

OPERATOR'S MANUAL

Original instructions

TB325R

Serial No. 123100005~

Book No. AD9EN012

OENTB325R_B-XM

MINI EXCAVATOR

TAKEUCHI



WARNING Read and understand these instructions.
Failure to do so can cause injury or death.

03492-00014

SAFETY ALERT SYMBOL

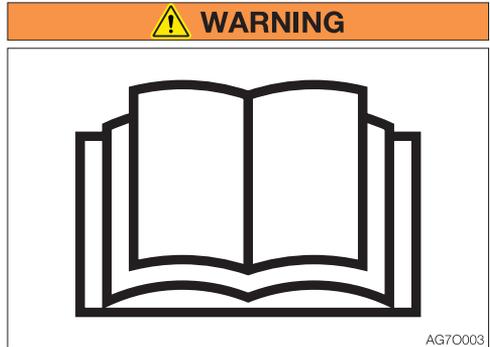


This symbol represents the safety alert. The message that follows the symbol contains important information about safety. Read and understand the message to avoid personal injury or death.

It is the owner or employer's responsibility to fully instruct each operator in the proper and safe operation of all equipment. All persons using this machine should thoroughly familiarize themselves with the contents of this manual.

All operators must be instructed on the proper functions of the excavator before running the machine.

Learn and practice correct use of the machine controls in a safe, clear area before operating this machine on a job site.



Improper operation, inspection and maintenance of this machine can cause injury or death.

Read and understand this manual before performing any operation, inspection or maintenance on this machine.

Always store this manual near at hand preferably on the machine itself. If it should be lost or damaged, immediately order a new one from your Takeuchi dealer. When transferring ownership of this machine, be sure to hand this manual to the next owner.

Takeuchi supplies machines complying with the local regulations and standards of the country of export. If your machine has been purchased in another country or from a person or company of another country, it may not have the safety devices or safety standards required for use in your country. Should you have any question about whether your machine complies with the regulations and standards of your country, contact a Takeuchi dealer.

SIGNAL WORDS

Safety messages appearing in this manual and on machine decals are identified by the words “DANGER”, “WARNING” and “CAUTION”. These signal words mean the following:



DANGER

DANGER indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.



WARNING

WARNING indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



CAUTION

CAUTION indicates a hazard with a low level of risk which, if not avoided, could result in minor moderate injury.

IMPORTANT: The word **IMPORTANT** is used to alert operators and maintenance personnel about situations which could result in damage to the machine and its components.

It is impossible to foresee every possible circumstance that might involve a potential hazard. The warnings in this manual or on the machine can not cover all possible contingencies. You must exercise all due care and follow normal safety procedures when operating the machine so as to ensure that no damage occurs to the machine, its operators or other persons.

INTRODUCTION

FOREWORD

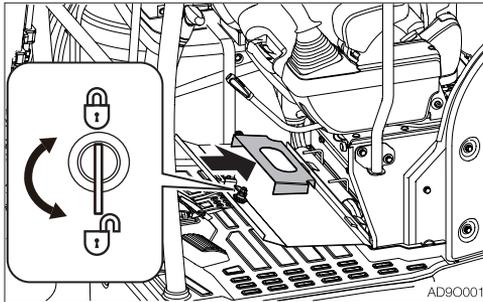
This manual describes operation, inspection and maintenance of the machine, as well as safety instructions to be heeded during these operations.

If you have any questions about the machine, please contact a Takeuchi sales or service outlet.

- Some details in this manual may differ from those provided in the machine you are using.
- Please note that the information and specifications in this manual are subject to change without prior notice.

MANUAL STORAGE COMPARTMENT

A compartment for storing this manual is provided at the position shown on the diagram below.

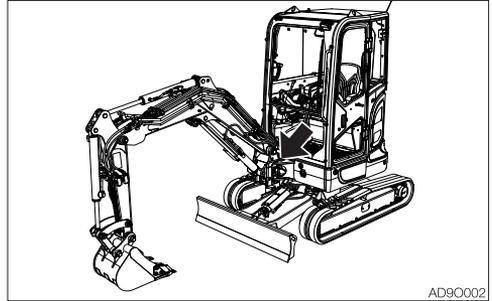


1. Insert the starter key and turn it counterclockwise to open the cover under the seat.
2. After using the manual, place it in the plastic pouch and store it back in the manual storage compartment.

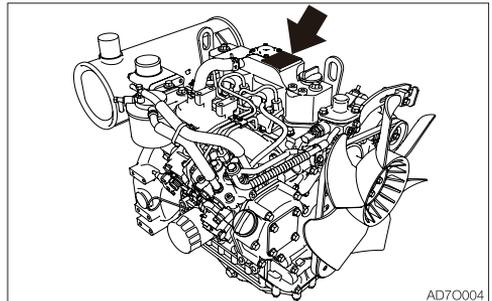
SERIAL NUMBERS

IMPORTANT: Do not remove the machine name plate with the serial number. Check the serial numbers of the machine and engine and write them down in the spaces below.

Machine number:

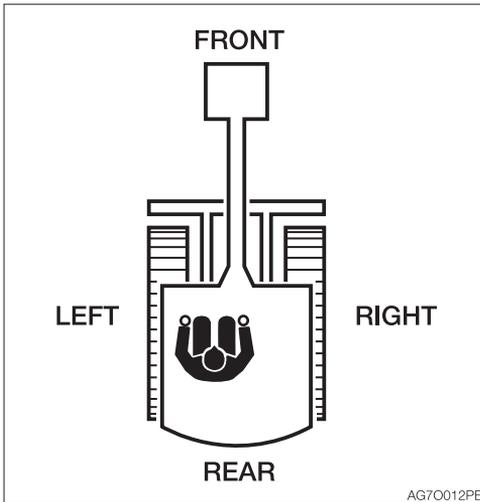


Engine number:



MACHINE DESCRIPTION

FRONT, REAR, LEFT AND RIGHT



This manual refers the front, rear, left and right of the machine as seen when sitting in the operator's seat with the dozer blade visible to the front.

DESIGNATED OPERATIONS

Use this machine primarily for the following operations:

- Excavation
- Digging ditches
- Digging side ditches
- Leveling
- Loading

BREAK-IN PERIOD

When the machine is new, operate the machine for the first 100 hours (as indicated on the hour meter) by following the instructions below.

Using a new machine without a break-in period will lead to quicker deterioration of machine performance and may shorten the machine's service life.

- Sufficiently warm up the engine and hydraulic oil.
- Avoid heavy loads and rapid operations. Operate with a load of about 80% the maximum load.
- Do not abruptly start up, accelerate, change directions, or stop unless necessary.

NOTES ON READING THIS MANUAL

Please note that the descriptions and diagrams included in this manual may not be applicable to your machine.

The numbers used in the illustration are with circles around them. The same numbers appear between the parentheses in the text.
(Example: ① → (1))

Symbols used in this manual

The symbols used in this manual have the following meanings.

 ,  Prohibition

 Lock

 Unlock

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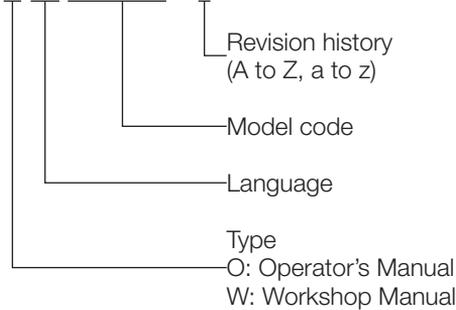
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REVISION HISTORY

When checking the revision history, refer to the book code (1) on the cover page.

Example:

O EN TB216_E-X b



Revision history	Date	Description	Importance
J	08/2024	Changed: Precautions when preparing 1-8 Safety signs (decals) 1-39 Names of components (Cab) 2-4 Cab 2-9 Switches 2-37 Hoisting the machine 4-4 Securing the machine 4-6 Service data 5-4 Inspecting and replenishing the windshield washer fluid 5-64 If a fuse blows 6-7 Basic Specifications 7-2 Travel alarm 8-9 Declaration of Conformity 8-32	High High High High High High High High High High High High High High
K	01/2025	Changed: Radio (Digital Audio Broadcasting not supported) . 2-54 Radio (Digital Audio Broadcasting supported) 2-66 Operating the machine 3-6 Selecting a lever pattern 8-6	High High High High
L	04/2025	Changed: Lifting Capacities 7-8	High
M	11/2025	Changed: Service data 5-4	High

SAFETY



GENERAL PRECAUTIONS

It is your responsibility to observe all pertinent laws and regulations and to follow the manufacturer's instructions on machine operation, inspection and maintenance.

Virtually all accidents occur as the result of a failure to observe basic safety rules and precautions.

Most accidents can be prevented by identifying the potentially hazardous situations beforehand.

Read and understand all safety messages which describe how to prevent accidents.

Do not operate the machine until you are sure that you have gained a proper understanding of its operation, inspection and maintenance.

Observe all safety rules

- Operation, inspection and maintenance of this machine must be performed only by a trained and qualified person.
- All rules, regulations, precautions and safety procedures must be understood and followed when performing operation, inspection and maintenance of this machine.
- Do not perform any operation, inspection and maintenance of this machine when under the adverse influence of alcohol, drugs, medication, fatigue, or insufficient sleep.

When a problem is found on the machine

If any problem (noise, vibration, smell, disorder of instrument, smoke, oil leak, wrong indication of alarm or unusual indication in the instrument cluster, etc.) is detected during the operation or inspection and maintenance of the machine, immediately inform your sales or service dealer and take proper actions. Do not operate the machine until the trouble is cleared.

Operating temperature range

To maintain the performance of machine and to prevent it from early wear, observe the following operating conditions.

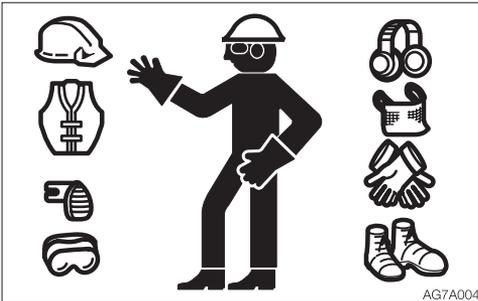
- Do not operate the machine if the ambient temperature is higher than +45°C (+113°F) or lower than -15°C (+5°F).
 - If operated at an ambient temperature of higher than +45°C (+113°F), the engine may overheat and cause the engine oil to degrade. Also, the hydraulic oil may become very hot, causing damage to the hydraulic equipment.
 - If operated at an ambient temperature of lower than -15°C (+5°F), the parts made of rubber such as gaskets may get hardened to cause an early wear or damage to the machine.
 - If the machine is to be used outside the ambient temperature range described above, consult your sales or a service dealer.



SAFETY

GENERAL PRECAUTIONS

Wear appropriate clothing and protective equipment



- Do not wear loose clothing or any accessory that can catch on controls or in moving parts.
- Do not wear oily or fuel stained clothing that can easily catch fire.
- Wear a hard hat, safety shoes, safety glasses, filter mask, heavy gloves, ear protection and other protective equipment as required by job conditions. Wear required appropriate equipment such as safety glasses and filter mask when using grinders, hammers or compressed air, as metal fragments or other objects can fly and cause serious injury.
- Use hearing protection when operating the machine. Loud prolonged noise can cause hearing impairments, even the total loss of hearing.

Install a fire extinguisher and first aid kit



Be prepared for fire and accidents

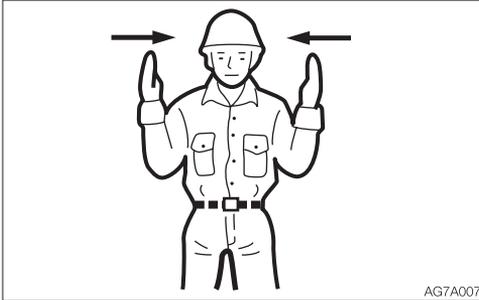
- Install an extinguisher and a first aid kit, and learn how to use them.
- Learn how to fight a fire and how to deal with accidents.
- Know how to contact emergency assistance and make a list of emergency contacts.

Never remove safety equipment

- Make sure all protective guards, canopies and doors are in place and secured. Repair or replace damaged parts before operating the machine.
- Know how to use the safety lock lever, seat belt and other safety equipment and use them properly.
- Never remove any safety equipment except for servicing. Keep all safety equipment in good operating condition.



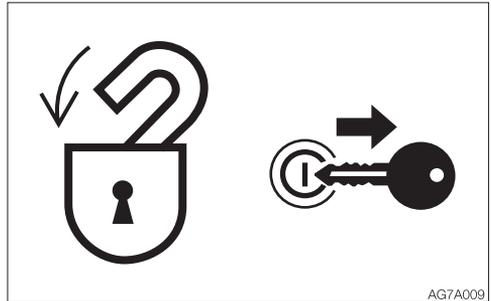
Use a signal person and a flag person



Learn how to use the hand signals required for particular jobs and make sure who has the responsibility for signaling.

- All personnel must fully understand all the signals.
- The operator must respond to signals only from the appointed signal person, but must obey a stop signal at any time from anyone.
- The signal person must stand in a clearly visible location when giving signals.

Cautions when standing up from or leaving the operator's seat



- Before standing up from the operator's seat to open/close the window or remove/install the lower window, lower the working equipment to the ground, raise the safety lock lever to engage the lock and stop the engine. If any controls should be accidentally touched when the safety lock lever is lowered (unlocked), the machine will suddenly move and cause serious injury or death.
- Note that the dozer blade, boom swing and auxiliary hydraulic controls cannot be locked, even when the safety lock lever is set to the locked position. Do not carelessly touch these controls.
- Be careful not to touch the operating levers when raising or lowering the safety lock lever.
- Before leaving the operator's seat, lower the working equipment to the ground, raise the safety lock lever to engage the lock and stop the engine. Also, be sure to remove the key, lock the door and covers, take it with you and store it in a specified place.

**Avoid fire and explosion hazards**

Keep flames away from fuel, oil, grease and antifreeze. Fuel is particularly flammable and dangerous.

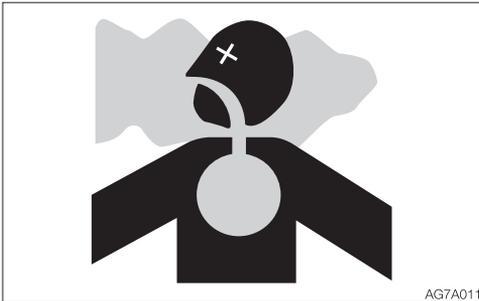
- When handling these combustible materials, keep lit cigarettes, matches, lighters and other flames or sources of flames away.
 - Do not smoke or permit open flames while handling fuel or working on the fuel system.
 - Do not leave the location while refilling with fuel or oil.
 - Never remove the fuel cap or add fuel when the engine is running or still hot. Also, do not spill the fuel on the hot surface of the machine or the component of the electric system.
 - Clean up spilled fuel or oil immediately.
 - Check for fuel, oil leak. Stop all leaks and clean the machine before operating.
 - When operating with grinder or welding, move inflammables to a safe place.
 - Do not cut or weld on pipes or tubes that contain flammable fluids. Clean thoroughly with nonflammable solvent before cutting or welding.
 - Remove all trash or debris from the machine. Make sure that oily rags or other flammable material are not stored on the machine.
 - Handle all solvents and dry chemicals (foam type fire extinguisher) according to procedures identified on manufacturer's containers. Work in a well-ventilated area.
 - Never use fuel for cleaning purposes. Always use a nonflammable solvent.
- When handling the fuel, washing oil or paint, open the door and windows to ventilate thoroughly.
 - Store all flammable fluids and materials in a safe and well-ventilated place.
 - The short circuit of the electric system may cause the fire. Check for any loosened connections or damage to the wires every day. Retighten the loosened connector and wire clamp. Fix or change the damaged wire.
 - Fire from the pipes:
Make sure that the clamps, guards and cushions of the hoses and tubes are securely fixed. If not, hoses or tubes may be damaged due to vibration or contact with other parts during operation. This can cause the high-pressure oil to spurt out, resulting in the fire or injury.



SAFETY

GENERAL PRECAUTIONS

Exhaust fumes from the engine are poisonous



- Do not operate the engine in an enclosed area without adequate ventilation.
- If natural ventilation is not possible, install ventilators, fans, exhaust extension pipes or other venting devices.

Handling asbestos dust

Inhaling asbestos dust can cause lung cancer. When handling the materials which may contain asbestos, take the following precautions:

- Never use compressed air for cleaning.
- Avoid brushing or grinding parts containing asbestos.
- For clean up, use a vacuum equipped with a high efficiency particulate air filter (HEPA).
- Wear the stipulated respirator if there is no other way to control the dust. When working indoors, install a ventilation system with a macromolecular filter.
- Do not allow unauthorized personnel in the work area while working.
- Follow the rules and environmental standard applicable to the work area.

Be careful not to get crushed or cut



Never put your hands, feet or other parts of your body between the upperstructure and the undercarriage or tracks, between the machine body and working equipment, or between a cylinder and moving part. The sizes of these gaps change when the machine moves, and a person can suffer severe injury or death.



Using optional products

- Consult with Takeuchi before installing optional attachments. Depending on the type of attachments or the combination of them, the attachment may come into contact with the operator's compartment or the other parts of the machine. Make sure that the optional attachment installed is not contacted with other parts before use.
- Do not use attachments that have not been approved by Takeuchi. Doing so may compromise safety or adversely affect the machine's operation or service life.
- Takeuchi will not be held responsible for any injuries, accidents or damage to its products caused by the use by a non-approved attachment.

Never modify the machine

Unauthorized modifications to this machine can cause injury or death. Never make unauthorized modifications to any part of this machine.

If you modify or alter the configuration of the machine in a way which results in a restriction of the operator's field of vision, a new risk assessment will need to be performed. If this becomes necessary, contact your Takeuchi service or sales dealer.

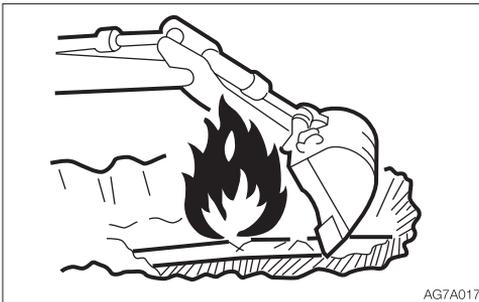


PRECAUTIONS WHEN PREPARING

Know the work area

Before starting operation, know the working area condition to ensure safe operation.

- Inspect the topography and ground condition of the working area, or the structure of the building when working indoors, and take the safety precautions as necessary.
- Be sure to avoid all hazards and obstructions such as ditches, underground lines, trees, cliffs, overhead electrical wires, or places where there is a danger of falling rocks or slides.

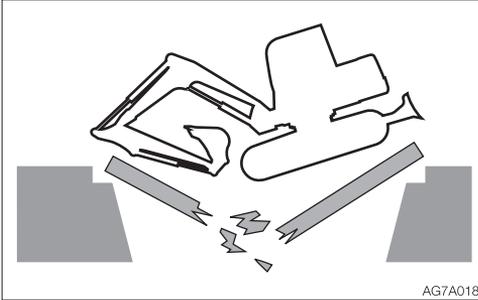


- Check with the administrator for the locations of buried gas pipes, water pipes and power cables. If necessary, determine what specific precautions must be taken to insure safety by consulting with the administrator.
- When working on roads, be sure to consider the safety of pedestrians and vehicles.
 - Use a flag person and/or a signal.
 - Fence off the working area and keep off unauthorized persons.
- When working in water or crossing shallow streams or creeks, check the depth of the water, the solidity of the ground and the water flow speed beforehand. Refer to “Cautions on operating” for further instructions.



Check the strength of the bridge

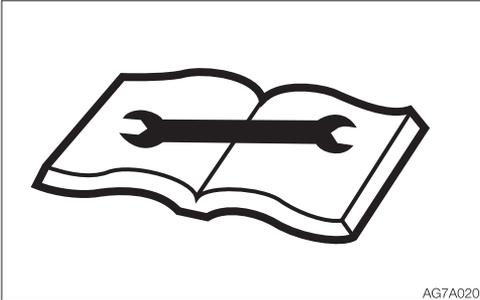
When traveling over a bridge or a structure, check the permissible load. If the strength is insufficient, reinforce the bridge or the structure.



Always keep the machine clean



- Wipe off any oil, grease, mud, snow or ice, to prevent accidents due to slipping.
- Remove all loose objects and unnecessary devices from the machine.
- Remove any dirt, oil or grease from the engine area to prevent fires.
- Clean around the operator's seat and remove any unnecessary object from the machine.

**Perform inspection and maintenance every day**

Failure to identify or repair the irregularities or damage on machine can lead to accidents.

- Before operating, perform the specified inspection and make prompt repairs where necessary.
- If a failure occurs and the operation becomes impossible or the engine fails, immediately stop the machine by following the shutdown procedure, and keep machine securely parked until the malfunction is corrected.

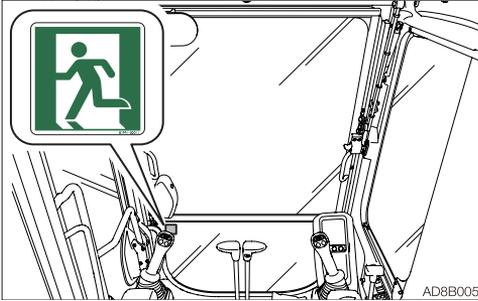
Cautions in the operator's compartment

- Remove mud and grease from shoe soles before entering the operator's compartment. Pedaling the machine with the shoes with mud and grease will cause a slip accident.
- Do not leave the parts or tools around the operator's seat.
- Do not leave any plastic bottles in the operator's compartment or attach any suction cups on the window glass. The plastic bottle or suction cup act as a lens and can cause fire.
- Do not use the mobile phone during traveling or working.
- Do not bring combustibles or explosives into the operator's compartment.
- Do not leave the cigarette lighter in the operator's compartment. When the room temperature rises, the lighter may explore.



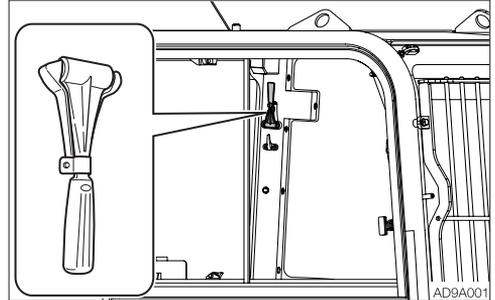
Emergency exit

Front window (excluding machines with a front guard)



If you should become trapped inside the cab, open the front window to get out.

Emergency hammer (optional)



An emergency hammer is installed to be used to escape from the cab in an emergency. When escaping, break the windows with the hammer.

- When breaking the windowpane with a hammer, take great care not to injure yourself with the broken glass pieces.
- Remove the glass pieces from the window sill so as not to cut yourself when evacuating. Broken glass will fall from the window, so be careful of your footing and do not slip on the glass.



PRECAUTIONS WHEN STARTING

Support your weight in a three point secure stance when getting on/off the machine

- Do not jump on or down from the machine. Never attempt to get on or off the moving machine.
- When getting on or off the cab, first fully open the door to the locked position and check that it does not move (for machines with cab).



- Climb up/down the steps facing the machine and holding the handrail to support your weight in a three point secure stance (hand and feet).
- Never use the safety lock lever or control levers as hand holds.

Before starting the machine, ask any unauthorized personnel to leave the area

Do not start the engine until you are sure it is safe to start the machine by checking the following items.

- Walk around the machine and warn the person who is servicing the machine or is walking near the machine. Do not start the machine until you are certain that no one is around the machine.



- Check if there is a “DO NOT OPERATE” alert sign or similar sign is on the cab door, controls or starter switch. If there is one, do not start the engine or touch any levers.
- Sound the horn to warn people around the machine.

Sit in the operator's seat and start the engine

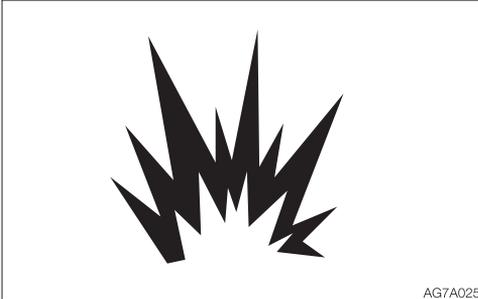
- Adjust the seat to securely latch it.



- Fasten the seat belt.
- Check if the parking brake is on and all control levers and pedals are in the neutral position.
- Check if the safety lock lever is in the lock position.
- Make sure that no one is near the machine.
- Start and operate the machine only from the operator's seat.
- Never attempt to start the engine by shorting across the starter terminals.



Starting with jumper cables



Use jumper cables only in the recommended manner. Improper use of jumper cables can result in battery explosion or unexpected machine motion.

Refer to “If the battery goes dead” for further instructions.

After starting the engine

After starting the engine, perform the operations and checks described below in a safe place with no persons or obstacles in the area. If any malfunction is found, follow the shutdown procedure and report the malfunction.

- Warm up the engine and hydraulic oil.
- Check if all gauges and warning devices are properly working.
- Check for any noises.
- Test the engine speed control.
- Operate each control to ensure they are properly working.

In cold climates



- Be careful of slippery conditions on freezing ground, steps and hand holds.
- In severe cold climates, do not touch any metal parts of the machine with bare hands. The skin will freeze to the metal, resulting in severe injury.
- Do not use ether or starting fluid on this engine. The starting fluids can cause explosion and serious injury or death.
- Warm up the engine and hydraulic oil. If the levers are operated without warming, the machine will not react or move promptly or properly, resulting in accident.



PRECAUTIONS WHEN OPERATING

Ensure good visibility

Check the field of view before operating the machine.

- When working in dark places, turn on the machine's working lights and headlights and additional lighting equipment installed, as necessary.
- When visibility is poor due to bad weather (fog, snow, rain or a cloud of dust), stop operating the machine and wait until visibility improves.
- Clean the windows, mirrors, lights and camera to ensure good visibility. Adjust the mirror and camera to the best positions so that the operator can see the rear view (blind spots) from the operator's seat.
- Unauthorized machine modifications or installation of unapproved attachments could impair the visibility. The operator's field of view must conform to ISO 5006.

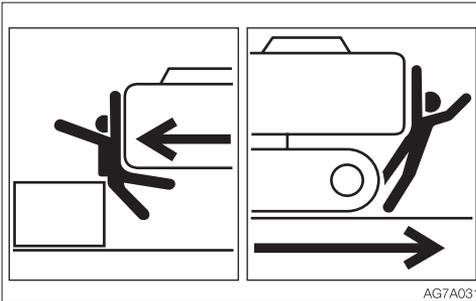
Do not permit riders on the machine



Do not allow anyone to ride on any part of the machine at any time while traveling or operating.



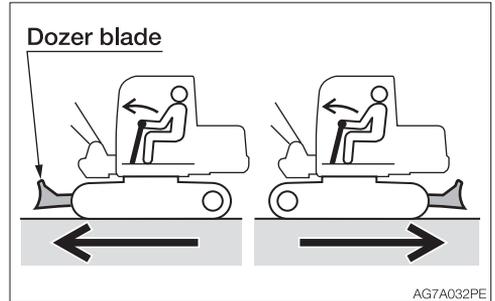
Check if the work area is safe and secure before operation



AG7A031

- Confirm the performance limits of the machine.
- Use a signal person at road shoulders, narrow places or where your vision is obstructed.
- Never allow anyone to enter the machine's slewing radius and path.
- Signal your intention to move by sounding the horn.
- There is a blind spot in the rear of the machine. Before traveling in reverse, check that the area is safe and clear.

Check the position of the undercarriage (tracks) before traveling



AG7A032PE

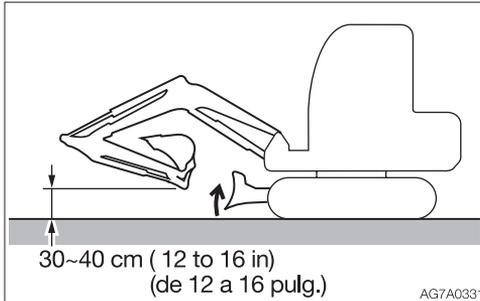
Before operating the travel levers/pedals, make sure that the dozer blade is to the front of the operator's seat. Remember that when the dozer blade is to the rear of the operator's seat, the travel levers/pedals must be operated in the reverse direction from when it is to the front.



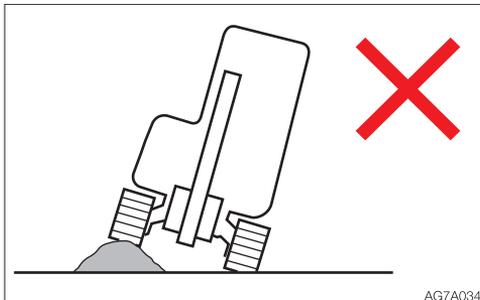
SAFETY

PRECAUTIONS WHEN OPERATING

Travel safely



- Travel with the dozer blade raised, the hoe attachment folded as shown on the figure above, and the bucket raised 30 to 40 cm (12 to 16 in.) above the ground.
- Do not slew while traveling. If you must operate the hoe attachment while traveling, operate at speeds slow enough so you have complete control at all times.
- When a load greater than a set value is applied during traveling in 2nd (high) speed, the speed will automatically slow down to 1st (low) speed. When the load becomes lighter, the speed will increase and return to 2nd (high) speed. It should be noted that the travel speed changes depending on the load condition (for machines with the automatic travel shift-down system).



- Avoid crossing over obstacles whenever possible. If you must do so, keep the hoe attachment close to the ground level and travel slowly. Never cross obstacles which will tilt the machine to an angle of 10° or greater.

- On uneven ground, maintain the low speed and avoid starting, stopping or changing directions abruptly. Otherwise, the working equipment may come in contact with the ground, causing the machine to lose its balance and get damaged or to damage the structures in the surrounding area.



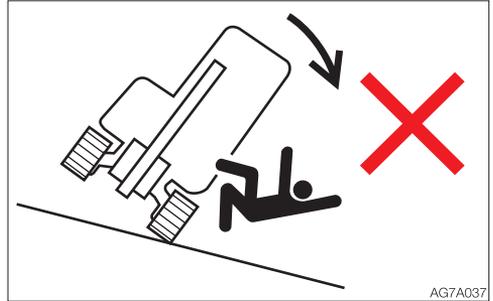
SAFETY

PRECAUTIONS WHEN OPERATING

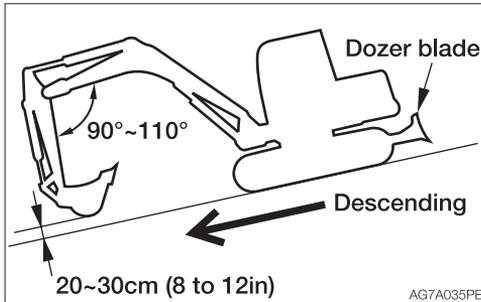
Cautions on traveling on slopes

When traveling on slopes or grades, be careful that the machine does not tip (roll) over or slide.

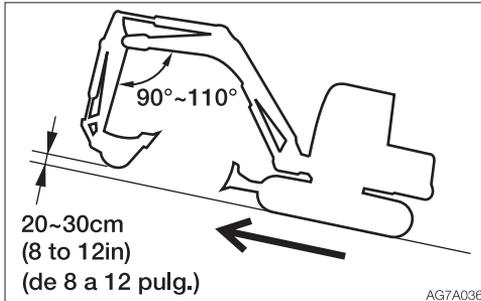
- Never travel on slopes that are too steep for the machine to maintain its stability. Note that in reality, the machine's performance decreases on slopes due to its poor working condition.



AG7A037



AG7A035PE



AG7A036

- Do not change directions on slopes or traverse slopes. First return to a flat surface, and then take an alternative path.
- The machine may slip sideways even on a slight slope if the ground is covered with grass or dead leaves, or when traveling on a wet metal plate or frozen surfaces. Make sure the machine is never positioned sideways on slopes.
- If the machine is stalled on the slope, return each operating lever to the neutral position before restarting the engine.

