to rear)
Platform extension length	0.9 m	Drive speeds	
Maximum load capacity	250 kg	Stowed, maximum	6.0 km/h
Maximum wind speed	12.5 m/s	Platform raised, maximum	0.8 km/h
Wheelbase	1.87 m	Floor loading information	
Turning radius (outside)	2.1 m	Tire load, maximum	1350 kg
Turning radius (inside)	0 m	Tire contact pressure	13.4 kg/cm ² 1311.8 kPa
Ground clearance	10 cm	Occupied floor pressure	1846.9 kg/m ² 18.1 kPa
Ground clearance Pothole guards deployed	1.9 cm	Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Weight (See Serial Label)		Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Machine weights vary with option configurations			
Controls	Proportional		
AC outlet in platform	Standard		

Specifications

Model: S0812-ACE⁺

Height, working maximum	10 m	Tire size	Φ381×127 mm
Height, platform maximum	8 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails up	2.36 m	Maximum sound level at normal operating workstations (A-weighted)	
Height, stowed maximum Rails folded	1.83 m	Vibration value does not exceed 2.5m/s ²	
Width	1.15 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform retracted	2.48 m	Maximum side slope rating, Stowed position	25% (14°)
Length, platform extended	3.38 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform dimensions (length × width)	2.27×1.12 m	Maximum working slope	X-1.5° (side to side) Y-3°(front to rear)
Platform extension length	0.9 m	Drive speeds	
Maximum load capacity	450 kg	Stowed, maximum	6.0 km/h
Maximum wind speed	12.5 m/s	Platform raised, maximum	0.8 km/h
Wheelbase	1.87 m	Floor loading information	
Turning radius (outside)	2.2 m	Tire load, maximum	1240 kg
Turning radius (inside)	0 m	Tire contact pressure	12.2 kg/cm ² 1198 kPa
Ground clearance	10 cm	Occupied floor pressure	1189.4 kg/m ² 11.7 kPa
Ground clearance Pothole guards deployed	1.9 cm	Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Weight	(See Serial Label)	Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Machine weights vary with option configurations			
Controls	Proportional		
AC outlet in platform	Standard		
Maximum hydraulic pressure (functions)	220 bar		
System voltage	28.8 V		

Specifications

Model: S1012-ACE⁺

Height, working maximum	12 m	Tire size	Φ381×127 mm
Height, platform maximum	10 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails up	2.49 m	Maximum sound level at normal operating workstations (A-weighted)	
Height, stowed maximum Rails folded	1.96 m	Vibration value does not exceed 2.5m/s ²	
Width	1.15 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform retracted	2.48 m	Maximum side slope rating, Stowed position	25% (14°)
Length, platform extended	3.38 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform dimensions (length × width)	2.27×1.12 m	Maximum working slope	X-1.5° (side to side) Y-3°(front to rear)
Platform extension length	0.9 m	Drive speeds	
Maximum load capacity	408 kg	Stowed, maximum	6.0 km/h
Maximum wind speed	12.5 m/s	Platform raised, maximum	0.8 km/h
Wheelbase	1.87 m	Floor loading information	
Turning radius (outside)	2.2 m	Tire load, maximum	1310 kg
Turning radius (inside)	0 m	Tire contact pressure	12.9 kg/cm ² 1267.4 kPa
Ground clearance	10 cm	Occupied floor pressure	1258.4 kg/m ² 12.3 kPa
Ground clearance Pothole guards deployed	1.9 cm	Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Weight	(See Serial Label)	Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Machine weights vary with option configurations			
Controls	Proportional		
AC outlet in platform	Standard		
Maximum hydraulic pressure (functions)	220 bar		
System voltage	28.8 V		

Specifications

Model: S1209-ACE⁺

Height, working maximum	14 m	AC outlet in platform	Standard
Height, platform maximum	12 m	Maximum hydraulic pressure (functions)	220 bar
Height, working maximum (Outdoor)	9.5 m	System voltage	28.8 V
Height, platform maximum (Outdoor)	7.5 m	Tire size	Φ381×127 mm
Height, stowed maximum Rails up	2.65 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails folded	2.16 m	Maximum sound level at normal operating workstations (A-weighted)	
Width	0.89 m	Vibration value does not exceed 2.5m/s ²	
Length, platform retracted	2.48 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform extended	3.68 m	Maximum side slope rating, Stowed position	25% (14°)
Platform dimensions (length × width)	2.27×0.89 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform extension length	1.2 m	Maximum working slope	X-1.5° (side to side) Y-3° (front to rear)
Maximum load capacity	272 kg	Drive speeds	
Maximum wind speed	12.5 m/s	Stowed, maximum	6.0 km/h
Wheelbase	1.87 m	Platform raised, maximum	0.8 km/h
Turning radius (outside)	2.2 m	Floor loading information	
Turning radius (inside)	0 m	Tire load, maximum	1560kg
Ground clearance	10 cm	Tire contact pressure	13.5 kg/cm ² 1321.1 kPa
Ground clearance Pothole guards deployed	1.9 cm	Occupied floor pressure	1906.6 kg/m ² 18.7 kPa
Weight (See Serial Label)		Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Machine weights vary with option configurations		Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Controls	Proportional		

Specifications

Model: S1212-ACE⁺

Height, working maximum	13.8 m	AC outlet in platform	Standard
Height, platform maximum	11.8 m	Maximum hydraulic pressure (functions)	220 bar
Height, working maximum (Outdoor)	10.5 m	System voltage	28.8 V
Height, platform maximum (Outdoor)	8.5 m	Tire size	Φ381×127 mm
Height, stowed maximum Rails up	2.62 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails folded	2.09 m	Maximum sound level at normal operating workstations (A-weighted)	
Width	1.19 m	Vibration value does not exceed 2.5m/s ²	
Length, platform retracted	2.48 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform extended	3.38 m	Maximum side slope rating, Stowed position	25% (14°)
Platform dimensions (length × width)	2.27×1.12 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform extension length	0.9 m	Maximum working slope	X-1.5° (side to side) Y-3° (front to rear)
Maximum load capacity	408 kg	Drive speeds	
Maximum wind speed	12.5 m/s	Stowed, maximum	6.0 km/h
Wheelbase	1.87 m	Platform raised, maximum	0.8 km/h
Turning radius (outside)	2.2 m	Floor loading information	
Turning radius (inside)	0 m	Tire load, maximum	1280 kg
Ground clearance	10 cm	Tire contact pressure	11.2 kg/cm ² 1097.5 kPa
Ground clearance Pothole guards deployed	1.9 cm	Occupied floor pressure	1184.6 kg/m ² 11.6 kPa
Weight (See Serial Label)		Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Machine weights vary with option configurations		Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.	
Controls	Proportional		

Specifications

Model: S1412-ACE⁺

Height, working maximum	15.7 m	AC outlet in platform	Standard
Height, platform maximum	13.7 m	Maximum hydraulic pressure (functions)	220 bar
Height, working maximum (Outdoor)	9.0 m	System voltage	28.8 V
Height, platform maximum (Outdoor)	7.0 m	Tire size	Φ381×127 mm
Height, stowed maximum Rails up	2.62 m	Airborne noise emissions	<70 dB
Height, stowed maximum Rails folded	2.09 m	Maximum sound level at normal operating workstations (A-weighted)	
Width	1.25 m	Vibration value does not exceed 2.5m/s ²	
Length, platform retracted	2.84 m	Maximum slope rating, Stowed position	25% (14°)
Length, platform extended	3.74 m	Maximum side slope rating, Stowed position	25% (14°)
Platform dimensions (length × width)	2.64×1.12 m	Note: Slope rating is subject to ground conditions and adequate traction.	
Platform extension length	0.9 m	Maximum working slope	X-1.5° (side to side) Y-3° (front to rear)
Maximum load capacity	363 kg	Drive speeds	
Maximum wind speed	12.5 m/s	Stowed, maximum	6.0 km/h
Wheelbase	2.24 m	Platform raised, maximum	0.8 km/h
Turning radius (outside)	2.65 m	Floor loading information	
Turning radius (inside)	0 m	Tire load, maximum	1350 kg
Ground clearance	10 cm	Tire contact pressure	11.8 kg/cm ² 1159.2 kPa
Ground clearance Pothole guards deployed	1.9 cm	Occupied floor pressure	1028.4 kg/m ² 10.1 kPa
Weight	(See Serial Label)	Note: Floor loading information is approximate and does not incorporate different option configurations. It should be used only with adequate safety factors.	
Machine weights vary with option configurations			
Controls	Proportional		

Continuous improvement of our products is a DINGLI policy. Product specifications are subject to change without notice or obligation.

Specifications

Lead-acid battery

S06-ACE ⁺ , S0608-ACE ⁺ S0612-ACE ⁺ , S0808-ACE ⁺ , S0812-ACE ⁺	optional
Voltage	6VDC
Type	6TB185
Quantity	4
Battery capacity, maximum	185Ah
Maintenance-free	Yes
S06-ACE ⁺ ,	optional
Voltage	12VDC
Type	T-605
Quantity	4
Battery capacity, maximum	210Ah
Maintenance-free	No
S0608-ACE ⁺ , S0612-ACE ⁺ S0808-ACE ⁺ , S0812-ACE ⁺	optional
Voltage	6VDC
Type	T-105 Plus
Quantity	4
Battery capacity, maximum	225Ah
Maintenance-free	No
S1012-ACE ⁺ ,	optional
Voltage	6VDC
Type	6TB200
Quantity	4
Battery capacity, maximum	200Ah
Maintenance-free	Yes
S1012-ACE ⁺ ,	optional
Voltage	6VDC
Type	T-125 Plus
Quantity	4
Battery capacity, maximum	240Ah
Maintenance-free	No
S1008-ACE ⁺ , S1209-ACE ⁺ S1212-ACE ⁺ ,S1412-ACE ⁺ ,	optional
Voltage	12VDC
Type	12TB120
Quantity	4
Battery capacity, maximum	240Ah
Maintenance-free	Yes
S1008-ACE ⁺ S1212-ACE ⁺ ,S1412-ACE ⁺	optional
Voltage	6VDC
Type	6TB220
Quantity	4
Battery capacity, maximum	220Ah
Maintenance-free	Yes
S1008-ACE ⁺ , S1209-ACE ⁺ S1212-ACE ⁺ ,S1412-ACE ⁺	optional
Voltage	12VDC
Type	T-1275 Plus
Quantity	4
Battery capacity, maximum	150Ah
Maintenance-free	No

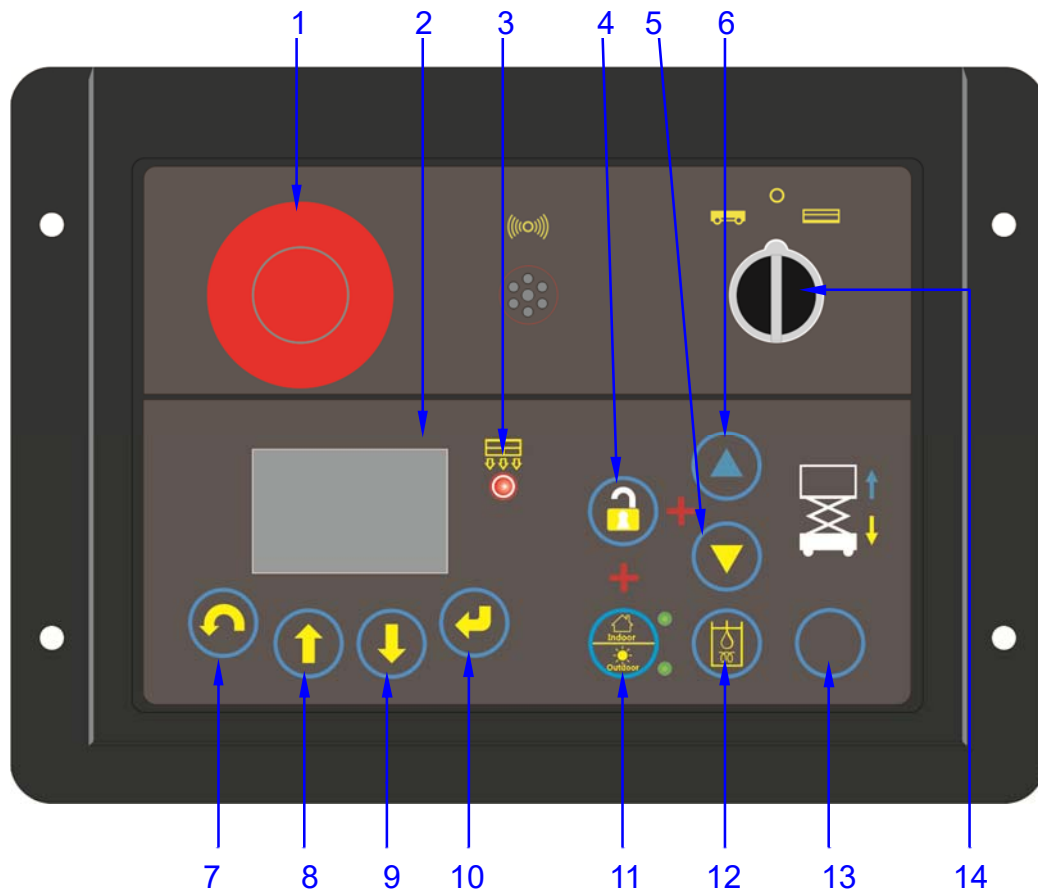
Specifications

Battery Specifications

Lithium battery

S06-ACE ⁺	standard
Voltage	28.8VDC
Type	TFL28.8-125-DL
Quantity	1
Battery capacity, maximum	125AH
Maintenance-free	Yes
S0608-ACE ⁺ , S0808-ACE ⁺ S0612-ACE ⁺	standard
Voltage	28.8VDC
Type	TFL28.8-150-DL
Quantity	1
Battery capacity, maximum	150AH
Maintenance-free	Yes
S1008-ACE ⁺ , S0812-ACE ⁺ , S1012-ACE ⁺ , S1209-ACE ⁺ , S1212-ACE ⁺ , S1412-ACE ⁺ ,	standard
Voltage	28.8VDC
Type	TFL28.8-175-DL
Quantity	1
Battery capacity, maximum	175AH
Maintenance-free	Yes

Ground Control Panel



1 Red Emergency Stop button

Push in the red Emergency Stop button to the off position to stop all functions. Pull out the red Emergency Stop button to the on position to operate the

2 LED readout screen

3 Overload indicator light

4 Function enable button

5 Platform down button

6 Platform up button

7 Menu escape button

8 Menu up button

9 Menu down button

10 Menu enter button

11 Indoor/Outdoor button

12 Hydraulic oil heating button (option)

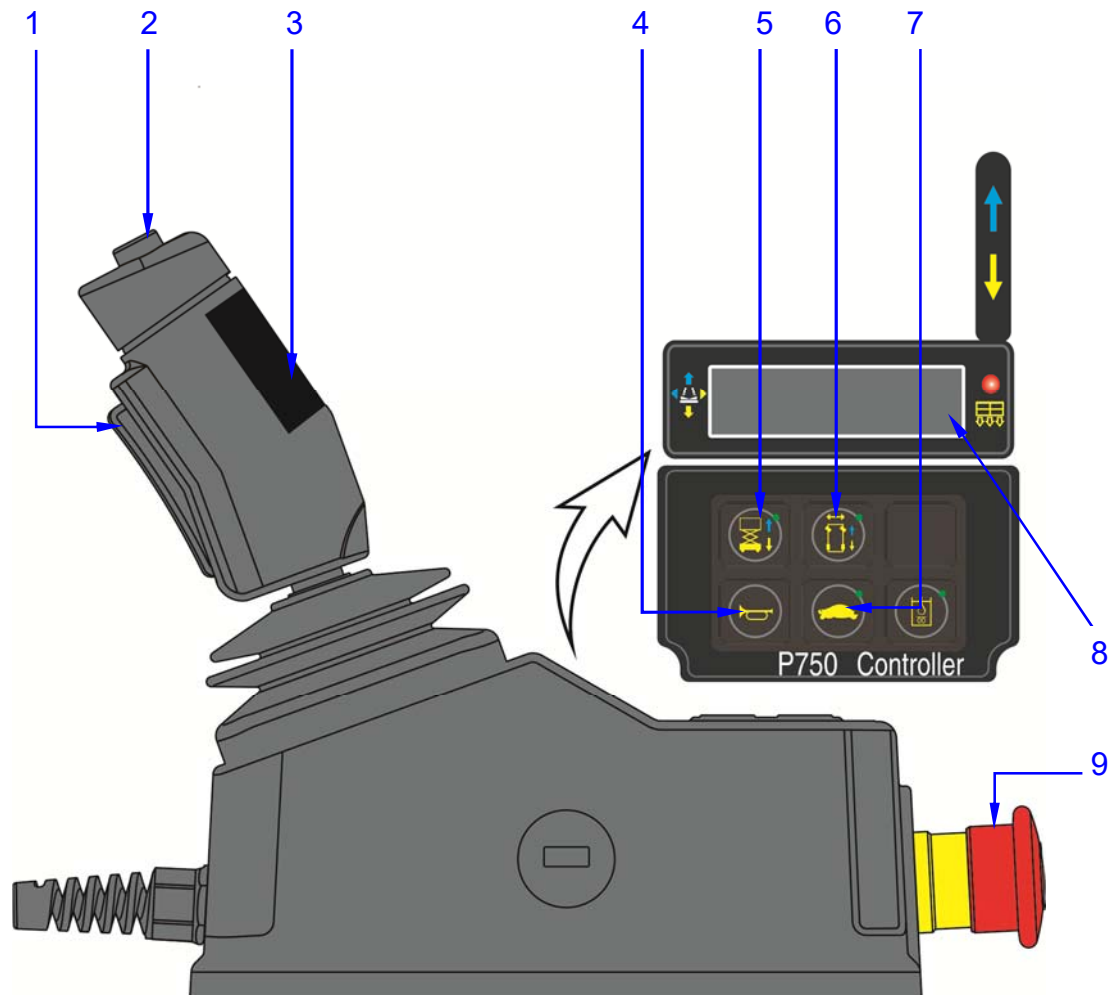
13 Standby

14 Key switch

Turn the key switch to the platform position and the platform controls will operate. Turn the key switch to the off position and the machine will be off. Turn the key switch to the base position and the ground controls will operate.