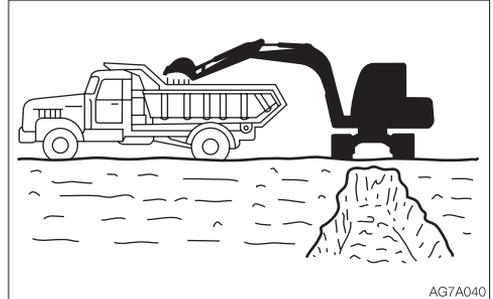
- When climbing a hill, keep the operator's seat facing the hillside. When descending a hill, keep the operator's seat facing the downhill direction. In either case, travel must be done while paying attention to the ground in front of the machine.
- When traveling on slopes, lower the bucket to a height of 20 to 30 cm (8 to 12 in.) above the ground. When climbing a steep slope, extend the hoe attachment to the front. In emergencies, lower the bucket to the ground and stop the machine.
- When traveling on slopes or grades, drive slowly in 1st (low) speed. When descending a slope, slow down the engine speed.
- Do not descend slopes in reverse.

**Operate the machine on snow or ice with extra care**

- When traveling on snow or on frozen surfaces, drive at a low speed and avoid starting, stopping or changing directions abruptly.
- In the snowy area, the road shoulder and objects placed beside the road are buried in the snow and cannot be seen. There is a hazard of the machine tipping over or hitting covered objects, so always carry out operations carefully.
- If the machine enters deep snow, there is a hazard that it may tip over or become buried in the snow.
Be careful not to drive beyond the road shoulder or to get trapped in a snow drift.
- With frozen ground surfaces, the ground becomes soft when the temperature rises, and this may cause the machine to tip over, resulting in an operator trapped inside the machine.
- When parking the machine on an unstable ground, lower the dozer blade.

Do not move the bucket over the heads of people

Moving the bucket over the heads of people entails the danger of the load spilling or the sudden dropping of the bucket.

Ensure driver's safety when loading

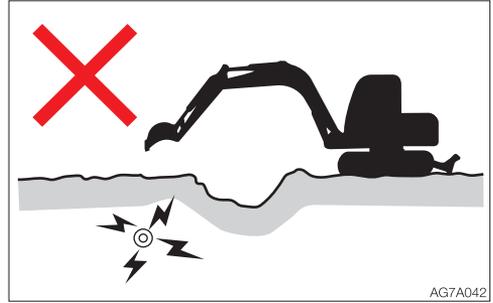
Do not load a truck unless the truck driver is in a safe place.

- Never swing or position the bucket over a person or the cab room.
- Load the truck from the rear.

**Keep a safe distance from the overhead high-voltage cables**

Never bring any part of the machine or loaded material to near to the high voltage cables unless all safety precautions required by the local and national authorities have been installed. If a person comes near to the machine that is discharging sparks or located near to or in contact with the power source, there is a hazard of electric shock and death.

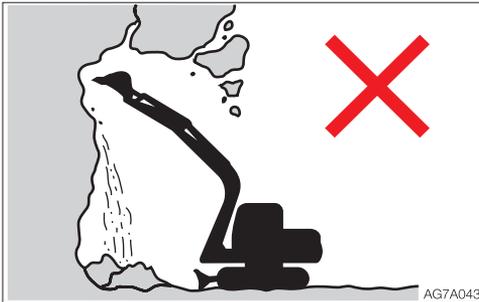
- Always maintain a safe distance between the machine and the high-voltage electric cable.
- Check with the local power company about safe operating procedure before starting operations.
- Consider all cables to be high-voltage cables and treat all cables as energized even though it is known or believed that the power is shut off and the cables are visibly grounded.
- Use a signal person to give warning if the machine approaches too close to the high-voltage electric cables.
- Caution all personnel in the work area not to come close to the machine or the loaded material.



- Pay also careful attention to the high-voltage electric cables buried underground.



Watch out for hazardous working conditions



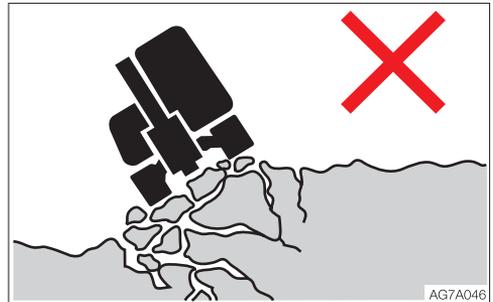
- Never undercut a high bank. Doing so is dangerous as it may cause ground collapse.
- Do not operate in places where there is a danger of falling rocks.



- Maintain a safe distance between the machine and the edge of the digging site. Do not dig the ground under the front of the machine.
- When working close to the cliffs or road shoulders, to make it easier to escape if there is any problem, set the crawlers at right angles to the cliff or road shoulder and the dozer blade to the front when carrying out operations.



- Do not enter areas where there is soft ground. Doing so could cause the machine to tilt under its own weight, resulting in a machine tipping over or sinking into the ground.

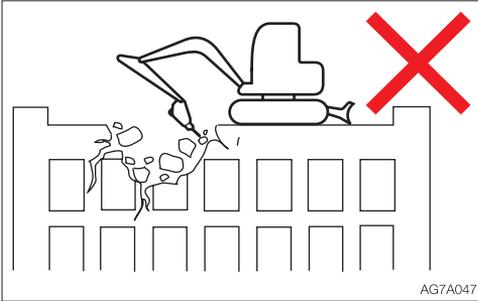


- Do not come close to unstable grounds (cliffs, road shoulders, deep ditches). If the ground should collapse under the weight or vibration of the machine, there is a hazard that the machine may fall or tip over.
 - Remember that the soil after heavy rain or blasting is weak.
 - The ground of top of the embankment and of the circumferences of the excavated ditches are also weak.

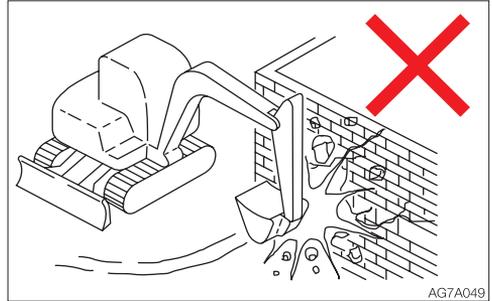


SAFETY

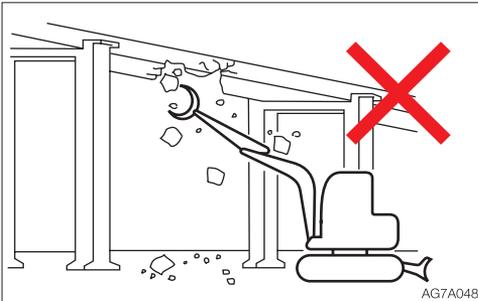
PRECAUTIONS WHEN OPERATING



- Do not perform demolition work under the machine. There is a hazard that the machine may fall down, because the ground becomes unstable.
- When working on or from the top of buildings or other structures, check the strength and the structure before starting operations. If a building or structure collapses, serious injury or damage will result.



- Do not use the impact force of the hoe attachment for breaking work. There is a hazard of serious injury being caused by flying pieces of broken materials and by the damaged hoe attachment.

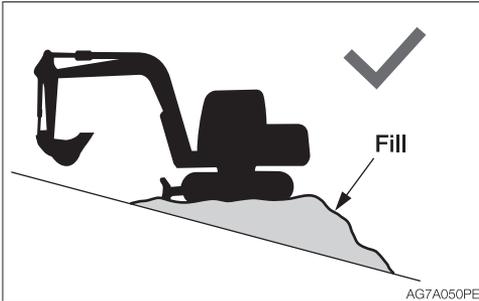


- When doing demolition work, do not perform demolition above your head. There is a hazard of broken parts falling or of the building collapsing and causing serious injury or damage.

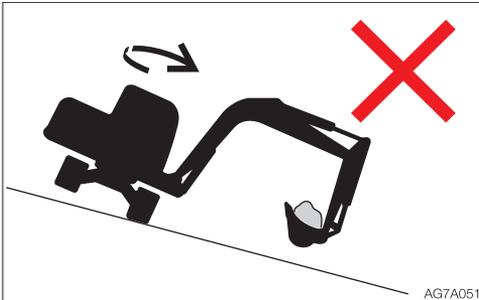


Operating on slopes is dangerous

When operating on slopes or grades, slewing or operation of working equipment may cause the machine to lose stability and tip over. Avoid operating on slopes whenever possible.

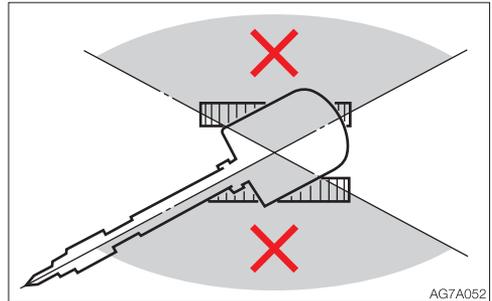


- Level off the work area.



- Avoid slewing to the downhill direction with the bucket full of loaded material. This will reduce the stability of the machine and may result in tipping over.

Never slew (swing) sideways with a heavy load

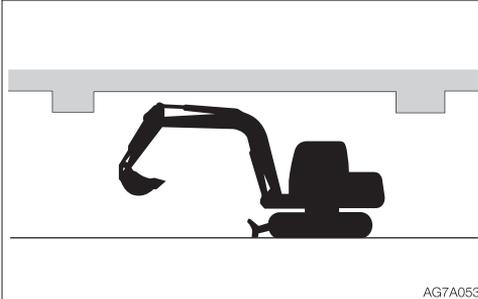


The machine can tip over more easily in the lateral direction than in the longitudinal direction.

- Do not slew (swing) sideways with a heavy load at the tip of the hoe attachment. In particular, do not slew (swing) sideways on slopes.
- The tip of the attachment is heavier for machines equipped with breakers, crushers or long arms than for machines equipped with the standard bucket. For such machines with heavier tips, do not perform excavation with the digging arm (boom) facing the downhill direction or operate toward sideways.



Be careful with the overhead objects



When operating under bridges, in tunnels, near electric cables or indoors, be careful not to let the boom or arm hit overhead objects.

Cautions when lifting loads



If the machine is used for lifting, it must be equipped with an emergency shut-off valve on the arm and the boom, respectively. Extreme caution should be paid if the excavator is used for lifting.

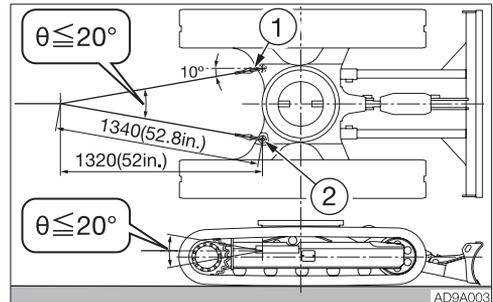
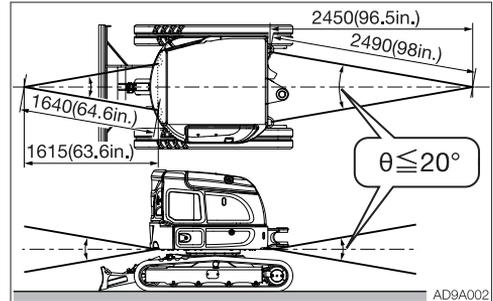
- Never lift loads in excess of capacity. Overload will cause the machine to roll and can result in serious injury or death.
- All rated lift capacities are determined by using a machine placed on a stable and flat ground. For a safe lifting work, the user is expected to make due allowance for the particular job conditions. They include, soft or uneven ground, non-level condition, side loads, dynamic or jerked loads, hazardous conditions, and experience of personnel. The operator and other personnel should fully acquaint themselves with the operator's manual before operating this machine, and rules for safe operation of equipment shall be adhered to at all times.
- The bucket linkage or lifting device may fail if chains or lifting device are incorrectly attached, resulting in serious injury or death.
- Do not attempt to pull stumps out of the ground when using the machine as a crane. The loads imposed on the machine under this use are completely unknown.
- Do not allow anyone to stand on or under the lifted loads or come close to the work area.



Be careful with flying objects

This machine is not equipped with protective equipment to protect the operator from flying objects. Do not use this machine in places where there are risks of the operator being hit by flying objects.

Cautions when towing



When towing, serious injury or death could result, if performed incorrectly or the wire rope being used is inappropriate or not properly inspected.

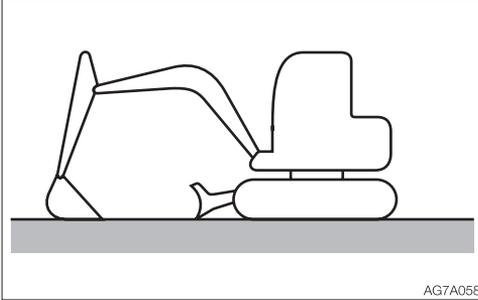
- It becomes dangerous if the wire rope breaks or becomes disengaged. Use a wire rope appropriate for the required tractive force.
- Do not use a wire rope that is kinked, twisted or otherwise damaged.
- Do not apply heavy loads abruptly to the wire rope.
- Wear safety gloves when handling the wire rope.
- Make sure there is an operator on the machine being towed as well as on the machine that is towing.
- Never tow on slopes.
- Do not let anyone come near to the wire rope while towing.

Refer to "Towing" for further instructions.



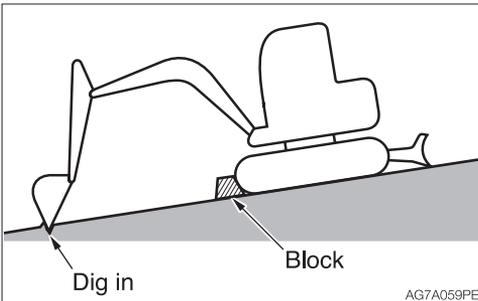
PRECAUTIONS WHEN STOPPING

Park safely



AG7A058

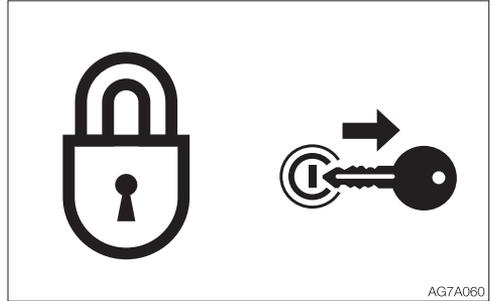
- Park the machine on a flat, rigid and safe ground. Set the parking brake.



AG7A059PE

If you must park on a slope or incline, park the machine securely and block the movement of the machine.

- When parking on a street, use barriers, caution signs, lights, etc., so that the machine can easily be seen even at night to avoid collision with other vehicles.



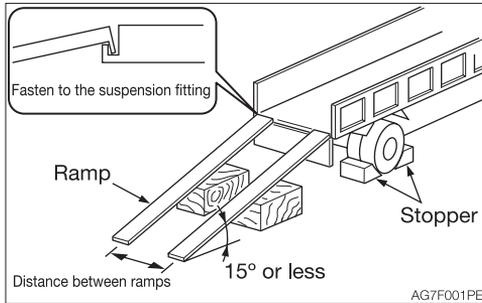
AG7A060

- Before leaving the machine, do the followings:
 1. Lower the bucket and the dozer blade to the ground.
 2. Raise the safety lock lever to the locked position.
 3. Stop the engine and remove the starter key.
 4. Lock the cab and covers and take the key with you.



PRECAUTIONS WHEN TRANSPORTING

Load/unload the machine safely



The machine may roll or tip over or fall while being loaded or unloaded. Take the following precautions:

- Select a firm, level surface and keep sufficient distance from road shoulders.
- Secure the ramps of adequate strength and size to the truck bed. The slope of the ramps must not exceed 15°. If the ramps are bowed down too low, support them with poles or blocks.
- Never use the working equipment to load or unload the machine. Doing so may result in tipping over or falling down of the machine.
- Keep the truck bed and loading ramps clean of oil, soil, ice, snow, and other materials to prevent the machine from sliding sideways. Clean the crawlers.
- Chock the transporter wheels to prevent movement.
- When being loaded or unloaded, travel slowly in 1st (low) gear by following the signal from the signal person.
- Never change courses on the ramps.
- Do not slew/swing on the ramps. The machine may tip over.
- When slewing/swinging on the truck bed, do it slowly as the footing should be unstable.
- Lock the cab door after being loaded, if applicable. Otherwise, the door may open during transport.

- Chock the tracks and secure the machine to the truck bed with wire rope or chain.

**Hoist the machine safely**

- Know and use correct crane signals.
- Check the hoisting equipment for damaged or missing parts on a daily basis and replace as necessary.
- When hoisting, use a wire rope capable of lifting the machine mass.
- Hoist the machine in such a manner described in the procedure below. Do not do it in any other manner, as it may result in the machine losing its balance. Refer to “Hoisting the machine” for further instructions.
- Do not hoist the machine with an operator on it.
- When hoisting, hoist slowly so that the machine does not tip.
- Keep everyone out of the area when hoisting. Do not move the machine over the heads of the persons.

Transport the machine safely

- Know and follow the applicable safety rules, vehicle code and traffic laws when transporting the machine.
- Select the best transport route by considering the length, width, height and weight of the truck with the machine loaded on it.
- Never abruptly start or stop or run at a high speed at the sharp curves during transport. Doing so will move or lose the balance of the loaded machine.



PRECAUTIONS ON MAINTENANCE

Display a “DO NOT OPERATE” alert sign

Severe injury could result if an unauthorized person should start the engine or touch controls during inspection or maintenance.

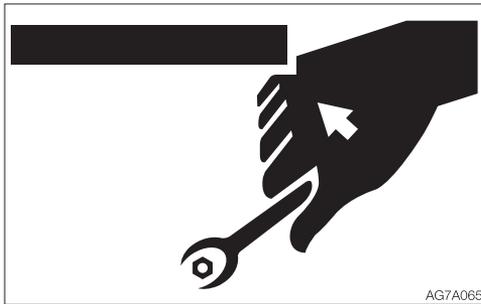
- Before performing maintenance, stop the engine, remove the key and take it with you.



AG7A023PE

- Display a “DO NOT OPERATE” alert sign on easy-to-see locations such as on the starter switch or on control levers.

Use the correct tools



AG7A065

Do not use damaged or weakened tools or tools designed for other purposes. Use tools appropriate for the work involved.

Replace safety-critical parts periodically

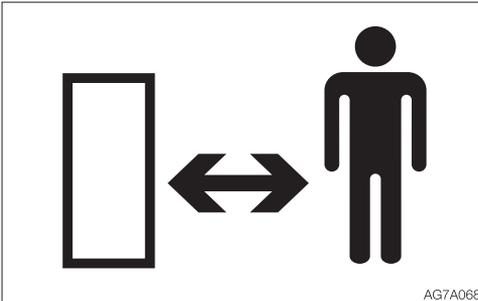
- Replace fuel hoses periodically. Fuel hoses wear out over time, even if they do not show any symptom of wear.
- Regardless of the replacement schedule, replace immediately if a symptom of wear is found. Refer to “List of safety-critical parts” for further details.

Explosionproof lighting



AG7A067

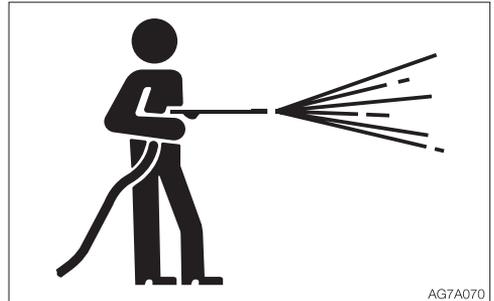
To prevent an ignition or explosion, use explosion-proof lights when inspecting fuel, oil, coolant or battery fluid. Otherwise, explosion could result causing serious injury or death.

**Prohibit access by unauthorized persons**

Do not allow unauthorized personnel in the work area while working. Be careful when grinding, welding or using a hammer. You could be injured by flying debris from the machine.

Prepare work area

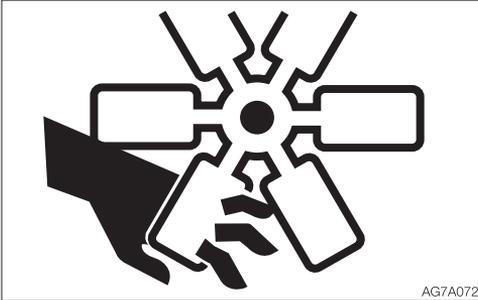
- Select a firm, level work area. Make sure there is adequate light and, if indoors, ventilation.
- Clear obstacles and dangerous objects. Eliminate slippery areas.

Always keep the machine clean

- Clean the machine before performing maintenance.
- Stop the engine before washing the machine. Cover the electrical parts so that water cannot enter. Water on electrical parts could cause short-circuits or malfunctions. Do not use water or steam to wash the battery, electronic control components, sensors, connectors or the operator's compartment.

Stop the engine before performing maintenance

- Avoid lubrication or mechanical adjustments while the machine is moving or while the engine is running when the machine is not moving.
- If maintenance must be performed with the engine running, always work as a two person team communicating each other.
 - One person must sit in the operator's seat so that he/she can immediately stop the engine when necessary. He/she must take care not to touch the lever or pedal unless necessary.
 - The one who performs maintenance must make sure to keep his/her body or clothing away from the moving part of the machine.

**Stay clear of the moving parts**

- Stay clear of all rotating and moving parts. If a hand or tool becomes trapped in the rotating or moving part, serious injury or death could result.
- If a tool or other objects is dropped or inserted in the fan or fan belt, it will be flown or cut in pieces. Do not drop or insert anything in the fan or fan belt.

Firmly secure the machine or any component that may fall

- Before performing maintenance or repairs under the machine, lower all moveable working equipment to the ground or in the lowermost position.
- Chock the tracks.
- If you must work beneath the raised machine or equipment, always use wood blocks, jack-stands or other rigid and stable supports. Never get under the machine or working equipment if they are not sufficiently supported. This procedure is especially important when working on hydraulic cylinders.

**Secure the working equipment**

To prevent unexpected movement, firmly secure the working equipment when repairing or replacing the bucket teeth or side cutter.

Secure the engine hood or cover when opened

Be sure to secure the engine hood or cover before working the inside. Do not keep the hood or cover open on a windy day or if the machine is parked on a slope.

Place heavy objects in a stable position

When it is necessary to temporarily place a heavy object or an attachment on the ground during removal or installation, be sure to place it in a stable position. Keep unauthorized persons from the storage place for such object.



Cautions when refueling



- Do not smoke or permit open flames while fueling or near fueling operations.
- Never remove the fuel cap or add fuel when the engine is running or still hot. Do not spill fuel on the hot surface of the machine.
- Fill the fuel tank in a well ventilated place.
- Do not fill the fuel tank to capacity. Allow room for oil expansion.
- Clean up spilled fuel immediately.
- Securely tighten the fuel filler cap. If the fuel cap is lost, replace it only with the genuine cap. Use of a non-approved cap without proper venting may result in pressurization of the tank.
- Never use fuel for cleaning.
- Use the correct grade of fuel for the operating season.

Handling of hoses

Oil leak or fuel leak can cause a fire.

- Do not twist, bend or hit the hoses.
- Never use twisted, bent or cracked pipes, tubes or hoses; otherwise, they may burst.
- Retighten loose connection.

Be careful with hot and pressurized components



Stop the engine and allow the machine to cool down before performing maintenance.

- The engine, muffler, radiator, hydraulic lines, sliding parts and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.
- The engine coolant, hydraulic oil and other oils are also hot and under high pressure. Be careful not to touch the hydraulic oil when loosening the cap or plug. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.

**Be careful with hot cooling systems**

AG7A082

Do not remove the radiator cap or the drain plug when the cooling water is hot. Stop the engine and wait until the engine and the cooling water cool. Then, slowly loosen the radiator cap to release the internal pressure and remove it.

Be careful with oil internal pressure

Pressure is maintained in the hydraulic circuit long after the engine has been shut down.

- Completely relieve the internal pressure before performing maintenance work.



AG7A0831

- The hydraulic oil is high enough pressure to penetrate the skin or eyes and cause serious injury, blindness or death. Remember that the hydraulic oil escaping from a small hole is almost invisible. When checking for leaks, wear protective goggles and thick gloves, and use a paperboard or plywood to keep your skin from oil spurting. If oil penetrates the skin, it must be surgically removed within a few hours by a doctor familiar with this type of injury.

**Release pressure before working on the hydraulic system**

Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.

- Gradually loosen the vent plug to relieve tank pressure.
- When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.
- Oil or plug may spurt out according to the pressure in the travel motor case. Loosen the plug slowly and release the internal pressure.

Be careful with debris when the hammer is being used

When using a hammer, pins may fly out or metal particles may be scattered. This may lead to serious injury.

- If hard metal parts such as pins, bucket teeth, side cutter or bearings are hit with a hammer, wear protective gear such as safety goggles and gloves.
- When hitting pins or bucket teeth, always check that there is no one in the surrounding area.

**Be careful with the high-pressure grease**

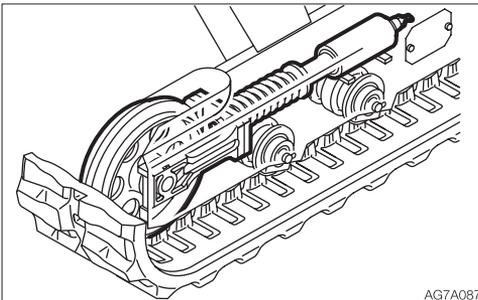
In the track adjuster, the grease has been injected under high pressure. If the tension is adjusted without following the prescribed procedure, the grease discharge valve may fly off, resulting in injury.

- Never loosen the grease fitting.
- Loosen the grease discharge valve slowly. Do not turn it more than one turn.
- Do not put your face, arms, legs or body in front of the grease discharge valve.
- If grease does not come out when the grease discharge valve is loosened, the valve is faulty. Ask a Takeuchi service agent for repair.

Handling of the accumulator

Be sure to handle the high-pressure nitrogen gas enclosed in the accumulator with care. If handled incorrectly, it could explode and cause serious injury. Strictly observe the following precautions:

- Do not disassemble.
- Do not allow flame near or throw it into a fire.
- Do not drill, weld or fuse.
- Do not subject it to physical shock such as hitting, rolling or dropping.
- Before disposing of the unit, the sealed gas must be drained. Contact a Takeuchi service agent for help.

Never disassemble the track adjuster

There is a very strong spring contained in the track adjuster. If the track adjuster is accidentally disassembled, the spring can pop out, resulting in serious injury. Never disassemble the track adjuster.



Disconnect the battery wiring



Disconnect the battery wiring before working on the electrical system or doing electric welding. Disconnect the negative (-) battery cable first. When reconnecting, connect the negative (-) battery cable last.

Use caution when handling batteries

- Do not allow persons (such as children) to come into contact with the product unless they fully understand the handling methods and risks.
 - Batteries contain sulfuric acid which will damage the eyes or skin in case of contact.
 - If eye contact occurs, flush immediately with clean water and get prompt medical attention.
 - If accidentally swallowed, drink large quantities of water or milk and call a physician immediately.
 - If acid contacts skin or clothing, wash off immediately with a lot of water.
 - Wear protective goggles and gloves when working with batteries.
 - Batteries generate flammable hydrogen gas which may explode. Keep away from flame, sparks, fire or lighted cigarettes.
 - When checking the level of the battery fluid, use a flashlight.
 - Be sure to stop the engine by turning off the starter switch before inspecting or handling the battery.
- Be careful not to let metal tools or any metal objects come into contact with the battery terminals and cause a short circuit.
 - Loose battery terminals may result in sparks. Be sure to fasten terminals tightly.
 - Make sure the battery caps are tightened securely.
 - Do not charge a battery or jump-start the engine if the battery is frozen; otherwise it may explode. Warm the frozen battery to 15°C (60°F) before use.
 - Do not use the battery when the fluid level is below the lower level limit. Doing so will hasten the deterioration of the internal portions of the battery and shorten the battery life. It also can cause rupturing (explosion).
 - Do not add the distilled water above the upper level limit. Doing so could cause the fluid to leak. This fluid can cause skin damage if contacted, or can cause the machine components to corrode.
 - Use a dampened cloth to clean around the fluid level line and check the fluid level. Do not clean with a dry cloth; otherwise it could cause static electricity to build up, resulting in ignition or explosion.



Periodically replace the safety-critical parts

- To use the machine safely for a longer period, periodically add oil and perform inspection and maintenance. To improve safety, replace the safety-critical parts like hoses and seat belts periodically. Refer to “Safety-critical parts to be replaced periodically” for further details.
- The “Safety-critical parts to be replaced periodically” are the parts which deteriorate, wear and fatigue after repeated use and whose properties change over time. While these characteristics of these parts could cause serious physical or personal damage, judging the remaining life of these parts is difficult from external inspection or the feeling when operating.
- Replace the “Safety-critical parts to be replaced periodically” if any defect is found from external inspection, even when they have not reached the time specified interval.

Jump starting with booster cables

- When starting the engine using the booster cables, be sure to connect the cables in the proper order described below. Wrongly connected cables can result in sparking and battery explosion.
 - Do not allow the “machine in trouble” and “rescue machine” to touch each other.
 - Do not allow the positive (+) and negative (-) clips of the booster cables to touch each other or to come in contact with the machine.
 - When connecting, attach the positive booster cable to the positive (+) terminals first. When disconnecting, remove the negative cable from the negative (-) terminal (ground) first.
 - Be sure to connect the clips securely.
 - Connect the last clip of the booster cable to a point as far away from the battery as possible.
- Always wear the protective goggles and gloves when starting the engine by using the booster cables.
- Use the booster cables and clips of a size suited to the capacity of the battery. Do not use damaged or corroded booster cables and clips.
- Be sure that the battery of the “rescue machine” has the same capacity as the battery of the “machine in trouble”.



Have a Takeuchi service agent repair welding

If welding must be performed, make sure that it is done by a qualified person in a properly equipped workplace. To prevent any part from breaking down or being damaged due to overcurrent or sparks, observe the following.

- Disconnect the wiring from the battery before doing electric welding.
- Do not continuously apply 200 V or more.
- The earth ground must be connected within one meter from the welding section. Do not connect the earth ground near to an electronically controlled device/instrument or connectors.
- Make sure that there are no seals or bearings between the welding section and the earth ground.
- Do not connect the earth ground around the pins for the working equipment or hydraulic cylinders.
- When welding is to be done on the machine body, disconnect the connectors for the electronically controlled devices before working.

Vibrations operators are subject to

According to the results of the tests conducted to determine the vibrations transmitted to the operator by the machine, the upper limbs are subjected to vibrations lower than 2.5 m/s^2 (8.2 ft/s^2) while the seated part of the body is subjected to vibrations lower than 0.5 m/s^2 (1.64 ft/s^2).

Checks after maintenance

- Gradually increase the engine speed from a low idle to maximum speed and check that there is no oil or water leaking from the serviced parts.
- Operate each control lever and check that the machine is operating properly.

Disposing of wastes



- Always collect oil that is drained from the machine in containers. Improperly disposed waste oil can cause environmental harm.
- Follow appropriate laws and regulations when disposing of harmful objects such as oil, fuel, coolant, solvent, filters and batteries.
- When disposing of a machine that is no longer usable, dispose of it in accordance with the latest national and local regulations applicable at the time.

Handling of poisonous chemicals

Poisonous chemicals will cause serious injury if directly contacted.

Poisonous chemistry used in this machine includes grease, battery solution, coolant, paint and adhesive agent.

Handle the poisonous chemicals properly with care.