Controls

Platform Control Panel



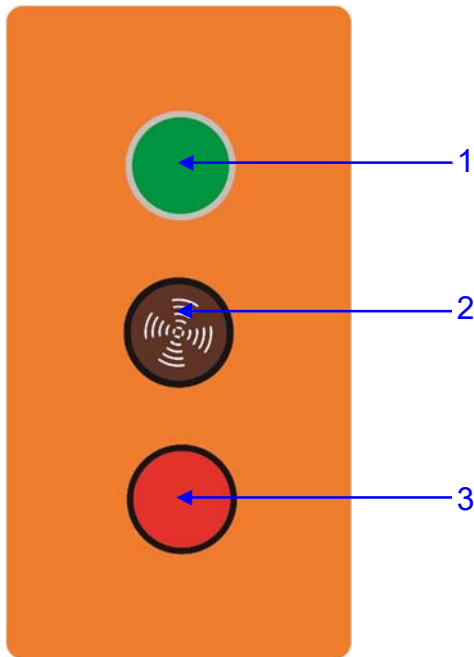
- | | | | |
|---|-----------------------------|----|---------------------------------------|
| 1 | Function enable switch | 6 | Drive function select button |
| 2 | Thumb rocker switch | 7 | Drive speed button |
| 3 | Proportional control handle | 8 | LED readout screen |
| 4 | Horn button | 9 | Hydraulic oil heating button (option) |
| 5 | Lift function select button | 10 | Red Emergency Stop button |

Platform Control Panel

- | | |
|--|---|
| <p>1 Function enable switch</p> <p>Press and hold the function enable switch to enable the drive/lift function.</p> <p>2 Thumb rocker switch</p> <p>Press the thumb rocker switch in either direction to activate steer function.</p> <p>3 Proportional control handle</p> <p>Lift function: Press and hold the function enable switch to enable the lift function on the platform control handle. Move the control handle in the direction indicated by the blue arrow and the platform will raise. Move the control handle in the direction indicated by the yellow arrow and the platform will lower. The descent alarm should sound while the platform is lowering.</p> <p>Drive function: Press and hold the function enable switch to enable the drive function on the platform control handle. Move the control handle in the direction indicated by the blue arrow on the control panel and the machine will move in the direction that the blue arrow points. Move the control handle in the direction indicated by the yellow arrow on the control panel and the machine will move in the direction that the yellow arrow points.</p> <p>4 Horn Button</p> <p>Push the horn button and the horn will sound. Release the horn button and the horn will stop.</p> <p>5 Lift function select button</p> <p>Press this button to activate the lift function.</p> | <p>6 Drive function select button</p> <p>Press this button to activate the drive function.</p> <p>7 Drive speed button</p> <p>Press this button to activate the slow or fast drive function.</p> <p>8 LED readout screen</p> <p>Diagnostic readout and battery charge indicator.</p> <p>9 Hydraulic oil heating button</p> <p>Press this button to activate the Hydraulic oil heating function.</p> <p>Note: the Hydraulic oil heating function will only work if the Hydraulic oil temperature is below 20°C</p> <p>10 Red Emergency Stop button</p> <p>Push in the red Emergency Stop button to the off position to stop all functions. Pull out the red Emergency Stop button to the on position to operate the machine.</p> <p>The platform in the stowed position, Push in the red Emergency Stop button will cut off the control system power.</p> <p>The platform in the Raised position, Push in the red Emergency Stop button will not cut off the control system power, and the LED readout screen display "ES", the control system will continue to detect alarms.</p> |
|--|---|

Controls

Ultrasonic sensor anti-collision system control box



1 Override button

Press and hold green override button will temporarily turn off the ultrasonic anti-collision system, and the machine can move at a low speed.

Note: After pressing the override button, the sensor will stop working, the operator must always pay attention to the direction of movement and the surrounding environment, otherwise it will cause equipment damage or personal danger.

2 Alarm buzzer

When the ultrasonic sensor detects an obstacle, the buzzer will sound. The faster the sound frequency, the closer the obstacle distance.

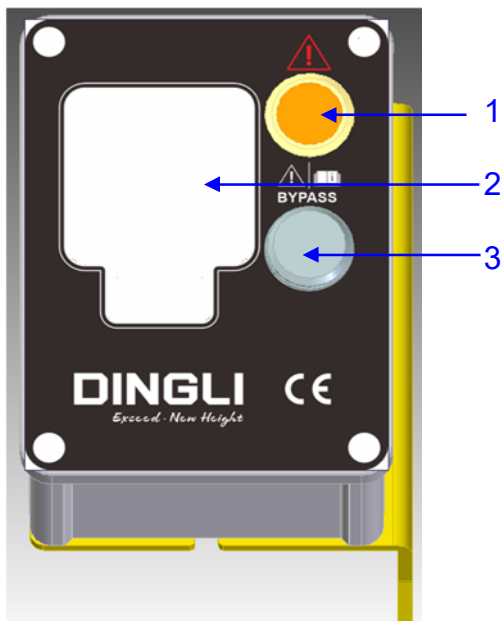
3 Indicator

When the ultrasonic sensor detects an obstacle, the indicator light will flash. The faster the flashing frequency, the closer the obstacle distance.

Controls

Millimeter-wave radar anti-collision system (Optional Configuration)

The Millimeter-wave Radar Collision Avoidance System is an active safety assist device installed on aerial work platforms. The system uses millimeter-wave radar to detect obstacles and personnel posture in real time above, in front of, behind, and within the operator area of the platform. Within hazardous distances, it actively restricts machine movements and issues audible and visual alarms to reduce the risk of accidents such as collisions and crushing.



1 Indicator

When the radar detects an obstacle, the indicator light will turn on.

2 Millimeter-wave radar

DO NOT COVER OR OBSTRUCT THE SENSOR IN ANY WAY.

Any obstruction will compromise the ability of the system to protect against hazards, which may result in injury or death. The onus and liability lie with the operator of the machine to ensure that the sensor remains unobstructed at all times.

3 Bypass button

Press the green Bypass button will temporarily turn off the Millimeter-wave radar anti-collision system, and the machine can move at a low speed.

Note: When the bypass button is pressed, the system will temporarily override the movement restrictions. Operator must always pay attention to the direction of movement and the surrounding environment; otherwise it will cause equipment damage or personal danger.

Pre-operation Inspection



Do Not Operate Unless:

- ☒ You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.**

Know and understand the pre-operation inspection before going on to the next section.

- 3 Inspect the workplace.
- 4 Always perform function tests prior to use.
- 5 Only use the machine as it was intended.

Fundamentals

It is the responsibility of the operator to perform a pre-operation inspection and routine maintenance.

The pre-operation inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests.

The pre-operation inspection also serves to determine if routine maintenance procedures are required. Only routine maintenance items specified in this manual may be performed by the operator.

Refer to the list on the next page and check each of the items.

If damage or any unauthorized variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications. After repairs are completed, the operator must perform a pre-operation inspection again before going on to the function tests.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in this manual.

Pre-operation Inspection

Pre-operation Inspection

- ☐ Be sure that the operator's manual are complete, legible and in the storage container located in the platform.
- ☐ Be sure that all decals are legible and in place. See Decals section.
- ☐ Check for hydraulic oil leaks and proper oil level. Add oil if needed. See Maintenance section.
- ☐ Check for battery fluid leaks and proper fluid level. Add distilled water if needed. See Maintenance section.
- ☐ **Always carry out pre-operative inspection after storage before use.**

Check the following components or areas for damage, improperly installed or missing parts and unauthorized modifications:

- ☐ Electrical components, wiring and electrical cables
- ☐ Hydraulic hoses, fittings, cylinders and manifolds
- ☐ Battery pack and connections
- ☐ Drive motors
- ☐ Wear pads
- ☐ Tires and wheels
- ☐ Ground strap
- ☐ Limit switches, alarms and horn
- ☐ Nuts, bolts and other fasteners
- ☐ Platform overload components
- ☐ Platform entry gate
- ☐ Beacon (if equipped)
- ☐ Safety arm
- ☐ Platform extension(s)
- ☐ Scissor pins and retaining fasteners

- ☐ Platform control joystick
- ☐ Brake release components
- ☐ Pothole guard
- ☐ Lanyard anchorage point

Check entire machine for:

- ☐ Cracks in welds or structural components
- ☐ Dents or damage to machine
- ☐ Be sure that all structural and other critical components are present and all associated fasteners and pins are in place and properly tightened
- ☐ Be sure side rails are installed and rail pins and bolts are fastened.
- ☐ Be sure that the chassis trays are closed and latched and the batteries are properly connected.

Note: If the platform must be raised to inspect the machine, make sure the safety arm is in place. See Operating Instructions section.

Workplace Inspection



Do Not Operate Unless:

☒ You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.

3 Inspect the workplace.

Know and understand the workplace inspection before going on to the next section.

- 4 Always perform function tests prior to use.
- 5 Only use the machine as it was intended.

Fundamentals

The workplace inspection helps the operator determine if the workplace is suitable for safe machine operation. It should be performed by the operator prior to moving the machine to the workplace.

It is the operator's responsibility to read and remember the workplace hazards, then watch for and avoid them while moving, setting up and operating the machine.

Workplace Inspection

Be aware of and avoid the following hazardous situations:

- Drop-offs or holes
- Bumps, floor obstructions or debris
- Sloped surfaces
- Unstable or slippery surfaces
- Overhead obstructions and high voltage conductors
- Hazardous locations
- Inadequate surface support to withstand all load forces imposed by the machine
- Wind and weather conditions
- The presence of unauthorized personnel
- Other possible unsafe conditions
- Altitude exceeding 1000m
- Presence of explosive atmosphere
- Ambient temperature less than -20°C or more than 40°C

Function Tests



Do Not Operate Unless:

☒ You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 Inspect the workplace.
- 4 **Always perform function tests prior to use.**

Know and understand the function tests before going on to the next section.

- 5 Only use the machine as it was intended.

Fundamentals

The function tests are designed to discover any malfunctions before the machine is put into service.

The operator must follow the step-by-step instructions to test all machine functions.

A malfunctioning machine must never be used.

If malfunctions are discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

After repairs are completed, the operator must perform a pre-operation inspection and function tests again before putting the machine into service.

Function Tests

- 1 Select a test area that is firm, level and free of obstruction.
- 2 Be sure the battery pack is connected.
- 3 Turn the main power switch to "on" position.

At the Ground Controls

- 4 Pull out the platform and ground red Emergency Stop button to the on position.
- 5 Turn the key switch to ground control.
- 6 Observe the LED readout screen on the platform controls.



- ⦿ Result: The LED should look like the picture.
- 7 Observe the LED readout screen on the ECU window.
- ⦿ Result: The LED will come on and display system ready.

Test Emergency Stop

- 8 Push in the ground red Emergency Stop button to the off position.
- ⦿ Result: No functions should operate.
- 9 Pull out the red Emergency Stop button to the on position.

Test Up/Down Functions

A buzzer with different sound frequency is controlled in central system. The descent alarm sounds at 60 beeps per minute. The descent delay alarm sounds at 180 beeps per minute. The alarm that goes off when the pothole guards have not deployed sounds at

180 beeps per minute. The alarm that goes off when the machine is not level sounds at 180 beeps per minute. An optional automotive-style horn is also available.

- 10 Do not press the function enable button.
- 11 Press the platform up or platform down button.

⦿ Result: No function should operate.

- 12 Do not press the platform up or platform down buttons.
- 13 Press the function enable button.

⦿ Result: No function should operate.

- 14 Press and hold the function enable button, and press the platform up button.

⦿ Result: The platform should raise.

- 15 Press and hold the function enable button, and press the platform down button.

⦿ Result: The platform should lower. The descent alarm should sound while the platform is lowering. The platform stop at the height is approximately 2m from the ground. The descent delay alarm will sound (option)

Note: Be sure the area below the platform is clear of personnel and obstructions before continuing.

- 16 Press and hold the function enable button, and press the platform down button.

⦿ Result: The platform should lower to end. The descent delay alarm should sound while the platform is lowering.

Test the Emergency Lowering

- 17 Activate the up function and raise the platform approximately 60 cm.

Function Tests

18 Pull the emergency lowering knob located the entry ladder end.

⊙ Result: The platform should lower. The descent alarm will not sound.

19 Turn the key switch to platform control.

At the Platform Controls

Test Emergency Stop

20 The platform in the stowed position .Push in the platform red Emergency Stop button to the off position.

⊙ Result: No functions should operate. And cut off the control system power

21 Pull the red Emergency Stop button out to the on position.

⊙ Result: The LED indicator light should come on.

22 Raise the platform approximately 2.4 m from the ground. Push in the platform red Emergency Stop button to the off position.

⊙ Result: No functions should operate. And not cut off the control system power, the LED readout screen display "ES", the control system will continue to detect alarms.

Test the Horn

23 Push the horn button.

⊙ Result: The horn should sound.

Test Function Enable and Up/Down Functions

24 Do not hold the function enable switch on the control handle.

25 Slowly move the control handle in the direction indicated by the blue up arrow,

then in the direction indicated by the yellow down arrow.

⊙ Result: No functions should operate.

26 Press the lift function select button.

27 Press and hold the function enable switch on the control handle.

28 Slowly move the control handle in the direction indicated by the blue up arrow.

⊙ Result: The platform should raise. The pothole guards should deploy.

29 Release the control handle.

⊙ Result: The platform should stop raising.

30 Press and hold the function enable switch. Slowly move the control handle in the direction indicated by the yellow down arrow.

⊙ Result: The platform should lower. The descent alarm should sound while the platform is lowering.

Test the Steering

Note: When performing the steer and drive function tests, stand in the platform facing the steer end of the machine.

31 Press the drive function select button. The indicator light should turn on.

32 Press and hold the function enable switch on the control handle.

33 Depress the thumb rocker switch on top of the control handle in the direction identified by the blue left arrow on the control panel.

⊙ Result: The steer wheels should turn in the direction that the blue left arrow points on the control panel.

34 Depress the thumb rocker switch in the direction identified by the yellow right

Function Tests

arrow on the control panel.

- ⊙ Result: The steer wheels should turn in the direction that the yellow right arrow points on the control panel.

Test Drive and Braking

- 35 Press the drive function select button. The indicator light should turn on.
- 36 Press and hold the function enable switch on the control handle.
- 37 Slowly move the control handle in the direction indicated by the blue up arrow on the control panel until the machine begins to move, then return the handle to the center position.
- ⊙ Result: The machine should move in the direction that the blue up arrow points on the control panel, then come to an abrupt stop.
- 38 Press and hold the function enable switch on the control handle.
- 39 Slowly move the control handle in the direction indicated by the yellow down arrow on the control panel until the machine begins to move, then return the handle to the center position.
- ⊙ Result: The machine should move in the direction that the yellow down arrow points on the control panel, then come to an abrupt stop.

Note: The brakes must be able to hold the machine on any slope it is able to climb.

Test Limited Drive Speed

- 40 Press and hold the function enable switch. Raise the platform approximately 2.4m from the ground.
- ⊙ Result: The pothole guards should deploy.

- 41 Press and hold the function enable switch on the control handle.

- 42 Slowly move the control handle to the full drive position.

- ⊙ Result: The maximum achievable drive speed with the platform raised should not exceed 16.7cm/s (For S06-ACE⁺), 22cm/s (For S0608-ACE⁺, S0612-ACE⁺, S0808-ACE⁺, S1008-ACE⁺, S0812-ACE⁺, S1012-ACE⁺, S1209-ACE⁺, S1212-ACE⁺, S1412-ACE⁺).

- ⊗ Result: If the drive speed with the platform raised exceeds 16.7cm/s (For S06-ACE⁺), 22cm/s (For S0608-ACE⁺, S0612-ACE⁺, S0808-ACE⁺, S1008-ACE⁺, S0812-ACE⁺, S1012-ACE⁺, S1212-ACE⁺, S1209-ACE⁺, S1412-ACE⁺), immediately tag and remove the machine from service.

Test the Tilt Sensor Operation

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.

- 43 Fully lower the platform.
- 44 Place a 3.5×20cm or similar piece of wood under both wheels on one side and drive the machine up onto them.
- 45 Raise the platform approximately 2m from the ground.
- ⊙ Result: The platform should stop and the tilt alarm will sound at 180 beeps per minute. The platform controls LED readout should display LL.
- 46 Press the drive function select button.
- 47 Press and hold the function enable switch on the control handle.
- 48 Move the control handle in the direction indicated by the blue up arrow, then move

Function Tests

the control handle in the direction indicated by the yellow down arrow.

- ⊙ Result: The drive function should not work in either direction.

49 Lower the platform and drive the machine off the block.

Test the Pothole Guards

Note: The pothole guards should automatically deploy when the platform is raised. The pothole guards activate another limit switch which allows the machine to continue to function. If the pothole guards do not deploy, an alarm sounds and the machine will not drive and steer.

50 Raise the platform.

- ⊙ Result: When the platform is raised approximately 2.4m from the ground, the pothole guards should deploy.

51 Press on the pothole guards on one side, and then the other.

- ⊙ Result: The pothole guards should not move.

52 Lower the platform.

- ⊙ Result: The pothole guards should return to the stowed position.

53 Place a 3.5×20cm or similar piece of wood under a pothole guard. Raise the platform.

- ⊙ Result: When the platform is raised approximately 2.4m from the ground, the pothole alarm will sound at 180 beeps per minute, and the platform controls LED screen readout should display 18.

54 Press the drive function select button.

55 Press and hold the function enable switch on the control handle.

56 Move the control handle in the direction

indicated by the blue up arrow, and then move the control handle in the direction indicated by the yellow down arrow.

- ⊙ Result: The drive function should not work in either direction.

57 Press and hold the function enable switch on the control handle.

58 Depress the thumb rocker switch on top of the control handle in the direction identified by the blue and yellow arrow on the control panel.

- ⊙ Result: The steer function should not work in either direction.

59 Lower the platform and remove the 3.5×20cm wood block.

Test the indoor/outdoor select

Functions (For S0808-ACE⁺

S1008-ACE⁺ S1209-ACE⁺ S1212-ACE⁺ S1412-ACE⁺)

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.

Note: The indoor/outdoor mode can only be switched when the machine is in the stowed position.

60 Turn the key switch to ground control position.

61 Press and hold the Indoor/Outdoor button simultaneously for 2 seconds to switch Indoor/Outdoor mode.

62 Switch to the Outdoor mode.

63 Press and hold the function enable button. Press and hold the platform up button. Raise the platform to the highest position and measure the platform height.

- ⊙ Result: The platform height shall not exceed 6.1 m (S0808-ACE⁺), 7.3m

Function Tests

(S1008-ACE⁺), 7.5m (S1209-ACE⁺), 8.5 m (S1212-ACE⁺), 7.0 m (S1412-ACE⁺).

64 Lower the platform to the stowed position.

65 Switch to the Indoor mode.

66 Press and hold the function enable button.
Press and hold the platform up button.

Raise the platform to the highest position
and measure the platform height

- ⊙ Result: The platform continued to rise to a height of about 8.0m(S0808-ACE⁺), , 10m (S1008-ACE⁺), 12m (S1209-ACE⁺),, 11.8m (S1212-ACE⁺), 13.7m (S1412-ACE⁺).

67 Switch to the Outdoor mode.

- ⊙ Result: The alarm should sound.

68 Switch to the Indoor mode and fully lower the platform.

69 Turn the key switch to platform control position.

70 Switch to the Outdoor mode.

71 Press the lift function select button.

72 Press and hold the function enable switch on the control handle.

73 Slowly move the control handle in the direction indicated by the blue arrow.
Raise the platform to the highest position
and measure the platform height

- ⊙ Result: The platform height shall not exceed 6.1m (S0808-ACE⁺), 7.3m (S1008-ACE⁺), 7.5m (S1209-ACE⁺), 8.5m (S1212-ACE⁺), 7.0m (S1412-ACE⁺)

74 Lower the platform to the stowed position.

75 Switch to the Indoor mode.

76 Press and hold the function enable switch on the control handle.

77 Slowly move the control handle in the direction indicated by the blue arrow.

Raise the platform to the highest position
and measure the platform height

- ⊙ Result: The platform continued to rise to a height of about 8.0m (S0808-ACE⁺), 10m (S1008-ACE⁺), 12m (S1209-ACE⁺), 11.8m (S1212-ACE⁺), 13.7m (S1412-ACE⁺)

78 Switch to the Outdoor mode.

- ⊙ Result: The alarm should sound.

79 Switch to the Indoor mode and fully lower the platform.

Testing Anti-collision protection Safety function (option, 1 ultrasonic sensor)

Note: The ultrasonic sensor system includes an ultrasonic sensor and its installation accessories, which are fixed on the platform controller bracket to detect obstacles directly above to prevent the machine or the operator from being injured.

This test needs to get the platform control to be ground connected (base plug) for testing, and the operator should not stand on the platform.



Ultrasonic safety sensor

Function Tests



- 80 Drive the machine to a stop at 4 meters away from the obstacle.
- 81 Rotate the platform controller, directly above of the ultrasonic sensor in line with the obstacle.
- 82 Press the lifting function selection button, press and hold the function enable button on the joystick, and slowly approach the obstacle.
 - ⊙ Result: When the platform control panel is 4m away from the obstacle, the alarm should beep 50 times per minute,
 - ⊗ Result: When the platform control is 4m away from the obstacle, the anti-collision warning alarm does not sound. Mark the machine immediately. And stop running.
- 83 Try to raise the platform.
 - ⊙ Result: The platform can be raised the alarm should beep 50 times per minute
- 84 Press the drive function enable button to drive the machine to a stop at 2 meters away from the obstacle. Rotate the platform controller until the directly above of the ultrasonic sensor in line with the obstacle.
- 85 Press the lift function enable button, press and hold the function enable button on the joystick, and slowly approach the obstacle.
 - ⊙ Result: When the platform control is 2m away from the obstacle, the alarm will beep 110 times per minute,
 - ⊗ Result: When the platform control is 2m away from the obstacle, the anti-collision warning alarm will not sound (beep). Mark the machine immediately. And stop function.
- 86 Raise the platform while ensuring that the ultrasonic sensor moves in line with the obstacle.
 - ⊙ Result: When the platform control is 1.5m away from the obstacle, the platform will stop the lift function, the alarm should continue to beep 110 times per minute, and the platform LED display shows "Collision Trigger".
 - ⊗ Result: When the platform control is 1.5m away from the obstacle, the anti-collision warning alarm (beep) does not sound, and the platform will continue to rise. Please mark the machine immediately. And stop function.
- 87 Release the joystick and raise the machine again within 5 seconds (within the time the alarm sounds).
 - ⊙ Result: The platform will continue to raise, the alarm should continue to beeps 110 times per minute, and the platform LED display shows "Collision Trigger".
- 88 Release the joystick and raise the machine again after 5 seconds (after the alarm stops).
 - ⊙ Result: The lift function will be disabled and not allowed to raise, the alarm should sound continuously 110 beeps per minute, and the platform LED display shows "Collision Trigger"

Function Tests

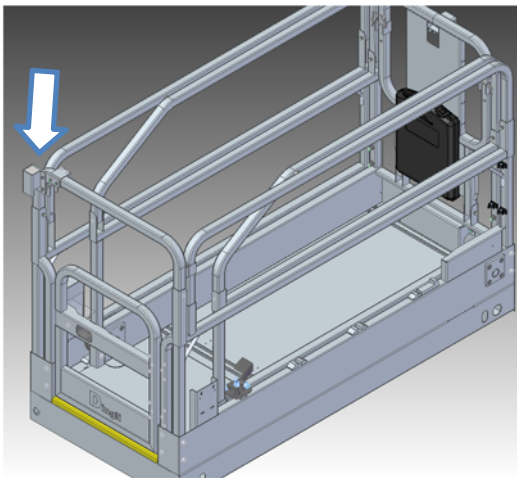
Note: The ultrasonic safety sensor will only protect the operator and platform directly above the platform control.

Testing Anti-collision protection Safety function (option, 1 or 2 ultrasonic sensors)

Note: The ultrasonic sensor system includes 2 ultrasonic sensors and its installation accessories, which are fixed on the platform controller bracket and the rear of the platform (option) to detect obstacles directly above to prevent the machine or the operator from being injured.



Ultrasonic sensor on the platform controller bracket



Ultrasonic sensor on the rear of the platform (option)

89 Make sure the machine is in the stowed position, press the lift function selection button, and lift up the machine to get close to the obstacle.

90 Lift the machine to about 2 meters away from the obstacle (upward side).

⊙ Results: During the lifting process, the ultrasonic buzzer should ring 60 times per minute, the ultrasonic light should blink 60 times per minute,.

⊗ Result: When the machine is about 2m away from the obstacle, the ultrasonic buzzer not ring, please mark the machine immediately. And stop working.

91 Continue lifting the machine to about 1.5 meters away from the obstacle.

⊙ Results: When the machine is about 1.5m away from the obstacle, the platform controller alarms, and the platform LED display displays "Collision Trigger". The machine stopped automatically.

⊗ Results: When the machine is about 1.5m away from the obstacle, the anti-collision warning sound does not sound, and the platform can continue to lift, please mark the machine immediately. And stop working.

92 Release the handle and the alarm sound should disappear within 5 seconds. Keep going forward and push the handle again.

⊙ Results: The platform LED display shows "Collision Trigger", still restricting lifting.

93 Release the handle, and push the handle forward again in 5 seconds.

⊙ Results: The platform controller alarms, The machine can lift up at a slow speed.

Function Tests

☒ Result: The machine cannot be advanced, please mark the machine immediately. And stop running.

94 Push the handle backwards.

⊙ Result: No alarm, the machine can lift down normally.

☒ Result: The machine cannot lift down, please mark the machine immediately. And stop working.

Note: The ultrasonic sensor can only protect the position directly in front of the sensor, and the other positions of the platform are not protected.

Test the function of ultrasonic sensor anti-collision avoidance system (option, 8 ultrasonic sensors)

Note: The ultrasonic sensor system consists of 8 ultrasonic sensors, which are fixed on the platform, and are used to detect obstacles, and prevent the machine or the operator from being harmed.

95 Make sure the machine is in the stowed position, press the lift function selection button, and lift up the machine to get close to the obstacle.

96 Lift the machine to about 1.5 meters away from the obstacle (upward side).

⊙ Results: During the lifting process, the ultrasonic buzzer should ring 60 times per minute, the ultrasonic light should blink 60 times per minute, and the machine will automatically switch to the slow lift speed at the same time.

☒ Result: When the machine is about 1.5m away from the obstacle, the lift speed does not automatically switch to slow, please

mark the machine immediately. And stop working.

97 Lift the machine to about 1 meters away from the obstacle.

⊙ Results: When the machine is about 1m away from the obstacle, the ultrasonic buzzer should sound 90 times per minute, and the ultrasonic light should blink 90 times per minute.

98 Continue lifting the machine to about 0.5 meters away from the obstacle.

⊙ Results: When the machine is about 0.5m away from the obstacle, the platform controller alarms, and the platform LED display displays "ob". The machine stopped automatically.

☒ Results: When the machine is about 0.5m away from the obstacle, the anti-collision warning sound does not sound, and the platform can continue to move forward, please mark the machine immediately. And stop working.

99 Release the handle and the alarm sound should disappear within 5 seconds. Keep going forward and push the handle again.

⊙ Results: The platform LED display shows "ob", still restricting lifting.

100 Release the handle, press and hold the green override button, and push the handle forward again.

⊙ Results: The platform controller alarms, The machine can lift up at a slow speed.

☒ Result: The machine cannot be advanced, please mark the machine immediately. And stop running.

101 Push the handle backwards.

Function Tests

- ⊙ Result: No alarm, the machine can lift down normally.
- ⊗ Result: The machine cannot lift down, please mark the machine immediately. And stop working.

Note: The ultrasonic sensor can only protect the position directly in front of the sensor, and the other positions of the platform are not protected.

Test the safe edge sensor anti-collision avoidance system (option)

Note: The safe edge sensor anti-collision system consists of four directions of safe edge sensors and their mounting accessories, which are fixed on the platform to detect the surrounding obstacles and prevent the machine or operator from being harmed.

- 102 Select a sensor in either direction.
- 103 Press the sensor with the test block or with the palm of your hand. (Perpendicular to the safety contact side, apply more than 83N force, so that the safety contact side produces more than 8mm deformation)
- 104 Select the drive function and push the handle forward and backward at the same time
 - ⊙ Results: The platform controller alarms, and the platform LED display displays "72". The machine must not go forward or backward.
 - ⊗ Result: The machine can go forward or backward, please mark the machine immediately. And stop working.
- 105 Hold down the override button and push the handle forward and backward again

- ⊙ Results: The platform controller alarms, and the platform LED display displays "72". The machine can slow forward or backward.

- ⊗ Result: The machine cannot go forward or backward, please mark the machine immediately. And stop working.

106 Select the lift function and push the handle forward and backward at the same time

- ⊙ Results: The platform controller alarm and the platform LED display "72". The machine cannot be raised or lowered.

- ⊗ Result: The machine can be raised or lowered, please mark the machine immediately. And stop working.

107 Press and hold the override button while pushing the handle forward and backward

- ⊙ Results: The platform controller alarms, and the platform LED display displays "72". The machine can go up or down.

- ⊗ Result: The machine cannot be lifted or lowered, please mark the machine immediately. And stop working.

108 Release the sensor, select the lift or drive function, and push the handle forward or backward.

- ⊙ Result: The platform controller has no alarm. The machine can lift or drive.
- ⊗ Result: The machine cannot be lifted or driven, please mark the machine immediately. And stop working.

For other direction safety contact sensors, repeat the above steps.

⚠ WARNING Tip-over hazard. Ultrasonic sensor and safety edge assembly weight will reduce the rated platform capacity of the

Function Tests

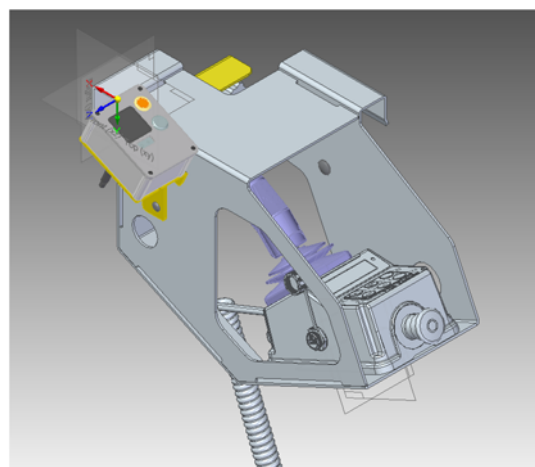
machine and must be factored into the total platform load.

Ultrasonic sensor and safety edge assembly weight

Model	weight
S06-ACE ⁺	22kg
S0608-ACE ⁺	25kg
S0612-ACE ⁺	29kg
S0808-ACE ⁺	25kg
S0812-ACE ⁺	29kg
S1008-ACE ⁺	25kg
S1012-ACE ⁺	29kg
S1209-ACE ⁺	25kg
S1212-ACE ⁺	29kg
S1412-ACE ⁺	35kg

Testing Millimeter-wave radar anti-collision system (option, 1 Millimeter-wave radar)

Note: The Millimeter-wave radar anti-collision system includes radar and its installation accessories, which are fixed on the platform controller bracket to detect obstacles directly above to prevent the machine or the operator from being injured.



Millimeter-wave radar

- 109 Make sure the machine is in the stowed position, press the lift function selection button, and lift up the machine to get close to the obstacle.
- 110 Lift the machine to about 1.5 meters away from the obstacle (upward side).
 - ⊙ Results: When the obstacle distance is greater than 1.5 meters, the machine lifts up normally. When the obstacle distance is less than or equal to 1.5 meters, the machine will restrict lifting, the buzzer will alarm continuously, and the fault code "Collision triggered" will appear.
 - ⊗ Result: When the machine is about 1.5m away from the obstacle, the platform can continue to lift, please mark the machine immediately. And stop working.
- 111 Release the handle and the alarm sound should disappear within 5 seconds. Keep going push the handle again.
 - ⊙ Results: The platform controller alarms, The machine can lift up at a slow speed.
 - ⊗ Result: The machine cannot be advanced, please mark the machine immediately. And stop running.

Function Tests

112 Lift the machine to about 1 meter away from the obstacle (upward side)

⊙ Results: When the obstacle distance is less than or equal to 1 meter, the machine will restrict lifting.

⊗ Result: When the machine is about 1m away from the obstacle, the platform can continue to lift, please mark the machine immediately. And stop working.

113 Release the handle, press the green Bypass button within 5 seconds, and push the handle forward again.

⊙ Results: The green indicator light of the Bypass button turns on. The machine can lift up at 30% speed.

⊗ Result: The machine cannot be advanced, please mark the machine immediately. And stop running.

114 Push the handle backwards to a distance of more than 2.1 meters from the obstacle.

⊙ Result: No alarm, the machine can lift down normally.

⊗ Result: The machine cannot lift down, please mark the machine immediately. And stop working.

115 This system is equipped with a personnel posture detection function during vehicle driving. Lower the machine to the stowed position and switch to drive mode.

116 During driving, the operator needs to squat down so that the radar cannot detect the operator.

⊙ Result: If the operator squats for more than 3 seconds, the machine will alarm and display "anti-pinch triggered", and restrict driving.

⊗ Result: The machine does not alarm and can continue driving. Please mark the machine immediately. And stop working.

Note: The Millimeter-wave radar can only protect the position directly in front of the sensor, and the other positions of the platform are not protected.

Test the platform extend limit function (option)

117 Press the lift function select button. Raise the platform approximately 2.4 m from the ground.

118 Push the platform extension lock handle to extend the platform.

119 Lower the platform.

⊙ Result: the system will alarm and stop lowering.

120 Push the platform extension lock handle to retract the platform.

121 Lower the platform.

⊙ Result: The platform can continue to descend.

Test the Hydraulic oil heating Functions (Option)

Note: the Hydraulic oil heating function will only work if the Hydraulic oil temperature is below 20°C. Be sure to test the function if the Hydraulic oil temperature is below 20°C

122 Turn the key switch to ground control position.

123 Press and hold the Hydraulic oil heating button to activate the Hydraulic oil heating function.

Function Tests

- ⊙ Result: The ground LED display heating icon, and pump motor start working.
- ⊗ Result: The ground LED does not display heating icon and pump motor does not start working, please mark the machine immediately. And stop working.

124 Stop operating the machine and wait 5 minutes.

- ⊙ Result: For S0807AC⁺, the machine will stop the Hydraulic oil heating function after 2 minutes or after the Hydraulic oil temperature reaches 20°C .for S080/AC⁺-1612AC⁺, the machine will stop the Hydraulic oil heating function after 5 minutes or after the Hydraulic oil temperature reaches 20°C .
- ⊗ Result: The Hydraulic oil heating function not stop , please mark the machine immediately. And stop working.

125 Raise the platform when Hydraulic oil heating function is turned on.

- ⊙ Result: the machine will stop the Hydraulic oil heating function.
- ⊗ Result: The Hydraulic oil heating function not stop , please mark the machine immediately. And stop working.

126 Turn the key switch to platform control position.

127 Press and hold the Hydraulic oil heating button to activate the Hydraulic oil heating function.

- ⊙ Result: The platform LED display "heating", and pump motor start working.
- ⊗ Result: The platform LED does not display "heating" and pump motor does not start working, please mark the machine immediately. And stop working.

Operating Instructions



Do Not Operate Unless:

☒ You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 Inspect the workplace.
- 4 Always perform function tests prior to use.
- 5 **Only use the machine as it was intended.**

Fundamentals

This machine is a self-propelled hydraulic lift equipped with a work platform on the scissor mechanism. Vibrations emitted by these machines are not hazardous to an operator in the work platform. The machine can be used to position personnel with their tools and supplies at position above ground level and can be used to reach work areas located above and over machinery or equipment.

A full and detailed implementation of EN ISO 13849-1/2 is correctly applied on our MEWP design. SISTEMA, a software tool for PL Calculation Tool, is also used to perform some relatively straightforward calculations on subsystem to determine the overall PL of the system.

Reliability data, diagnostic coverage [DC], the system architecture [Category], common cause failure and, where relevant, requirements for software are used to assess the PL to comply with PLr of SRP/CS in EN 280.

The Operating Instructions section provides instructions for each aspect of machine operation. It is the operator's responsibility to follow all the safety rules and instructions in the operator's manual.

Using the machine for anything other than lifting personnel, along with their tools and materials, to an aerial work site is unsafe and dangerous.

Only trained and authorized personnel should be permitted to operate a machine. If more than one operator is expected to use a machine at different times in the same work shift, they must all be qualified operators and are all expected to follow all safety rules and instructions in the operator's manual. That means every new operator should perform a pre-operation inspection, function tests, and a workplace inspection before using the machine.

Operating Instructions

Emergency Stop

Push in the red Emergency Stop button to the off position at the ground controls or the platform controls to stop all machine functions.

Repair any function that operates when either red Emergency Stop button is pushed in.

Emergency Lowering

- 1 Pull the emergency lowering knob.

Operation from Ground

- 1 Be sure the battery pack is connected before operating the machine.
- 2 Turn the key switch to ground control.
- 3 Pull out the platform and ground red Emergency Stop button to the on position.

To Position Platform

- 1 At the control panel, press and hold the lift function enable button.
- 2 Press the platform up or down button.

Drive and steer functions are not available from the ground controls.

Operation from Platform

- 1 Be sure the battery pack is connected before operating the machine.
- 2 Turn the key switch to platform control.
- 3 Pull out the platform and ground red Emergency Stop button to the on position.

To Position Platform

- 1 Press the lift function select button.
- 2 Press and hold the function enable switch on the control handle.

- 3 Move the control handle according to the markings on the control panel.

To Steer

- 1 Press the drive function select button.
- 2 Press and hold the function enable switch on the control handle.
- 3 Turn the steer wheels with the thumb rocker switch located on the top of the control handle.

To Drive

- 1 Press the drive function select button.
- 2 Press and hold the function enable switch on the control handle.
- 3 Increase speed: Slowly move the control handle off center.

Decrease speed: Slowly move the control handle toward center.

Stop: Return the control handle to center or release the function enable switch.

Use the color-coded direction arrows on the platform controls to identify the direction the machine will travel.

Machine travel speed is restricted when the platform is raised.

Battery condition will affect machine performance. Machine drive speed and function speed will drop when the battery level indicator is flashing.

To select drive speed

The drive controls can operate in two different drive speed modes. When the drive speed button light is on, slow drive speed mode is active. When the button light is off, fast drive speed mode is active.