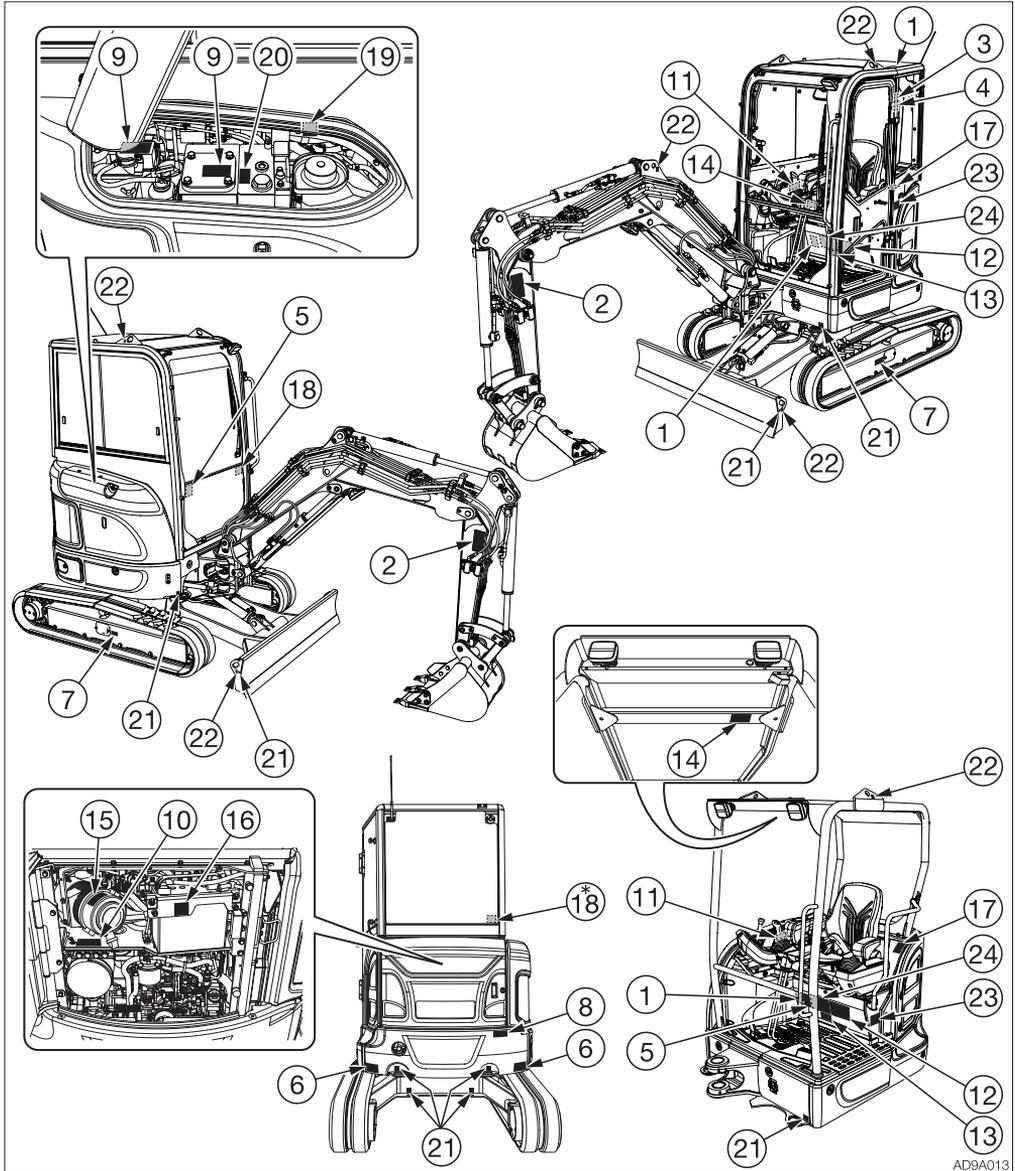
SAFETY SIGNS (DECALS)

For the safety of the operator and the personnel working around the site, safety signs (decals) are placed at certain locations on the machine as shown below. Walk around the machine with this manual, and check the content and location of these safety signs. Review these signs and the operating instructions in this manual with your machine operators.

- Keep the signs clean and legible. If any of the safety labels is peeling or damaged and becomes difficult to read, replace it with a new one. Please include your product serial number when ordering a new sign from the Takeuchi service agent.
- When a part/unit to which a safety sign is attached is replenished, a new sign must be attached to the new part/unit.



SAFETY
SAFETY SIGNS (DECALS)

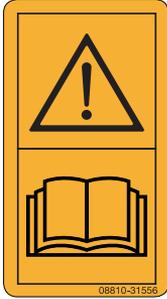


AD9A013

* : Front guard equipped



1. No.08810-31556



Warning
Read and understand this manual before performing any operation, inspection or maintenance on this machine.

4. No.03793-00167



Hazard at lifting or lowering window
When the front window is opened or closed, it will come close to the head. Be careful that the window does not strike the head.

2. No.05793-00049



Safety Distance
Hazard of being hit by the working device of the machine. Keep away from machine during operation.

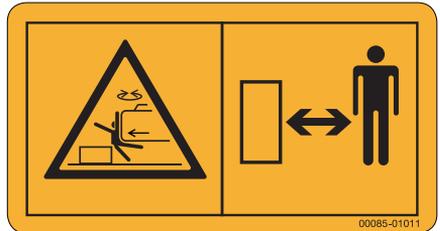
5. No.05793-03643



Be careful about the hoe attachment interference
When lowering the hoe attachment, be careful not to let it hit the undercarriage or dozer blade. Also, make sure that the boom cylinder hose does not contact the chassis.

6. No.00085-01011

Safety Distance
Do not get near or stand within the machine working area.



3. No.03793-00166(Cab)



Hazard from falling window
After raising window, be sure to lock it in place with lock pins.

7. No.05793-00052

Hazard of a flying plug from track adjuster
Read manual before adjusting track for safe and proper handling.





8. No.03793-66006

Hazard of rotating parts

Turn off before inspection and maintenance.



9. No.08820-31135

Sign indicates a burn hazard from spurting hot water or oil if radiator or hydraulic tank is uncapped while hot.

Allow radiator or hydraulic tank to cool before removing cap.



10. No.07193-00023

Sign indicates a burn hazard from touching heated parts, such as engine, pump, or muffler during or right after operation.

Never touch when hot.



11. No.03493-00163 (If equipped)

Before starting lifting operation, be sure to turn on the lift overload warning switch. An alarm sounds if an excessive weight is lifted.



12. No.03593-13700



13. No.03593-47020 (If equipped)



13. No.03293-00066 (If equipped)

When a bucket wider than a standard one is installed, the cab (canopy) may be damaged if the bucket is fully offset to the left.



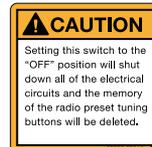
14. No.03593-32300 (If equipped)



15. No.03393-75040



16. No.05693-53810 (If equipped)





SAFETY
SAFETY SIGNS (DECALS)

17. No.03993-00400
For EU
Position of Fire extinguisher



18. No.03993-00052
Position of Emergency Exit



19. No.06993-00154



20. No.03593-06700
Hydraulic oil



21. No.08810-31549
Tie down point



22. No.03393-00295
Position of hoisting



23. No.03593-54028 (If equipped)

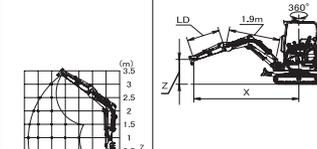
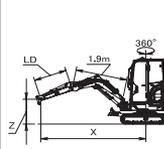
This value indicates the noise level outside the machine and refers to the noise perceived by the persons who are in the vicinity of the work area.



24. No.03493-00179 (If equipped)



TB325R

LD	X (m)					Z (m)	kg	
	3.5	3	2.5	2	1.5			1
0, 06(m)	430						3	
	339	369					2, 0	
	292	265	450				2	
	267	277	350	470	670		1, 3	
	256	271	344	451			1	
	256	266	334	434	600		0, 5	
	268	328	426	595			0	
	297	328	425	599	991	1247	-0, 5	
	364		432	608	1005	1801	-1	
	646			629	1034		-1, 5	
1, 21(m)	388	377					3	
	299	378					2, 5	
	262	285	369				2	
	241	278	356	476	681		1, 3	
	230	269	341	445	625		1	
	229	262	328	426	591		0, 5	
	237	257	319	414	578	812	0	
	257	257	315	400	576	953	1000	-0, 5
	298	319	417	581	863	1428	-1	
	397		425	595	985	1665	-1, 5	
0, 06(m)	461						3	
	357	388					2, 5	
	308	289	518				2	
	283	292	375	497	703		1, 3	
	271	287	363	475			1	
	272	282	353	458	634		0, 5	
	284	337	450	639			0	
	374	337	450	632	1044	1247	-0, 5	
	581		456	641	1058	1801	-1	
	676			662	1087		-1, 5	
1, 21(m)	387	336					2, 5	
	315	397					2	
	277	300	389				1, 3	
	254	274	375	490	714		1	
	244	285	360	472	650		0, 5	
	243	277	347	451	624		0	
	236	273	338	438	611	812	0	
	272	273	324	434	609	1008	1000	-0, 5
	316		338	426	618	1017	1428	-1
	420		450	630	1038	1665	-1, 5	

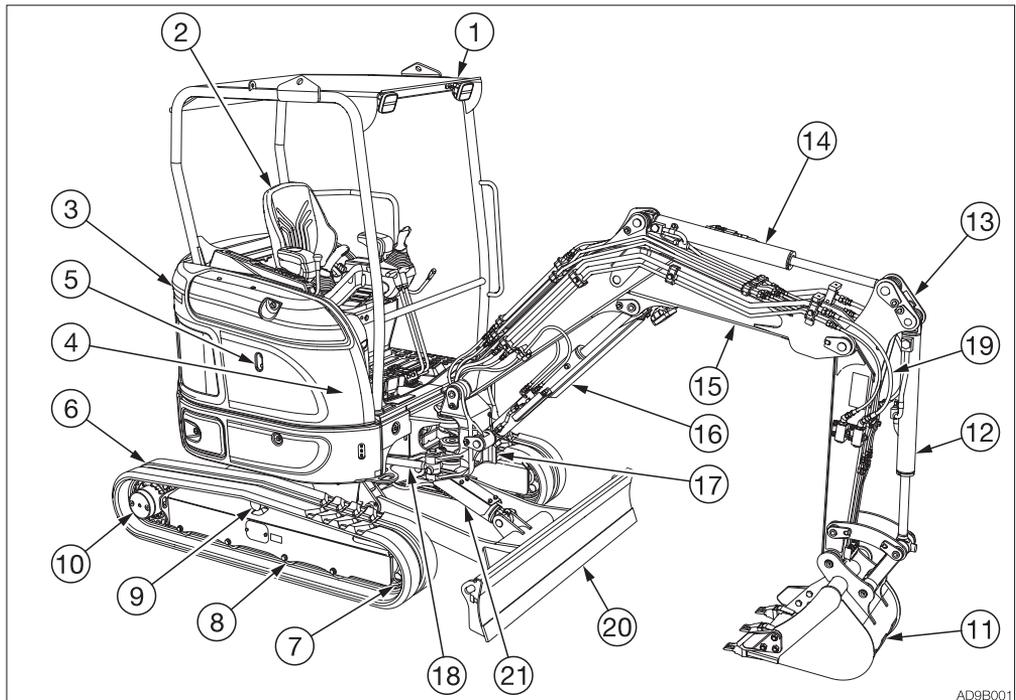
03493-00179

CONTROLS





NAMES OF COMPONENTS (CANOPY)



AD9B001

Upperstructure

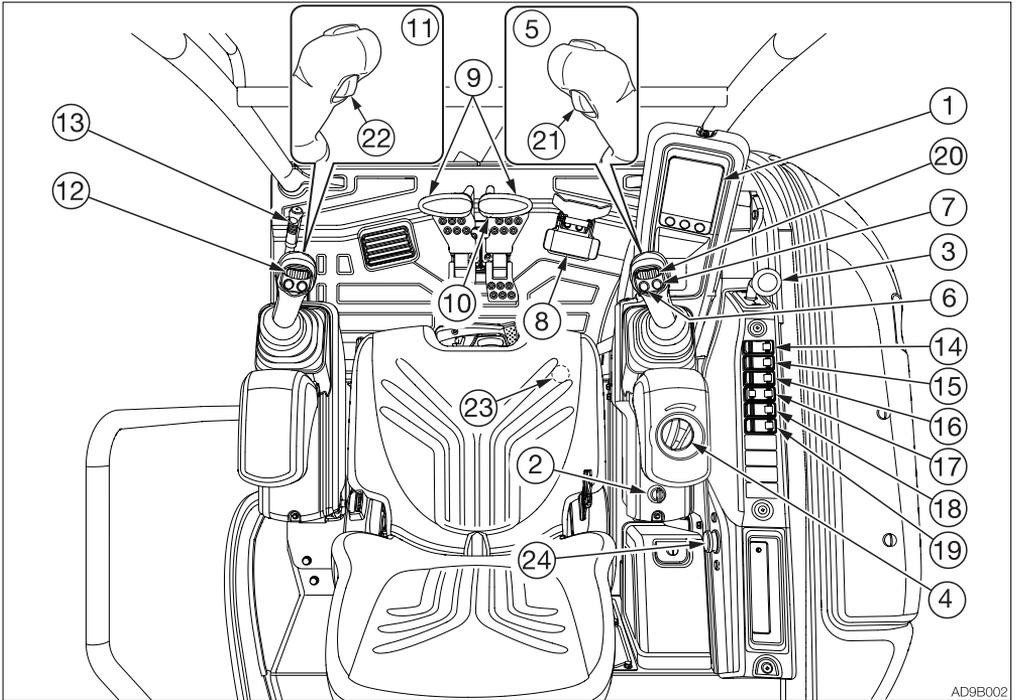
1. Canopy
2. Seat
3. Engine hood
4. Fuel tank
5. Hydraulic oil tank

Undercarriage

6. Crawler belt
7. Idler
8. Track roller
9. Carrier roller
10. Travel motor

Working equipment

11. Bucket
12. Bucket cylinder
13. Arm
14. Arm cylinder
15. Boom
16. Boom cylinder
17. Boom bracket
18. Swing cylinder
19. Auxiliary hydraulic lines
20. Dozer blade
21. Blade cylinder



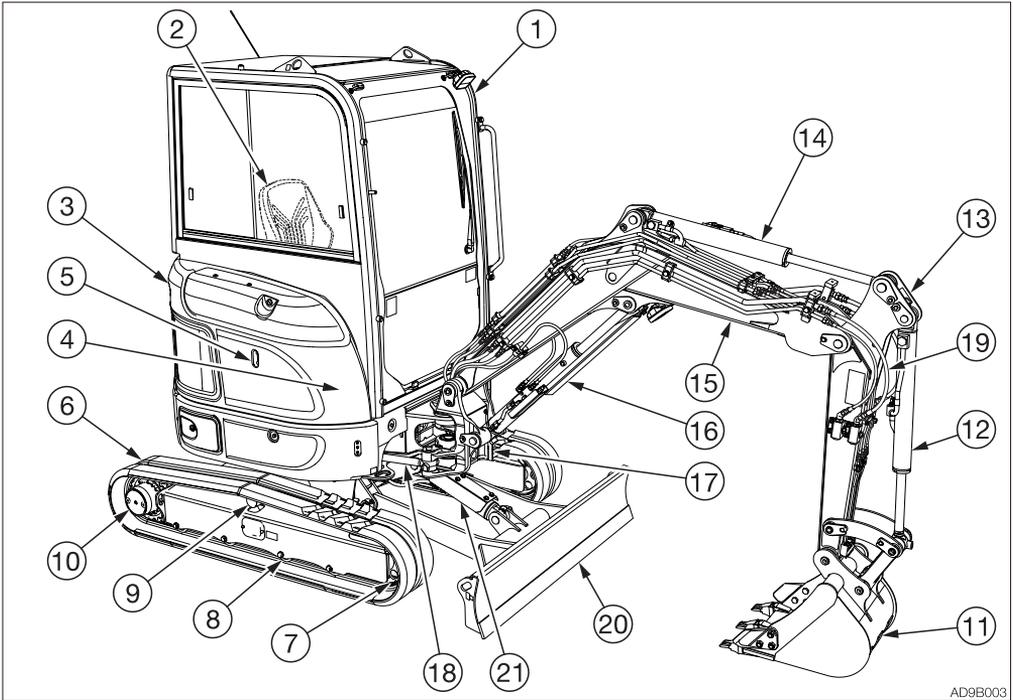
AD9B002

- | | |
|----------------------------|---------------------------------------|
| 1. Instrument cluster | 13. Safety lock lever |
| 2. Starter switch | 14. Light switch |
| 3. Blade lever | 15. Automatic deceleration switch |
| 4. Throttle controller | 16. Detent mode switch |
| 5. Right operating lever | 17. Auxiliary 1st auto tank switch* |
| 6. Horn button | 18. Lift overload warning switch* |
| 7. Deceleration button | 19. Beacon lamp switch* |
| 8. Boom swing pedal | 20. Auxiliary 2nd/4th switch* |
| 9. Travel levers/pedals | 21. Auxiliary 2/4 select button* |
| 10. Travel speed button | 22. Third auxiliary hydraulic button* |
| 11. Left operating lever | 23. Third auxiliary hydraulic switch* |
| 12. Auxiliary 1st switches | 24. Power supply socket |

*: Subject to the specifications or optional products selected



NAMES OF COMPONENTS (CAB)



AD9B003

Upperstructure

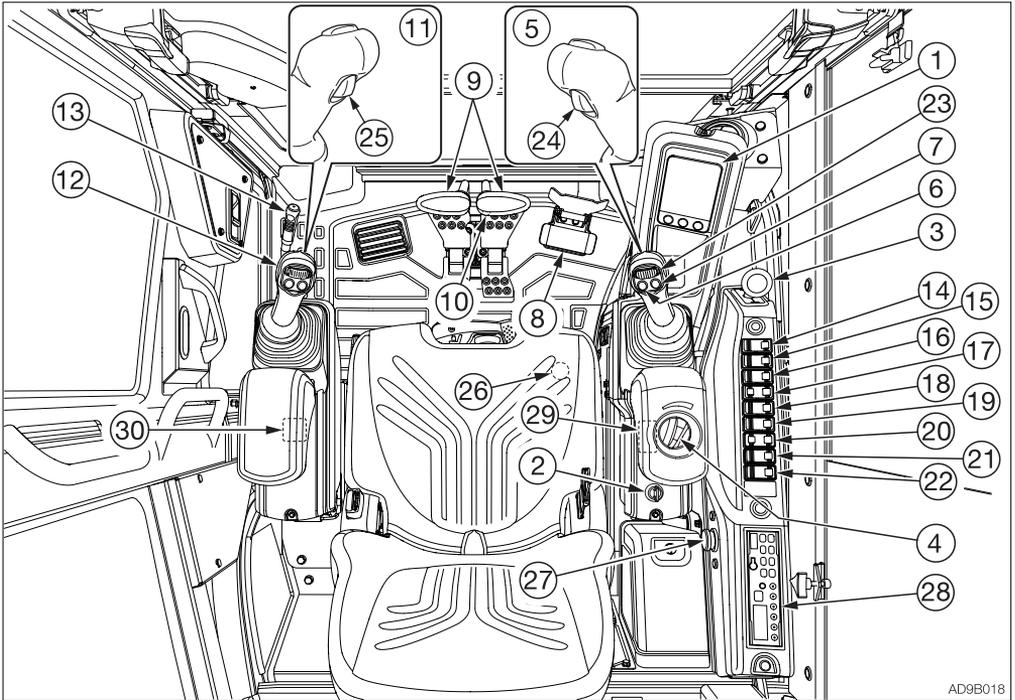
1. Cab
2. Seat
3. Engine hood
4. Fuel tank
5. Hydraulic oil tank

Undercarriage

6. Crawler belt
7. Idler
8. Track roller
9. Carrier roller
10. Travel motor

Working equipment

11. Bucket
12. Bucket cylinder
13. Arm
14. Arm cylinder
15. Boom
16. Boom cylinder
17. Boom bracket
18. Swing cylinder
19. Auxiliary hydraulic lines
20. Dozer blade
21. Blade cylinder



AD9B018

- | | |
|----------------------------|---------------------------------------|
| 1. Instrument cluster | 16. Front washer switch |
| 2. Starter switch | 17. Heater switch |
| 3. Blade lever | 18. Automatic deceleration switch |
| 4. Throttle controller | 19. Detent mode switch |
| 5. Right operating lever | 20. Auxiliary 1st auto tank switch* |
| 6. Horn button | 21. Lift overload warning switch* |
| 7. Deceleration button | 22. Beacon lamp switch |
| 8. Boom swing pedal | 23. Auxiliary 2nd/4th switch* |
| 9. Travel levers/pedals | 24. Auxiliary 2/4 select button* |
| 10. Travel speed button | 25. Third auxiliary hydraulic button* |
| 11. Left operating lever | 26. Third auxiliary hydraulic switch* |
| 12. Auxiliary 1st switches | 27. Power supply socket |
| 13. Safety lock lever | 28. Radio* |
| 14. Light switch | 29. Rear wiper/Washer switch* |
| 15. Front wiper switch | 30. Rear defroster switch* |

*: Subject to the specifications or optional products selected



COVERS

STARTER KEY



The starter key is used to start and stop the engine, as well as to lock and unlock the following components:

- Cab door
- Manual storage compartment
- Engine hood
- Covers

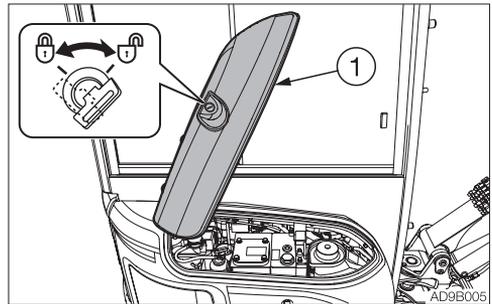
SIDE COVER



CAUTION

- Before opening the side cover, be sure to set the safety lock lever to the locked position and stop the engine.
- When opening the side cover, open it all the way to the position where it is securely stopped.
- When opening and closing the side cover, be careful not to get your hands or other parts of your body caught by the cover.

Open this cover when performing inspection and maintenance of the hydraulic oil system or when adding fuel. The grease gun holder is stored under this cover.



Opening

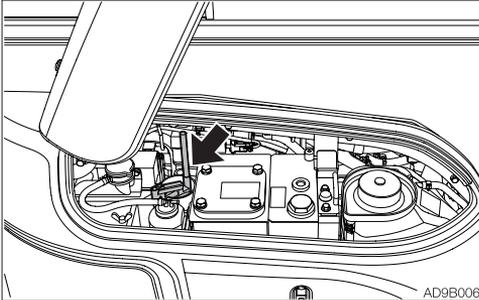
1. Insert the starter key and turn it clockwise to unlock the side cover (1).
2. Open the side cover (1).

Closing

1. Close the side cover (1) and press it down until a click is heard.



GREASE GUN HOLDER



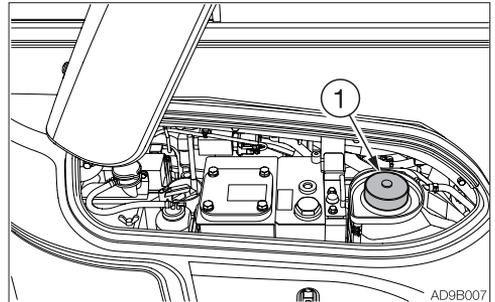
Open the side cover and store the grease gun.

FUEL FILLER PORT

WARNING

- Do not smoke and keep away from heat or flame while filling the fuel tank.
- Fill the fuel tank in a well ventilated place, with the engine turned off.
- Clean up spilled fuel immediately.
- Do not fill the fuel tank to capacity. Allow room for oil expansion.
- Securely tighten the fuel filler cap.

Opening



1. Open the side cover.
2. Turn the fuel cap (1) counterclockwise and remove it.

Closing

1. Turn the fuel cap (1) clockwise and close it.
2. Close the side cover and lock it.

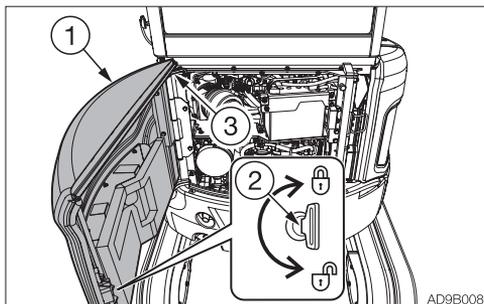


ENGINE HOOD

WARNING

- Before opening the engine hood, be sure to stop the engine. If a hand or tool becomes trapped in the rotating or moving part, serious injury could result.
- When opening or closing the engine hood, be careful not to get your hands or other parts of your body caught by it.

Opening

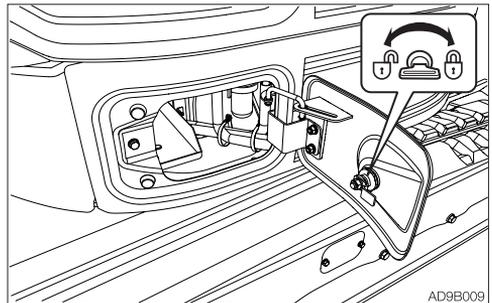


1. Insert the starter key and turn it counterclockwise to unlock the engine hood (1).
2. Push in the key hole (2) with your thumb and open the engine hood (1).

Closing

1. Support the engine hood (1) by hand and release the stay (3).
2. Close the engine hood (1) and press down the edge of it until a click is heard.

TOOL CASE (IF EQUIPPED)



To unlock this case, insert the starter key and turn it counterclockwise.



CAB

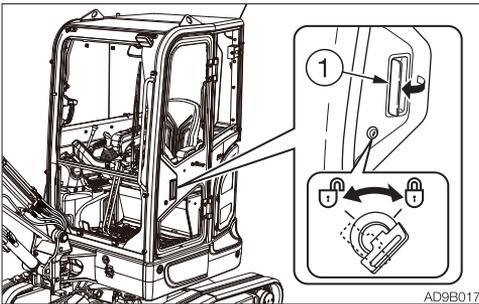
CAB DOOR

⚠ WARNING

When getting on or off the cab, first open the door all the way until it is secured in the catch and check that it does not move.

Open the door fully and press it against the catch at the back of the door to secure it in place.
The door must be locked when getting on or off the machine and while in operation.

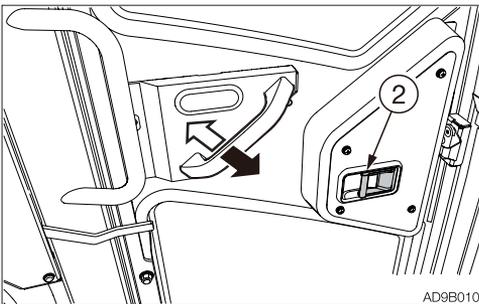
Locking and unlocking



Insert the starter key and turn it.

Opening

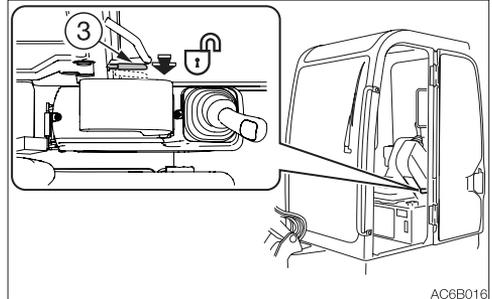
1. Pull the knob (1) towards you and open the door.



To open the door from inside the cab, hold the door opener (2).

2. Open the door fully and press it against the cab to secure it in place.

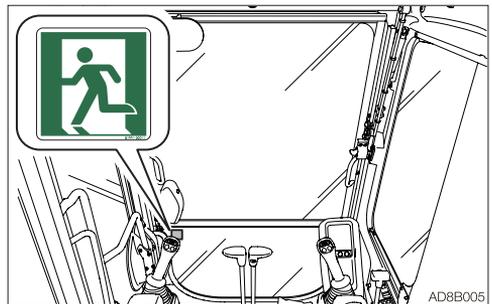
Closing



1. Push the release lever (3) to the lower.
2. Close the released door.

EMERGENCY EXIT

Front window (excluding machines with a front guard)



If you should become trapped inside the cab, open the front window to get out.

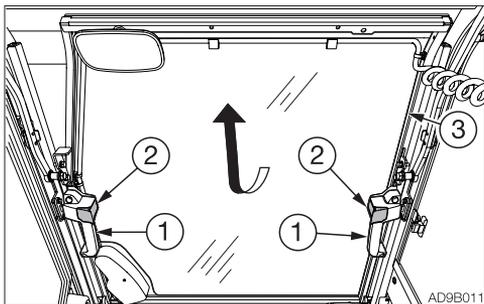


FRONT WINDOW

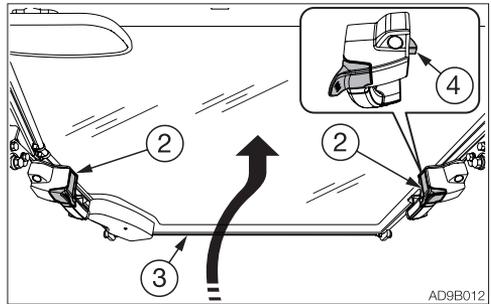
WARNING

- Grasp the handles firmly with both hands when opening and closing the front window. Your head or hands may get caught if it slips from your hands.
- When the front window is opened or closed, it will come close to the head. Be careful that the window does not strike the head.
- When you open the front window, be sure to lock it in place with the lock pins on the left and right sides. The window may fall if it is not locked in place.

Opening



1. Park on a level surface and stop the engine.
2. Set the safety lock lever to the locked position.
3. Grasp the left and right handles (1) and press the knobs (2) with your thumb to release the lock.
4. Pull the front window (3) toward you and lift while doing so.

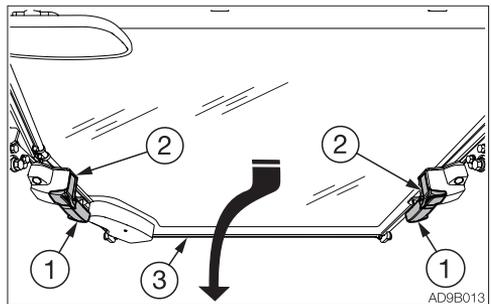


5. Release your thumb from the knobs (2) and then lift the front window (3) fully and lock the front window with lock pin (4).

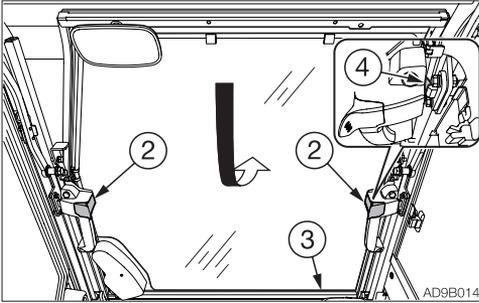
Closing

WARNING

When closing the front window slowly so as not to hit your head. Lowering the window abruptly may result injury or damage the front window.



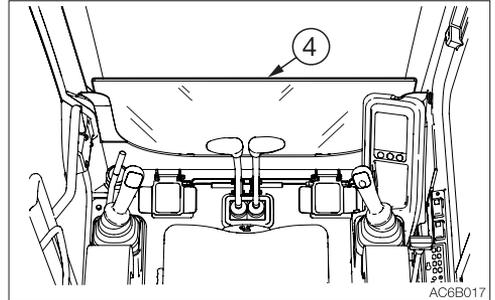
1. Grasp the left and right handles (1) and press the knobs (2) with your thumb to release the lock.
2. Pull down the front window (3) and while doing so, slide it to the front and slowly lower it.



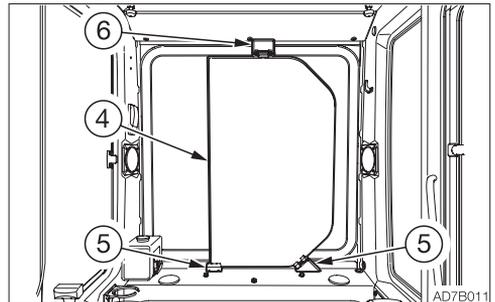
3. Release your thumb from the knobs (2) and then press the front window toward front and lock the front window with lock pin (4).

LOWER FRONT WINDOW

Removing



1. Open the front window and stow it in the ceiling.
2. Slowly lift the lower front window (4).

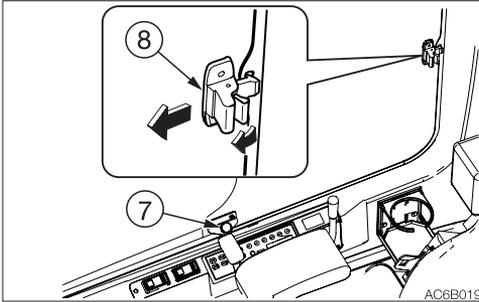


3. Hold the glass firmly, place it through the guides (5) at the rear, and then set it on the supports (6) to fasten it in place.



SIDE WINDOW

Opening

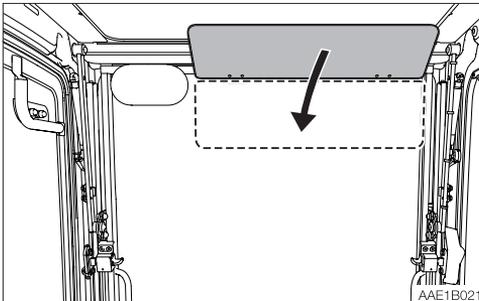


1. Release the lock by turning the locking screw (7) counterclockwise.
2. Hold the catch (8) to disengage it and open the side window.
3. Secure the side window by turning the locking screw (7) clockwise.

Closing

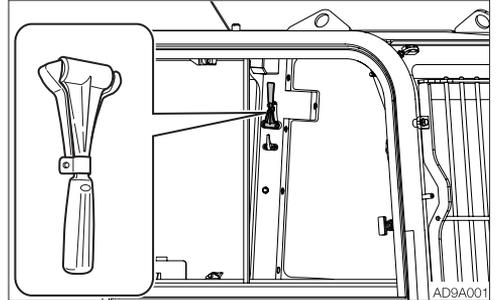
1. Release the lock by turning the locking screw (7) counterclockwise
2. Close the window until a click is heard, and then secure the window by turning the lock screw (7) clockwise.

SUN VISOR (IF EQUIPPED)



Use it when the sunlight coming from the front is glaring.

EMERGENCY HAMMER (OPTIONAL)



An emergency hammer is installed to be used to escape from the cab in an emergency. When escaping, break the windows with the hammer.

- When breaking the windowpane with a hammer, take great care not to injure yourself with the broken glass pieces.
- Remove the glass pieces from the window sill so as not to cut yourself when evacuating. Broken glass will fall from the window, so be careful of your footing and do not slip on the glass.

MEMO

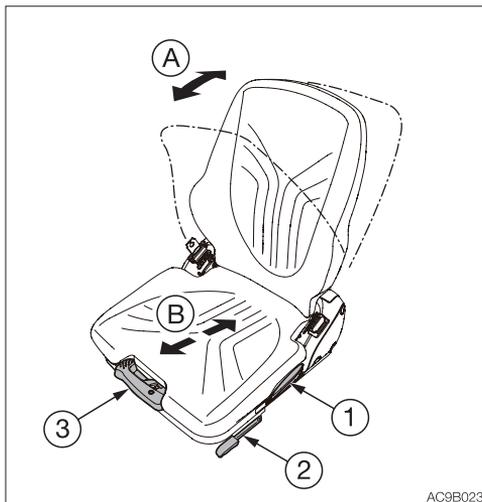


SEAT AND SEAT BELT

SEAT

WARNING

- Adjust and secure the seat.
- Do not make any adjustments while operating the machine.
- Remember that the backrest returns to the forward position abruptly due to the spring force.



(A) Adjusting the backrest

1. Sit up and sit back in the seat.
2. Pull up the lever (1), recline the backrest by using the spring force. Release the lever (1) at the desired angle to secure the backrest.

(B) Fore-and-aft adjustment

1. Pull up the lever (2) and slide the seat backward or forward to the desired position for operation of machine.
2. Release the lever (2) at the desired position to secure the seat.
Adjustment range: 18 positions, in 170 mm (6.7 in.)



(C) Adjusting according to operator's weight

1. Sit back in the seat.
2. Open the lever (3).
3. Move the lever (3) up or down until the arrow (4) goes inside the transparent frame.
Up: Increases the weight.
Down: Decreases the weight.



SEAT BELT

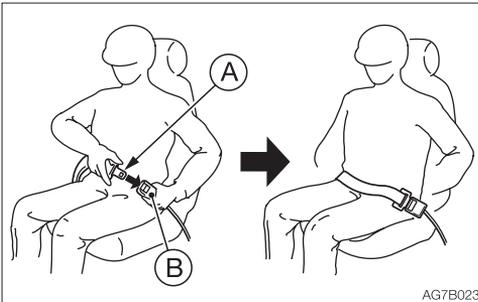
WARNING

Be sure to fasten the seat belt securely before starting the engine.

Fastening the seat belt

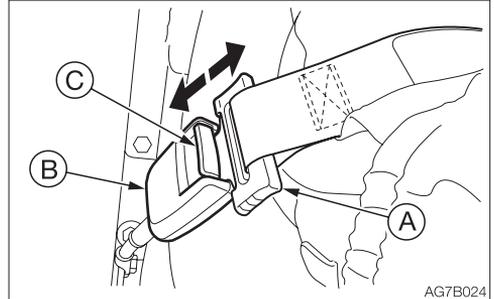
1. Adjust the seat to the desired position for operation, sit up and sit back in the seat.
2. Slowly pull out the seat belt to the desired length.

If pulled out too rapidly, the belt is automatically locked. If this occurs, release the belt and slowly pull the belt again.



3. Make sure that the belt is not twisted and then insert the tongue plate (A) into the buckle (B) of the seat belt until you hear a clicking sound as it locks in place.
4. Check if the belt is securely locked by pulling it, and arrange the belt around your waist.

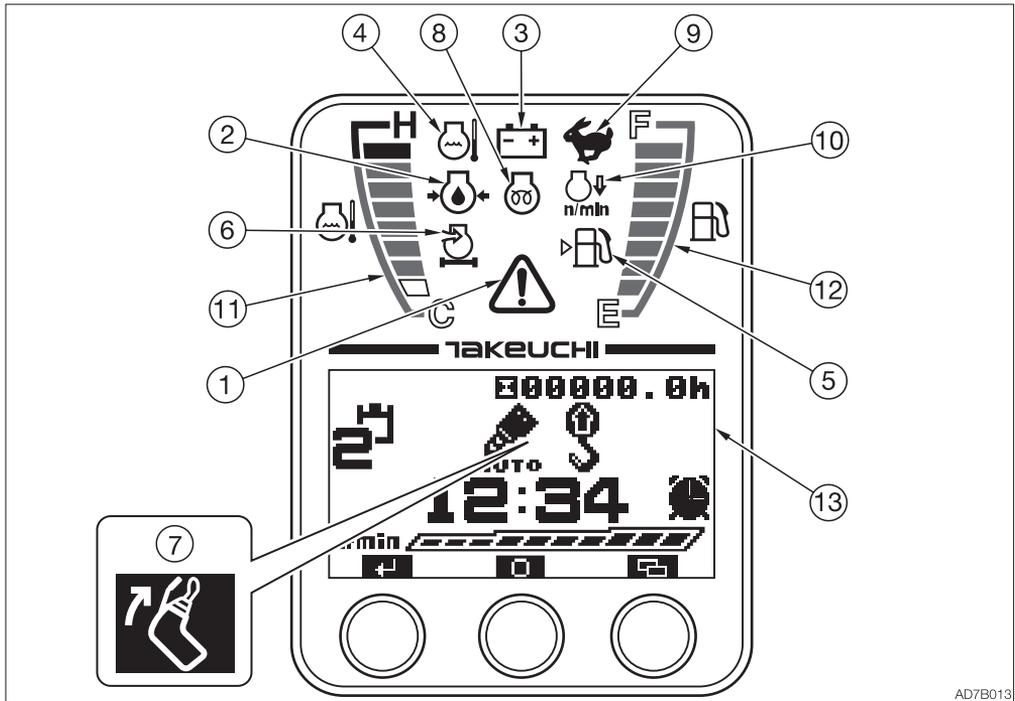
Releasing the seat belt



1. Grasp the tongue plate (A) and press the button (C) on the buckle (B). The seat belt retracts back into its original position.



INSTRUMENT CLUSTER



AD7B013

For explanation purposes, all lamps on this page are in the lit condition. This screen image is quite different from that of the real operation.

Once the starter switch is turned to ON, all lamps on the instrument cluster light up and the alarm sounds.

Then, the battery charge warning lamp (3) and the engine oil pressure warning lamp (2) start flashing and an alarm sounds. The machine system is normal if the lamps turn off after the engine is started.

If any lamp is not lit when the starter switch is turned to ON, there is something wrong in the machine. Consult your sales or service dealer.

WARNING LAMPS

IMPORTANT: If a warning lamp flashes and an alarm is sounded, immediately stop all operations and check the corresponding component.

Refer to “If a warning lamp flashes” on pages 6-12 and 6-13.



1. Vehicle and engine emergency lamp

This lamp flashes and an alarm sounds if there is a problem with the machine. Go to the “Failure record (FAILURE RECORD)” from the side menu screen, get the vehicle error code number, and then consult your sales or service dealer referring to the “Vehicle error code list” in this manual. Refer to “Side menu screen” on page 2-28.

Refer to “Failure Record (FAILURE RECORD)” on page 2-35.

Refer to “Vehicle error code list” on pages 6-14 and 6-15.

2. Engine oil pressure warning lamp

This lamp flashes and an alarm is sounded if the lubricant oil pressure abnormally low while the engine is running.

3. Battery charge warning lamp

This lamp flashes and an alarm is sounded if a problem rises in the charging system while the engine is running.

4. Coolant temperature warning lamp

This lamp flashes and an alarm is sounded if the engine coolant temperature becomes abnormally high while the engine is running.

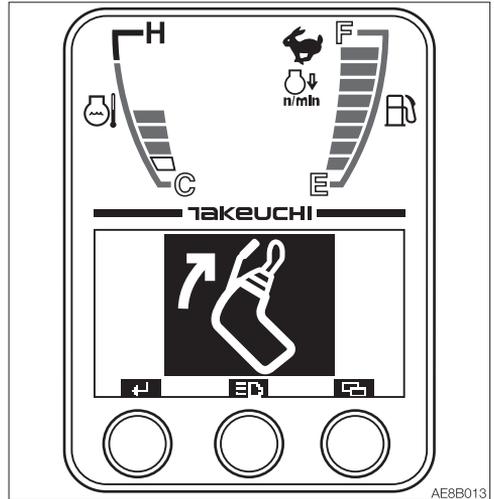
5. Fuel level warning lamp

This lamp turns on if the fuel level becomes low while the starter switch is in the ON position.

6. Air cleaner warning lamp

This lamp flashes and an alarm is sounded if the air cleaner filter is clogged while the engine is running.

7. Safety start warning lamp



This lamp appears enlarged on the display and the buzzer sounds if the engine is started when the safety lock lever is in the unlock position. The engine cannot be started. First, set the safety lock lever to the lock position, and then start the engine.



INDICATORS

8. Glow lamp

This lamp goes out when the engine preheating is completed.

9. Travel speed lamp

This lamp turns on when the travel speed button is set to the 2nd (high) speed.

10. Deceleration lamp

This lamp turns on when the deceleration button is pressed. The lamp lights up to indicate that the engine is in the deceleration mode at low idling speed. It flashes when the automatic deceleration switch is pressed to indicate that the machine is in the automatic deceleration mode.

Refer to “Deceleration button” on page 2-39.

Refer to “Automatic deceleration switch” on page 2-44.

METERS

11. Water temperature gauge

Indicates the temperature of the engine coolant water.

The LED should be within the green range during machine operation.

The red range indicates overheating.

12. Fuel gauge

Indicates the amount of fuel in the tank.

Be sure to top off the tank before running out of fuel.

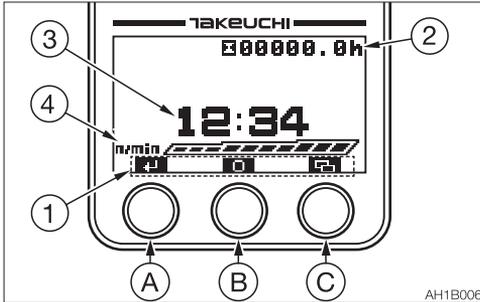


MULTI-DATA DISPLAY

13. LCD (Liquid Crystal Display)

It displays various functions and data on hour meter, trip meter, clock, engine RPM and the machine.

Home screen



1. Key function display

The key function display changes depending on the screens (Home, Menu and each setting)
For actual operation, use the buttons, “A”, “B” and “C”, located beneath each symbol.
Refer to “Function of each key” on pages 2-23 to 2-36.

2. Hour meter/Trip meter

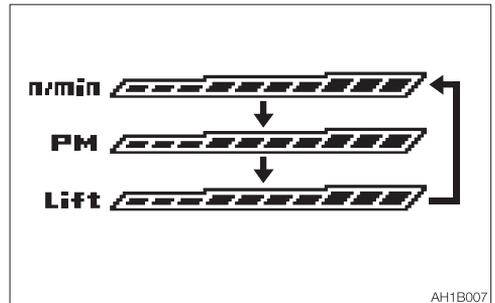
- Hour meter
Displays the total engine running time in hours.
The rightmost digit indicates tenths of hours (6 minutes).
Set the inspection and maintenance intervals according to the time displayed on the hour meter.

- Trip meter
Three patterns of desired operating hours can be displayed.
Refer to “B. Meter switching” on page 2-23.

3. Time display

- Displays the time set.
Refer to “Time setting” on page 2-26.

4. Engine RPM

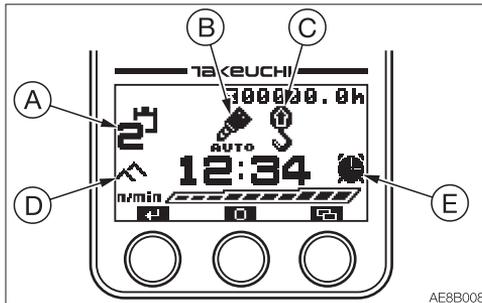


Displays the engine RPM in 10 levels.
Pressing the (B) key while the engine RPM is displayed changes to the display of the PM accumulation rate and lift load factor, in this order.

- The throttle opening position is displayed if the lift alarm switch is turned on and there is no change in the throttle opening position.
- For TB325R, the PM accumulation rate does not change.



5. Functions (Page 1)



A. Auxiliary 2nd/4th selection



..... Auxiliary 2nd is selected.

..... Auxiliary 4th is selected.

B. Auxiliary 1st One-way (one-way circuit)



..... Auxiliary 1st auto tank is selected.

..... Auxiliary 1st one-way is selected.

No display: Two-way (two-way circuit) is selected.

C. Lift overload warning

Displays the symbol when the lift overload warning switch is turned on.

D. Highland mode indicator lamp (If equipped)

When the highland mode is selected This mode is used to reduce the engine load due to the hydraulic pump. When the machine is operated at a high-altitude site, the engine output is decreased due to thin air. In such cases, the hydraulic horse power is automatically adjusted to prevent the engine from stalling. The machine automatically enters this mode if the altitude detected by the bolometric sensor is 800 m (2622 ft) or more.

Note: If the key is left in the ON position for one minute or more while the engine is stopped, the machine automatically enters the highland mode to protect the engine. Turn the key to the OFF position, and then start the engine.

E. Alarm

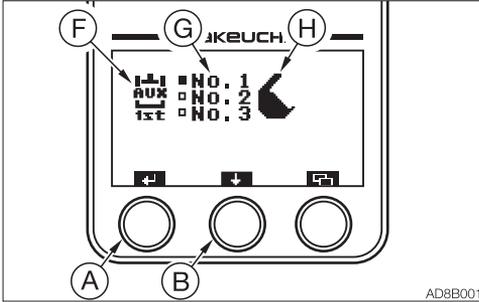


Displays the clock symbol when the alarm function is turned on. Refer to "Alarm setting" on page 2-27.



6. Function indicators (Page 2)

When the (A) key is pressed, the display changes as the following.



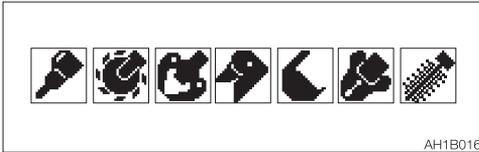
F. Auxiliary 1st indicator

G. Auxiliary 1st flow rate selection indicator

Press the (B) key to move the ■ and select the desired flow rate.

Refer to “Auxiliary 1st flow rate setting” on page 2-29.

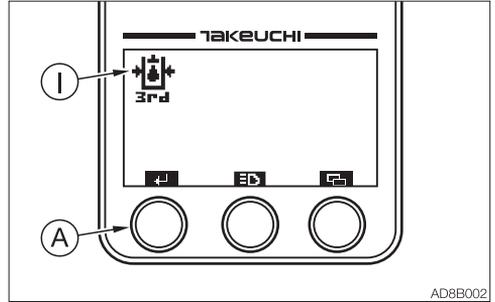
H. Attachment symbol indicators



Displays the symbol of the attachment selected in the “Auxiliary 1st Flow Rate Setting” section.

7. Warning indicators (Page 3)

When the (A) key is pressed, the display changes as the following. If there is no warning, the screen returns to the “Functions” on Page 1.



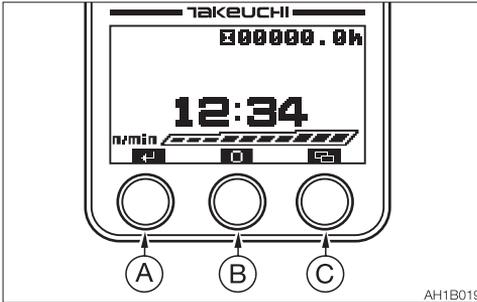
Warning display is first flashed and enlarged for three seconds and then stays displayed, if there is a problem with the machine. If multiple warnings are to be displayed, the highest priority warning is displayed. Go to the “MAINTENANCE/FAILURE RECORD/Error code display” from the side menu screen, get the vehicle error code number, and then consult your sales or service dealer referring to the “Vehicle error code list” in this manual.

**I. Auxiliary 3rd hydraulic pressure warning indicator (If equipped)**

This warning lamp starts flashing and an alarm sounds if the pressure in the fixed side (left “e”) of the Auxiliary 3rd drops abnormally while the engine is running, or while the quick-hitch is being used for changing the bucket.



FUNCTION OF EACH KEY



The functions are as below in the Home screen. The different functions appear in the other screens.

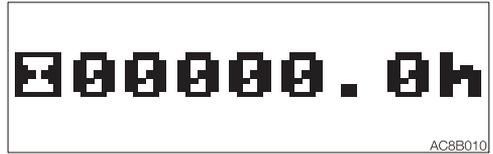
A. Stopping the alarm or switching the display between Functions and Warnings

- Pressing the (A) key while the alarm is sounding stops the alarm.
- Pressing the (A) key to switch the display; Functions (Page 1), Functions (Page 2), and Warnings (Page 3).

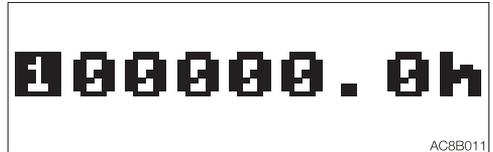
B. Meter switching

Pressing and holding the (B) key for two seconds or more each time the display changes as follows:

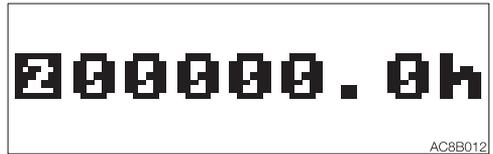
1. Hour meter



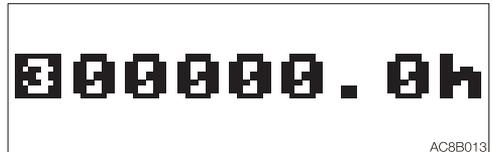
2. Trip meter 1



3. Trip meter 2



4. Trip meter 3



5. Returns to the hour meter

- When the (B) key is pressed, the display changes in the following order.



1. Engine RPM



2. PM accumulation rate



3. Lift load factor

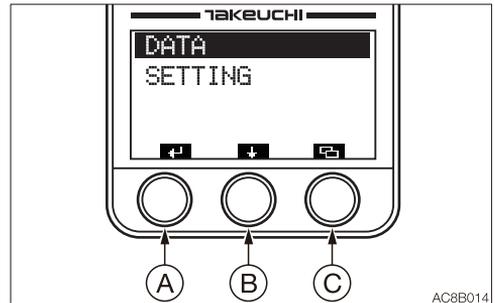


4. Return to the engine RPM.

C. Menu/trip meter reset

- Pressing the (C) key switches to the Menu screen.
- Pressing and holding the (C) key for three seconds or more while the trip meter is displayed returns the trip meter to "0".

MENU SCREEN



Press the (A) key to proceed to the screen selected by the bar.
Press the (B) key to move the selection bar.
Press the (C) key to return to the Home screen.

• DATA

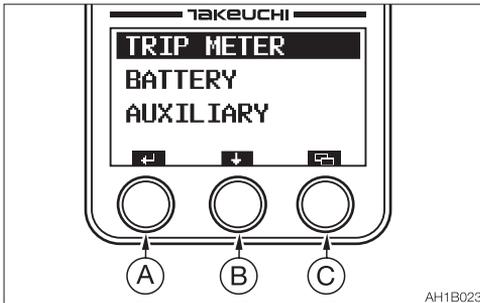
The trip meter for maintenance, battery and auxiliary circuits can be checked. Unlike the trip meter displayed on the Main screen, data items on the engine oil filter, hydraulic oil filter and fuel filter are included so that you can use them as a guideline for replacement.

• SETTING

Time, alarm and contrast can be set.



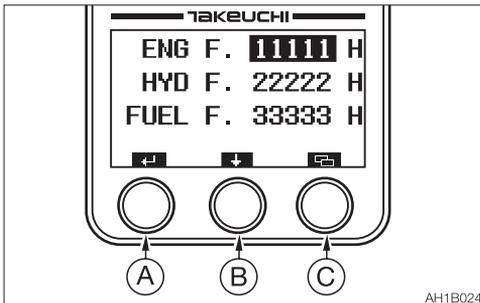
DATA SCREEN (DATA)



Press the (A) key to proceed to the screen selected by the bar.
Press the (B) key to move the selection bar.
Press the (C) key to return to the Menu screen.

- **Trip meter (TRIP METER) for maintenance**

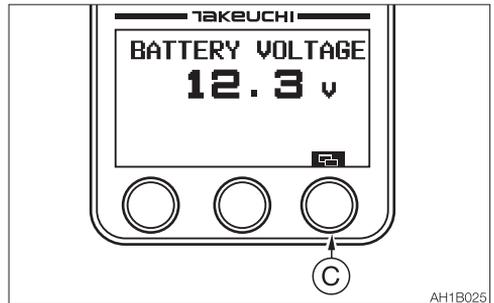
The trip meters for the engine oil filter, hydraulic oil filter or fuel filter are displayed.



Press and hold the (A) key for at least five seconds resets the selected trip meter to "0".
Press the (B) key to move the selection bar.
Press the (C) key to return to the DATA screen.

- **Battery (BATTERY)**

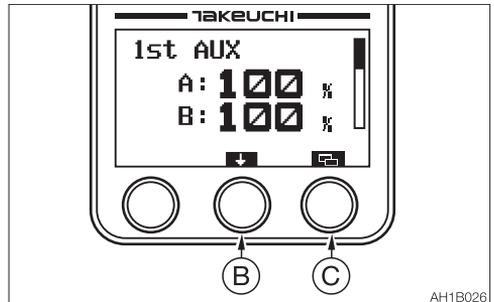
Displays the battery voltage.



Press the (C) key to return to the DATA screen.

- **Auxiliary circuit (AUXILIARY)**

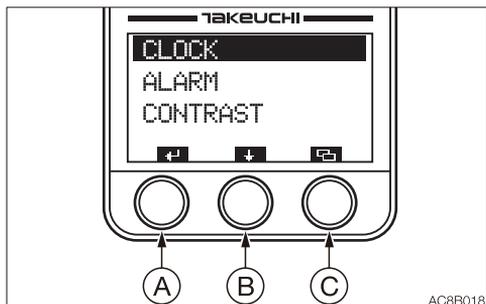
Displays the flow rate in the auxiliary circuits of the 1st, 2nd or 3rd.



Each time the (B) key is pressed, the auxiliary circuit is displayed in this order: Auxiliary 1st, Auxiliary 2nd and Auxiliary 4th.
Press the (C) key to return to the Data screen.



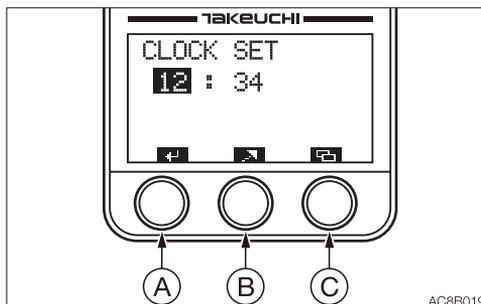
SETTING SELECTION SCREEN (SETTING)



Press the (A) key to proceed to the screen selected by the bar.
Press the (B) key to move the selection bar.
Press the (C) key to return to the Menu screen.

• Time setting (CLOCK)

The time to be displayed on the Home screen can be set here.



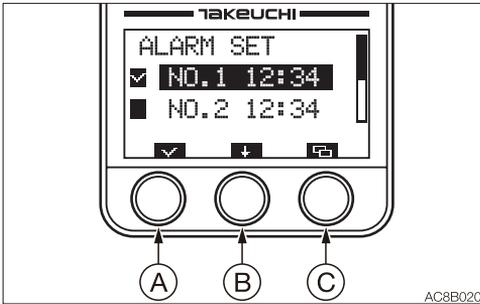
- When the selection bar is at **CLOCK**, press the (A) key to proceed to the time setting screen (**CLOCK SET**).
- Pressing the (A) key in this screen moves the selection bar and flashes the figures on the bar.
Setting range: hours, 1 to 24; minutes, 00 to 59
- Press the (B) key to increase the number value selected.
Press and hold the (B) key to rapidly increase the number value selected.
- Press and hold the (A) key for at least two seconds to complete the setting and to return to the Setting Selection screen.
- Press the (C) key cancels editing and to return to the Setting Selection screen.



• **Alarm setting (ALARM)**

Five patterns of alarm setting are available.

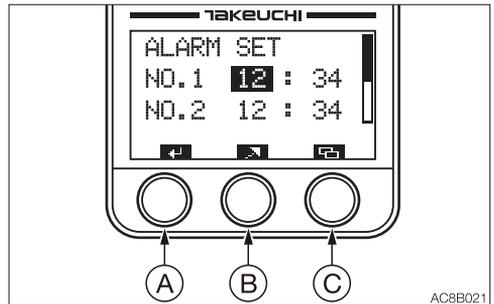
Alarm function can be set to on or off within the five patterns.



- When the selection bar is at ALARM, press the (A) key to proceed to the alarm setting screen (ALARM SET).
- Press the (A) key in this screen to place a checkmark in the box at the left of the setting bar. Press the (A) key again to remove the checkmark.
The alarm setting cannot be changed only by placing or removing a checkmark.
- Press and hold the (A) key for at least two seconds to complete the setting and to return to the Setting Selection screen.
Be sure to perform the above operation when you wish to set the alarm.
A clock symbol is displayed on the Home screen.
- Press the (B) key to move the selection bar.
- Press and hold the (B) key for at least three seconds to enter the alarm time setting mode.
- Press the (C) key to cancel editing and to return to the Setting Selection screen.
CheckedOn
UncheckedOff

• **Alarm time setting mode**

Sets the time for alarm.

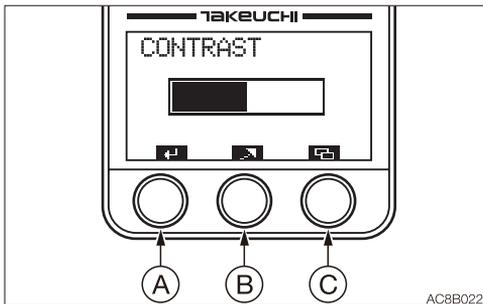


- Select the item to be set in the alarm setting screen (ALARM SET).
- Press and hold the (B) key for at least three seconds to enter the alarm time setting mode.
- Press the (A) key in this screen to move the selection bar and to flash the figures on the bar.
Setting range: hours, 1 to 24; minutes, 00 to 59
- Press the (B) key to increase the number value selected.
Press and hold the (B) key to rapidly increase the number value selected.
- Press and hold the (A) key for at least two seconds to complete the setting and to return to the Setting Selection screen.
- Press the (C) key to cancel editing and to return to the Setting Selection screen.



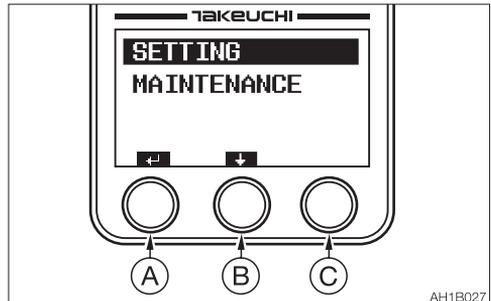
- **Contrast setting (CONTRAST)**

Adjust the LCD contrast.



- When the selection bar is at CONTRAST, press the (A) key to proceed to the contrast setting screen (CONTRAST).
- To increase contrast, press the (B) key. The bar advances to the right. Press and hold the (B) key to rapidly advance the bar. Once the bar reaches the right end (highest contrast), it returns to the left end (lowest contrast).
- Press and hold the (A) key for at least three seconds to complete the setting and to return to the Setting Selection screen.
- Press the (C) key to cancel editing and to return to the Setting Selection screen. The changes made to the setting are reflected, but they will be removed when the starter switch is turned off.

SIDE MENU SCREEN



To display the side menu, turn the starter switch from the OFF to the ON position while pressing the (C) key.

Press the (A) key to proceed to the screen selected by the bar.

Press the (B) key to move the selection bar.

- **SETTING**

The flow rate ratio of the auxiliary circuits (Auxiliary 1st, Auxiliary 2nd and Auxiliary 4th) can be set. The language setting is also available.

- **MAINTENANCE**

Diagnosis and failure record can be checked.

SETTING SELECTION SCREEN (SETTING)

- **AUXILIARY**

Refer to "Auxiliary setting screen (AUXILIARY)" on page 2-29.

- **LANGUAGE**

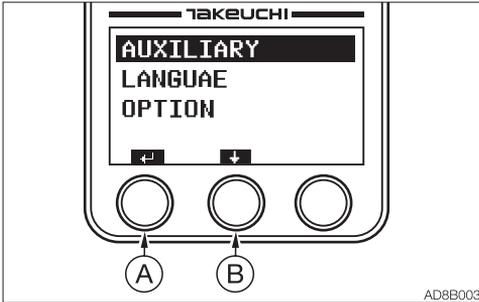
Refer to "Language setting" on page 2-87.

- **OPTION**

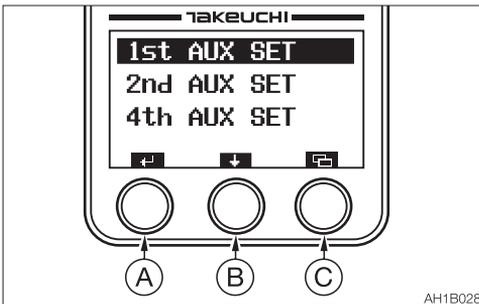
To change any option, contact your sales or service dealer.



AUXILIARY SETTING SCREEN (AUXILIARY)



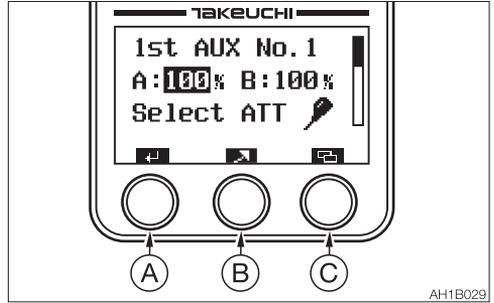
Press the (B) key to move the selection bar. Select "AUXILIARY" and press the (A) key to move to "Auxiliary setting screen (AUXILIARY)".



Press the (A) key to proceed to the screen selected by the bar. Press the (B) key to move the selection bar. Press the (C) key to return to the side menu screen.

• Auxiliary 1st flow rate setting (1st AUX SET)

Set the flow rate ratio for the No. 1, No. 2 and No. 3rd in the Auxiliary 1 circuit.

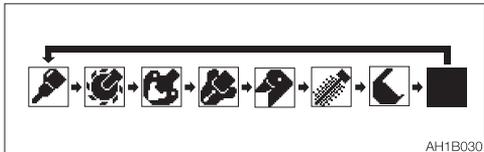


- Pressing the (A) key in this screen moves the selection bar and flashes the figures on the bar.
- Press the (B) key to increase the number value selected. Press and hold the (B) key for at least one second to rapidly increase the number value selected.

Initial condition	Standard flow	Variable range
Auxiliary 1st No. 1	100% = 40 L/min (10.6 US gpm)	10 to 100%
Auxiliary 1st No. 2	75% = 30 L/min (7.9 US gpm)	10 to 100%
Auxiliary 1st No. 3	50% = 20 L/min (5.3 US gpm)	10 to 100%

The table shows the 1-way flow rate when there is no load.

Note: The 1-way flow can be performed only when the switch (A) is used.