Press the drive speed button to select the desired drive speed.

Operating Instructions

▲ Driving on a slope

Determine the slope and side slope ratings for the machine and determine the slope grade.

Maximum slope rating, stowed position 25%, maximum side slope rating, stowed position 25%.

Note: Slope rating is subject to ground conditions and adequate traction.

Press the drive speed button to the fast drive speed mode.

To determine the slope grade

Measure the slope with a digital inclinometer OR use the following procedure.

You will need:

Carpenter's level

Straight piece of wood, at least 1 m long

Tape measure

Lay the piece of wood on the slope.

At the downhill end, lay the level on the top edge of the piece of wood and lift the end until the piece of wood is level.

While holding the piece of wood level, measure the distance from the bottom of the piece of wood to the ground.

Divide the tape measure distance (rise) by the length of the piece of wood (run) and multiply by 100.

Example:

Run = 3.6 m

Rise = 0.3 m

$0.3 \text{ m} \div 3.6 \text{ m} = 0.083 \times 100 = 8.3\%$



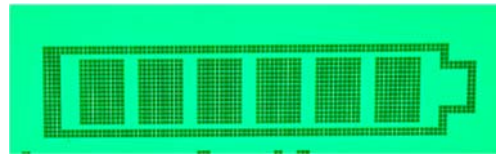
If the slope exceeds the maximum slope or side slope rating, the machine must be winched or transported up or down the slope. See Transport and Lifting section.

Operation from Ground with Controller

Maintain safe distances between operator, machine and fixed objects.

Be aware of the direction the machine will travel when using the controller.

Battery Level Indicator



Use the LED readout screen to determine the battery level.

How to use the Safety Arm

- 1 Raise the platform until the distance of the two sets of scissor at least 0.5m.
- 2 Lift the safety arm, move it to the center of the scissor arm and rotate up to a vertical position.
- 3 Lift the upper safety arm, move it to the center of the scissor arm and rotate down to a vertical position. (for S1212-ACE⁺, S1412-ACE⁺)
- 4 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.

▲ DANGER Engage all safety arms before performing maintenance or repair.

▲ DANGER Don't engage the safety arm unless unload the platform.

Operating Instructions

How to Fold Down the Guardrails (S06-ACE⁺)

The platform railing system consists of three fold down rail section for the extension deck and three sections for the main deck. All sections are held in place by four wire lock pins.

- 1 Fully lower the platform and retract the platform extension.
- 2 Remove the platform controls.
- 3 From inside the platform, remove the two front extension deck wire lock pins.
- 4 Fold down the front rail assembly. Keep hands clear of pinch points.
- 5 Fold down the extension platform right rail assembly. Keep hands clear of pinch points.
- 6 Fold down the extension platform left rail assembly. Keep hands clear of pinch points.
- 7 Carefully open the gate and move to the rear step or the ground.
- 8 From the rear step or from the ground, remove the right rear main deck wire lock pins.
- 9 Fold down the right rail assembly. Keep hands clear of pinch points.
- 10 Remove the left rear main deck wire lock pins.
- 11 Fold down the left rail assembly. Keep hands clear of pinch points.
- 12 Fold down the rear rail assembly. Keep hands free of pinch points.

How to Fold Down the Guardrails (S06-ACE⁺) (option)

The platform railing system consists of three fold down rail section for the extension deck and three sections for the main deck. All sections are held in place by six pull-knobs pins.

- 1 Fully lower the platform and retract the platform extension.
- 2 Remove the platform controls.
- 3 From inside the platform, Pull and rotate 90° the two pull-knobs to fold down the front rail. Keep hands free of pinch points.
- 4 Fold down the extension platform right rail assembly. Keep hands clear of pinch points.
- 5 Fold down the extension platform left rail assembly. Keep hands clear of pinch points.
- 6 Carefully open the gate and move to the rear step or the ground.
- 7 Pull and rotate 90° the pull-knob to fold down the right rail. Keep hands free of pinch points
- 8 Pull and rotate 90° the pull-knob to fold down the left rail. Keep hands free of pinch points
- 9 Pull and rotate 90° the two pull-knobs to fold down the entry gate top rail. Keep hands free of pinch points.

Operating Instructions

How to Fold Down the Guardrails (S0608 ~ S1412ACE⁺)

The platform railing system consists of three fold down rail section for the extension deck and three sections for the main deck. All sections are held in place by four wire lock pins.

- 1 Fully lower the platform and retract the platform extension.
- 2 Remove the platform controls.
- 3 From inside the platform, remove the two front extension deck wire lock pins.
- 4 Fold down the front rail assembly. Keep hands clear of pinch points.
- 5 Fold down the extension platform left rail assembly. Keep hands clear of pinch points.
- 6 Fold down the extension platform right rail assembly. Keep hands clear of pinch points.
- 7 Carefully open the gate and move to the rear step or the ground.
- 8 From the rear step or from the ground, remove the left rear main deck wire lock pins.
- 9 Fold down the left rail assembly. Keep hands clear of pinch points.
- 10 Remove the right rear main deck wire lock pins.
- 11 Fold down the right rail assembly. Keep hands clear of pinch points.
- 12 Fold down the rear rail assembly. Keep hands free of pinch points.

How to Fold Down the Guardrails (S0608 ~ S1008ACE⁺) (option)

The platform railing system consists of three fold down rail section for the extension deck and three sections for the main deck. All sections are held in place by two wire lock pins and four pull-knobs pins.

- 1 Fully lower the platform and retract the platform extension.
- 2 Remove the platform controls.
- 3 From inside the platform, remove the two front extension deck wire lock pins.
- 4 Fold down the front rail assembly. Keep hands clear of pinch points.
- 5 Fold down the extension platform left rail assembly. Keep hands clear of pinch points.
- 6 Fold down the extension platform right rail assembly. Keep hands clear of pinch points.
- 7 Carefully open the gate and move to the rear step or the ground.
- 8 Pull and rotate 90° the pull-knob to fold down the left rail. Keep hands free of pinch points
- 9 Pull and rotate 90° the pull-knob to fold down the right rail. Keep hands free of pinch points

Pull and rotate 90° the two pull-knobs to fold down the entry gate top rail. Keep hands free of pinch points.

Operating Instructions

How to Fold Down the Guardrails (S0812 ~ S1412ACE⁺) (option)

The platform railing system consists of three fold down rail section for the extension deck and three sections for the main deck. All sections are held in place by four wire lock pins and two pull-knobs pins.

- 1 Fully lower the platform and retract the platform extension.
- 2 Remove the platform controls.
- 3 From inside the platform, remove the two front extension deck wire lock pins.
- 4 Fold down the front rail assembly. Keep hands clear of pinch points.
- 5 Fold down the extension platform left rail assembly. Keep hands clear of pinch points.
- 6 Fold down the extension platform right rail assembly. Keep hands clear of pinch points.
- 7 Carefully open the gate and move to the rear step or the ground.
- 8 From the rear step or from the ground, remove the left rear main deck wire lock pins.
- 9 Fold down the left rail assembly. Keep hands clear of pinch points.
- 10 Replace the removed pin back into rear rail bracket.
- 11 Remove the right rear main deck wire lock pins.
- 12 Fold down the right rail assembly. Keep hands clear of pinch points.

Pull and rotate 90° the two pull-knobs to fold down the entry gate top rail. Keep hands free of pinch points.

How to Raise the Guardrails

Follow the fold down instructions but in reverse order.

To Extend and Retract Platform

- 1 Press the platform lock pin pedal on the extension deck by foot.
- 2 Push the platform extension guardrail to extend the platform to the desired position.

Do not stand on the platform extension while trying to extend it.

Sheet Materials Rack (Option)

Intended Use: Sheet Materials Rack will be main use for lifting Sheet Materials.

⚠ WARNING Sheet Materials Rack is intended for use **INDOORS ONLY**, and must not be used outdoors as wind forces may make it unstable.



Maximum size of material on the Sheet Material Rack is 1.2m x 3 m.

Observe and Obey:

- Sheet Material weight is part of the total platform capacity. This may limit capacity to one occupant.
- Sheet Material Rack Capacity: 54 kg (S06- ACE⁺), 113kg (S1012ACE⁺, S1212ACE⁺). Do not exceed the Sheet Materials Rack capacity
- All material should be centered on the Sheet Materials Rack.

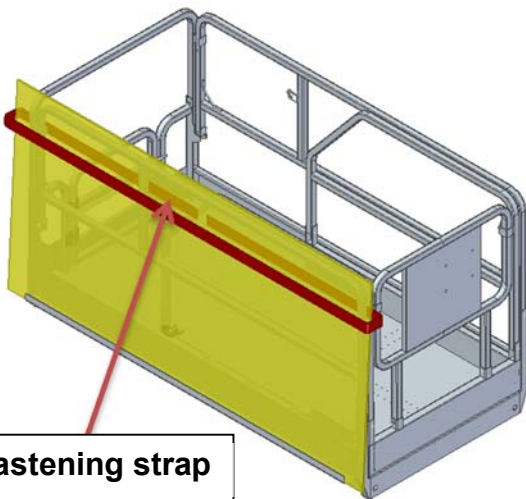
Secure the materials properly using fastening strap

Operating Instructions



Warning: Risk of materials falling to ground.

- When all material is loaded, must fasten the material securely with straps. Securing straps must be used at all time.
- Use caution when driving the machine or elevating the platform when the Sheet Material Rack is loaded. Do not cause a horizontal force or side load to machine by raising or lowering the Sheet Materials.
- Do not allow any personnel to stand below the machine when the Sheet Materials is in use.



Electrocution Hazard: Keep pipes away from all energized electrical conductors.

Operating Instructions

Error indicator readout



The LED readout screen displays fault codes that provide information about the machine operating status and about malfunctions. The fault codes listed in the following charts describe malfunctions and can aid in troubleshooting the machine by pinpointing the area or component affected.

List of Fault Codes

Display	Description	Lift Reaction
01	System Initialization Fault	Disables All Motion
02	System Communication Fault	Disables All Motion
03	Invalid Option Setting Fault (model not selected)	Disables All Motion
04	Calibration Fault	Warning Only
06	Collision Trigger	Disable Lifting and Driving
08	Key Switch Error	Disables All Motion
09	GPS Communication Fault	Warning Only
10	MC Lost	Disables All Motion
11	BMS Communication Fault	Disable Lifting and Driving
12	Chassis Up or Down Switch ON	Disable Chassis Control
13	Foot Pedal Fault	Disables All Motion
14	Brake Release	Disable All Motion
18	Pothole Guard Fault or down limit switch Fault	Disable Lifting and Driving
19	Outdoor Limit Fault	Disable lifting and driving
31	Pressure Sensor Fault	Disables All Motion
32	Angle Sensor Fault	Disable Lifting and Driving
33	Lift Is Locked	Disable Lifting and Drive speed limit
35	Pressure Sensor 2 Fault	Disables All Motion
36	Low Battery Limp	Drive speed limit
37	Battery Sleep	Disables All Motion

Operating Instructions

Display	Description	Lift Reaction
42	Platform Left Button ON	Warning Only
43	Platform Right Button ON	Warning Only
46	Platform Enable Button ON	Disable Platform Control
47	Joystick Not In Neutral	Disables All Motion
48	Horn Coil Fault	Warning Only
49	Meter Coil Fault	Warning Only
50	Beacon Coil Fault	Warning Only
51	Spare Coil Fault	Warning Only
52	Drive Forward Coil Fault	Disable Lifting and Driving
53	Drive Reverse Coil Fault	Disable Lifting and Driving
54	Lift Up Coil Fault	Disable Lifting and Driving
55	Lift Down Coil Fault	Disable Lifting and Driving
56	Steer Right Coil Fault	Disable Lifting and Driving
57	Steer Left Coil Fault	Disable Lifting and Driving
58	General Brake Coil Fault	Disable Lifting and Driving
59	Parallel Coil Fault	Disable Lifting and Driving
68	Battery Low Voltage	Disables All Motion
70	Platform expended	Disable lowering
72	Vehicle contact edge	Disables All Motion
80	Platform Load is over 80%	Warning Only
90	Platform Load is over 90%	Warning Only
99	Platform Load is over 99%	Warning Only
100	Machine Inclined	Motion Disable Lifting and Driving
101	Platform Overloaded	Disable All Motion
102	Restore Parameters to Default	Warning Only
103	Battery is draining	Warning Only

Operating Instructions

Display	Description	Lift Reaction
104	Motor Controller Fault	Warning Only
105	BMS Alarm	Drive speed limit
106	BMS Fault	Disable All Motion
107	GPS Actively Lock	Disable Lifting and Driving
108	GPS Passive Lock	Disable Lifting and Driving
109	GPS Temporary Unlock	Warning Only

List of Fault Codes (motor controller)

Display	Description	Lift Reaction
1037, 2037, 3037	CONTACTOR CLOSED	Controller Dependent
1038, 2038, 3038	CONTACTOR OPEN	Controller Dependent
1060, 2060, 3060	CAPACITOR CHARGE	Controller Dependent
1062, 2062, 3062	TH. PROTECTION	Controller Dependent
1065, 2065, 3065	MOTOR TEMPERAT.	Controller Dependent
1070, 2070, 3070	Vkey Fault	Controller Dependent
1071, 2071, 3071	5V Power Fault	Controller Dependent
1072, 2072, 3072	Hardware Overload	Controller Dependent
1073, 2073, 3073	Current CL Fault	Controller Dependent
1074, 2074, 3074	Opposite Comm. Fault	Controller Dependent
1075, 2075, 3075	Opposite Fault	Controller Dependent
1076, 2076, 3076	MOSFET Fault	Controller Dependent
1153, 2153, 3153	ENCODER ERROR XX	Controller Dependent
1175, 2175, 3175	SPEED FB. ERROR	Controller Dependent
1177, 2177, 3177	COIL SHOR. EB.	Controller Dependent
1178, 2178, 3178	MOTOR TEMP. STOP	Controller Dependent
1180, 2180, 3180	OVERLOAD	Controller Dependent

Operating Instructions

Display	Description	Lift Reaction
1196, 2196, 3196	Motor Phase Short	Controller Dependent
1200, 2200, 3200	VDC OFF SHORTED	Controller Dependent
1202, 2202, 3202	VDC LINK OVERV.	Controller Dependent
1207, 2207, 3207	Motor Phase Open	Controller Dependent
1211, 2211, 3211	STALL ROTOR	Controller Dependent
1212, 2212, 3212	Parameter Error	Controller Dependent
1216, 2216, 3216	EB. COIL OPEN	Controller Dependent
1218, 2218, 3218	SENS MOT TEMP KO	Controller Dependent
1220, 2220, 3220	VKEY OFF SHORTED	Controller Dependent
1223, 2223, 3223	Contactor Coil Short	Controller Dependent
1227, 2227, 3227	Current Sensor Fault	Controller Dependent
1229, 2229, 3229	Hard Fault	Controller Dependent
1230, 2230, 3230	Contactor Coil Open	Controller Dependent
1248, 2248, 3248	NO CAN MSG.	Controller Dependent

List of Fault Codes (Battery BMS)

Display	Description	Lift Reaction
4001	Low charging temperature 2	Lift and Drive speed limit
4002	Low charging temperature 3	Disables All Motion
4003	High charging temperature 2	Lift and Drive speed limit
4004	High charging temperature 3	Disables All Motion
4005	Low discharging temperature 2	Lift and Drive speed limit
4006	Low discharging temperature 3	Disables All Motion
4007	High discharging temperature 2	Lift and Drive speed limit
4008	High discharging temperature 3	Disables All Motion
4009	Temperature imbalance 2	Lift and Drive speed limit

Operating Instructions

Display	Description	Lift Reaction
4010	Temperature imbalance 3	Disables All Motion
4011	Pad Temperature high 2	Lift and Drive speed limit
4012	Pad Temperature high 3	Disables All Motion
4013	Low SOC 2	Lift and Drive speed limit
4014	Low SOC 3	Disables All Motion
4015	High SOC 2	Lift and Drive speed limit
4016	High SOC 3	Disables All Motion
4017	Discharge total voltage high 2	Lift and Drive speed limit
4018	Discharge total voltage high 3	Disables All Motion
4019	Discharge total voltage low 2	Lift and Drive speed limit
4020	Discharge total voltage low 3	Disables All Motion
4021	Charge total voltage high 2	Lift and Drive speed limit
4022	Charge total voltage high 3	Disables All Motion
4023	High charge current 2	Lift and Drive speed limit
4024	High charge current 3	Disables All Motion
4025	High discharge current 2	Lift and Drive speed limit
4026	High discharge current 2	Disables All Motion
4027	Discharge cell voltage high 2	Lift and Drive speed limit
4028	Discharge cell voltage high 3	Disables All Motion
4029	Discharge cell voltage low 2	Lift and Drive speed limit
4030	Discharge cell voltage low 3	Disables All Motion
4031	Charge cell voltage low 2	Lift and Drive speed limit
4032	Charge cell voltage low 3	Disables All Motion
4033	Cell voltage imbalance 2	Lift and Drive speed limit
4034	Cell voltage imbalance 3	Disables All Motion
4035	Main relay adhesion 2	Lift and Drive speed limit

Operating Instructions

Display	Description	Lift Reaction
4036	Main relay adhesion 3	Disables All Motion
4037	Heating relay adhesion 2	Lift and Drive speed limit
4038	Heating relay adhesion 3	Disables All Motion
4039	High monomer 2	Lift and Drive speed limit
4040	High monomer 3	Disables All Motion
4041	Low monomer 2	Lift and Drive speed limit
4042	Low monomer 3	Disables All Motion
4043	High temperature 2	Lift and Drive speed limit
4044	High temperature 3	Disables All Motion

Display	Description
5129, 6129	Communication error with IC
5130, 6130	Encoder failure
5131, 6131	Power input over voltage
5132, 6132	Power input low voltage
5133, 6133	Motor over heat
5134, 6134	MOSFET over temperature
5135 , 6135	MOSFET over current
5138, 6138	CAN bus communication timeout
5139, 6139	NV storage read error
5140, 6140	NV storage write error
5141, 6141	MOSFET Error
5142, 6142	Auto-calibrati
5143, 6143	Motor blocked Error
5144 , 6144	Motor blocked warning
5145, 6145	Actuator unwanted movement

Operating Instructions

Display	Description
5146, 6146	Encoder auto-calibration error
5147 , 6147	Motor run in wrong direction
5148, 6148	Encoder calibration data warning
5149, 6149	Encoder error
5150, 6150	Encoder calibration timeout
5151, 6151	Encoder sensor IIC error
5152, 6152	Encoder IC communication error
5153 , 6153	Encoder sensor IIC warning
5154 , 6154	Encoder IC communication warning
5155 , 6155	Motor speed too high
5156, 6156	CAN peripheral failure
5157, 6157	CAN systick failure
5158 , 6158	CAN wrong PDO
5159, 6159	CAN status frame lost
5160, 6160	CAN command frame lost
5161, 6161	CAN wrong Node ID
5162 , 6162	CAN PDO not correct
5163 , 6163	CAN wrong frame values
5164 , 6164	STO signal is invalid
5165 , 6165	Communication between MCU1 and MCU2 error
5166, 6166	Redundancy STO signal is invalid

For more information, please consult the appropriate Dingli Service Dept.

Operating Instructions



Battery and Charger Instructions

Observe and Obey:

- ☒ Do not use an external charger or booster battery.
- ☒ Charge the battery in a well-ventilated area.
- ☒ Use proper AC input voltage for charging as indicated on the charger.
- ☒ Use only a Dingli authorized battery and charger.
- ☒ Charge the battery as soon as receive the machine or after long distance transportation
- ☒ When the battery is stored for a long time, it needs to be charged regularly. Failure to charge in time may permanently damage the battery.

To Charge Battery

- 1 Be sure the batteries are connected before charging.
- 2 Open the battery compartment. The compartment should remain open for the entire charging cycle.
- 3 Connect the battery charger to a grounded AC circuit.
- 4 The charger will indicate when the battery is fully charged.
- 5 During the charging operation, professional personnel should take care of it. During the charging process, the plug and socket should be in good contact, the charging equipment should work normally, and the connection points of the battery pack should be in good contact. If something goes wrong, it needs to be fixed before it can be charged.
- 6 During charging and discharging, try to avoid water or other conductive objects splashing on the battery cover and pole.

Avoid charging at low temperature (below 0 °C) to ensure battery life

Transport and Lifting Instructions



Observe and Obey:

- ☒ Common sense and planning must be applied to control the movement of the machine when lifting it with a crane or forklift.
- ☒ Only qualified aerial lift operators should move the machine on or off the truck.
- ☒ The transport vehicle must be parked on a level surface.
- ☒ The transport vehicle must be secured to prevent rolling while the machine is being loaded.
- ☒ Be sure the vehicle capacity, loading surfaces and chains or straps are sufficient to withstand the machine weight. See the serial label for the machine weight.
- ☒ The machine must be on a level surface or secured before releasing the brakes.
- ☒ Do not allow the rails to fall when the snap pins are removed. Maintain a firm grasp on the rails when the rails are lowered.
- ☒ Do not drive the machine on a slope that exceeds the slope or side slope rating. See Driving on a Slope in the Operating Instructions section.
- ☒ If the slope of the transport vehicle bed exceeds the maximum slope rating, the machine must be loaded and unloaded using a winch as described.

Brake Release Operation

- 1 Chock the wheels to prevent the machine from rolling.
- 2 Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Turn the key switch to the ground controller.
- 4 At the same time, long press the "Enter" button on the ECU panel to enter the password input screen.
- 5 Press the "Menu enter button" 4 times to enter the Menu screen.
- 6 Press the "up" or "down" button to switch to the Special mode (" 4. Special Mode ")
- 7 Press the "Enter" button to display the Special mode. Press the "up" or "down" button to switch to the manual push menu (" 1. Brake Release ")
- 8 Press "Enter" button to display "long press to confirm release of brake". Long press the "enter" button to show "Brake released!" Release all brakes
- 9 If you want to close the brake release, just turn off the key switch in "ground" position.

Towing the Electric Motor Drive Model is not recommended. If the machine must be towed, do not exceed 5.0 km/h.

Transport and Lifting Instructions

Securing to Truck or Trailer for Transit

Always chock the machine wheels in preparation for transport.

Retract and secure the extension deck(s).

Turn the key switch to the off position and remove the key before transporting.

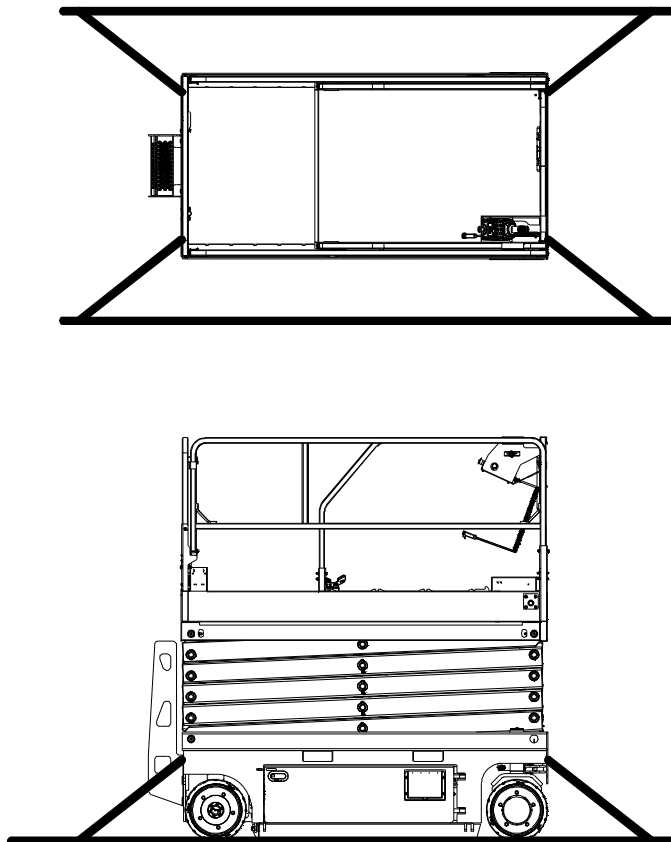
Inspect the entire machine for loose or unsecured items.

Use the tie-down points on the chassis for anchoring down to the transport surface.

Use a minimum of four chains or straps.

Use chains or straps of ample load capacity.

If the railings have been folded down, secure them with straps before transporting.



Transport and Lifting Instructions



Observe and Obey:

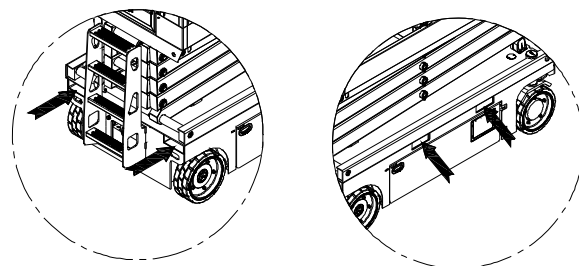
- ☒ Only qualified riggers should rig and lift the machine.
- ☒ Only qualified forklift operators should lift the machine with a forklift.
- ☒ Be sure the crane capacity, loading surfaces and straps or lines are sufficient to withstand the machine weight. See the serial plate for the machine weight.

Lifting the Machine with a Forklift

Be sure the extension deck, controls and component trays are secure. Remove all loose items on the machine.

Fully lower the platform. The platform must remain lowered during all loading and transport procedures.

Use the forklift pockets located on both sides of the ladder or both sides of the machine.



Position the forklift forks in position with the forklift pockets.

Drive forward to the full extent of the forks.

Raise the machine 15 cm and then tilt the forks back slightly to keep the machine secure.

Be sure the machine is level when lowering the forks.

NOTICE

Lifting the machine from the side can result in component damage.

Transport and Lifting Instructions

Lifting Instructions

Fully lower the platform. Be sure the extension decks, controls and covers are secure.
Remove all loose items on the machine.

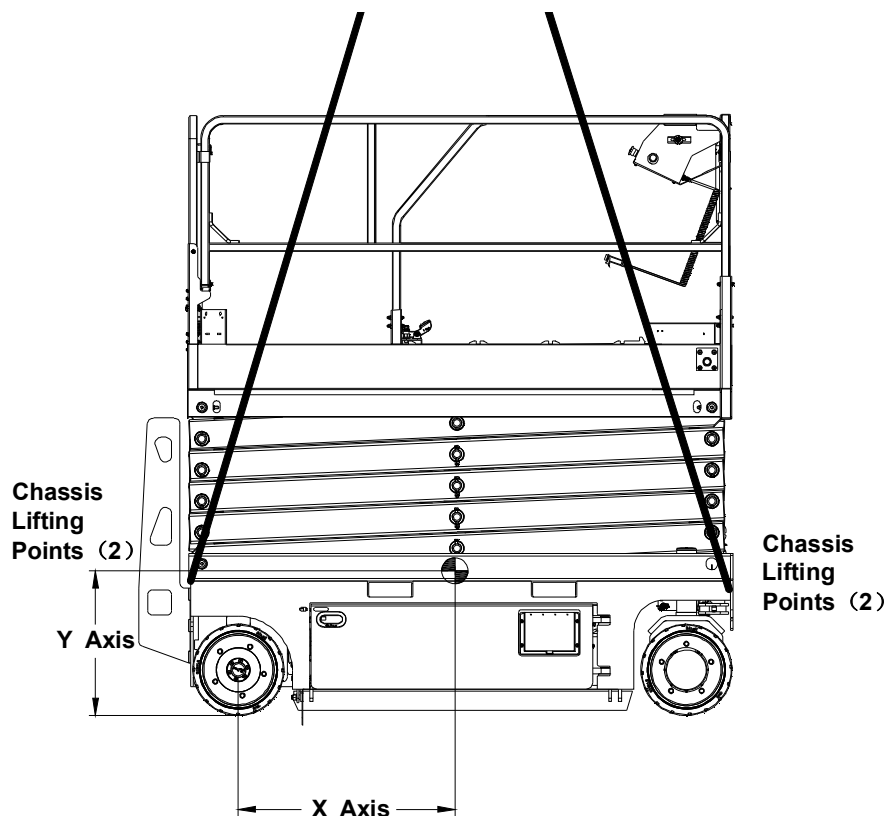
Determine the center of gravity of your machine using the table and the picture on this page.

Attach the rigging only to the designated lifting points on the machine. There are two lifting points on each end of the machine.

Adjust the rigging to prevent damage to the machine and to keep the machine level.

Center of gravity

Model	X Axis	Y Axis
S06-ACE ⁺	62.5 cm	53.6cm
S0608-ACE ⁺	93.2cm	58.7cm
S0612-ACE ⁺	95.4 cm	64.7cm
S0808-ACE ⁺	92.8 cm	63.9cm
S1008-ACE ⁺	93.2cm	66.8cm
S0812-ACE ⁺	92.7cm	59.9cm
S1012-ACE ⁺	91.7cm	65.4cm
S1209-ACE ⁺	87.5cm	68.6cm
S1212-ACE ⁺	92.3cm	70.7cm
S1412-ACE ⁺	112.3cm	74.2cm



Emergency Procedures

Processing methods for machine malfunctions

- 1 After the machine malfunctions, if it can still be lowered down, it must be ensuring safety when lowering the platform.
- 2 If the faulty machine can not descend normally, please transfer personnel on the platform first, and then descend the platform through emergency operation.
- 3 After ensuring that the machine is in a safe position, turn off the power and evacuate personnel.
- 4 Marking faulty machines.
- 5 Notify the Dingli warranty department.

Emergency Operation

1 Use of Ground Controls

Know how to use the ground controls in an emergency situation.

Ground personnel must be thoroughly familiar with the machine operating characteristics and the ground control functions. Training should include operation of the machine, review and understanding of this section and hands-on operation of the controls in simulated emergencies.

2 Operator Unable to Control Machine

If the Platform Operator Is Pined, Trapped or Unable to Operate or Control the Machine

- 1) Operate the machine from ground controls **ONLY** with the assistance of other personnel and equipment (cranes, overhead hoists, etc.) as may be required to safely remove the danger or emergency condition.

- 2) Other qualified personnel on the platform may use the platform controls with regular or auxiliary power. **DO NOT CONTINUE OPERATION IF CONTROLS DO NOT FUNCTION NORMALLY.**
- 3) Cranes, forklift trucks or other equipment which may be available are to be used to remove platform occupants and stabilize motion of the machine in case machine controls are inadequate or malfunction when used.

3 Platforms Caught Overhead

If the platform becomes jammed or snagged in overhead structures or equipment, do not continue operation of the machine from either the platform or the ground until the operator and all personnel are safely moved to a secure location. Only then should an attempt be made to free the platform using any necessary equipment and personnel. Do not operate controls to cause one or more wheels to leave the ground.

4 Post Incident Inspections and Repair

Following any incident, thoroughly inspect the machine and test all functions first from the ground controls, then from the platform controls. Do not lift above 2 m until you are sure that all damage has been repaired, if required, and that all controls are operating correctly.

Storage



Observe and Obey:

- ☒ The storage of the machine shall be as follows, Incorrect storage may affect the performance and service life of the machine
- 1 The machine should be stored indoor coeditor and the ground should be firm and level. If be stored in outdoor condition the machine should be covered to prevent the water and dust.
- 2 Ensure the machine have been cleaned and the functional before stop to the storage. Repair an maintain it if necessary.
- 3 Stop the machine in suitable position so as the drive or move the machines conveniently.
- 4 The environment temperature should be within $-20^{\circ}\text{C}\sim 40^{\circ}\text{C}$ and the environment humidity $\leq 90\%$.

Rust protection

- 1 Before the machine is stored into the storage. Inspecting the paint before the machine is stored into the storage repaint the machine partly all completely against the damage.
- 2 For moving parts grease can be applied to prevent rust, such as bearings, joints and sliding rails

Lithium battery storage

- 1 When storing the machine for a long time, be sure to turn off the main power switch, key switch and emergency stop switch and fully charge it
- 2 In order to avoid the loss of power and the impact on the service life of the battery, the negative pole of the battery should be removed and the lithium battery should be charged regularly once a month
- 3 Lithium batteries should be stored in a dry, frost-free room.
- 4 Avoid contact between lithium batteries and corrosive objects, and keep away from places with fire sources and heat sources. The electrode should be insulated when stored (e.g. cover with protective cover) to ensure that no metal part is exposed to prevent short circuit.
- 5 If there are more than 10 groups of batteries in centralized storage, it is better to install a camera for 24-hour monitoring.

The following conditions can result in battery serious injuries:

- The battery was not charged in time when the machine displays "36" or "68" alarm code during work.
- Leave the Key Switch, Emergency Switch or Power Switch on.
- Forget to charge the battery regularly when storing the machine for a long time.

Storage

How to store the batteries

- 1 When storing the machine for a long time (one month to six months) be sure to turn off the main power switch, key switch and emergency stop switch, fully charge. In order to ensure that these batteries stay ready for operation, the following charging procedures must be applied:

The machine or check the voltage of each battery on the machine once a month to ensure that the voltage of battery is not lower than 25.2V, otherwise please charge the machine immediately.

- 2 When storing the machine for a long time (half a year or more), should be fully charged state. The batteries should be removed from the machine. keep the batteries being clean and ensure nothing being placed on the top of batteries. The batteries connection should be disconnection as bellow. Disconnect the wire from the negative pole first the disconnect the wires from the positive pole. The batteries should be connected as bellow: First connect the positive power wires with the positive pole then connect the negative cable line to the negative pole finally. In order to ensure that these batteries stay ready for operation, the batteries should be charged one time in every quarter.

Instructions for brake inspection

- 1 For electric drive motors, when storing the machine for a long time (1 month ~ half a year), brake release should be performed once a month to prevent the brake pads from sticking.
- 2 If the brake pads are sticking, brake assembly need to be replaced.

Before use after a period of storage

The machine be stored long time or exposed to extreme environmental conditions (heat, cold, humidity, dust, etc,) cannot be used to service until it has been inspected and maintained according to the daily check procedure and function test.

Maintenance



Observe and Obey:

- ✓ Only routine maintenance items specified in this manual shall be performed by the operator.
- ✓ Scheduled maintenance inspections shall be completed by qualified service technicians, according to the manufacturer's specifications and the requirements specified in this manual.
- ✓ Before maintaining the machine, the workers must wear the personnel protective equipment such as gloves, safety shoes, safety cap and so on.
- ✓ Need to comply with local national laws and regulations of regular inspection and inspection frequency requirements.

Maintenance Symbols Legend

NOTICE

The following symbols have been used in this manual to help communicate the intent of the instructions. When one or more of the symbols appear at the beginning of a maintenance procedure, it conveys the meaning below.



Indicates that tools will be required to perform this procedure.



Indicates that new parts will be required to perform this procedure.



Indicates that dealer service will be required to perform this procedure.

Pre-delivery Preparation Report

The pre-delivery preparation report contains checklists for each type of scheduled inspection.

Make copies of the Pre-delivery Preparation report to use for each inspection. Store completed forms as required.

Maintenance Schedule

There are five types of maintenance inspections that must be performed according to a schedule— daily, quarterly, semi-annually, annually, and two year. The Scheduled Maintenance Procedures Section and the Maintenance Inspection Report have been divided into five subsections—A, B, C, D, and E. Use the following chart to determine which group(s) of procedures are required to perform a scheduled inspection.

Inspection	Checklist
Daily or every 8 hours	A
Quarterly or every 250 hours	A+B
Semi-annually or every 500 hours	A+B+C
Annually or every 1000 hours	A+B+C+D
Two year or every 2000 hours	A+B+C+D+E

Maintenance

Maintenance Inspection Report

The maintenance inspection report contains checklists for each type of scheduled inspection.

Make copies of the Maintenance Inspection Report to use for each inspection. Maintain completed forms for a minimum of 4 years or in compliance with your employer, jobsite and governmental regulations and requirements.

Pre-delivery Preparation Report

Fundamentals

It is the responsibility of the dealer to perform the Pre-delivery Preparation.

The Pre-delivery Preparation is performed prior to each delivery. The inspection is designed to discover if anything is apparently wrong with a machine before it is put into service.

A damaged or modified machine must never be used. If damage or any variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in this manual.

Instructions

Use the operator's manual on your machine.

The Pre-delivery Preparation consists of completing the Pre-operation Inspection, the Maintenance items and the Function Tests.

Use this form to record the results. Place a check in the appropriate box after each part is completed. Follow the instructions in the operator's manual.

If any inspection receives an N, remove the machine from service, repair and re-inspect it. After repair, place a check in the R box.

Legend

Y = yes, completed

N = no, unable to complete

R = repaired

Comments

Pre-Delivery Preparation	Y	N	R
Pre-operation inspection completed			
Maintenance items completed			
Function tests completed			

Model

Serial number

Date

Machine owner

Inspected by (print)

Inspector signature

Inspector title

Inspector company

Maintenance

Maintenance Inspection Report

Model
Serial number
Date
Hour meter
Machine owner
Inspected by (print)
Inspector signature
Inspector title
Inspector company
Instructions
• Make copies of this report to use for each inspection. • Select the appropriate checklist(s) for the type of inspection to be performed.
☐ Daily or 8 hours Inspection: A
☐ Quarterly or 250 hours Inspection: A+B
☐ Semi-annually or 500 hours Inspection: A+B+C
☐ Annually or 1000 hours Inspection: A+B+C+D
☐ Two year or 2000 hours Inspection: A+B+C+D+E
• Place a check in the appropriate box after each inspection procedure is completed. • Use the step-by-step procedures in this section to learn how to perform these inspections. • If any inspection receives an "N", tag and remove the machine from service, repair and re-inspect it. After repair, place a check in the "R" box.
Legend
Y = yes, acceptable
N = no, remove from service
R = repaired

Checklist A	Y	N	R
A-1 Inspect the manuals and decals			
A-2 Pre-operation inspection			
A-3 Check the Batteries			
A-4 Check the Hydraulic Oil Level			
A-5 Function tests			
A-6 Lanyard anchorage point			
Perform after 40 hours:			
A-7 30 day service			
Checklist B	Y	N	R
B-1 Batteries			
B-2 Electrical wiring			
B-3 Tires and wheels			
B-4 Emergency stop			
B-5 Key switch			
B-6 Horn (if equipped)			
B-7 Drive brakes			
B-8 Drive speed - stowed			
B-9 Drive speed - raised			
B-10 Hydraulic oil analysis			
B-11 Tank venting system			
B-12 Latch components			
B-13 Test the pothole limit switches and the level Sensor			
Checklist C	Y	N	R
C-1 Platform overload (if equipped)			
C-2 Breather cap - models with optional oil			
Checklist D	Y	N	R
D-1 Scissor arm wear pads			
Checklist E	Y	N	R
E-1 Hydraulic oil			

Checklist A Procedures

A-1

Inspect the Manuals and Decals

Maintaining the operator's manual in good condition is essential to safe machine operation. Manuals are included with each machine and should be stored in the container provided in the platform. An illegible or missing manual will not provide safety and operational information necessary for a safe operating condition.