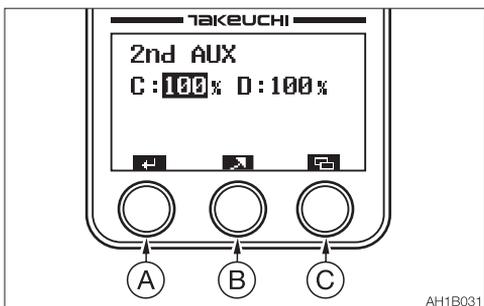


AH1B030

- c. When the selection bar is at a symbol of attachment, press the (B) key to change it to the desired symbol.
Select the symbol representing the attachment to be used.
- d. The setting for Auxiliary 1 No. 2 and Auxiliary 1 No. 3 can be done using the same procedure as above.
- e. Press and hold the (A) key for three seconds or more to complete the setting and return to the setting selection screen.
- f. Press the (C) key to cancel editing and to return to the setting selection screen.

• **Auxiliary 2nd flow rate setting (2nd AUX SET)**

Set the flow rate ratio for the Auxiliary 2nd circuit.



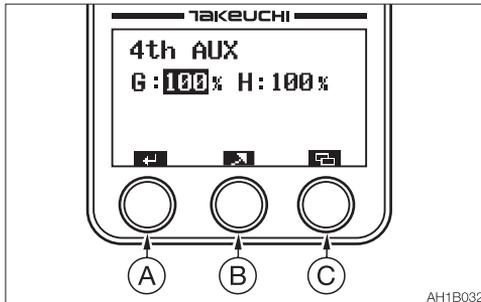
AH1B031

- a. For the key operation, refer to the Auxiliary 1st flow rate setting section.

Initial condition	Standard flow	Variable range
Auxiliary 2nd	C/D 100% = 14.7 L/min (3.9 US gpm)	10 to 100%

• **Auxiliary 4th flow rate setting (4th AUX SET)**

Set the flow rate ratio for the Auxiliary 4th circuit.



AH1B032

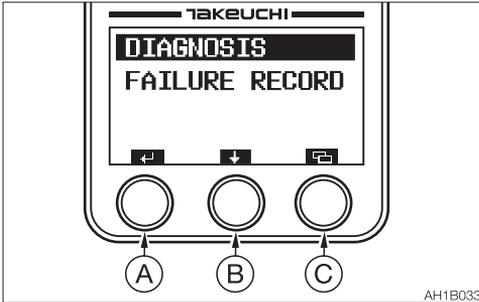
- a. For the key operation, refer to the Auxiliary 1st flow rate setting section.

Initial condition	Standard flow	Variable range
Auxiliary 4th	G/H 100% = 14.7 L/min (3.9 US gpm)	10 to 100%



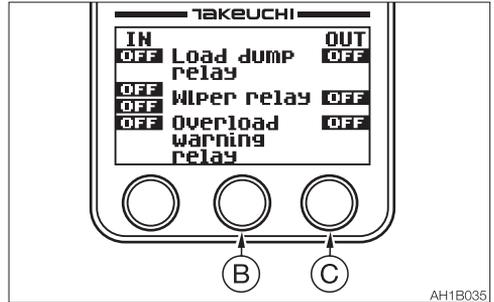
MAINTENANCE

• Inputs/outputs (INPUTS/OUTPUTS)



AH1B033

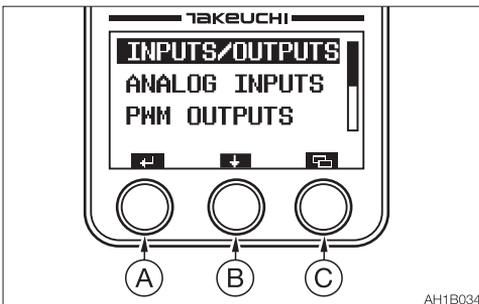
Diagnosis and failure record can be checked. Press the (A) key to proceed to the screen selected by the bar. Press the (B) key to move the selection bar. Press the (C) key to return to the side menu screen.



AH1B035

The 9-page diagnosis data can be displayed. Press the (B) key to display a different page. Press the (C) key to return to the Diagnosis screen.

- Diagnosis (DIAGNOSIS)
Input/Output, Analog Input, PWM Output, Engine Control Module (ECM) can be checked.



AH1B034

Press the (A) key to proceed to the screen selected by the bar. Press the (B) key to move the selection bar. Press the (C) key to return to the Maintenance screen.



CONTROLS
INSTRUMENT CLUSTER

IN	1 page	OUT
OFF/ON	Load dump relay	OFF/ON
OFF/I	Wiper relay	OFF/ON
OFF/C		
OFF/ON	Overload warning relay	OFF/ON

IN	2 page	OUT
OFF/ON	Blade float relay	OFF/ON
OFF/ON	Safety lock SOL.	OFF/ON
OFF/ON	Buzzer	OFF/ON
OFF/ON	AUX auto depress SOL.	OFF/ON

IN	3 page	OUT
OFF/G	Travel speed SOL.	OFF/ON
OFF/L		
OFF/G	AUX3 SOL.	OFF/ON
OFF/F		
OFF/2	AUX2/4 SOL.	OFF/ON
OFF/S	Swing/Adjust SOL.	OFF/ON

IN	4 page	OUT
OFF/ON	Blade right angle SOL.	OFF/ON
OFF/ON	Blade left angle SOL.	OFF/ON
OFF/ON	1 Way SOL.	OFF/ON



CONTROLS
INSTRUMENT CLUSTER

IN	5 page	OUT
OFF/ON	Option AUX4	OFF/ON
OFF/ON	Deceleration button	OFF/ON
OFF/ON	AUX2/4 SW	OFF/ON
OFF/ON	PWR mode SW	OFF/ON
OFF/ON	Highland mode SW	OFF/ON

IN	6 page	OUT
OFF/ON	Engine discriminate (Yanmar)	OFF/ON
OFF/ON	Automatic deceleration SW	OFF/ON

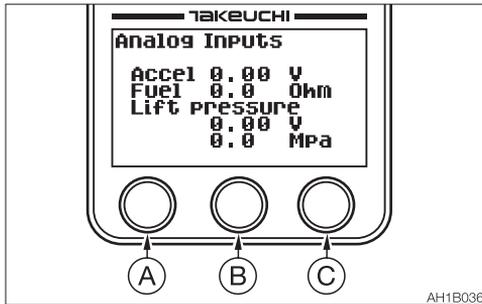
IN	7 page	OUT
OFF/ON	AUX1 flow rate select SW	OFF/ON
OFF/ON	Option 2 piece boom	OFF/ON
OFF/ON	Selector button (2 piece boom)	OFF/ON

IN	8 page	OUT
OFF/ON	AUX3 pressure SW	OFF/ON
OFF/ON	Pressure SW(auto decel)	OFF/ON
OFF/ON	Air cleaner filter clogging	OFF/ON

IN	9 page	OUT
OFF/ON	Water separator warning SW	OFF/ON
OFF/ON	Glow	OFF/ON
OFF/ON	AC compressor	OFF/ON
OFF/ON	BAT charge	OFF/ON



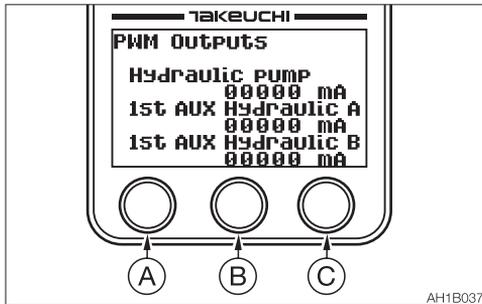
· Analog inputs (ANALOG INPUTS)



Displays the analog input information in one page.

Accel	0.00 V
Fuel	0.0 Ohm
Lift pressure	0.00 V
	0.0 Mpa

· PWM outputs (PWM OUTPUTS)



Displays the output information on the pump and the auxiliary circuits in two pages.

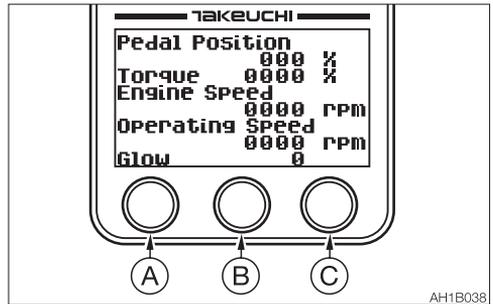
Page 1

Hydraulic pump	00000 mA
1st AUX Hydraulic A	00000 mA
1st AUX Hydraulic B	00000 mA

Page 2

2/4 AUX	
Hydraulic C/G	00000 mA
2/4 AUX	
Hydraulic D/H	00000 mA

· Engine Control Module (ECM)



Displays the engine output information in three pages.

Page 1

Pedal Position	000 %
Torque	0000 %
Engine Speed	0000 rpm
Operating Speed	0000 rpm
Glow	0

Page 2

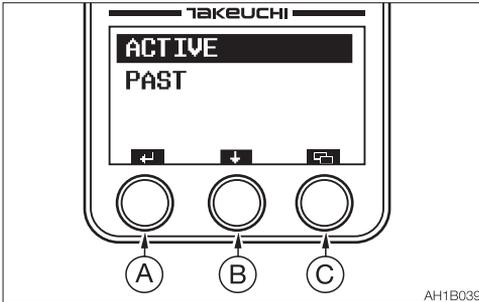
Coolant Temp.	000 °C
Fuel Temp.	000 °C
Oil Pressure	0000 kPa
Fuel Rate	0000 L/h
Barometric Pressure	000 kPa

Page 3

Air Inlet Temp.	000 °C
Boost Pressure	000 kPa
Boost Temp.	000 °C
Battery Voltage	0000 V

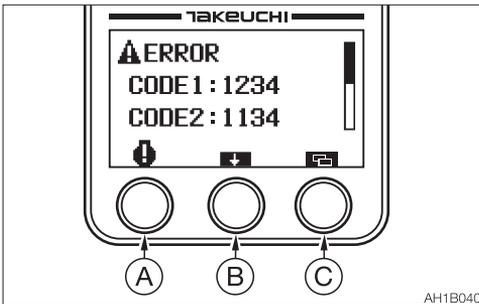


- Failure Record (FAILURE RECORD)
The Active Failure Record data and the Past Failure Record data can be checked.



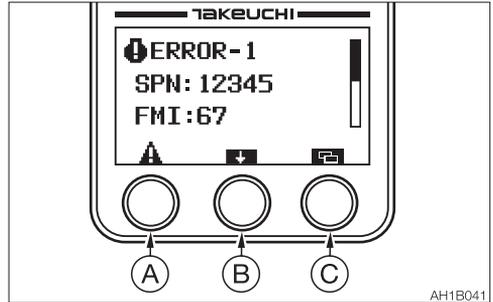
Press the (A) key to proceed to the screen selected by the bar.
Press the (B) key to move the selection bar.
Press the (C) key to return to the Maintenance screen.

• **Active Failure Record (ACTIVE)**



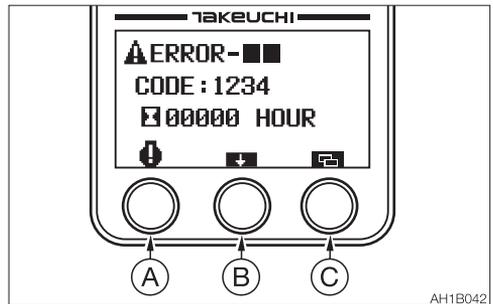
▲..... Vehicle error code list
Pressing the (A) key while the Engine Error Code List is displayed changes the screen to the Vehicle Error Code List. Four latest codes are displayed.

⚠..... Engine error code



Pressing the (A) key while the Vehicle Error Code List is displayed changes the screen to the Engine Error Code List. The three latest code SPNs and the FMIs are displayed.
Press the (B) key to display a different page.
Pressing the (C) key returns to the Failure Record screen.

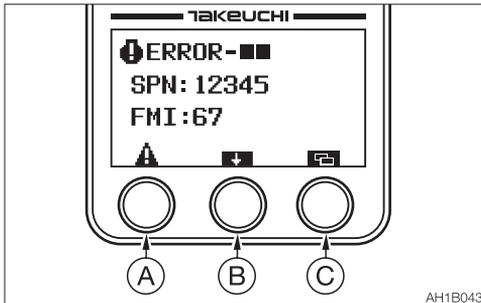
• **Past Fault History (PAST)**



▲..... Vehicle Error Code 1 to 12
When the (A) key is pressed while the past engine error codes are displayed, the display changes to the past vehicle error code screen. The fault history data is displayed with the latest one at the top, as well as with the serial numbers (1 to 12) attached. The most recent time of fault occurrence recorded by the hour meter is also displayed.



..... Engine error code 1 to 12



Pressing the (A) key while the past vehicle error codes are displayed changes to the past engine error code screen. The fault history data is displayed with the latest code SPNs and FMIs as well as the serial numbers of 1 to 12.

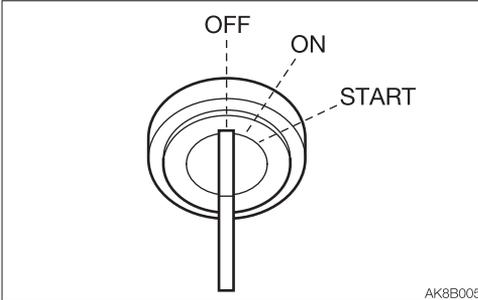
Press the (B) key to display a different page.

Pressing the (C) key returns to the Failure Record screen.



SWITCHES

STARTER SWITCH

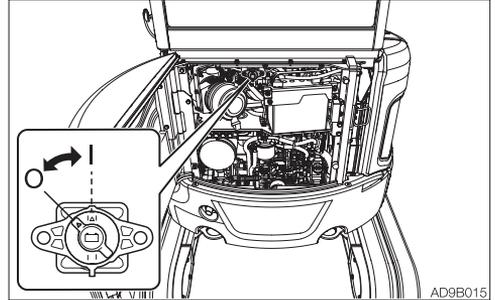


IMPORTANT: Do not repeatedly switch the key from OFF to ON and ON to OFF over a short period. Doing so will cause engine breakdown.

- OFF Position for stopping the engine and inserting or removing the key.
- ON Position in which the engine is running. At this position, all the electrical equipment is functional. When the coolant temperature is too low, the engine is automatically preheated.
- START Position for starting the engine. When the key is released, the switch automatically returns to the ON position.

BATTERY SWITCH (IF EQUIPPED)

IMPORTANT: Never set this switch to the OFF (O) position while the engine is running. Doing so will cause the engine and the electrical circuits to fail.



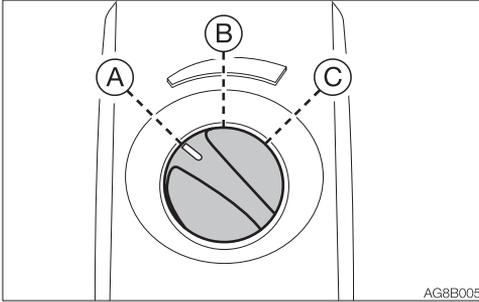
- OFF (O).... Cut off the electrical circuit. Be sure to set this switch to the OFF (O) position when storing the machine for a long period, or when performing maintenance of the electrical system.
- ON (I).... Connects the electrical system. Check that this switch is in the ON (I) position before starting the engine.

Note: Setting this switch to the OFF (O) position will shut down all electrical circuits, but the memory of the radio preset tuning keys will be retained.

Note: Setting this switch to the OFF (O) position will reset the clock in the instrument cluster. Set the clock again. Refer to “Time setting (CLOCK)” on page 2-26.



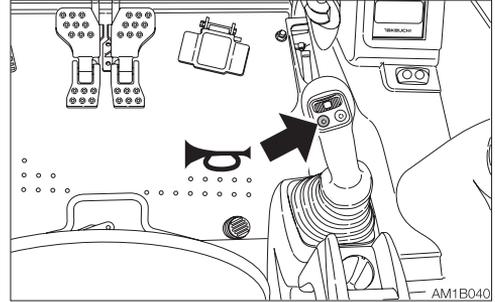
THROTTLE CONTROLLER



This controls the engine speed.

- (A).....Low idling
- (B)Medium speed
- (C)Maximum speed

HORN BUTTON



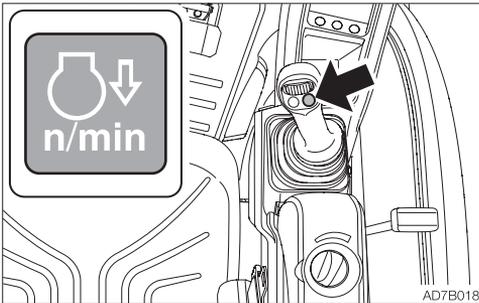
Press the button situated on the right operating lever to blow the horn.



DECELERATION BUTTON

WARNING

Before operating the deceleration button, set the operating lever to the neutral position and take your foot off the pedals. If the deceleration button is pressed while driving, the machine's operating speed will abruptly change to result in a dangerous situation.



Press this button on the right operating lever to lower the engine speed to low idling. Press the button again to return to the engine speed set with the throttle controller. For safety reasons, it is designed that the deceleration function is activated to set the engine revolutions to low idling whenever the engine is started.

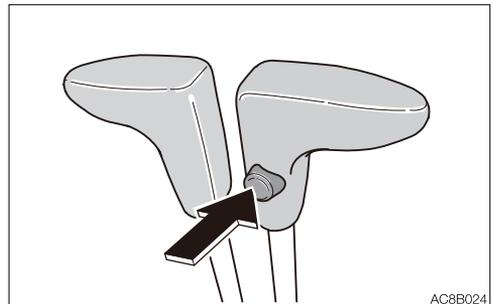
Cancel the deceleration mode by pressing the deceleration button as necessary.

Note: This deceleration button is capable of decreasing the engine speed and reducing the fuel consumption, with a simple operation, in a situation such as when little engine output is required and thus the operating or the travel levers are in neutral.

TRAVEL SPEED BUTTON

WARNING

When a load greater than a set value is applied during traveling in 2nd (high) speed, the speed will automatically slow down to 1st (low) speed. When the load becomes lighter, the speed will increase and return to 2nd (high) speed. It should be noted that the travel speed changes depending on the load condition (for machines with the automatic travel shift-down system).



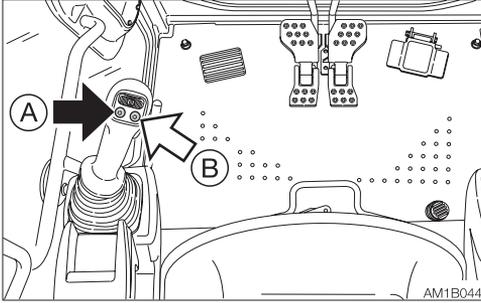
Press this switch to set the travel speed to 2nd (high) speed. Press it again to return to 1st (low) speed.



AUXILIARY 1ST SWITCHES

Refer to “Auxiliary hydraulic lines (If equipped)” on pages 2-78 to 2-82.

Auxiliary hydraulic buttons



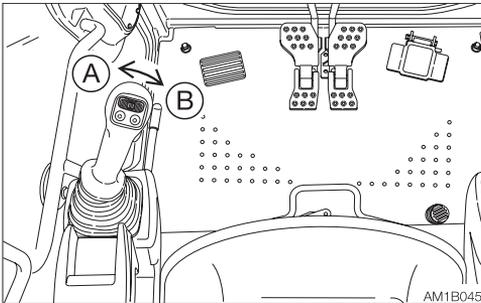
Press those buttons to control the flow of the oil in the first auxiliary hydraulic lines.

- Proportional control of the auxiliary hydraulic circuit is not possible.
- (A).....Hydraulic oil flows to the left auxiliary line (a).
- (B)Hydraulic oil flows to the right auxiliary line (b).

Slider switch (Proportional control)

Proportional control allows for slow-to-fast/ fast-to-slow movement of attachment.

Example: If you move the slider switch half way, the attachment will move at approximately one-half the speed.



Move this switch to control the flow of the oil in the first auxiliary hydraulic lines.

- (A).....Hydraulic oil flows to the left auxiliary line (a).
- (B)Hydraulic oil flows to the right auxiliary line (b).

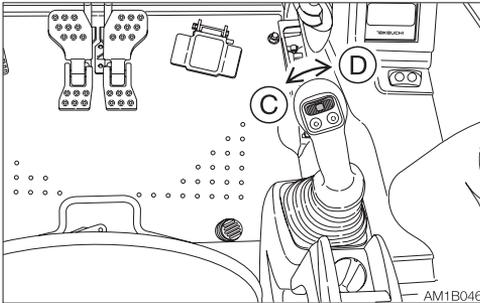


AUXILIARY 2ND/4TH SWITCH (IF EQUIPPED)

Slider switch (Proportional control)

Proportional control allows for slow-to-fast/
fast-to-slow movement of attachment.

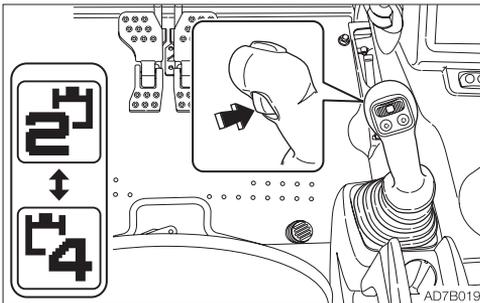
Example: If you move the slider switch half
way, the attachment will move at
approximately one-half the speed.



Move this switch to control the flow of the oil
in the second auxiliary hydraulic lines.

(C):Hydraulic oil flows to the left auxiliary
line (c).

(D):Hydraulic oil flows to the right auxiliary
line (d).



To use the auxiliary 4th hydraulic line, press
the auxiliary 2/4 select button to change to
the operation of the auxiliary 4th.

Refer to “Auxiliary hydraulic lines (If
equipped)” on page 2-78 to 2-82.

THIRD AUXILIARY HYDRAULIC SWITCH AND BUTTON (IF EQUIPPED)

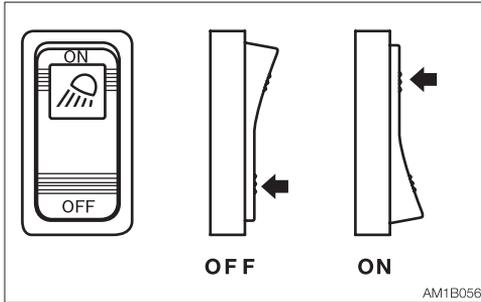
Refer to “Third auxiliary hydraulic switch and
button (If equipped)” on page 2-81.

AUXILIARY 2/4 SELECT BUTTON (IF EQUIPPED)

Refer to “Auxiliary 2/4 select button (If
equipped)” on page 2-82.



LIGHT SWITCH



When this switch is turned while the starter switch is at ON, the lights turn on as follows:

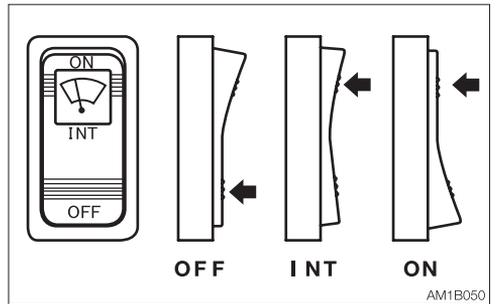
- OFFOff
- ONSwitch lamps, front light, boom light, side lights and tail lamps will be lit. (switch lamp is lit)

FRONT WIPER SWITCH

IMPORTANT: If no washer fluid is discharged, do not operate the washer. Doing so may damage the pump.

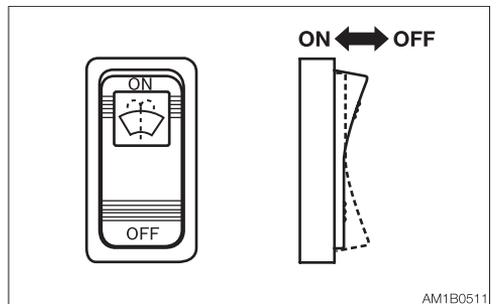
IMPORTANT: Operating the wiper with no moisture on the windshield will scratch the glass. Use water or washer fluid when operating the wiper.

IMPORTANT: In cold climates, the wiper blade may freeze to the glass. Operating the wiper forcibly may damage the wiper motor.



- OFFOff
- INTIntermittence operation
- ONContinuous operation

FRONT WASHER SWITCH



ONPressing the ON side of the switch causes the washer to spray washer fluid. To stop spraying, release the switch.

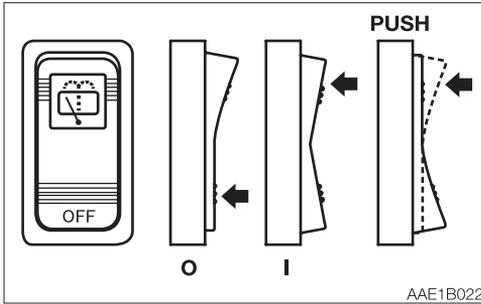


REAR WIPER/WASHER SWITCH (IF EQUIPPED)

IMPORTANT: If no washer fluid is discharged, do not operate the washer. Doing so may damage the pump.

IMPORTANT: Operating the wiper with no moisture on the windshield will scratch the glass. Use water or washer fluid when operating the wiper.

IMPORTANT: In cold climates, the wiper blade may freeze to the glass. Operating the wiper forcibly may damage the wiper motor.



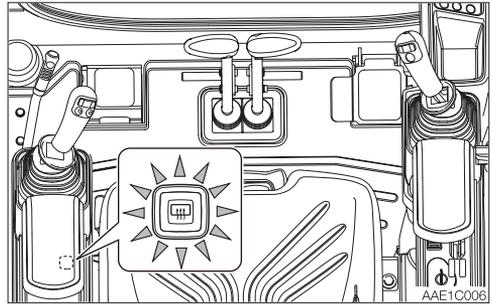
- O..... Off
- I Wiper operates
- PUSH..... Sprays washer fluid when pressed. Stops when released.

REAR DEFROSTER SWITCH (IF EQUIPPED)

CAUTION

When the rear defroster is in operation, the heating wires in the rear window become hot. Do not touch them as it may cause burns.

IMPORTANT: When cleaning the inside of the rear window, wipe around the heating wires to avoid damaging them.



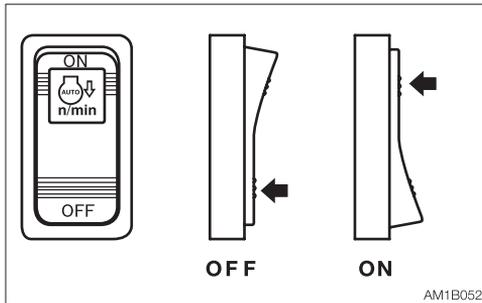
The rear defroster switch turns on or off the rear defroster.

When the rear defroster is turned on, its switch lamp lights up to indicate that the heating wires in the rear window are hot. The function automatically turns off 20 minutes after the rear defroster is turned on, and the lamp goes out.

Note: Even before 20 minutes have elapsed, the rear defroster automatically turns off and the lamp on the rear defroster switch goes out when the engine is stopped.



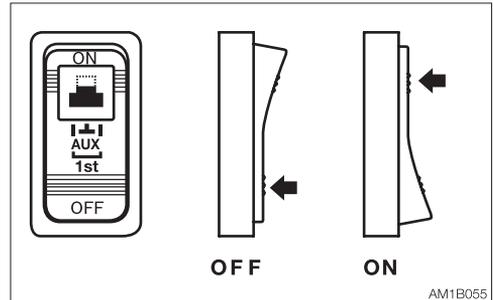
AUTOMATIC DECELERATION SWITCH



When the ON side of the switch is pressed, the deceleration lamp in the instrument cluster flashes. This flashing stops when the deceleration function starts working, and the lamp remains lit while in the deceleration mode. The engine speed automatically drops to low idle (deceleration mode) four seconds after the control levers are set to neutral, to reduce fuel consumption. Moving the control levers will cause the speed to return to the original engine speed. Switching from the deceleration button to the auto-deceleration switch will first return to the engine speed set with the throttle controller. Then, the engine will automatically enter the deceleration mode (low idling) if the control levers are not operated within four seconds.

DETENT MODE SWITCH (AUXILIARY 1ST) (IF EQUIPPED)

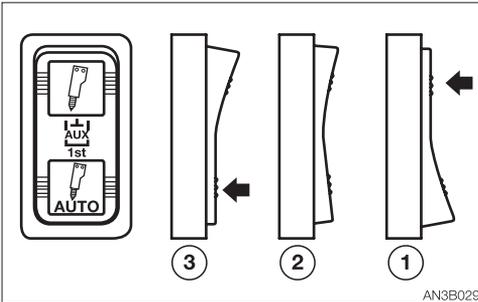
IMPORTANT: Do not operate the machine in the detent mode for a long time. Doing so will increase the hydraulic oil temperature and shorten the service life of the hydraulic units.



This switch is used to change the operation mode of the auxiliary 1st button (A). Pressing the ON side of the switch causes the auxiliary button (A) to enter the detent mode. Pressing the OFF side changes to the momentary mode.



AUXILIARY 1ST AUTO TANK SWITCH (IF EQUIPPED)



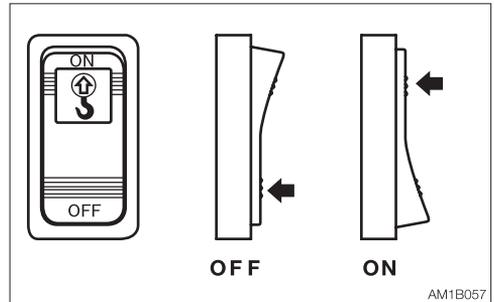
Use this switch to change the direction of hydraulic oil flow in the Aux. 1st line.

- (1) When using a hydraulic breaker (1-way flow)
- (2) When using a reversible attachment (2-way flow)
- (3) The one-way flow can be set only when the button "A" of the Aux. 1 is pressed. (The tank circuit is automatically opened.)

LIFT OVERLOAD WARNING SWITCH (IF EQUIPPED)

WARNING

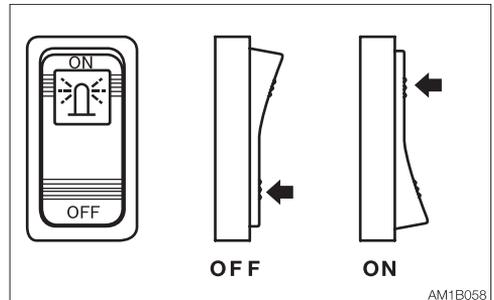
If the overload is not removed after the overload warning horn is sounded, the machine may tip over. If the horn starts sounding, stop operating the machine and lighten the load.



If a weight greater than the lifting capacity is applied or lifted, the overload warning device is activated and the horn sounds. (When the lift overload warning switch is turned on.)

OFFOff
ONOn

BEACON LAMP SWITCH (IF EQUIPPED)



When this switch is turned on while the starter switch is at ON, the lamp turns on as follows:

OFFOff
ONBeacon lamp is lit



LEVERS AND PEDALS

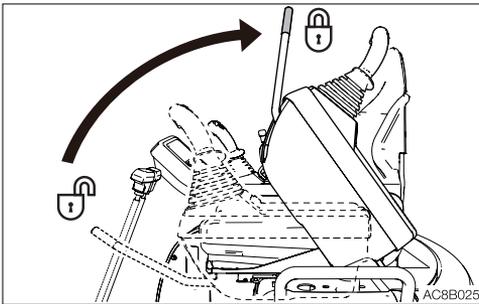
SAFETY LOCK LEVER

Safety start function

When the lever is in the unlock position, the engine cannot be started.

WARNING

- Before standing up from the operator's seat to, for example, adjust the operator's seat, lower the working equipment to the ground, raise the safety lock lever to engage the lock and stop the engine. If any controls should be accidentally touched when the safety lock lever is lowered (unlocked), the machine will suddenly move and cause serious injury or death.
- Note that the dozer blade control cannot be locked even when the safety lock lever is set to the locked position. Do not carelessly touch the control.
- Be careful not to touch the operating levers when raising or lowering the safety lock lever.
- Before leaving the operator's seat, lower the working equipment to the ground, raise the safety lock lever to engage the lock and stop the engine. Also, be sure to remove the key, lock the door and covers, take it with you and store it in a specified place.



This device is for locking the hoe attachment, slewing and traveling.

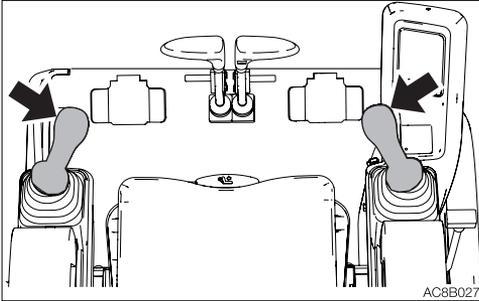
When the lever is raised, the lever stand springs up and the controls are locked.