In addition, maintaining all of the safety and instructional decals in good condition is mandatory for safe machine operation. Decals alert operators and personnel to the many possible hazards associated with using this machine. They also provide users with operation and maintenance information. An illegible decal will fail to alert personnel of a procedure or hazard and could result in unsafe operating conditions.

- 1 Check to make sure that the operator's manual is present and complete in the storage container on the platform.
- 2 Examine the pages of manual to be sure that they are legible and in good condition.

☉ Result: The operator's manual is appropriate for the machine and the manual are legible and in good condition.

☒ Result: The operator's manual is not appropriate for the machine or the manual is not in good condition or is illegible. Remove the machine from service until the manual is replaced.

- 3 Open the operator's manual to the decals inspection section. Carefully and thoroughly inspect all decals on the machine for legibility and damage.

☉ Result: The machine is equipped with all required decals, and all decals are legible and in good condition.

☒ Result: The machine is not equipped with all required decals, or one or more decals are illegible or in poor condition. Remove the machine from service until the decals are replaced.

- 4 Always return the manual to the storage container after use.

Note: Contact your authorized DINGLI distributor or DINGLI machinery if replacement manuals or decals are needed.

Maintenance

A-2

Perform Pre-operation Inspection

Completing a Pre-operation Inspection is essential to safe machine operation. The Pre-operation Inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests. The Pre-operation Inspection also serves to determine if routine maintenance procedures are required.

Complete information to perform this procedure is available in the appropriate operator's manual. Refer to the operator's manual on your machine.

A-3

Check the Batteries



Proper battery condition is essential to good machine performance and operational safety. Improper fluid levels or damaged cables and connections can result in component damage and hazardous conditions.

Note: This check is not required for machines with lithium batteries, sealed batteries, or Maintenance - free batteries.

⚠ WARNING

Electrocution hazard.

Contact with hot or live circuits may result in death or serious injury. Remove all rings, watches and other jewelry.

⚠ WARNING

Bodily injury hazard.

Batteries contain acid. Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

- 1 Put on protective clothing and eye wear.
- 2 Be sure that the battery cable connections are tight and free of corrosion.
- 3 Be sure that the battery hold-down bars are secure.
- 4 Remove the battery vent caps.
- 5 Check the battery acid level. If needed, replenish with distilled water to the bottom of the battery fill tube. Do not overfill.
- 6 Install the vent caps.

Note: Adding terminal protectors and a corrosion preventative sealant will help eliminate corrosion on the battery terminals and cables.

A-4**Check the Hydraulic Oil Level**

Maintaining the hydraulic oil at the proper level is essential to machine operation. Improper hydraulic oil levels can damage hydraulic components. Daily checks allow the inspector to identify changes in oil level that might indicate the presence of hydraulic system problems.

NOTICE

Perform this procedure with the platform in the stowed position.

- 1 Visually inspect the sight of hydraulic oil level from the side of the hydraulic oil tank.
- ⊙ **Result:** The hydraulic oil level should be at the mark of the fuel tank. (Refer to the following table).

Model	Scale line(L)
S06-ACE ⁺	5.5
S0608-ACE ⁺ S0612-ACE ⁺ S0808-ACE ⁺ S0812-ACE ⁺	15
S1008-ACE ⁺ S1012-ACE ⁺ S1209-ACE ⁺ , S1212-ACE ⁺	17.5
S1412-ACE ⁺	19

- 2 Add oil if necessary. Do not overfill.

NOTICE

Original Hydraulic oil specifications: L-HV46

Customers shall choose the appropriate hydraulic oil according to the ambient temperature used.

Example: L-HV32 or L-HV68

A-5**Perform Function Tests**

Completing the function tests is essential to safe machine operation. Function tests are designed to discover any malfunctions before the machine is put into service. A malfunctioning machine must never be used. If malfunctions are discovered, the machine must be tagged and removed from service.

Complete information to perform this procedure is available in the appropriate operator's manual. Refer to the operator's manual on your machine.

Maintenance

A-6

Check Lanyard anchorage point

The lanyard anchorage point is the key component of the high-altitude operation safety system, which is directly related to the personal safety of the operator. Therefore the regular inspection and maintenance of the Lanyard anchorage point are particularly important.

Before each use, the comprehensive inspection of the anchorage points belt should be carried out to ensure that there are no cracks or de-welding phenomena in the welds, and no cracks or deformations in the structural components. Ensure the labels are clear and complete, attach only one lanyard per lanyard anchorage point.

If signs of damage are found at the anchorage points, it should be stopped immediately, and can only be used after the repair is qualified.

A-7

Perform 30 Day Service



The 30 day maintenance procedure is a one time procedure to be performed after the first 30 days or 40 hours of usage. After this interval, refer to the maintenance tables for continued scheduled maintenance.

Perform the following maintenance procedures:

- B-3 Inspect the Tires, Wheels and Castle Nut Torque

Checklist B Procedures

B-1

Inspect the Batteries



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper battery condition is essential to good machine performance and operational safety. Improper fluid levels or damaged cables and connections can result in component damage and hazardous conditions.

⚠ WARNING

Electrocution / burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

⚠ WARNING

Bodily injury hazard. Batteries contain acid. Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

- 1 Put on protective clothing and eye wear.
- 2 Release the battery pack latch and rotate the battery pack out and away from the chassis.
- 3 Be sure that the battery cable connections are free of corrosion.

Note: Adding terminal protectors and a corrosion preventative sealant will help eliminate corrosion on the battery terminals and cables.

- 4 Be sure that the battery retainers and cable connections are tight.

Suitable for lithium batteries

- 5 The connection between the electrode and the data should be fastened. There should be no dirt, metal dust or other dirt at the connection. If there is any, compressed air should be used to clean it.
- 6 Make sure the battery is reliable and stable
- 7 The battery pack should not be cracked, bulging, deformed, pole loose and other abnormal conditions.
- 8 Battery voltage, temperature and other states should also be checked before use to ensure that all values are within the normal range before starting up for use.
- 9 It is forbidden to use the battery over discharge to ensure that the cell voltage of the unit is not lower than 2V.

All models:

- 10 Check each battery pack and verify that the batteries are wired correctly.
 - 11 Inspect the battery charger plug and pigtail for damage or excessive insulation wear. Replace as required.
 - 12 Connect the battery charger to a properly grounded 110 - 230V / 50 – 60 Hz single phase AC power supply.
- ⊙ Result: The charger should operate and begin charging the batteries.
- ⊗ Result: If, simultaneously, the charger alarm sounds and the LEDs blink, correct the charger connections at the fuse and battery. The charger will then operate correctly and

Maintenance

begin charging the batteries.

Note: For best results, use an extension of adequate size with a length no longer than 15m.

The following must be measured and recorded once the battery has been fully charged, after a waiting time of at least 12 hours:

- Total voltage
- Individual voltage of the block battery

If significant changes to previous measurements or differences between the block batteries are identified, then customer service must be contacted for further testing or repairs.

Note: If you have any further questions regarding the battery charger operation, please contact the DINGLI Service Department.

B-2

Inspect the Electrical Wiring



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining electrical wiring in good condition is essential to safe operation and good machine performance. Failure to find and replace burnt, chafed, corroded or pinched wires could result in unsafe operating conditions and may cause component damage.

⚠ WARNING

Electrocution / burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 1 Inspect the underside of the chassis for damaged or missing ground strap(s).
- 2 Inspect the following areas for burnt, chafed, corroded and loose wires:
 - Ground control panel
 - Hydraulic power unit module tray
 - Battery pack module tray
 - Platform controls
- 3 Turn the key switch to ground control. Turn the ground red Emergency Stop button clockwise to the on position. Pull out the platform red Emergency Stop button to the on position.
- 4 Raise the platform until the distance of the two sets of scissor at least 0.5m.
- 5 Lift the safety arm, move it to the center of the scissor arm and rotate up to a vertical position.

Maintenance

- 6 Lift the upper safety arm, move it to the center of the scissor arm and rotate down to a vertical position. (for S1212-ACE⁺, S1412-ACE⁺).
- 7 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.

⚠ WARNING

Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

- 8 Inspect the center chassis area and scissor arms for burnt, chafed and pinched cables.
- 9 Inspect the following areas for burnt, chafed, corroded, pinched and loose wires:
 - Scissor arms
 - ECU to platform controls
 - Power to platform wiring
- 10 Inspect for a liberal coating of dielectric grease in the following locations:
 - Between the ECU and platform controls
 - All wire harness connectors Level sensor
- 11 Raise the platform and return the safety arm to the stowed position.
- 12 Lower the platform to the stowed position and turn the machine off.

B-3

Inspect the Tires and Wheels (including castle nut torque)



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the tires and wheels in good condition is essential to safe operation and good performance. Tire and/or wheel failure could result in a machine tip-over. Component damage may also result if problems are not discovered and repaired in a timely fashion.

- 1 Check the tire surface and sidewalls for cuts, cracks, punctures and unusual wear.
- 2 Check each wheel for damage, bends and cracks.
- 3 Check each bolt for proper torque.

Bolt torque, dry	125Nm
Bolt torque, lubricated	115Nm

Maintenance

B-4

Test the Emergency Stop

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

A properly functioning Emergency Stop is essential for safe machine operation. An improperly operating red Emergency Stop button will fail to shut off power and stop all machine functions, resulting in a hazardous situation.

As a safety feature, selecting and operating the ground controls will override the platform controls, except the platform red Emergency Stop button.

- 1 Turn the key switch to ground control. Pull out the platform and ground red Emergency Stop button to the on position.
- 2 Push in the red Emergency Stop button at the ground controls to the off position.
- ⊙ Result: No machine functions should operate.
- 3 Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 4 Push in the red Emergency Stop button at the platform controls to the off position.

- ⊙ Result: No machine functions should operate.

Note: The red Emergency Stop button at the ground controls will stop all machine operation, even if the key switch is switched to platform control.

B-5

Test the Key Switch

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper key switch action and response is essential to safe machine operation. The machine can be operated from the ground or platform controls and the activation of one or the other is accomplished with the key switch. Failure of the key switch to activate the appropriate control panel could cause a hazardous operating situation.

Perform this procedure from the ground using the platform controls. Do not stand in the platform.

- 1 Pull out the platform and ground red Emergency Stop button to the on position.
- 2 Turn the key switch to platform control.
- 3 Check the platform up/down function from the ground controls.
- ⊙ Result: The machine functions should not operate.
- 4 Turn the key switch to ground control.
- 5 Check the machine functions from the platform controls.
- ⊙ Result: The machine functions should not operate.
- 6 Turn the key switch to the off position.
- ⊙ Result: No function should operate.

Maintenance

B-6

Test the Automotive-style Horn (if equipped)

DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

The horn is activated at the platform controls and sounds at the ground as a warning to ground personnel. An improperly functioning horn will prevent the operator from alerting ground personnel of hazards or unsafe conditions.

- 1 Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 2 Push down the horn button at the platform controls.

☉ Result: The horn should sound.

B-7

Test the Drive Brakes



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper brake action is essential to safe machine operation. The drive brake function should operate smoothly, free of hesitation, jerking and unusual noise.

Hydraulically-released individual wheel brakes can appear to operate normally when not fully operational.

Perform this procedure with the machine on a firm level surface that is free of obstructions, with the platform extension deck fully retracted and the platform in the stowed position.

- 1 Mark a test line on the ground for reference.
- 2 Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Lower the platform to the stowed position.
- 4 Press the drive function select button.
- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the test line.
- 6 Bring the machine to top drive speed before reaching the test line. Release the function enable switch or the joystick when your reference point on the machine crosses the test line.
- 7 Measure the distance between the test line and your machine reference point.

Maintenance

- ⊙ Result: The machine stops within the specified braking distance. No action required.
- ⊗ Result: The machine does not stop within the specified braking distance.

Note: The brakes must be able to hold the machine on any slope it is able to climb.

- 8 Replace the brakes and repeat this procedure beginning with step 1.

Braking distance, maximum

High range on paved surface	61cm ± 30cm
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B-8

Test the Drive Speed - Stowed Position



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 12.2 m apart.
- 2 Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Lower the platform to the stowed position.
- 4 Press the drive function select button.
- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 6 Bring the machine to top drive speed before reaching the start line. Begin timing when your reference point on the machine crosses the start line.
- 7 Continue at full speed and note the time when your reference point on the machine passes over the finish line. Refer to specifications.

Maintenance

B-9

Test the Drive Speed - Raised Position



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 12.2 m apart.
- 2 Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
- 3 Press the lift function select button.
- 4 Press and hold the function enable switch on the joystick.
- 5 Raise the platform approximately 2 m from the ground.
- 6 Press the drive function select button.
- 7 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 8 Bring the machine to top drive speed before reaching the start line. Begin timing when your reference point on the machine crosses the start line.
- 9 Continue at full speed and note the time when your reference point on the machine passes over the finish line. Refer to specifications.

B-10

Perform Hydraulic Oil Analysis



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Replacement or testing of the hydraulic oil is essential for good machine performance and service life. Dirty oil may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require oil changes to be performed more often.

Before replacing the hydraulic oil, the oil may be tested by an oil distributor for specific levels of contamination to verify that changing the oil is necessary.

If the hydraulic oil is not replaced at the two year inspection, test the oil quarterly. Replace the oil when it fails the test. See E-1, Test or Replace the Hydraulic Oil.

Maintenance

B-11

Inspect the Hydraulic Tank Cap Venting System



DINGLI requires that this procedure be performed quarterly or every 250 hours, whichever comes first. Perform this procedure more often if dusty conditions exist.

A free-breathing hydraulic tank cap is essential for good machine performance and service life. A dirty or clogged cap may cause the machine to perform poorly. Extremely dirty conditions may require that the cap be inspected more often.

- 1 Remove the breather cap from the hydraulic tank.
- 2 Check for proper venting.
- ⊙ Result: Air passes through the breather cap.
- ⊗ Result: If air does not pass through the cap, clean or replace the cap. Proceed to step 3.

Note: When checking for positive tank cap venting, air should pass freely through the cap.

- 3 Using a mild solvent, carefully wash the cap venting system. Dry using low pressure compressed air. Repeat step 2.
- 4 Install the breather cap onto the hydraulic tank.

B-12

Check the Module Tray Latch Components



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the module tray latch components in good condition is essential to good performance and service life. Failure to detect worn out latch components may result in module trays opening unexpectedly, creating an unsafe operating condition.

- 1 Inspect each module tray rotary latch and related components for wear. Tighten any loose fasteners.
- 2 Lubricate each module tray rotary latch. Using light oil, apply a few drops to each of the springs and to the sides of the rotary latch mechanism.

B-13

Test the Pothole Limit Switches and the Level Sensor



DINGLI requires that this procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the limit switches is essential to safe operation and good machine performance. Operating the machine with a faulty limit switch could result in reduced machine performance and a potentially unsafe operating condition.

Perform these procedures with the machine on a firm, level surface that is free of obstructions.

Level sensor

- 1 Remove the platform controls from the platform.
 - 2 Turn the key switch to platform control. Pull out the platform and ground red Emergency Stop button to the on position.
 - 3 Press the drive function select button
 - 4 Move the machine onto a grade which exceeds the rating of the level sensor. Refer to the serial label on the machine.
 - 5 Press the lift function select button. Standing on the up-hill side of the machine, attempt to raise the platform to approximately 2.4 m.
- ⊙ Result: The LED readout screen shows code LL, an alarm sounds, and the machine stops lifting after the pothole guards are deployed. The machine is functioning properly.

⊗ Result: The LED readout screen does not show code LL, the alarm does not sound and the machine will continue to lift the platform after the pothole guards are deployed. Adjust or replace the level sensor.

- 6 Press the drive function select button. Standing on the up-hill side of the machine, attempt to steer and drive the machine.

⊙ Result: The LED readout screen shows code LL, an alarm sounds, and the machine will not steer or drive. The machine is functioning properly.

⊗ Result: The LED readout screen does not show code LL, the alarm does not sound and the steer and drive functions operate. Adjust or replace the level sensor.

Pothole Limit Switches

- 7 Lower the platform to the stowed position. Move the machine onto a firm, level surface.
 - 8 Place a wooden block approximately 5 cm tall under the right pothole guard.
 - 9 Press the lift function select button. Attempt to raise the platform approximately 2.4m.
- ⊙ Result: The pothole guard contacts the block and does not fully deploy, the LED readout screen shows code 18, an alarm sounds and the platform will lift to 2.4m or beyond. The machine is functioning properly.

Maintenance

- ❑ Result: The pothole guard contacts the block and does not fully deploy, the LED readout screen does not show code 18, the alarm does not sound and the machine will continue to lift the platform after the pothole guards are deployed. Adjust or replace the pothole limit switch.
- 10 Press the drive function select button.
Attempt to steer or drive the machine.
- ⊙ Result: The LED readout screen shows code 18, an alarm sounds, and the machine will not steer or drive. The machine is functioning properly.
- ❑ Result: The LED readout screen does not show code 18, the alarm does not sound and the steer and drive functions operate. Adjust or replace the down limit switch.
- 11 Lower the platform to the stowed position and remove the block under the right pothole guard.
- 12 Repeat this procedure beginning with step 34 for the left pothole guard.
- 13 Lower the platform to the stowed position, remove the block under the left pothole guard.
- 14 Turn off the machine.

Checklist C Procedures

C-1

Test the Platform Overload System (if equipped)



DINGLI requires that this procedure be performed every 500 hours or six months, whichever comes first or when the machine fails to lift the maximum rated load.

Testing the platform overload system regularly is essential to safe machine operation. Continued use of an improperly operating platform overload system could result in the system not sensing an overloaded platform condition. Machine stability could be compromised resulting in the machine tipping over.

The platform overload system is designed to prevent machine operation in the event the platform is overloaded.

Note: The overload system will not measure loads at or below the height of the Down Limit.

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.



WARNING Perform this procedure with the machine on a firm, level surface.

- 1 Turn the key switch to platform controls.
Pull out the platform and ground red Emergency Stop button to the on position.
- 2 Determine the maximum platform capacity.
- 3 Using a suitable lifting device, place an appropriate test weight equal to the maximum platform capacity in the center of the platform floor. Raise the platform.
 - ⊙ Result: The overload alarm not sounds during the whole trip, indicating a normal condition.
 - ⊗ Result: The overload alarm sounds during the whole trip. Calibrate the platform overload system.
- 4 The platform should lower to the stowed position
- 5 Add an additional weight to the platform not to exceed 20% of the maximum rated load. Raise the platform.
 - ⊙ Result: The overload alarm at the platform controls sound, indicating a normal condition.
 - ⊗ Result: The overload alarm at the platform controls does not sound. Calibrate the platform overload system.
- 6 Test all machine functions from the platform controls.
 - ⊙ Result: All platform control functions should not operate.
- 7 Turn the key switch to ground control.
- 8 Test all machine functions from the ground controls
 - ⊙ Result: All ground control functions should not operate.
- 9 Lift the test weight off the platform floor using a suitable lifting device.

Maintenance

- ⊙ Result: The overload alarm at the platform controls should not sound, indicating a normal condition.
- ⊗ Result: The overload alarm at the platform controls sounds. Calibrate the platform overload system.
- 10 Test all machine functions from the ground controls.
- ⊙ Result: All ground control functions should operate.
- 11 Turn the key switch to platform controls.
- 12 Test all machine functions from the platform controls.
- ⊙ Result: All platform control functions should operate.

C-2

Replace the Hydraulic Tank Breather Cap



DINGLI requires that this procedure be performed every 500 hours or semi-annually, whichever comes first.

The hydraulic tank is a vented-type tank. The breather cap has an internal air filter that can become clogged or, over time, can deteriorate. If the breather cap is faulty or improperly installed, impurities can enter the hydraulic system which may cause component damage. Extremely dirty conditions may require that the cap be inspected more often.

- 1 Remove and discard the hydraulic tank breather cap.
- 2 Install a new cap onto the tank.

Checklist D Procedures

D-1

Check the Scissor Arm Wear Pads

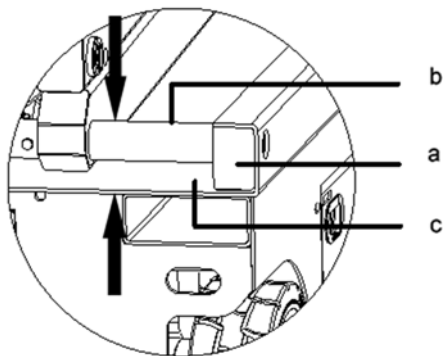


DINGLI requires that this procedure be performed every 1000 hours or annually, whichever comes first.

Maintaining the condition of the scissor arm wear pads is essential to safe machine operation. Continued use of worn out wear pads may result in component damage and unsafe operating conditions.

Perform this procedure with the platform in the stowed position.

- 1 Measure the distance between the number one arm cross tube and the chassis deck at the ground controls side of the non-steer end of the machine.



- a wear pad
- b arm cross tube
- c chassis deck

For S06-ACE⁺:

- ⊙ Result: The measurement is 23mm or more.
Proceed to step 2.
- ⊗ Result: The measurement is less than 23 mm. Replace both wear pads.

For S0608-ACE⁺~S1412-ACE⁺

- ⊙ Result: The measurement is 34mm or more.
Proceed to step 2.
 - ⊗ Result: The measurement is less than 34 mm. Replace both wear pads.
- 2 Measure the distance between the number one arm cross tube and the chassis deck at the battery pack side of the non-steer end of the machine.

For S06-ACE⁺:

- ⊙ Result: The measurement is 23mm or more.
Proceed to step 3.
- ⊗ Result: The measurement is less than 23 mm. Replace both wear pads.

For S0608-ACE⁺~S1412-ACE⁺

- ⊙ Result: The measurement is 34mm or more.
Proceed to step 3.
 - ⊗ Result: The measurement is less than 34 mm. Replace both wear pads.
- 3 Apply a thin layer of dry film lubricant to the area of the chassis where the scissor arm wear pads make contact.

Maintenance

Checklist E Procedure

E-1

Test or Replace the Hydraulic Oil



DINGLI requires that this procedure be performed every 2000 hours or every two years, whichever comes first.

Replacement or testing of the hydraulic oil is essential for good machine performance and service life. Dirty oil may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require oil changes to be performed more often.

Before replacing the hydraulic oil, the oil may be tested by an oil distributor for specific levels of contamination to verify that changing the oil is necessary.

If the hydraulic oil is not replaced at the two year inspection, test the oil quarterly. Replace the oil when it fails the test.

Note: Perform this procedure with the platform in the stowed position.

- 1 Open the power unit module tray.
- 2 Disconnect the battery pack from the machine.

⚠ WARNING Electrocution / burn hazard.

Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 3 Tag and disconnect the hydraulic pump outlet line and remove the line from the pump. Cap the fitting on the pump.
- 4 Tag and disconnect the electric wires from the motor.

- 5 Loose the bolt and remove the hydraulic power pack form the tray.
- 6 Remove the oil drain plug at bottom.
- 7 Drain all of the oil into a suitable container.
- 8 Loose and remove the bolts and separate the tank from the pump body.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 9 Clean up any oil that may have spilled. Properly discard the used oil.
- 10 Clean the inside of the hydraulic tank using a mild solvent. Allow the tank to dry completely.
- 11 Install a new filter onto the tank.
- 12 Install the hydraulic tank and install and tighten the hydraulic tank retaining fasteners.
- 13 Install the hydraulic power pack into the tray.
- 14 Install the fitting and hydraulic hoses onto the hydraulic power pack and torque.
- 15 Install the electric wires to pump motor.
- 16 Adding the tank with hydraulic oil until the fluid is appropriate amount in the hydraulic tank. Do not overfill.
- 17 Activate the pump to fill the hydraulic system with oil and bleed the system of air.

Maintenance

⚠ WARNING Component damage hazard.

The pump can be damaged if operated without oil. Be careful not to empty the hydraulic tank while in the process of filling the hydraulic system. Do not allow the pump to cavitate.

Disposal

Disposal

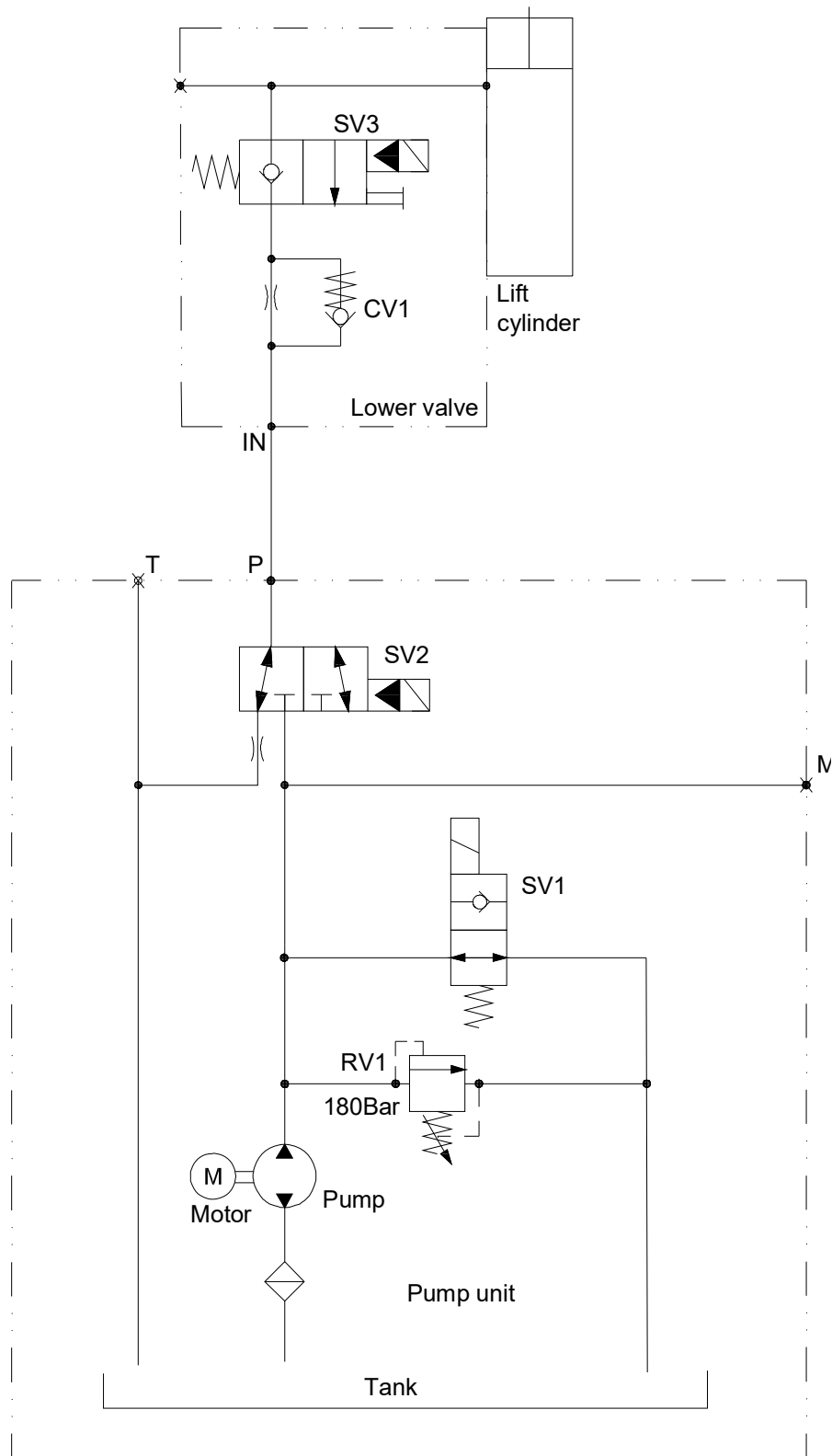
When the MEWP is damaged, contact Dingli for further evaluation. If it cannot be repaired for safe use, the MEWP must be disposed. Always follow your local law or regulations to dispose the MEWP.

To prevent pollution, pay attention on waste disposal:

Drain the hydraulic oil into a container, do not it directly into the ground, sewers, rivers, oceans or lakes. Follow laws and regulation for the disposal of hazardous substance such as hydraulic, battery etc.

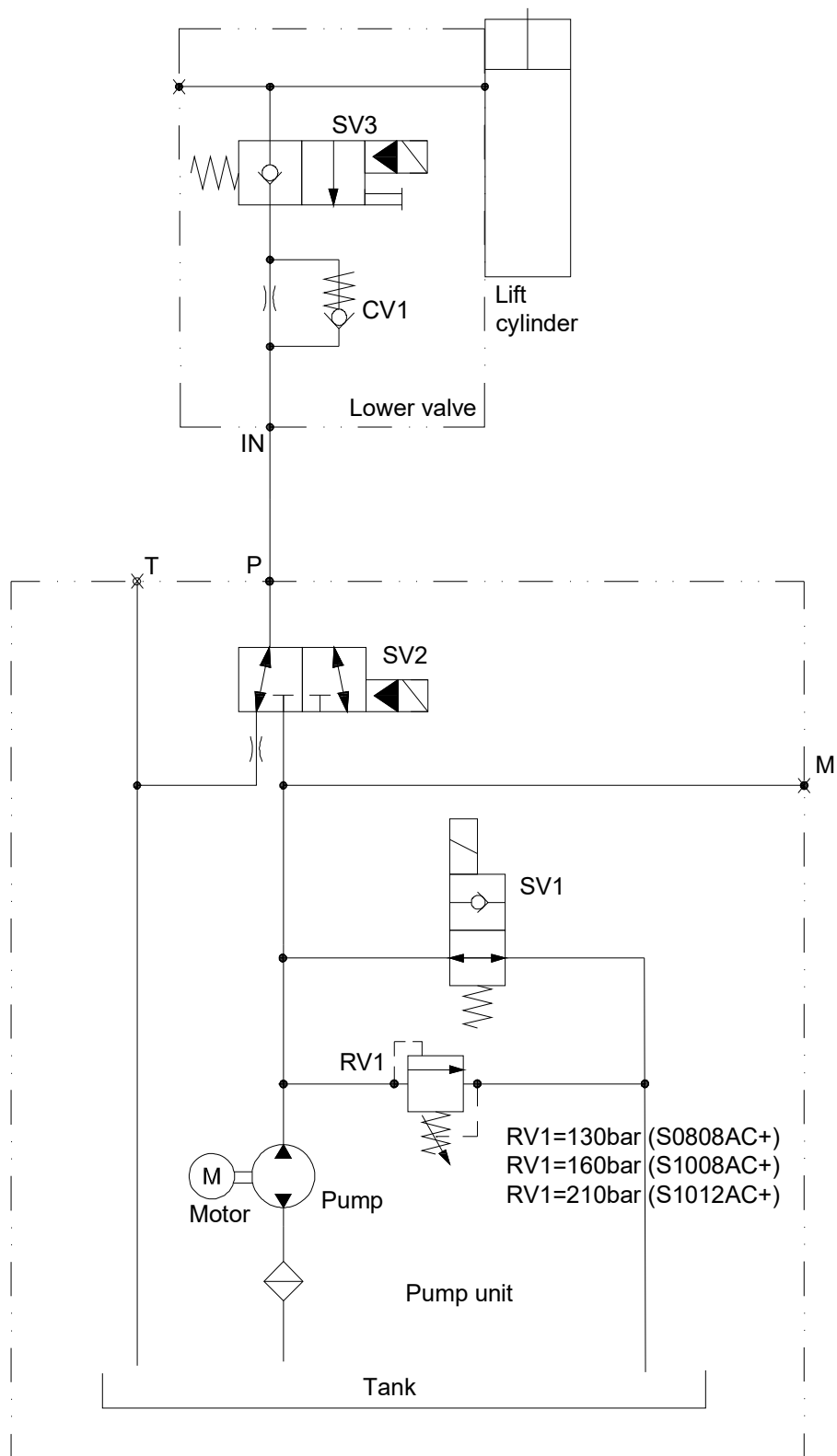
Properly dispose of the machine and spare parts according to laws and regulations.