OPERATING LEVERS

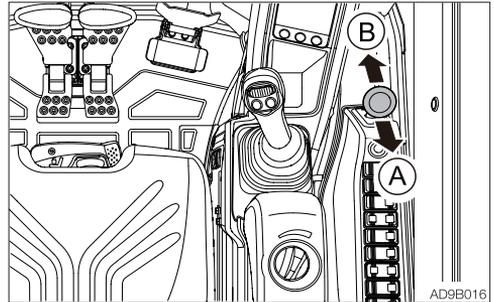
WARNING

- Before starting operation, carefully check which lever pattern you are going to use.
- It is described using the ISO pattern in this manual.



Use these levers to operate the boom, arm, bucket and upperstructure. Refer to “Lever pattern” on pages 3-6 to 3-8. Refer to “Operating the working equipment” on pages 3-16 and 3-17.

BLADE LEVER



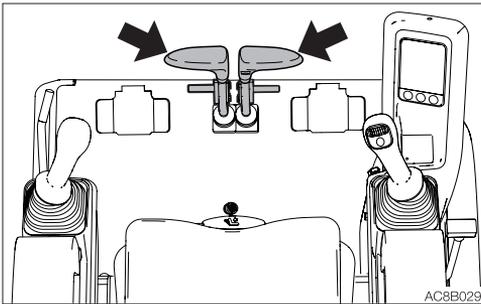
Use this lever to operate the dozer blade.
(A).....Blade up
(B)Blade down
Refer to “Operating the dozer blade” on page 3-17.



TRAVEL LEVERS/PEDALS

WARNING

- Before operating the travel levers/pedals, make sure that the dozer blade is to the front of the operator's seat. Remember that when the dozer blade is to the rear of the operator's seat, the travel levers/pedals must be operated in the reverse direction from when it is to the front.
- Do not rest your foot on the pedal unless operating it for traveling. If the pedal is accidentally stepped while working, the machine may suddenly move and cause serious injury or death.

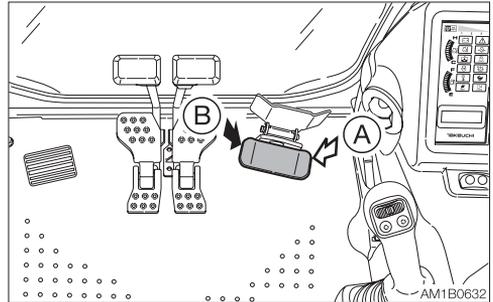


Use these levers/pedals to move forward or backward and to change directions. Refer to "Operating the travel levers/pedals" on page 3-12.

BOOM SWING PEDAL

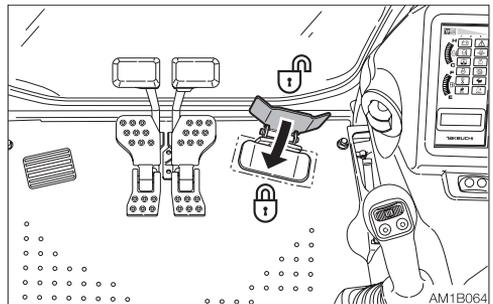
WARNING

Keep the pedal cover to the locked position when not using the pedal. Stepping on a pedal accidentally when it is not locked may cause accidents.



Use this pedal to operate the boom swing.
(A).....Boom swing right
(B)Boom swing left
Refer to "Operating the boom swing" on page 3-17.

Pedal lock



Set the pedal cover over the pedal to lock it. Open the pedal cover from the pedal to unlock it.

MEMO



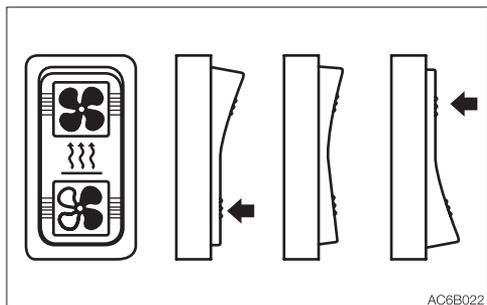
ACCESSORIES

HEATER

WARNING

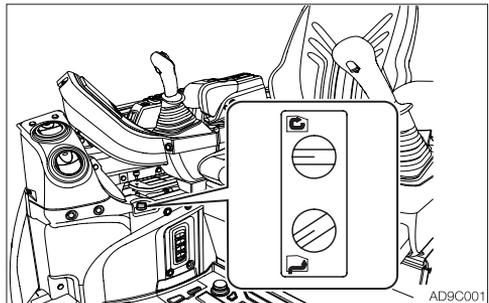
- Always be sure to allow sufficient ventilation.
- Do not place combustible or explosive objects near the air outlets.

Heater fan switch



- Low
- Neutral OFF
- High

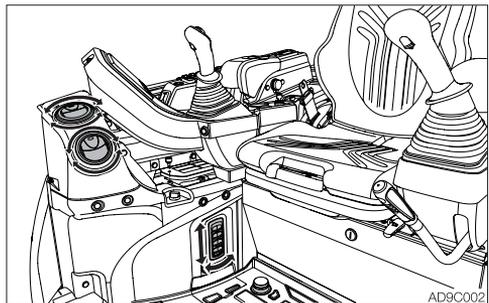
Ventilation/Circulation lever



Use this lever to switch between Ventilation and Circulation.

- ... Full ventilation: For heating with ventilation. Intake of external air. Defrosting the windows.
- Circulation: Quick heating or when external air is dirty.

Outlets



Move the louver up and down or left and right to adjust the air flow direction and amount.



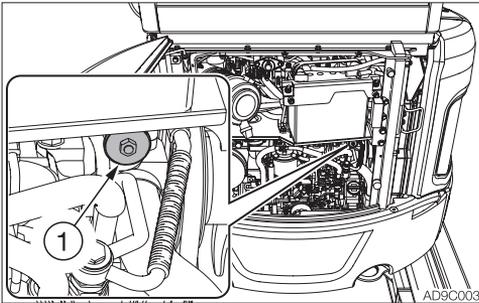
Heater valve

Coolant circulates in the heater even when the heater switch is turned off.

When the heater is no longer needed, stop coolant circulation as follows.

IMPORTANT: Use the valve (1) either fully open or fully closed.

Cooling water could leak when the valve is partly opened.



1. Park the machine on a level surface and stop the engine.
2. Open the engine hood.
3. Turn the valve (1) clockwise until it stops to close it.

Filters

Clean the filters immediately after operating in dusty places.

If the filters are clogged, the air flow is reduced and a booming sound is heard from the heater unit.

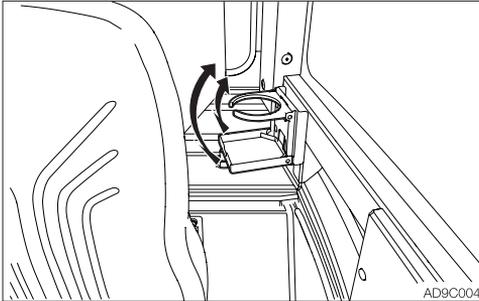
Refer to “Cleaning the air filters” on page 5-41.



CUP HOLDER

CAUTION

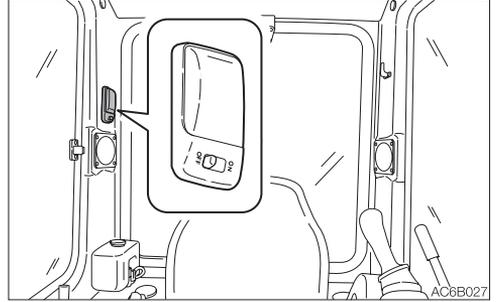
- Drinks may be spilled due to vibration when the machine is operating or traveling. Be particularly careful not to burn yourself with hot drinks.
- Note that the cigarette lighter or other electric parts may be damaged if drinks are spilled on them.



Pull out the cup holder towards you to use it. Push in the holder for storage after use.

INTERIOR LIGHT

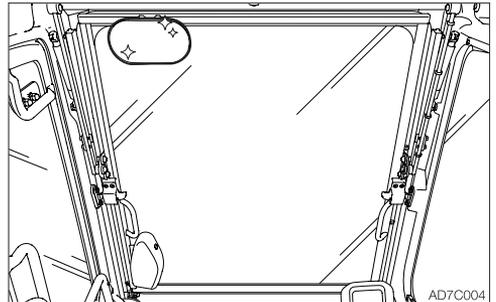
IMPORTANT: The battery capacity decreases if the interior light is left on for a long time when the engine is stopped.



OFFRemains off all the time.

ONLights up all the time.

INSIDE REAR VIEW MIRROR (CAB)



Adjust the rear view mirror to have a better rear view.

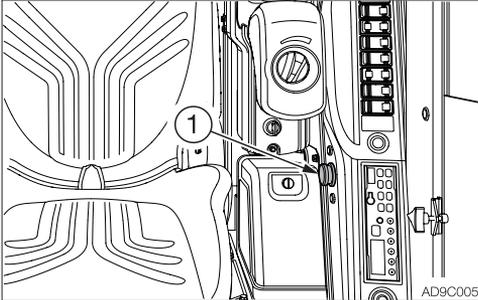


POWER SOCKETS

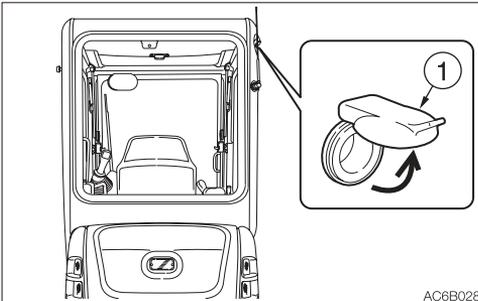


WARNING

Use only those electric products which comply with the specifications of these sockets.



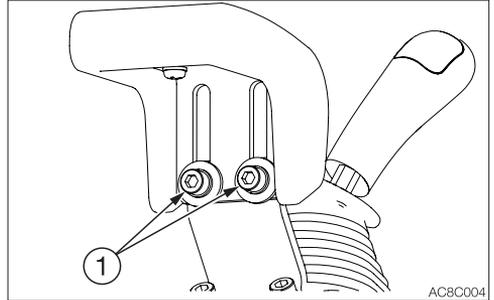
For beacon



Use these sockets to connect the power supply. When using, be careful not to exceed 12V/5A.

To use, open the cap (1).

ARMREST



Adjusting the height

1. Loosen the lock by turning the bolts (1) counterclockwise.
2. Set the armrest to your desired position, and turn the bolts (1) clockwise to lock the armrest.



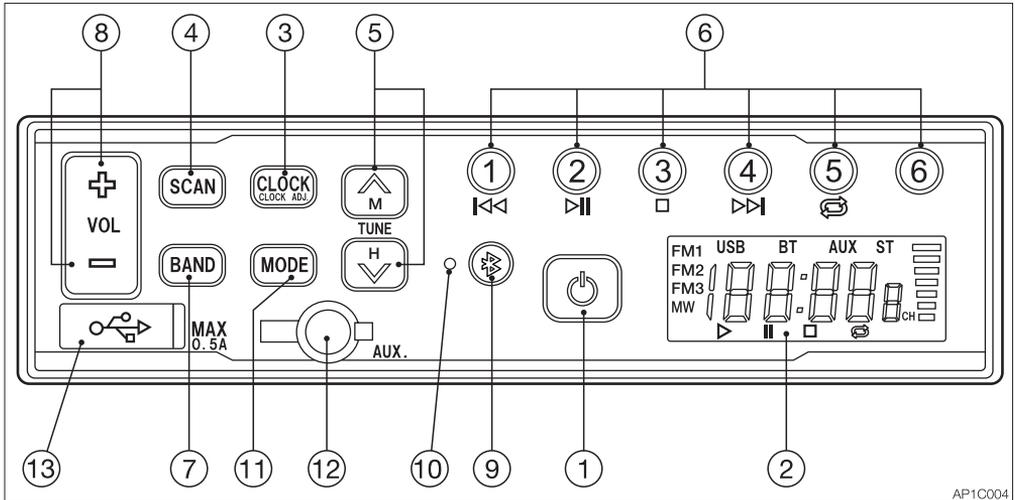
RADIO (DIGITAL AUDIO BROADCASTING NOT SUPPORTED)

The type of radio installed varies depending on the machine.
Check which type of radio is installed and refer to the applicable page.
Refer to “Radio (Digital Audio Broadcasting not supported)” on page 2-54.
Refer to “Radio (Digital Audio Broadcasting supported)” on page 2-66.

CAUTIONS ON USE

- To ensure safe operation of the machine, always be sure to keep the volume of the radio down to a level where you can easily hear sounds from outside the machine.
- Do not use the radio for a long time when the engine is stopped. Doing so will drain the battery and make it difficult or impossible to restart the engine.
- Be careful not to allow water or other liquids to come into contact with the radio. Otherwise, it may result in malfunction.

NAMES OF COMPONENTS



AP1C004

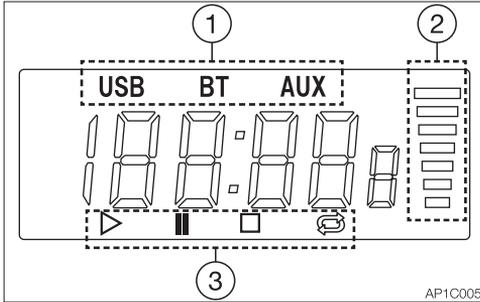


(1) POWER button

Use this button to turn on or off the radio.

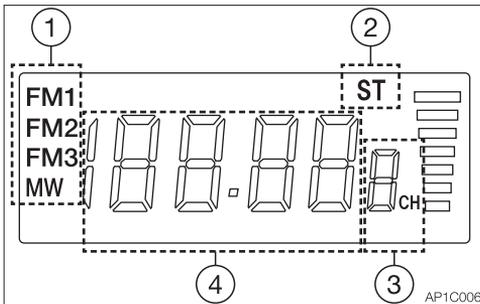
(2) LCD

<Home screen>



- (1) Operation mode
USB: USB audio mode
BT: Bluetooth mode
AUX: Auxiliary in mode
- (2) Volume level
- (3) Audio control (For USB audio or Bluetooth mode only)

<Radio mode screen>



- (1) Radio band display
FM1, FM2 FM3: FM band (Six stations can be preset to each band.)
MW: AM band
- (2) Stereo display
Turns on when receiving stereo.
- (3) Preset station
- (4) Display of frequency/clock

Displays the time/the receiving frequency and the operation mode.

(3) Clock button (CLOCK)

Pressing this button changes the display to the clock. Pressing the button again displays the frequency. If the button is not pressed for three seconds, the display returns to the frequency. Pressing and holding the button enters the clock setting mode.

(4) Auto store/Auto seek station (SCAN)

Press this button to automatically assign receivable radio stations to preset buttons (1 to 6).

(5) Tuning button (TUNE  )

Press and hold this button (TUNE  or TUNE ) for two seconds or more to start seeking the receivable stations. The seeking stops when a station is found. To cancel tuning halfway, press the button again. Pressing the TUNE  button starts seeking stations with higher frequency. Pressing the TUNE  button starts seeking stations with lower frequency.

(6) Preset buttons (1 to 6) (PRESET STATION)

Each button can store three FM stations (FM1, FM2, FM3) and one MW (AM) station.

(7) Band button (BAND)

Pressing this button changes the band from FM1 to FM2, FM3 and MW (AM), in this order.



(8) Volume control button (VOL \oplus \ominus)
Press the VOL \oplus button to increase the volume and the VOL \ominus button to decrease the volume.

(9) Bluetooth button (B)
Press this button to connect to the already paired and most recently connected Bluetooth-enabled device.

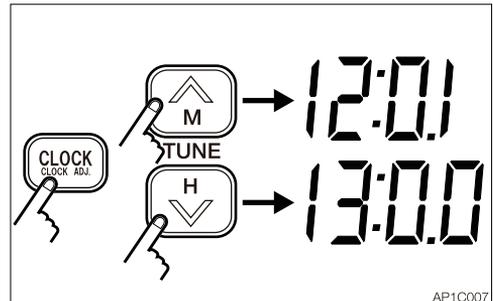
(10) Bluetooth LED
Lights up when a Bluetooth-enabled device is connected. Flashes while in the pairing standby mode.

(11) Operation mode select button (MODE)
Pressing this button changes the operation mode from FM or MW (AM) to Bluetooth, USB and AUX, in this order.

(12) Auxiliary input jack (AUX)
Open the rubber cap and connect to an earphone jack of a smartphone or portable audio player with a commercially available stereo mini-plug (3.5 mm) cable. Be sure that jack is closed with the rubber cap when not in use.

(13) USB jack
Open the rubber cap and connect to a USB flash drive with a commercially available USB extension cable. Be sure that jack is closed with the rubber cap when not in use.

Setting the clock



1. Press and hold the CLOCK button for at least two seconds to enter the clock setting mode. (The time display starts flashing.)
2. Use the tune \uparrow button to set the minute. Use the tune \downarrow button to set the hour.
3. Press the CLOCK button again to return to the clock display.



Playing the radio

1. Select the band, FM or MW (AM) by pressing the BAND button.
2. Select the station with the preset button or the tuning button.
3. Adjust the volume with the VOL (⇐ or ⇒) button.

Seeking stations (auto)

Press and hold the TUNE (↶) button for two seconds or one to start seeking stations in the higher frequencies direction. Press and hold the TUNE (↷) button for two seconds or more to start seeking stations in the lower frequencies direction. The radio will stop seeking when it finds a receivable station and start playing.

Manual tuning

Press the TUNE (↶) button to increase the frequency by one step. Press the TUNE (↷) button to decrease the frequency by one step.

Presetting stations

1. Press the BAND button to select a band (MW (AM) or FM), and then select the desired station.
2. To assign the selected station to a preset button, press and hold the button to be assigned for three seconds or more. The number of the preset button appears on the LCD to indicate that it is stored in the preset memory.
3. For more stations to preset, repeat the steps 1 and 2 above.
 - Each preset button (1 to 6) can store three FM stations (FM1, FM2, FM3) and one MW (AM) station.

Auto storing stations (SCAN)

Press the SCAN button while playing the radio. The radio automatically starts seeking the receivable stations in the band currently selected and assign each preset button (1 to 6) a station.

Note: The previous stations stored will be cleared (cancelled) by the auto storing. If the station stored in the preset button is not desirable, try to preset the station manually.



Playing back audio content stored on a USB flash drive

To enter the USB playback mode, first insert the USB flash drive while playing the radio and then press the MODE button. (The LCD changes to the time display and “USB” appears on the LCD.)

When playing back audio content stored on the USB drive, the following operations are available using the buttons (1) to (5).

(1) Backward (⏮) button

Moves one track backward and starts playing back from the beginning of it.

(2) Playback/Pause (⏸) button

Pauses playback when pressed during playback. When pressed again, starts playback from the point where the playback was paused.

(3) Stop (⏹) button

Stops playback when pressed during playback. When the Play/Pause button is pressed, the unit starts playing back the stopped track from the beginning.

(4) Forward (⏭) button

Moves one track forward and starts playing back from the beginning of it. Pressing and holding the button will fast forward the current track.

(5) Repeat (🔄) button

When pressed during playback, the unit repeats the current track.
To cancel repeating, press the button again.

Notes:

- When in the USB playback mode, do not insert or remove the USB drive.
- ESPERIA makes no warranty that the unit is compatible with every USB storage device.
- To connect the USB flash drive to the unit, use a commercially available USB extension cable.
- Do not connect any device other than a USB flash drive. The USB jack cannot be used to charge a device such as a smartphone.
- Please be advised that ESPERIA bears no responsibility for any damage to or loss of data on the USB drive arising from the use of the unit.

Using the Bluetooth wireless technology

You can use your Bluetooth-enabled mobile phone or audio device by connecting it to the unit.

When a mobile phone is connected, incoming calls will be announced.

Note: Since the unit is not equipped with a microphone, the unit cannot be used for phone calls.

To use the Bluetooth device, certain profiles must be able to interpreted. The unit is compatible with the following profiles:



Incoming mobile phone call

HFP (Hands-Free Profile)

Bluetooth audio

A2DP (Advanced Audio Profile)

AVRCP (Audio Video Remote Control Profile)

Note: The Bluetooth® word mark and logos are owned by the Bluetooth SIG, Inc. and any use of such marks by ESPERIA is under license.

Pairing a Bluetooth-enabled device

When pairing the unit with a Bluetooth device for the first time, you have to pair with each other.

Once pairing is done, the unit and the paired Bluetooth device can recognize each other.

Note: Before pairing with the unit, turn on the Bluetooth feature on the Bluetooth device. Refer to the instruction manual of the Bluetooth device for further instructions.

1. Press the MODE button to switch to the Bluetooth mode.
2. Turn on the Bluetooth feature on the Bluetooth-enabled device.
3. Press and hold the Bluetooth button until two short beeps are heard, indicating the unit has entered the pairing standby mode.
4. Select "CAR RADIO" on the Bluetooth-enabled device.

Note: Only one Bluetooth-enabled device can be paired and used at a time. To use a different device, follow the steps 1 to 4 for pairing again.

Note: At power-up, the unit automatically reconnects to the device most recently connected. When you leave the machine, cancel pairing by pressing and holding the Bluetooth button until two short beeps are heard, to avoid disconnection.

Playing back audio content stored on a Bluetooth-enabled device

When a Bluetooth-enabled device has been paired with the unit, check if the Bluetooth LED is lit, and then press the MODE button to enter the Bluetooth mode.

While the Bluetooth device is connected, the following operations are available using the buttons (1) to (5).

(1) Backward (⏮) button

Starts playing back from the beginning of the track currently playing. Pressing and holding the button will skip backward to the desired track.

(2) Playback/Pause (⏸) button

Pauses playback when pressed during playback. When pressed again, starts playback from the point where the playback was paused.

(3) Stop (⏹) button

Stops the currently playing audio.

(4) Forward (⏭) button

Moves one track forward and starts playing back from the beginning of it.

(5) Repeat (🔄) button

Disabled in the Bluetooth mode.

Note: If no sound is heard from the unit, check to see that the output destination of the music from the Bluetooth device is set to "CAR RADIO".



Receiving an incoming call on the Bluetooth-enabled device

If a Bluetooth-enabled device has been connected, the unit enters the standby mode and waits for a call. When an incoming call arrives, "CALL" appears on the display, the volume of the car stereo is set to mute and the ringtone is heard from the speaker.

Auxiliary input (AUX)

- Connect a portable audio player and listen to your favorite music.
- Plug a stereo mini plug (3.5 mm) into the AUX-IN jack on the radio.
- Press the MODE button and select "AUX" to switch to the AUX mode. (The "AUX" display appears on the LCD and the frequency display is changed to the time display.)
- To return to the radio, press the MODE button again.
- When connecting, adjust the sound volume level of the audio player so that it is same as that of the radio.
- The sound volume can be adjusted with the volume control buttons on the unit.
- Do not connect a device with a larger output compared with a portable audio player.

Resetting the radio

If there is a problem such as display of incorrect frequency or failure in selecting, reset the unit by pressing the POWER button while pressing the Bluetooth button [B]. (In this case, the preset memory stations and clock are cleared.)

If you cannot reset the unit, please contact your sale or service dealer for help.



SPECIFICATIONS

- Power source: 12/24 VDC (negative ground)
- Max. power consumption:
..... 2 A or less (at max. volume, 24 V)
- Max. output power: .. 16 W + 16 W (4Ω)
- Rated output power: 14 W + 14 W (10% distortion, 4Ω)
- Dimensions:..... 178 (W) x 50 (H) x 91 (D) mm (without projections)
- Receiving frequency: MW (AM): 531 to 1602 kHz (EU), 530 to 1710 kHz (USA)
FM: 87.5 to 108 MHz (EU), 87.9 to 108 MHz (USA)
- Practical sensitivity: ..MW (AM) 20 μV (S/N 20 dB)
FM 3 μV (S/N 30 dB)
- S/N ratio:.....FM 50 dB
- AUX IN:Stereo mini jack (3.5 mm); max. input, 1 V; rated input, 90 mV
- Bluetooth standard: ..Ver. 2.1 + EDR
- Output:.....Class 2 (max. communication range 10 m)
- Receiving frequency: 2.4 to 2.48 GHz
- Supported profiles: ...HFP V. 1.5, A2DP V. 1.2, AVRCP V. 1.0
- USB standard:.....USB 2.0/1.0
- Supported audio formats
- MP3:MPEG 1/2/2.5
.....Audio Layer 2/3
 - WMA:Windows Media™
Audio
- Supported format:FAT16/FAT32 file system
- Max. output power: ..0.5 A

Note: The appearance and specifications are subject to change for improvement without prior notice.



TROUBLESHOOTING

For symptoms not included in the table below or if the problem persists after the proper remedies have been taken, consult your sales or service dealer.

General

Symptoms	Major causes	Remedies
Radio does not operate or the display is inaccurate when the button is pressed.	<ul style="list-style-type: none">• CPU malfunction due to noises, etc.	<ul style="list-style-type: none">• Reset the unit by referring to “Resetting the radio”. Note that once reset, all settings are cleared; set the unit again.

Radio

Symptoms	Major causes	Remedies
Sound is noisy.	<ul style="list-style-type: none">• Incorrect frequency for the station• Antenna (pillar antenna) is not extended.• Antenna is not grounded or properly installed.• The antenna is not connected to the power supply	<ul style="list-style-type: none">• Tune to the correct frequency for the station.• Be sure to extend the pillar antenna when using the radio.• Consult your sales or service dealer for help.• The power supply must be connected to the antenna with a built-in booster. For details on the connection, contact your sales or service dealer.
Unrealistic frequency is displayed.	<ul style="list-style-type: none">• CPU malfunction due to noise, etc.	<ul style="list-style-type: none">• Reset the unit by referring to “Resetting the radio”. Note that once reset, all settings are cleared; set the unit again.



USB

Symptoms	Major causes	Remedies
No sound is heard.	<ul style="list-style-type: none">• The USB flash drive has no MP3/WMA files.• The files on the drive are not MP3/WMA.	<ul style="list-style-type: none">• Write the MP3/WMA files correctly on the USB flash drive.• Use the MP3/WMA files properly encoded.
Sound skipping occurs. Noises are heard.	<ul style="list-style-type: none">• The MP3/WMA files are not properly encoded.	<ul style="list-style-type: none">• Use the MP3/WMA files properly encoded.
A USB device is not recognized.	<ul style="list-style-type: none">• The USB flash drive is damaged.• The USB connector is not properly connected.• The USB flash drive is not formatted to FAT32/16.	<ul style="list-style-type: none">• Replace the USB flash drive with a new one.• Disconnect the USB connector from the unit, and then reconnect it.• Format the USB flash drive to FAT32/FAT16, and then rewrite the MP3/WMA file. Be sure to back up the files on the drive before formatting it.



Bluetooth

Symptoms	Major causes	Remedies
A Bluetooth device cannot be connected.	<ul style="list-style-type: none">• The Bluetooth device is not connected.• Another Bluetooth device is connected.	<ul style="list-style-type: none">• Some Bluetooth devices require longer time for connection and cannot be reconnected automatically. Check if the Bluetooth button is lit. If it does not turn on after a while, re-pair the device by referring to “Pairing a Bluetooth-enabled device”.• If another Bluetooth device is connected, re-pair the device by referring to “Pairing a Bluetooth-enabled device”.
A Bluetooth device cannot be remote controlled.	<ul style="list-style-type: none">• The AVRCP profile is not connected.• The connection link between the unit and the device may be corrupted.• AVRCP is not supported	<ul style="list-style-type: none">• Remove all Bluetooth devices connected to the Bluetooth-enabled device, and then re-pair the device by referring to “Pairing a Bluetooth-enabled device”.• Pair the Bluetooth device again with the unit by referring to “Pairing a Bluetooth-enabled device”.• Check the profiles supported by the Bluetooth-enabled device.



Bluetooth

Symptoms	Major causes	Remedies
No sound is heard from the Bluetooth audio.	<ul style="list-style-type: none"> • The volume on the Bluetooth-enabled device is too low. • Output destination of the Bluetooth device is not set to "CAR RADIO". 	<ul style="list-style-type: none"> • The volume of the Bluetooth audio playback is dependent on the volume level set on the Bluetooth device Set the volume on the Bluetooth device to a proper level. • Make sure that the Bluetooth device's output destination for music, etc. is set to "CAR RADIO".
Phone function is not available.	<ul style="list-style-type: none"> • The radio (Digital Audio Broadcasting not supported) does not support phone calls using Bluetooth. Some types of mobile phone may connect to the unit using the call profile. 	<ul style="list-style-type: none"> • Change the microphone setting from the unit to the mobile phone microphone by referring to the instruction manual of the mobile phone being used.
The Bluetooth audio is interrupted after receiving an incoming call.	<ul style="list-style-type: none"> • Some mobile phones cannot resume the Bluetooth audio after a phone call interruption. 	<ul style="list-style-type: none"> • After the phone call, re-pair the mobile phone with the unit by referring to "Pairing a Bluetooth-enabled device".

Regional limitation

To use a Bluetooth-equipped radio, "radio wave authentication" must be obtained in the country where the radio is to be used.

It can be used in the countries listed below, as of August 2017. To use it in other countries, please contact your service or sales dealer for assistance.

Countries where a Bluetooth-equipped radio can be used

Ireland, Italy, UK, Estonia, Austria, Holland, Cyprus, Greece, Croatia, Sweden, Spain, Slovakia, Slovenia, Czech, Denmark, Germany, Hungary, Finland, France, Bulgaria, Belgium, Poland, Portugal, Malta, Latvia, Lithuania, Rumania, Luxemburg, Iceland, Norway, Liechtenstein, Switzerland, Turkey, USA, Canada, Japan



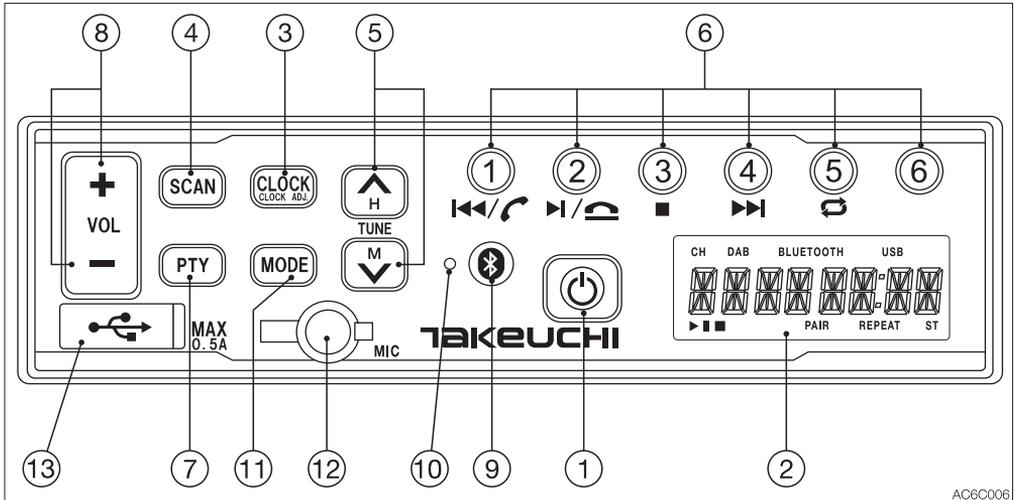
RADIO (DIGITAL AUDIO BROADCASTING SUPPORTED)

The type of radio installed varies depending on the machine.
Check which type of radio is installed and refer to the applicable page.
Refer to “Radio (Digital Audio Broadcasting not supported)” on page 2-54.
Refer to “Radio (Digital Audio Broadcasting supported)” on page 2-66.

CAUTIONS ON USE

- To ensure safe operation of the machine, always be sure to keep the volume of the radio down to a level where you can easily hear sounds from outside the machine.
- Do not use the radio for a long time when the engine is stopped. Doing so will drain the battery and make it difficult or impossible to restart the engine.
- Be careful not to allow water or other liquids to come into contact with the radio. Otherwise, it may result in malfunction.

NAMES OF COMPONENTS



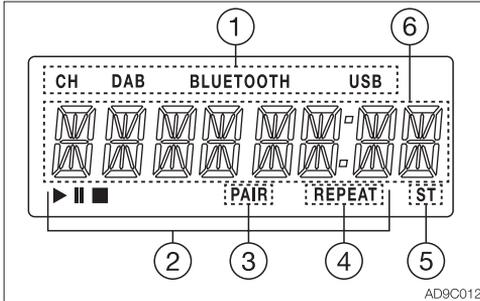


(1) POWER button

Use this button to turn on or off the radio.