Hydraulic Schematic S06-ACE⁺



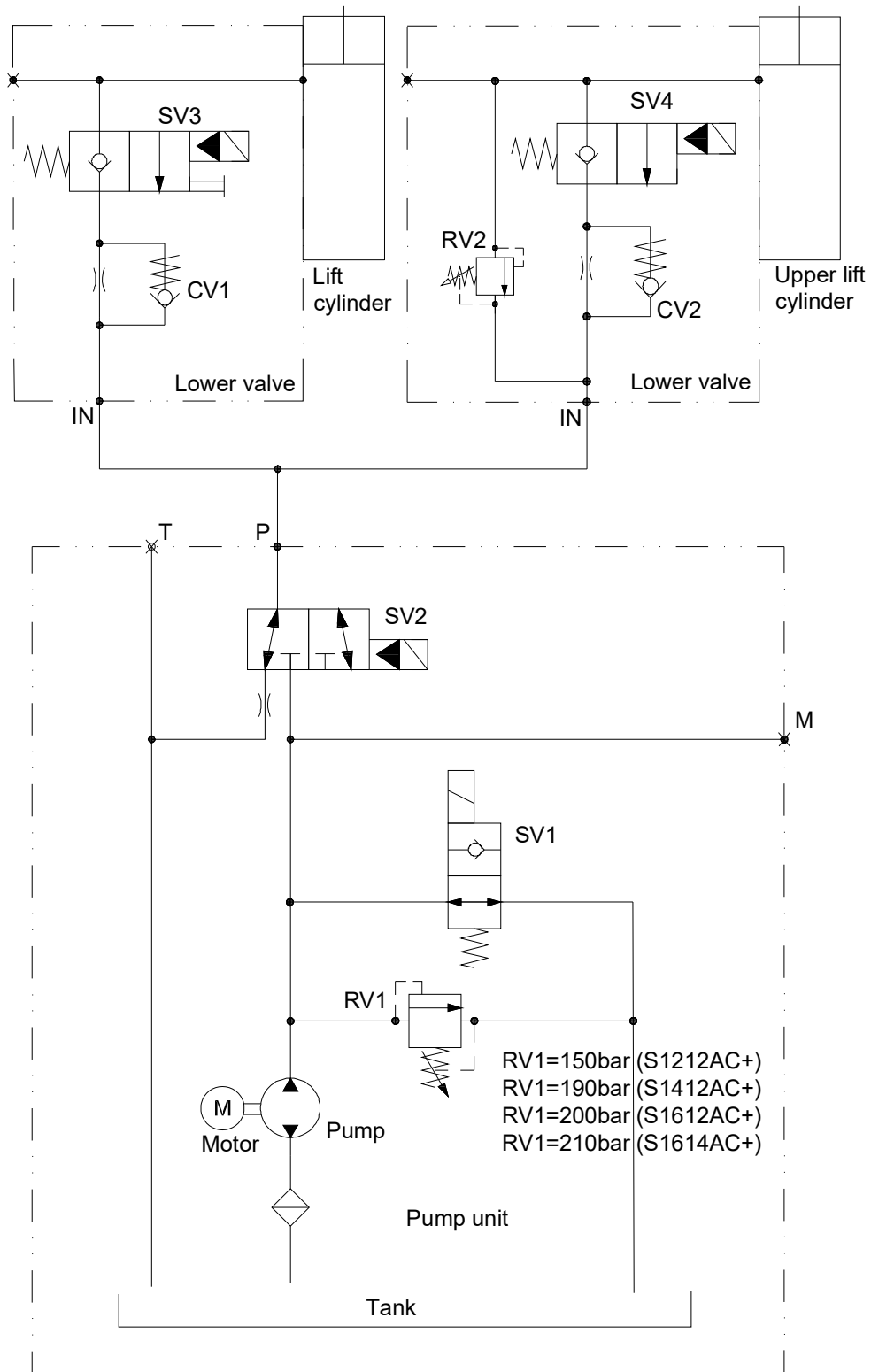
Schematic

Hydraulic Schematic S0608-ACE⁺ S0808-ACE⁺ S0612-ACE⁺ S0812-ACE⁺



Schematic

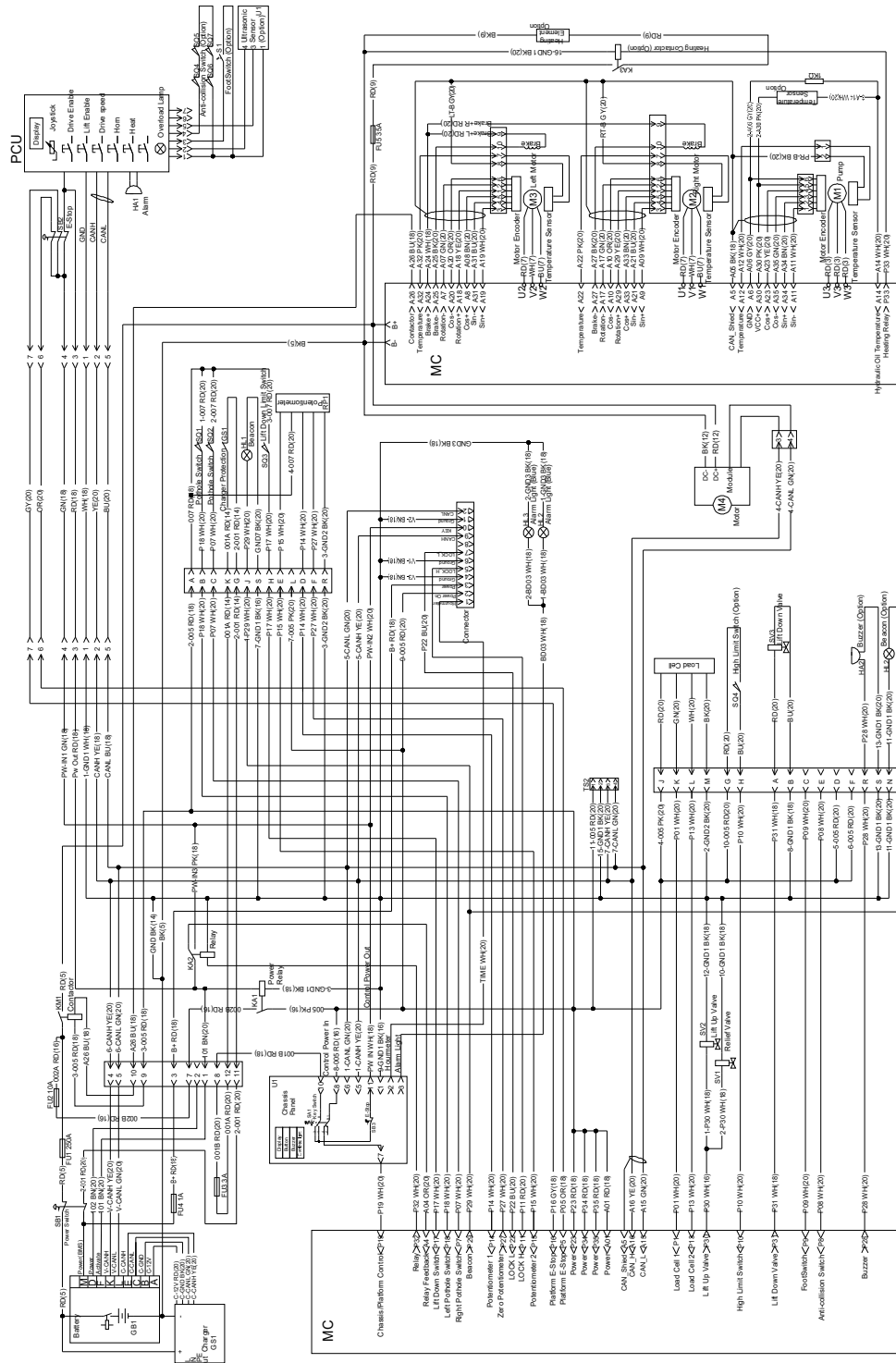
Hydraulic Schematic S1008-ACE⁺ S1012-ACE⁺ S1209-ACE⁺ S1212-ACE⁺ S1412-ACE⁺



Schematic

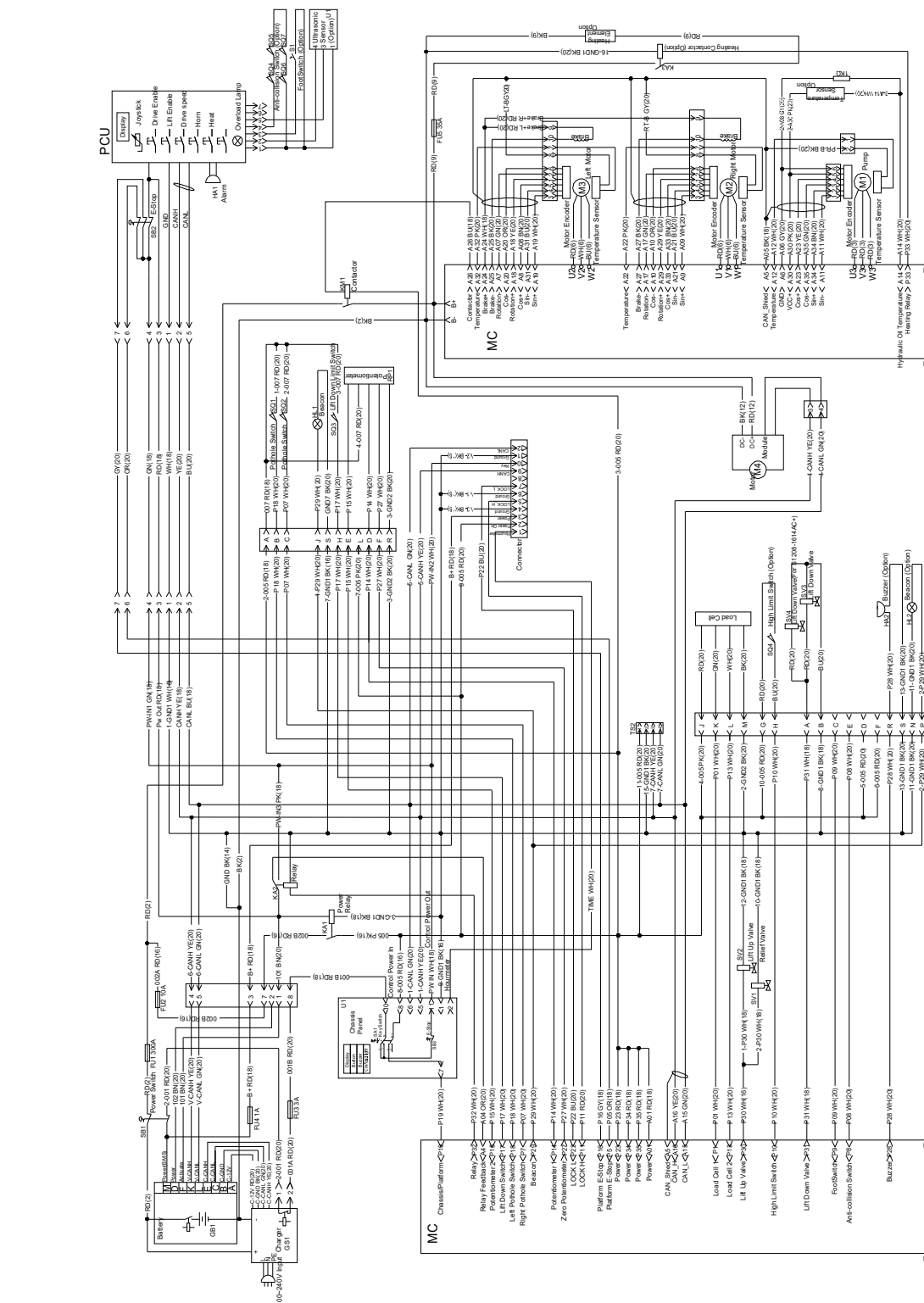
Electrical Schematic

S06-ACE⁺ (Lithium battery)



Electrical Schematic

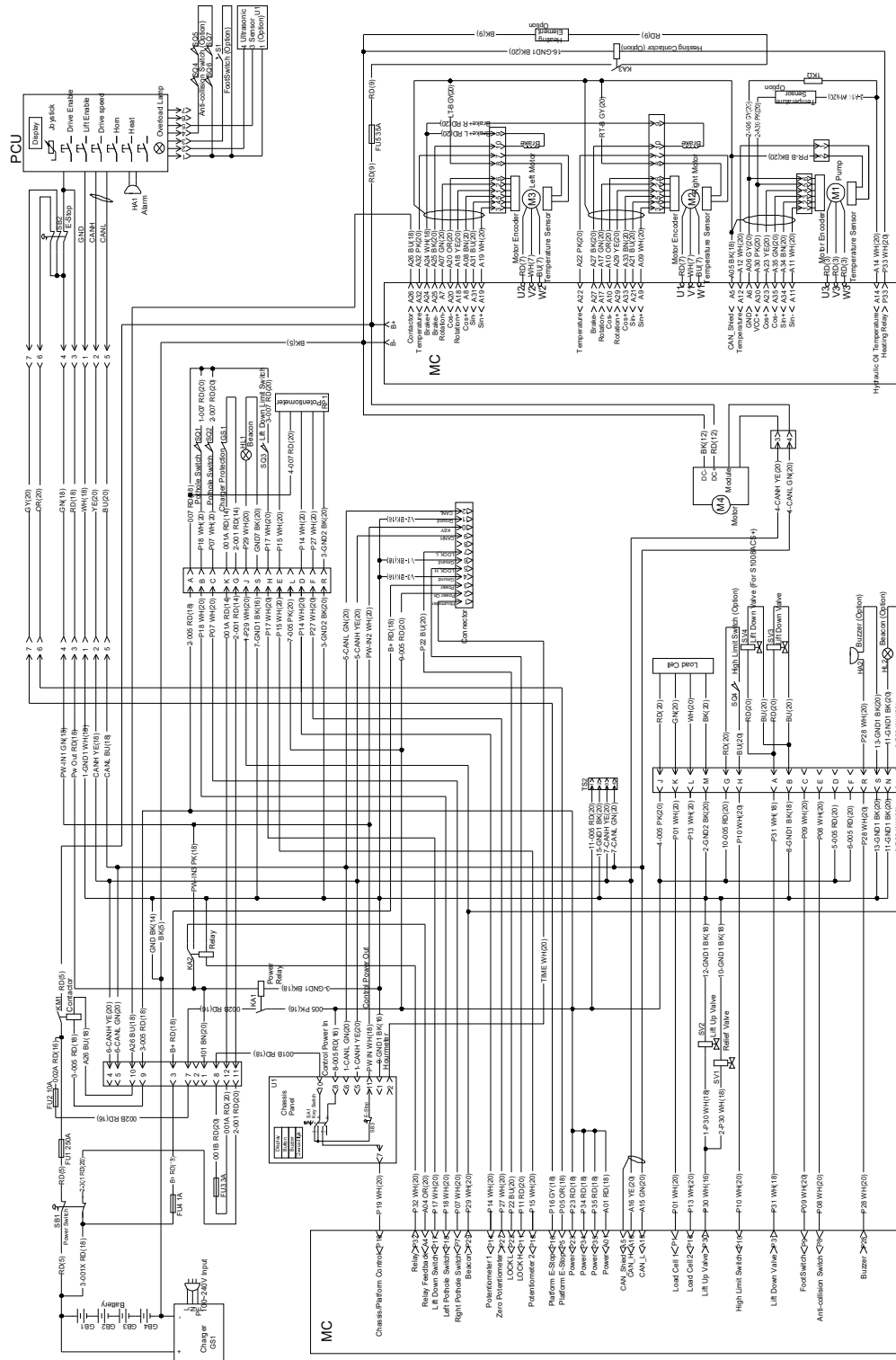
S0608-ACE⁺ - S1412-ACE⁺ (Lithium battery)



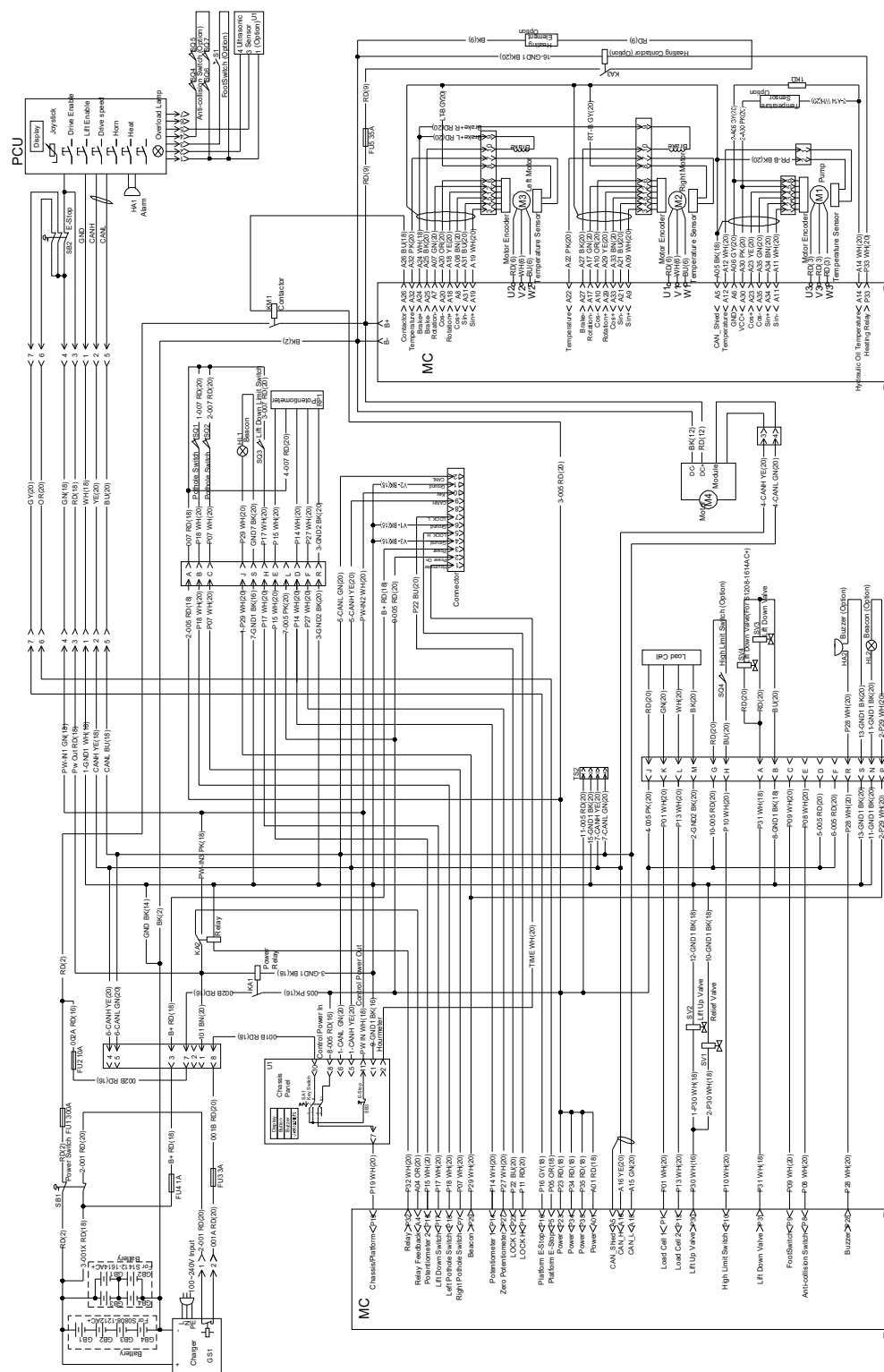
Schematic

Electrical Schematic

S06-ACE⁺ (Lead-acid battery)

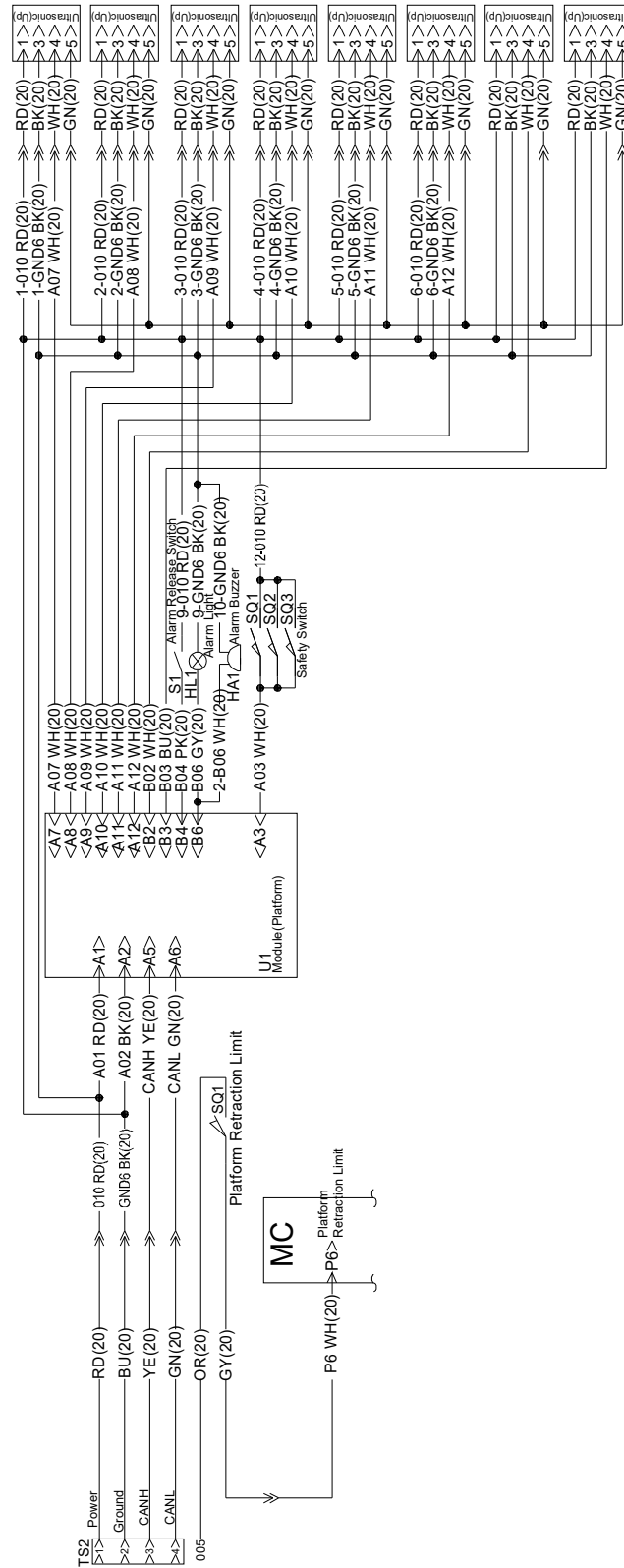


S0608-ACE⁺ - S1412-ACE⁺ (Lead-acid battery)



Schematic

Electrical Schematic- ultrasonic (Option)



Inspection and Repair Log

The maintenance checks carried out on the machine must be recorded in a document called the Inspection Register. Replacements of the components of the hydraulic system, electrical system, mechanisms or structural elements, safety devices as well as faults of a certain entity and relative repairs must also be recorded in the Inspection Register.

The Inspection Register must be considered as an integral part of the machine; it must accompany the machine throughout its life, up to final disposal. The Inspection Register must be at the disposal of the competent vigilance authorities for a period of five years from the last records or until the equipment is decommissioned, depending on whichever is done first. A document certifying the last inspection must accompany the equipment wherever it is used.

Inspection and Repair Log

Date	Comments

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