(2) LCD

Home screen



- (1) Operation mode
CH: Radio mode
DAB: DAB mode
BLUETOOTH: Bluetooth mode
USB: USB mode
- (2) Audio control (for USB or Bluetooth mode only)
- (3) Bluetooth paired
- (4) Only when the USB mode is set
- (5) FM stereo reception
- (6) Radio mode, Frequency, Preset Station/Volume/Clock/Text

(3) Clock button (CLOCK/CLOCK ADJ.)

Press this button while playing the radio to display the clock. Press the button again to display the frequency. Pressing and holding this button for at least two seconds displays ADJ and makes the time flash on the LCD, indicating that the unit is in the clock adjustment mode. Press this button in the DAB mode to change the LCD display as follows:
Clock → CH frequency → CH list

(4) Auto store/Auto seek station (SCAN)

Press this button to automatically assign receivable radio stations to preset buttons (1 to 6).

(5) Tuning button (TUNE)

Press and hold this button (TUNE or TUNE) for two seconds or more to start seeking the receivable stations. The seeking stops when a station is found. To cancel tuning halfway, press the button again. Pressing the TUNE button starts seeking stations with higher frequency. Pressing the TUNE button starts seeking stations with lower frequency.

(6) Preset buttons (1 to 6) (PRESET STATION)

One FM and one MW (AM) station can be stored in each button.

(7) Program type button (PTY)

Press the PTY button in the DAB mode to display the currently received service component label, service label and PTY information. Service component label → Service label → PTY



(8) Volume control button (VOL + ⇐)

Press the VOL + button to increase the volume and the VOL ⇐ button to decrease the volume.

(9) Bluetooth button (ⓑ)

Press this button to connect to the already paired and most recently connected Bluetooth-enabled device.

(10) Bluetooth LED

Lights up when a Bluetooth device is connected and turns off when disconnected. Flashes while searching for a Bluetooth device.

(11) Operation mode select button (MODE)

Pressing this button changes the operation mode in order: FM → MW (AM) → DAB → Bluetooth → USB.

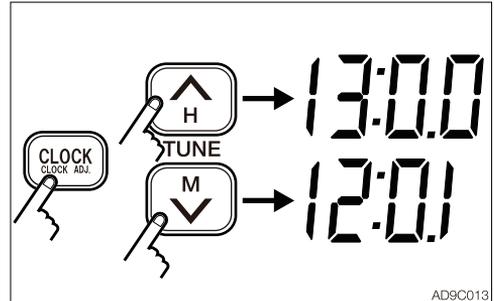
(12) Microphone input jack (MIC)

Open the rubber cap and connect a commercial microphone (3.5 mm dia.). Be sure to close the jack with the rubber cap when not in use.

(13) USB jack

Open the rubber cap and connect to a USB flash drive with a commercially available USB extension cable. Be sure to close the jack with the rubber cap when not in use.

Setting the clock



1. Press and hold the clock (CLOCK/CLOCK ADJ.) button for at least two seconds. ADJ appears on the LCD and the time starts flashing to indicate that the unit has entered the clock adjustment mode.
2. Use the [H] button to set the hours and the [M] button to set the minutes.
3. Press the clock (CLOCK/CLOCK ADJ.) button again to return to the clock display (frequency in the radio mode).



Playing DAB/DAB+

Digital audio broadcasting (DAB) is one of the digital radio broadcasting systems available today.

It delivers digital quality sound without annoying interference and signal distortion. It can also transmit text and data.

1. Select DAB by using the MODE button.
2. Press the SCAN button to automatically start seeking receivable stations and assign a station to each preset button (1 to 6).
3. Select the desired station by using any of the buttons: 1 to 6, [] and [].

Clock Display, DAB/DAB+ PTY

Press the PTY button to display the currently received service component label, service label and PTY information. Press the [CLOCK] button to display the clock, CH frequency and CH list.

Playing the radio

1. Select the band, FM or MW (AM) by pressing the MODE button.
2. Select the station with the preset button or the tuning button.
3. Adjust the volume with the VOL ( or ) button.

Seeking stations (auto)

Press and hold the TUNE () button for two seconds or more to start seeking stations in the higher frequency direction. Press and hold the TUNE () button for two seconds or more to start seeking stations in the lower frequency direction. The radio will stop seeking when it finds a receivable station and start playing.

Manual tuning

Press the TUNE () button to increase the frequency by one step. Press the TUNE () button to decrease the frequency by one step.

Presetting stations

1. Press the MODE button to select a band (MW (AM) or FM), and then select the desired station.
2. To assign the selected station to a preset button, press and hold the button to be assigned for three seconds or more. The number of the preset button appears on the LCD to indicate that it is stored in the preset memory.
3. To preset more stations, repeat steps 1 and 2 above.
 - One FM and one MW (AM) station can be stored in each button.

Auto storing stations (SCAN)

Press the SCAN button while playing the radio. The radio automatically starts seeking the receivable stations in the band currently selected and assigns a station to each preset button (1 to 6).

Note: The previous stations stored will be cleared (cancelled) by the auto storing. If the station stored in a preset button is not wanted, try to preset the station manually.



Playing back audio content stored on a USB flash drive

To enter the USB playback mode, first insert a USB flash drive while playing the radio and then press the MODE button. (The LCD changes to the time display and “USB” appears on the LCD.)

When playing back audio content stored on the USB drive, the following operations are available using buttons (1) to (5).

(1) Backward (⏮) button

Moves one track backward and starts playing it back from the beginning.

(2) Playback/Pause (⏸) button

Pauses playback when pressed during playback. When pressed again, starts playback from the point where the playback was paused.

(3) Stop (⏹) button

Stops playback when pressed during playback. When the Play/Pause button is pressed, the unit starts playing back the stopped track from the beginning.

(4) Forward (⏭) button

Moves one track forward and starts playing it back from the beginning. Pressing and holding the button will fast forward the current track.

(5) Repeat (🔁) button

When pressed during playback, the unit repeats the current track. To cancel repeating, press the button again.

Notes:

- Do not insert or remove the USB flash drive while in the USB playback mode.
- ESPERIA makes no warranty that the unit is compatible with every USB storage device.
- Use a commercial USB extension cable to connect a USB flash drive to the unit. If you have no extension cable, use a short-type USB flash drive.
- Do not connect any device other than a USB flash drive. The USB jack cannot be used to charge a device such as a smartphone.
- Please note that ESPERIA bears no responsibility for any damage to or loss of data on the USB drive arising from the use of the unit.
- A USB flash drive supports compressed audio formats such as MPEG-1 audio layer 3 (MP3, up to 192 kbps) and Windows Media Audio (WMA).

Using Bluetooth wireless technology

You can use your Bluetooth-enabled mobile phone or audio device by connecting it by Bluetooth to the unit.

When a mobile phone is connected, incoming calls will be announced.

To use a Bluetooth device, certain profiles must be able to be interpreted. The unit is compatible with the following profiles:



Incoming mobile phone call

HFP (Hands-Free Profile)

Bluetooth audio

A2DP (Advanced Audio Profile)

AVRCP (Audio Video Remote Control Profile)

Note: The Bluetooth® word mark and logos are owned by the Bluetooth SIG, Inc. and any use of such marks by ESPERIA is under license.

Pairing a Bluetooth-enabled device

The unit must be paired with a Bluetooth-enabled device for the first time.

Once pairing is done, the unit and the paired Bluetooth device can recognize each other.

Note: Before pairing with the unit, turn on the Bluetooth feature on the Bluetooth device. Refer to the instruction manual of the Bluetooth device for further instructions.

1. Press the MODE button to switch to the Bluetooth mode.
2. Turn on the Bluetooth feature on the Bluetooth-enabled device.
3. Press and hold the Bluetooth button until two short beeps are heard, indicating the unit has entered the pairing standby mode.
4. Select "CAR RADIO 2" on the Bluetooth-enabled-device.
5. The Bluetooth LED lights up or PAIR appears on the LCD to indicate that the pairing is complete.
6. If the pairing fails, cancel it by pressing and holding the [⊗] button until a beep sound is heard, and then pair the device again.

Note: Only one Bluetooth-enabled device can be paired and used at a time. To use a different device, follow steps 1 to 6 for pairing again.

Note: At power-up, the unit automatically reconnects to the device most recently connected. When you leave the machine, cancel pairing by pressing and holding the Bluetooth button until two short beeps are heard, to avoid misconnection.

Playing back audio content stored on a Bluetooth-enabled device

When a Bluetooth-enabled device has been paired with the unit (the Bluetooth LED is lit or PAIR is displayed on the LCD), press the MODE button to enter the Bluetooth mode. When the Bluetooth device is connected, use buttons (1), (2) and (4) to control the playback.

(1) Backward (⏮) button

Starts playing back from the beginning of the track currently playing. Pressing and holding the button will skip backward to the desired track.

(2) Playback/Pause (⏸) button

Pauses playback when pressed during playback. When pressed again, starts playback from the point where the playback was paused.

(4) Forward (⏭) button

Moves one track forward and starts playing it back from the beginning.

Note: The backward, playback and forward operations may not be available depending on the type of your mobile phone.

Note: If no sound is heard from the unit, check that the output destination of the music from the Bluetooth device is set to "CAR RADIO 2".



Hands-free calling with a Bluetooth-enabled device

If a Bluetooth-enabled device has been connected, the unit enters the standby mode and waits for a call. When an incoming call arrives, "CALL IN" appears on the display, the volume of the car stereo is set to mute and the ringtone is heard from the speaker.

1. Press the start call [] button to answer the call.
2. Press the end call [] button to end the call.

Note: This unit does not guarantee connectivity between all types of mobile phones.

Note: This unit has no internal microphone for calling; please have your microphone ready.

Note: Depending on the type of mobile phone, it may not be possible to operate the unit when a call arrives, sound may not be heard, or calls may not be available.

Note: After connecting to a mobile phone, calls may not be possible if the phone is set to "Prioritize Bluetooth-enabled device".

Note: We recommend that you perform a test call before use.

Selecting the reception area

1. Press and hold both the SCAN and the CLOCK/CLOCK ADJ. buttons for at least two seconds.
2. AREA SEL appears on the LCD.
3. Press the preset buttons (1 to 5) to display a different area on the LCD.
4. When the desired area appears, press the preset button 6 to confirm the reception area.

Area	DAB	Preset button
Japan	No	1
USA	No	2
Europe	Yes	3
Asia, Oceania	No	4
Asia, Oceania	Yes	5

Resetting the radio

If you experience problems such as buttons not working or the frequency display being incorrect, reset the unit.

Hold down Bluetooth button [] and press POWER button.

Note: In this case the preset memory station, the clock will be cleared.

If the device cannot be reset by the procedure above, reset it forcibly as follows.

1. Turn the starter switch to OFF.
2. Remove the fuse (Fuse No. F13).
Refer to "Fuse layout and circuits protected" on page 6-8.
3. Wait for 10 seconds, and install the fuse to its initial position.



SPECIFICATIONS

Power source: 12/24 VDC (negative ground)
Max. power consumption: 2.0 A (at max. volume, 28.8 VDC)
Max. output power: .. 16 W + 16 W (4Ω, 28.8 VDC)
Rated output power: 14 W + 14 W (1 kHz, 10%, 4Ω, 28.8 VDC)
Dimensions:..... 178 (W) x 48 (H) x 100 (D) mm

DAB section
Receiving frequency range: 174.928 to 239.200 MHz

FM section
Receiving frequency range: 87.5 to 108.0 MHz (EU), 87.9 to 108 MHz (USA)
Usable sensitivity: 12 dBμV
S/N Ratio:..... 60 dB

MW section
Receiving frequency range: 531 to 1602 kHz (EU), 530 to 1710 kHz (USA)
Usable sensitivity: 32 dBμV
S/N Ratio:..... 40 dB
Bluetooth standard: ..Ver. 5.0
Output:..... Class 2 (max. communication range 10 m)

Supported profiles: ...HFP V. 1.7, A2DP V. 1.3, AVRCP V. 1.6

USB standard:..... USB 2.0/1.0
Folder structure: 8 levels
Supported files: 65,545 files

Supported audio formats

- MP3: MPEG 1 Audio Layer 3
- WMA: Windows Media™ Audio

Supported format: FAT16/FAT32 file system

Max. output power: ..DC5V, 0.5 A

Mic-in jack

Size: 3.5 mm dia.

Output voltage:..... 5 VDC

Note: The appearance and specifications are subject to change for improvement without prior notice.



TROUBLESHOOTING

For symptoms not included in the table below or if the problem persists after the proper remedies have been taken, consult your sales or service dealer.

General

Symptoms	Major causes	Remedies
Radio does not operate or the display is inaccurate when the button is pressed.	<ul style="list-style-type: none">• CPU malfunction due to noises, etc.	<ul style="list-style-type: none">• Reset the unit by referring to “Resetting the radio”. Note that once reset, all settings are cleared; set the unit again.

DAB/DAB+

Symptoms	Major causes	Remedies
DAB/DAB+ is not received.	<ul style="list-style-type: none">• The selected service may not be broadcasting.	<ul style="list-style-type: none">• Select a service currently broadcasting.

Radio

Symptoms	Major causes	Remedies
Sound is noisy.	<ul style="list-style-type: none">• Incorrect frequency for the station• Antenna (pillar antenna) is not extended.• Antenna is not grounded or properly installed.• The antenna is not connected to the power supply	<ul style="list-style-type: none">• Tune to the correct frequency for the station.• Be sure to extend the pillar antenna when using the radio.• Consult your sales or service dealer for help.• The power supply must be connected to the antenna with a built-in booster. For details on the connection, contact your sales or service dealer.



Radio

Symptoms	Major causes	Remedies
Unrealistic frequency is displayed.	<ul style="list-style-type: none">• CPU malfunction due to noise, etc.	<ul style="list-style-type: none">• Reset the unit by referring to “Resetting the radio”. Note that once reset, all settings are cleared; set the unit again.

USB

Symptoms	Major causes	Remedies
No sound is heard.	<ul style="list-style-type: none">• The USB flash drive has no MP3/WMA files.• The files on the drive are not MP3/WMA.	<ul style="list-style-type: none">• Write the MP3/WMA files correctly on the USB flash drive.• Use the MP3/WMA files properly encoded.
Sound skipping occurs. Noises are heard.	<ul style="list-style-type: none">• The MP3/WMA files are not properly encoded.	<ul style="list-style-type: none">• Use the MP3/WMA files properly encoded.
A USB device is not recognized.	<ul style="list-style-type: none">• The USB flash drive is damaged.• The USB connector is not properly connected.• The USB flash drive is not formatted to FAT32/16.	<ul style="list-style-type: none">• Replace the USB flash drive with a new one.• Disconnect the USB connector from the unit, and then reconnect it.• Format the USB flash drive to FAT32/FAT16, and then rewrite the MP3/WMA file. Be sure to back up the files on the drive before formatting it.



Bluetooth

Symptoms	Major causes	Remedies
A Bluetooth device cannot be connected.	<ul style="list-style-type: none">• The Bluetooth device is not connected.• Another Bluetooth device is connected.	<ul style="list-style-type: none">• Some Bluetooth devices require longer time for connection and cannot be reconnected automatically. Check if the Bluetooth button is lit. If it does not turn on after a while, re-pair the device by referring to “Pairing a Bluetooth-enabled device”.• If another Bluetooth device is connected, re-pair the device by referring to “Pairing a Bluetooth-enabled device”.
A Bluetooth device cannot be remote controlled.	<ul style="list-style-type: none">• The AVRCP profile is not connected.• The connection link between the unit and the device may be corrupted.• AVRCP is not supported	<ul style="list-style-type: none">• Remove all Bluetooth devices connected to the Bluetooth-enabled device, and then re-pair the device by referring to “Pairing a Bluetooth-enabled device”.• Pair the Bluetooth device again with the unit by referring to “Pairing a Bluetooth-enabled device”.• Check the profiles supported by the Bluetooth-enabled device.



Bluetooth

Symptoms	Major causes	Remedies
No sound is heard from the Bluetooth audio.	<ul style="list-style-type: none">• The volume on the Bluetooth-enabled device is too low.• Output destination of the Bluetooth device is not set to "CAR RADIO 2".	<ul style="list-style-type: none">• The volume of the Bluetooth audio playback is dependent on the volume level set on the Bluetooth device Set the volume on the Bluetooth device to a proper level.• Make sure that the Bluetooth device's output destination for music, etc. is set to "CAR RADIO 2".
The Bluetooth audio is interrupted after receiving an incoming call.	<ul style="list-style-type: none">• Some mobile phones cannot resume the Bluetooth audio after a phone call interruption.	<ul style="list-style-type: none">• After the phone call, re-pair the mobile phone with the unit by referring to "Pairing a Bluetooth-enabled device".

Regional limitation

To use a Bluetooth-equipped radio, "radio wave authentication" must be obtained in the country where the radio is to be used.

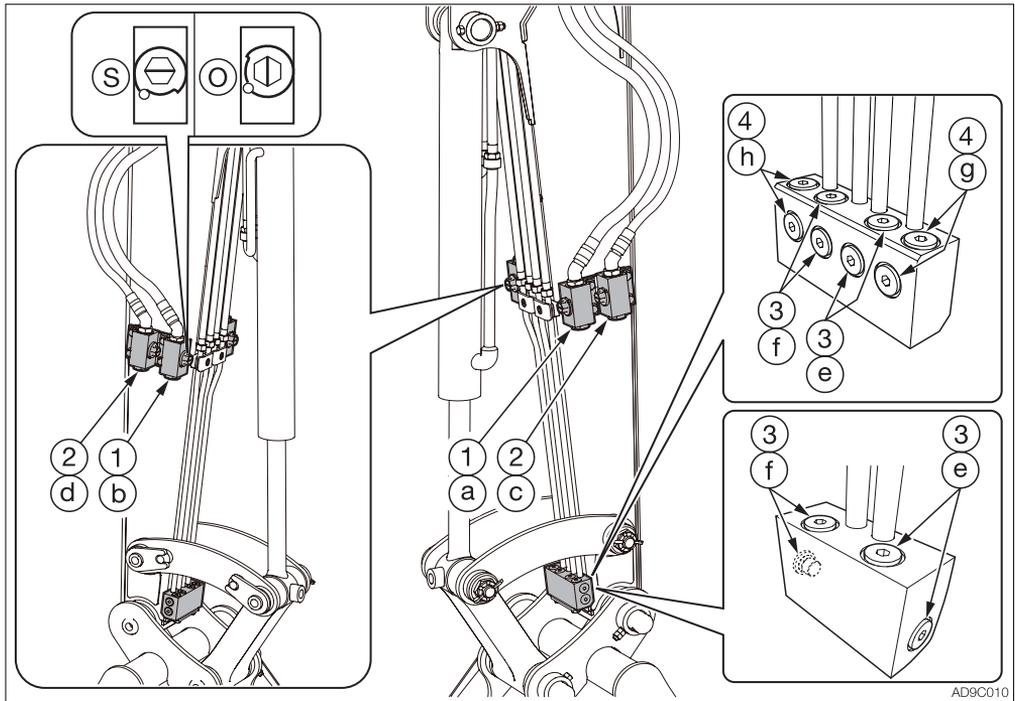
It can be used in the countries listed below, as of August 2017. To use it in other countries, please contact your service or sales dealer for assistance.

Countries where a Bluetooth-equipped radio can be used

Ireland, Italy, UK, Estonia, Austria, Holland, Cyprus, Greece, Croatia, Sweden, Spain, Slovakia, Slovenia, Czech, Denmark, Germany, Hungary, Finland, France, Bulgaria, Belgium, Poland, Portugal, Malta, Latvia, Lithuania, Rumania, Luxemburg, Iceland, Norway, Liechtenstein, Switzerland, Turkey, USA, Canada, Japan



AUXILIARY HYDRAULIC LINES (IF EQUIPPED)



AD9C010

WARNING

Oil may spurt out if pipes disconnected before releasing the pressure in the hydraulic system.

- Immediately after the engine is stopped and while the safety lock lever is still in the unlock position, turn the starter switch to ON and press each auxiliary hydraulic switch several times to release the pressure from the auxiliary hydraulic circuit.
- Press the air breather button to relieve the tank pressure.
- When disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.

These lines deliver the hydraulic oil necessary for operating a hydraulic breaker, crusher or other attachments.

- (1).....First auxiliary hydraulic lines
- (2).....Second auxiliary hydraulic lines
- (3).....Third auxiliary hydraulic lines
- (4).....Fourth auxiliary hydraulic lines

Stop valve

(S) : Close

(O) : Open



Connecting the hydraulic circuits

To connect the attachment hydraulic lines, observe the following procedures:

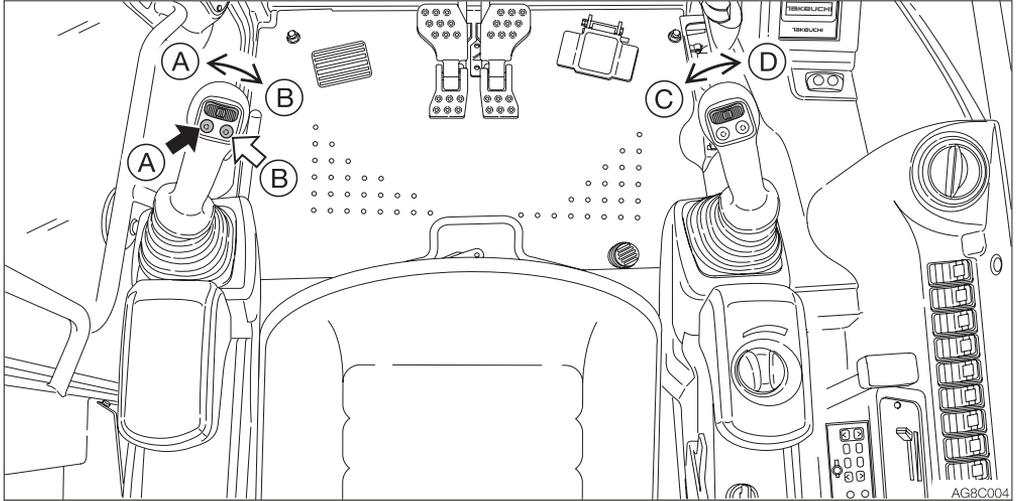
1. Release the pressure remaining in the lines, and then close the stop valve.
Refer to “Releasing the residual pressure” on page 2-80.
2. Remove the plugs.
3. Connect the attachment hydraulic lines to ports (a/c) and (b/d). When installing a hydraulic breaker, connect the supply circuit to the port (a) and the return circuit to port (b).
4. Open the stop valves. When installing a hydraulic breaker, open the selector valve (1).
Refer to “Selector valve” on page 2-81.
5. When connecting is complete, purge air from the hydraulic lines.
 - a. Start the engine and run it at a low idle speed with no load for 10 minutes.
 - b. With the engine running in low idle, operate the auxiliary hydraulic switches repeatedly (approx. 10 times) to purge air from the hydraulic lines.
 - c. Stop the engine and wait for at least 5 minutes until bubbles escape from the hydraulic oil in the tank.

IMPORTANT: Follow the procedures for purging air as instructed by the attachment manufacturer, if applicable.

6. Check for oil leaks.

Disconnecting the hydraulic circuits

1. Release the pressure remaining in the lines, and then close the stop valve.
Refer to “Releasing the residual pressure” on page 2-80.
2. Disconnect the lines from the ports (a/c) and (b/d).
3. Install the plugs.



Operating

Press those buttons to control the flow of the oil in the first/second auxiliary hydraulic lines.

- (A).....Hydraulic oil flows to left auxiliary line (a).
- (B)Hydraulic oil flows to right auxiliary line (b).
- (C)Hydraulic oil flows to left auxiliary line (c).
- (D)Hydraulic oil flows to right auxiliary line (d).

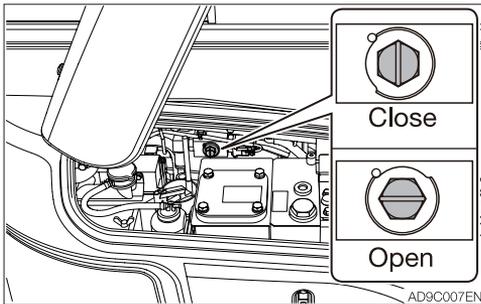
Releasing the residual pressure

After the auxiliary hydraulic circuits have been used, pressure remains in the circuits. This is called the residual pressure. Release this residual pressure before disconnecting the lines.

- If the machine has a bleeder unit, refer to “Bleeder unit for simultaneous use with the auxiliary 1st and 2nd (If equipped)” on page 2-81.
- If the machine has an accumulator, refer to “Operating the machine with an accumulator (If equipped)” on page 2-84.
- If the machine has neither of them, stand to the side and loosen the hose slowly to gradually release the internal pressure, and then disconnect the hose.



Selector valve



Open..... When using a hydraulic breaker (1-way flow)

Close..... When using a reversible attachment (2-way flow)

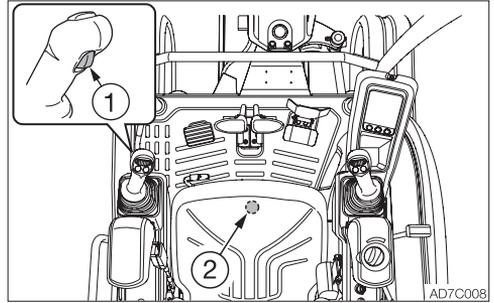
Change the direction of the hydraulic oil flow by opening or closing the selector valve (1) inside the right side cover.

For the machine with the auxiliary 1st auto tank switch, use the switch to select the flow.

Refer to “Auxiliary 1st auto tank switch (If equipped)” on page 2-45.

Third auxiliary hydraulic switch and button (If equipped)

IMPORTANT: The specifications of the third auxiliary service differ depending on the machine used (the pipe (e) is high- or low-pressure type). Install the attachment that meets the specifications. For details on the specifications of the third auxiliary service, contact your sales or service dealer.



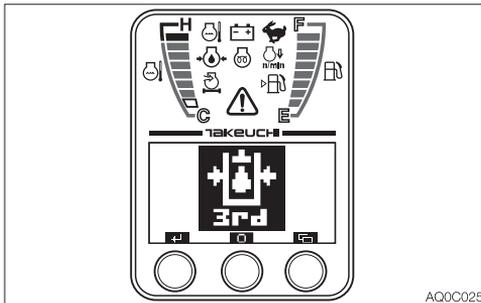
The auxiliary 3rd is mainly used for the attachment that can quickly connect/disconnect the bucket. After the engine is started, hydraulic oil constantly flows into the pipe (e). This allows the pressure in the (e) side to increase, preventing the pin inserted on the bucket from coming out. If the pressure in the (e) side drops, the warning lamp starts flashing to warn that the bucket may come out. For a safety reason, the bucket can be disconnected only when the button (1) and the switch (2) are pressed at the same time. When they are pressed, the hydraulic oil flows into the line (f) to increase the pressure there. As the result, the pin on the bucket comes out and the bucket is removed from the machine.

- **Bleeder unit for simultaneous use with the auxiliary 1st and 2nd (If equipped)**

Pressing both the auxiliary 3rd button (1) and the switch (2) makes it possible to release internal pressure from the auxiliary 3rd (e side), auxiliary 1st and auxiliary 2nd at the same time. (The pressure is kept drawn for six seconds after the button and the switch are released.) This enables faster attachment change.

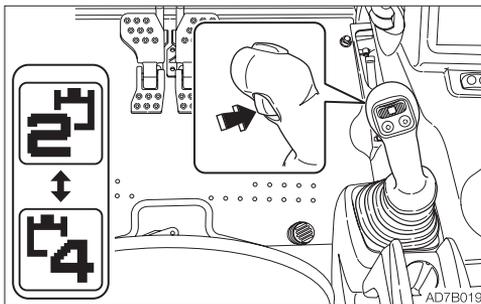


Third auxiliary hydraulic warning lamp



This lamp illuminates and an alarm sounds if the auxiliary 3rd hydraulic pressure drops abnormally while the engine is running. For the machine with the hard lock feature, the lamp lights up and an alarm is sounded only when the third auxiliary hard-lock switch is turned on.

Auxiliary 2/4 select button (If equipped)



This button is used to change from the second auxiliary operation to the fourth auxiliary operation. Pressing this button displays the second auxiliary on the LCD to indicate that the second auxiliary operation is enabled. Pressing this button again displays the auxiliary 4th on the LCD to indicate that the auxiliary 4th operation is enabled. The actual operation is performed with the auxiliary 2nd/4th switch (slider switch). Refer to “Auxiliary 2nd/4th switch (If equipped)” on page 2-41.

Setting the flow rate

The flow rate in the auxiliary 1st, 2nd and 4th can be set to the desired values. For details, refer to “Auxiliary 1st flow rate setting (1st AUX SET)” on page 2-29, “Auxiliary 2nd flow rate setting (2nd AUX SET)” on page 2-30 and “Auxiliary 4th flow rate setting (4th AUX SET)” on page 2-30.

IMPORTANT: The set values are not the guaranteed values. They should be used as rough guides.

MEMO



OPERATING THE MACHINE WITH AN ACCUMULATOR (IF EQUIPPED)

WARNING

Be sure to handle the high-pressure nitrogen gas enclosed in the accumulator with care. If handled incorrectly, it could explode and cause serious injury. Strictly observe the following precautions:

- Do not disassemble.
- Do not allow flame near or throw it into a fire.
- Do not drill, weld or fuse.
- Do not subject it to physical shock such as hitting, rolling or dropping.
- Before disposing of the unit, the sealed gas must be drained. Contact a Takeuchi service agent for help.

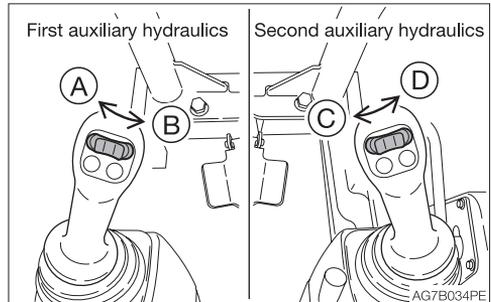
For a machine with an accumulator, the residual pressure in the auxiliary hydraulic circuit or the working equipment circuit can be released even after the engine is stopped.

Releasing the residual pressure

Residual pressure refers to the pressure that remains in the hydraulic circuit after the operation. Release the residual pressure as necessary by using the following steps.

Perform the residual pressure releasing within 10 minutes after the engine stopping.

1. Return the throttle controller to idle the engine at low speed.
2. Lower the bucket and dozer blade to the ground.
3. Check that the safety lock lever is in the released position.
4. Stop the engine.
5. Turn the starter switch to the ON position.



6. Move or press the auxiliary hydraulic switches several times to release the residual pressure in the circuitry.
7. Move all the control levers and pedals several times in all directions to release the pressure from the working equipment circuitry.
8. Raise the safety lock lever to engage the lock.

Lowering the boom when the engine has stopped

Perform this operation within 10 minutes after the engine stopping.

1. Sit at the operator's seat.
2. Turn the starter switch to the ON position.
3. Lower the safety lock lever to the unlock position
4. Slowly push the operating lever forward to lower the boom.



LIFTING SAFETY DEVICE (IF EQUIPPED)

The Lifting safety devices include an emergency shut-off valve and an overload warning device.

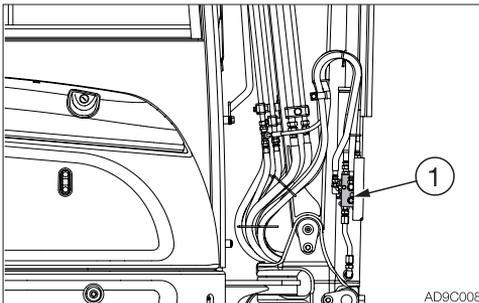
Emergency shut-off valve

 **WARNING**

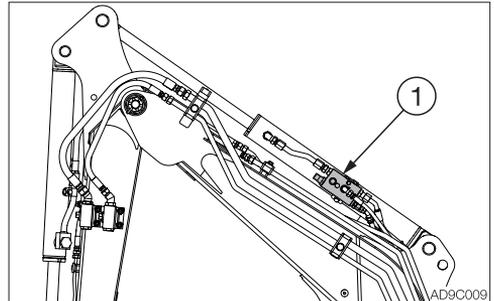
- If the boom or arm stops due to the breakage of hose, immediately move away from the load being lifted and go to a safe location.
- If the emergency shut-off valve hose breaks, immediately stop operation.
- Since the emergency shut-off valve (1) is a safety device, you must not disassemble it and/or replace or adjust its internal part. Takeuchi shall not be held responsible for any injuries, accidents or product malfunction caused by disassembly.

The emergency shut-off valve (1) prevents the boom or arm from falling rapidly in case the hydraulic hose is broken.

Boom



Arm (option)



If the hose breaks and the emergency shut-off valve (1) is activated to stop the operation of boom or arm, lower the boom or arm by slowly operating the lever while ensuring safety. Ask your sales or service dealer for repair.

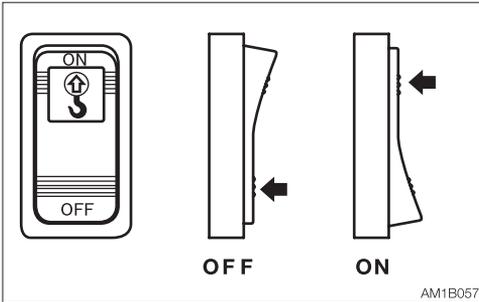


Overload warning device

WARNING

If the overload is not removed after the overload warning horn is sounded, the machine may tip over. If the horn starts sounding, stop operating the machine and lighten the load.

If a weight greater than the lifting capacity is applied or lifted, the overload warning device is activated and the horn sounds. (When the lift overload warning switch is turned on.)



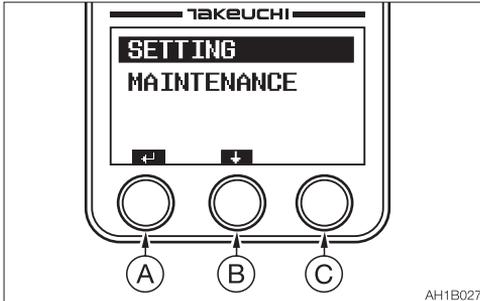
Lift overload warning switch

OFFOff

ONOn



LANGUAGE SETTING

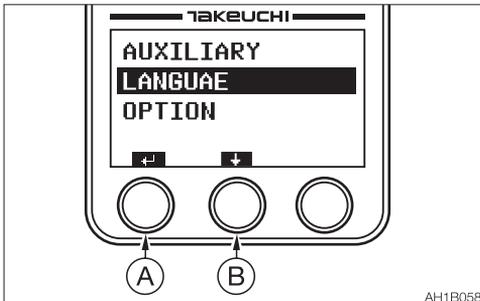


To display the side menu, turn the starter switch from the OFF to the ON position while pressing the key (C).

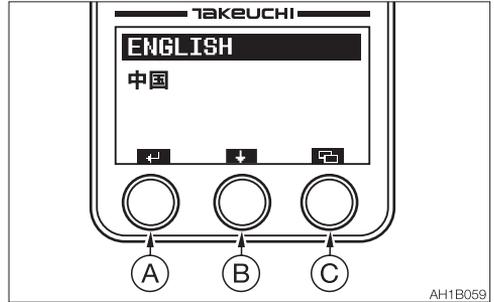
Press the key (A) to proceed to the screen selected by the bar.

Press the key (B) to move the selection bar.

Move to the setting selection screen (SETTING).



Press the key (B) to move the selection bar. Select "LANGUAGE" and then press the key (A) to go to the language selection screen.



Press the key (A) to set to the language being selected

Press the key (B) to move the selection bar.

Press the key (C) to return to the language setting screen.

OPERATION



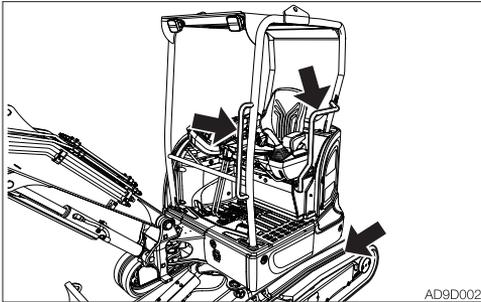
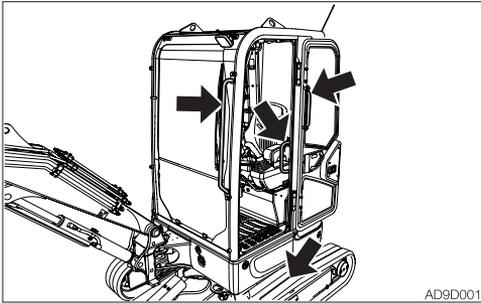


BEFORE STARTING OPERATION

GETTING ON OR OFF THE MACHINE

WARNING

- Do not jump on or down from the machine. Never attempt to get on or off the moving machine.
- When getting on or off the cab, first fully open the door to the locked position and check that it does not move.



- Climb up/down the steps holding the handrail to support your weight in a three point secure stance (hand and feet).
- Never use the safety lock lever or control levers as hand holds.

WALK-AROUND INSPECTION

Perform the walk-around inspections once a day before starting the engine for the first time that day.

Refer to "MAINTENANCE, Walk-around inspection", on pages 5-16 and 5-17.

DAILY INSPECTION

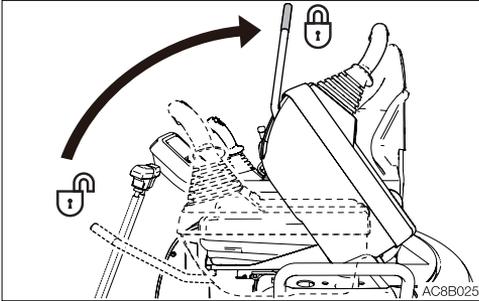
Perform the daily inspections once a day before starting the engine for the first time. Refer to "MAINTENANCE, Daily inspection", on pages 5-18 to 5-22.



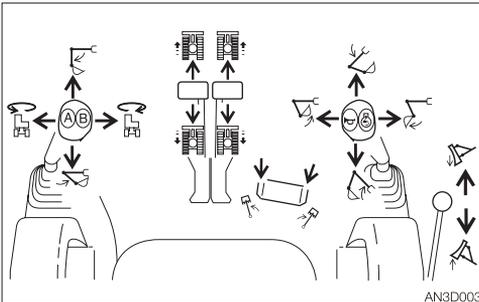
STARTING AND STOPPING THE ENGINE

BEFORE STARTING THE ENGINE

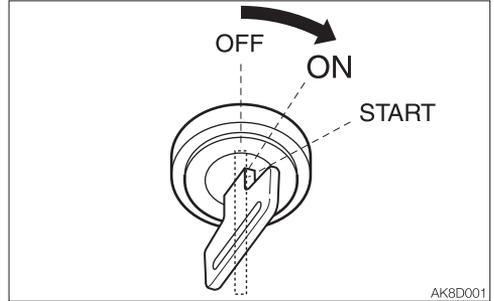
1. Adjust the seat for a comfortable operating position.
2. Fasten the seat belt.



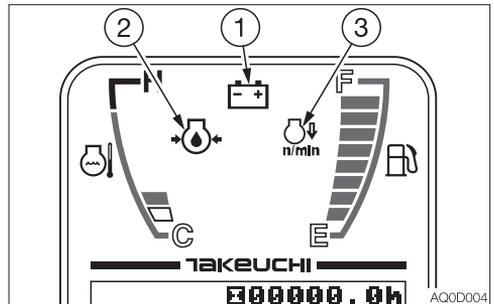
3. Check that the safety lock lever is in the locked position.



4. Check that all levers and pedals are in the neutral position.



5. Insert the key into the starter switch, turn it to the ON position, then perform the following inspections:



- All warning lamps flash and an alarm is sounded for two seconds. The meters also start functioning. After two seconds, the deceleration lamp (3) stops flashing and remains lit, while the battery charge warning lamp (1) and engine oil pressure warning lamp (2) remain flashing. (If the auxiliary 3rd is selected, it is also flashing.) The other lamps go out.
- Turn on the light switch to check that the boom light, front light and tail lamps turn on.
- Check the fuel level.

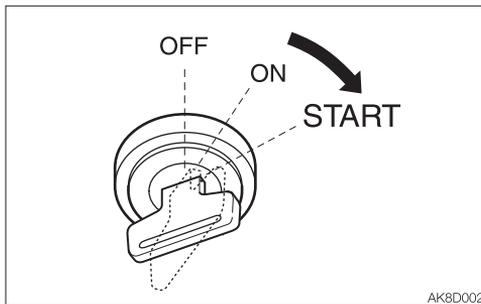
If a lamp does not light or the alarm is not sounded, the bulb may be burnt out or a wire may be damaged. Ask a Takeuchi service agent for repair.

**STARTING THE ENGINE****⚠ WARNING**

- Clear all personnel from the work area.
- Sound the horn to warn people around the machine.

IMPORTANT: Do not run the starter motor for more than 15 consecutive seconds. If the engine fails to start, wait for 30 seconds, and then try again to start the engine.

IMPORTANT: If the engine stalls due to fuel shortage, add fuel, turn the key to the ON position for 60 seconds, and then turn it to the START position. Running the starter for a long time before there is enough fuel is going through can cause the starter to fail.

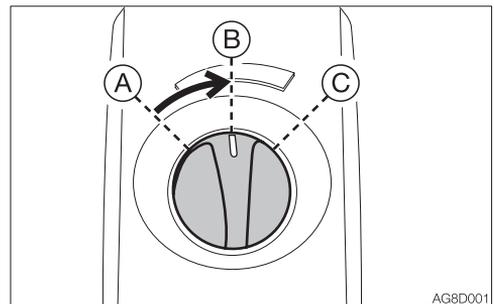
Normal starting

1. Turn the starter key to the START position and start the engine.
The engine does not start unless the safety lock lever is in the locked position at this point.
Refer to “Safety lock lever” on page 2-46.
2. Once the engine starts, release the key.
The key automatically returns to the ON position.
3. Check that the warning lamps are off.
For safety reasons, it is designed that the deceleration function is activated to set the engine revolutions to low idling whenever the engine is started.
Cancel the deceleration mode by pressing the deceleration button as necessary.

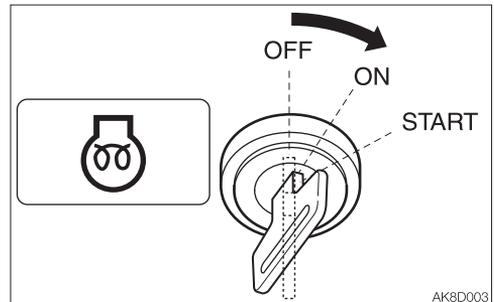
4. Warm up the engine.
Refer to “Warming up the engine” on page 3-5.
5. After the completion of the warming up, press the deceleration button to cancel the deceleration mode.

Starting in cold climates**⚠ WARNING**

Never use starting fluid on this engine, as the starting fluid could cause an explosion.



1. Turn the throttle controller to the middle position.



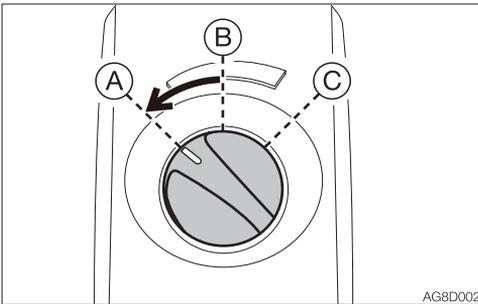
2. Turn the starter key to the ON position, and confirm that the glow lamp is on. (The glow lamp stays lit for a maximum of 15 seconds.)
3. After the glow lamp goes out, press the deceleration button (to cancel the deceleration mode), and then turn the key to the START position to start the engine.
The engine does not start unless the safety lock lever is in the locked position at this point.
Refer to “Safety lock lever” on page 2-46.



4. Once the engine starts, release the key.
The key automatically returns to the ON position.
5. Check that the warning lamps are off.
6. Return the throttle controller to the original position and warm up the engine.
Refer to “Warming up the engine” on page 3-5.

WARMING UP THE ENGINE

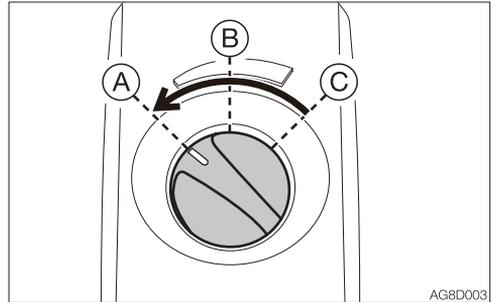
IMPORTANT: Do not accelerate the engine and run it without load until the engine warm up is complete. Do not warm up the engine for a long time (20 minutes or more). When idling is required, occasionally place a load or run the engine at medium speed.



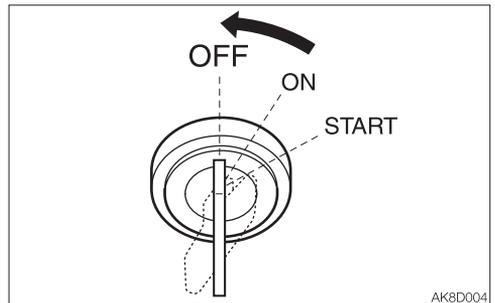
1. Return the throttle controller, and then run at a low idle with no load for 5 minutes.

STOPPING THE ENGINE

IMPORTANT: Do not stop the engine suddenly when operating with heavy loads or at the maximum speed. Doing so may cause the engine to overheat or seize. Never stop running the engine suddenly except in emergency.



1. Return the throttle controller.
2. Idle the engine for about 5 minutes to gradually let it cool.



3. Turn the starter key to the OFF position to stop the engine.

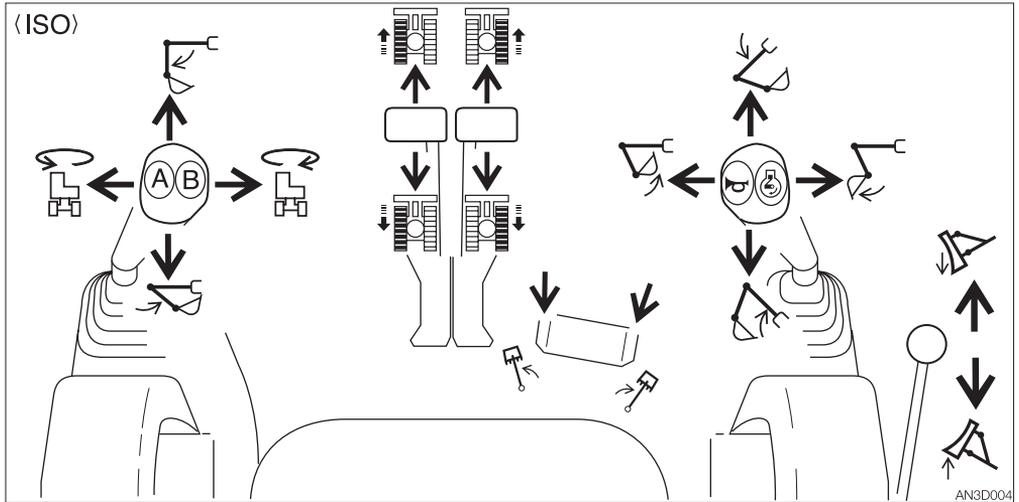


OPERATING THE MACHINE

LEVER PATTERN (ISO PATTERN)

WARNING

- Before starting operation, carefully check which lever pattern you are going to use.
- It is described using the ISO pattern in this manual.



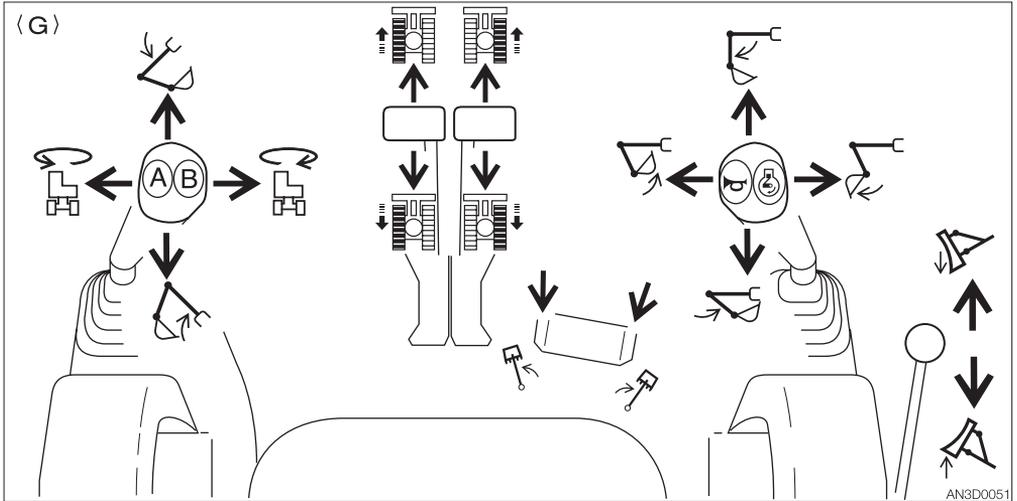
	Left crawler forward		Right crawler forward
	Left crawler reverse		Right crawler reverse
	Arm out		Boom lower
	Arm in		Boom raise
	Upperstructure slew left		Bucket load
	Upperstructure slew right		Bucket dump
	Boom swing left		Dozer blade lower
	Boom swing right		Dozer blade raise



LEVER PATTERN (G PATTERN) (IF EQUIPPED)

! WARNING

- Before starting operation, carefully check which lever pattern you are going to use.
- It is described using the ISO pattern in this manual.



AN3D0051

	Left crawler forward		Right crawler forward
	Left crawler reverse		Right crawler reverse
	Boom lower		Arm out
	Boom raise		Arm in
	Upperstructure slew left		Bucket load
	Upperstructure slew right		Bucket dump
	Boom swing left		Dozer blade lower
	Boom swing right		Dozer blade raise

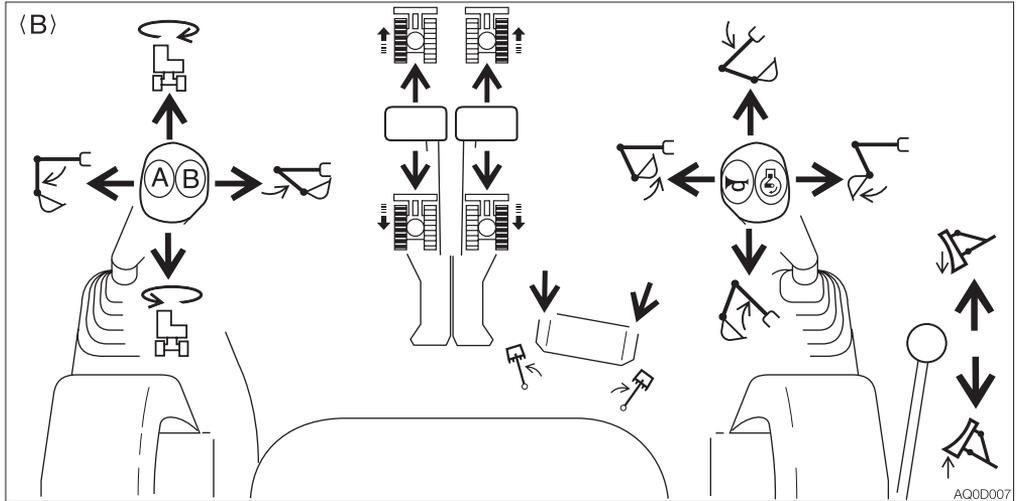
Refer to "Selecting a lever pattern" on page 8-6.



LEVER PATTERN (B PATTERN) (IF EQUIPPED)

WARNING

- Before starting operation, carefully check which lever pattern you are going to use.
- It is described using the ISO pattern in this manual.



	Left crawler forward		Right crawler forward
	Left crawler reverse		Right crawler reverse
	Upperstructure slew right		Boom lower
	Upperstructure slew left		Boom raise
	Arm out		Bucket load
	Arm in		Bucket dump
	Boom swing left		Dozer blade lower
	Boom swing right		Dozer blade raise

Refer to “Selecting a lever pattern” on page 8-7.

MEMO



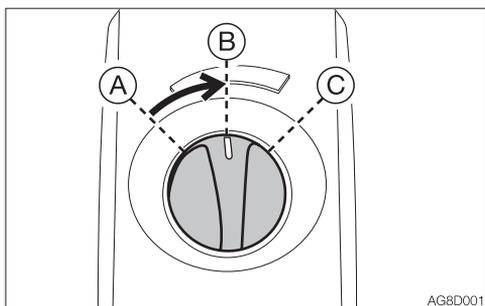
WARMING UP THE MACHINE (HYDRAULIC OIL)

WARNING

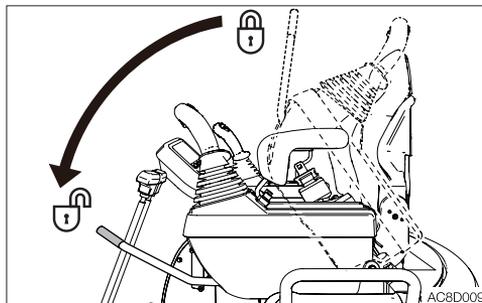
Operating the working equipment without warming up the machine (hydraulic oil) is dangerous, as the working equipment cannot respond to controls quickly or may move in unexpected ways, and the safety devices may not operate properly. Be sure to sufficiently warm up the machine.

IMPORTANT: Do not operate the levers too quickly when the hydraulic oil temperature is below 20°C (68°F). The proper hydraulic oil temperature during operation is 50 to 80°C (122 to 176°F). If operations must be performed at lower temperatures, heat up the hydraulic oil to at least 20°C (68°F).

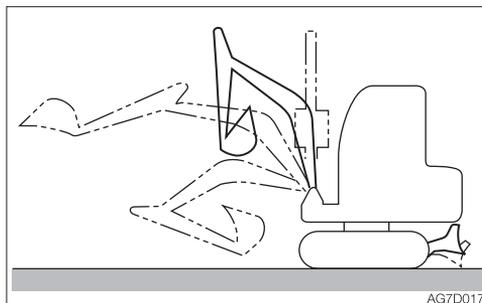
Normal warm-up



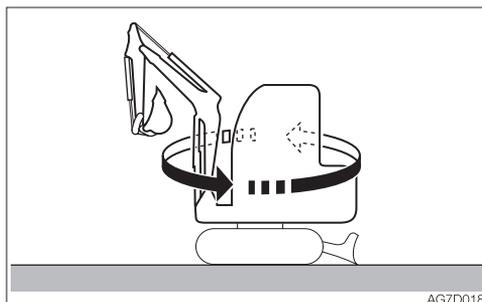
1. Turn the throttle controller to the middle position, and then run the engine at medium speed for about five minutes with no load.



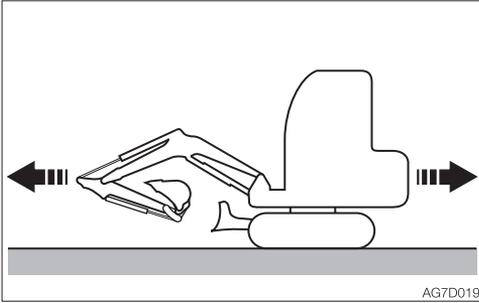
2. Fully lower the safety lock lever to disengage the lock and lift the bucket from the ground.



3. Extend and retract each of the cylinders slowly several times with no load.



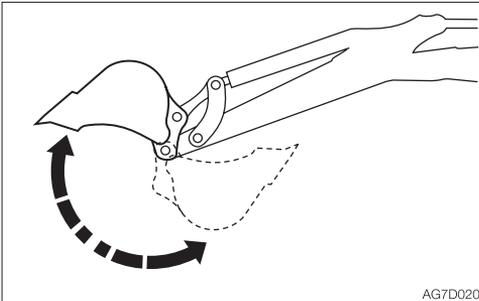
4. Slew slowly to the left and the right several times.



5. Travel slowly forward and in reverse several times.

Warm-up in cold climates

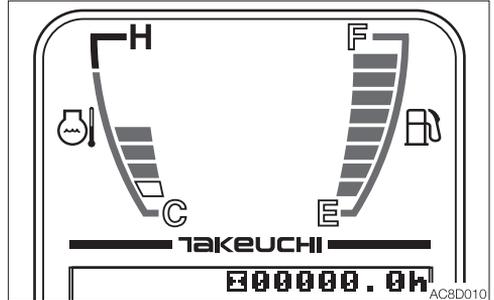
1. Perform the normal warm-up procedure.



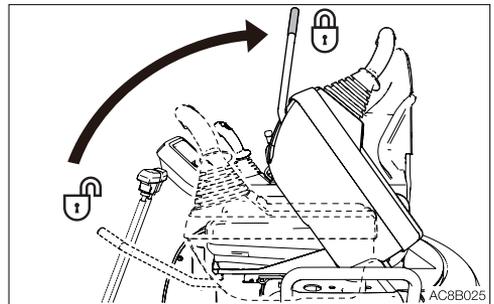
2. Set the bucket cylinder at the stroke end and keep it there.
Do not keep this condition for more than 30 seconds.
3. Repeat Step 2 until the bucket operating speed becomes normal.

INSPECTION AFTER WARM-UP

After warming up the engine and machine (hydraulic oil), perform the checks and inspections described below, and repair if necessary.



1. Check that the warning lamps and meters are as follows:
- Are all warning lamps off?
 - Is the LED on water temperature gauge seen within the green range?
2. Check that there are no irregularities in the exhaust color, sound and vibrations.



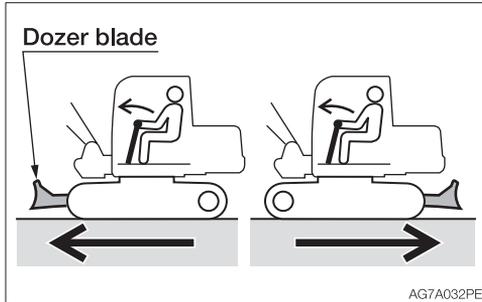
3. Raise the safety lock lever to the locked position, and then check that the operating and travel levers are locked.



OPERATING THE TRAVEL LEVERS/ PEDALS

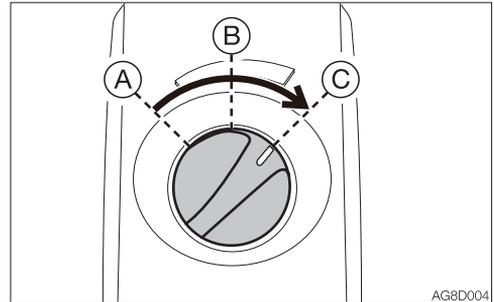
WARNING

- Never allow anyone to enter the machine's slewing radius and path.
- Signal your intention to move by sounding the horn.
- There is a blind spot in the rear of the machine. Before traveling in reverse, as necessary, swing the cab around in reverse to check that the area is safe and clear.

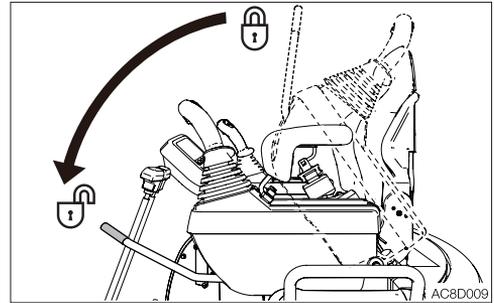


- Before operating the travel levers/pedals, make sure that the dozer blade is to the front of the operator's seat. Remember that when the dozer blade is to the rear of the operator's seat, the travel levers/pedals must be operated in the reverse direction from when it is to the front.
- Clear all obstacles from the path of the machine.

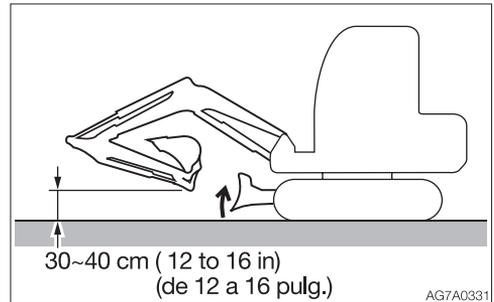
Moving the machine forward and backward



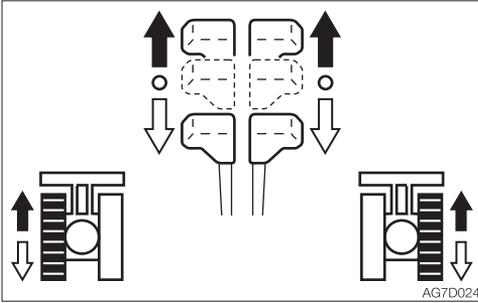
1. Turn the throttle controller and increase the engine speed.



2. Fully lower the safety lock lever to disengage the lock.

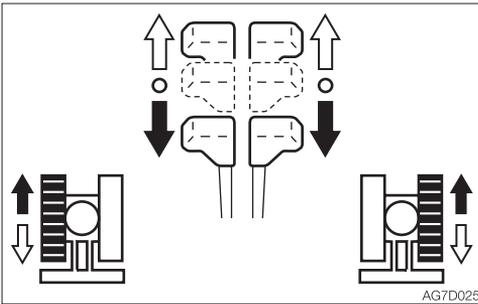


3. Fold the hoe attachment and lower it 30 to 40 cm (12 to 16 in.) above the ground.
4. Lift the dozer blade.
5. Operate the left and right travel levers as below.



When the dozer blade is in front of the operator's seat:

- ➔ To move forward:
Tilt the levers forward.
- ⇨ To move backward:
Tilt the levers backward.



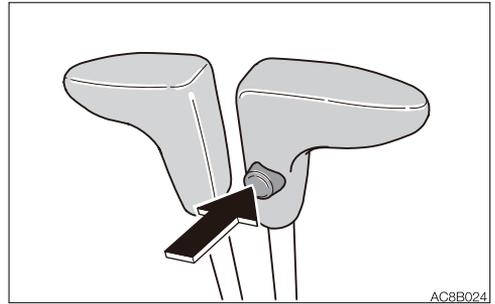
When the dozer blade is behind the operator's seat:

- ➔ To move forward:
Tilt the levers backward.
- ⇨ To move backward:
Tilt the levers forward.

Traveling in 2nd (High) speed

⚠ WARNING

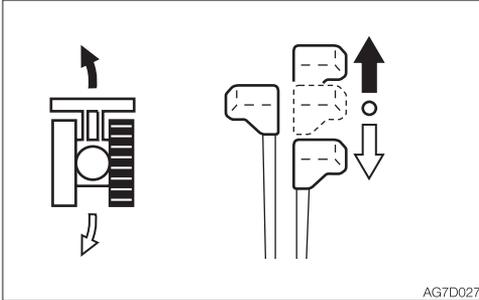
When a load greater than a set value is applied during traveling in 2nd (high) speed, the speed will automatically slow down to 1st (low) speed. When the load becomes lighter, the speed will increase and return to 2nd (high) speed. It should be noted that the travel speed changes depending on the load condition (for machines with the automatic travel shift-down system).



Press the travel speed switch on the right travel lever to switch to 2nd (high) speed, and press it again to return to 1st (low) speed.



Pivot turn



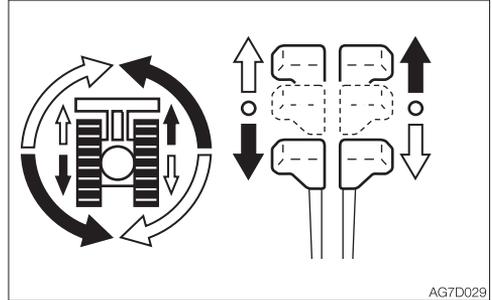
Turning to the left when stopped:

➔ To turn forward to the left:
Tilt the right lever forward.

⇨ To turn backward to the left:
Tilt the right lever backward.

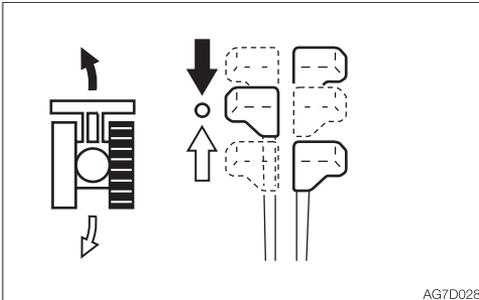
To turn to the right, operate the left lever in the same way as for the right lever.

Spin turn



➔ To spin left:
Tilt the left lever backward and the right lever forward.

⇨ To spin right:
Tilt the right lever backward and the left lever forward.



Turning to the left while traveling:

➔ To turn left while traveling forward:
Set the left lever to neutral.

⇨ To turn left while traveling backward:
Set the left lever to neutral.

To turn to the right while traveling, operate the right lever in the same way as for the left lever.



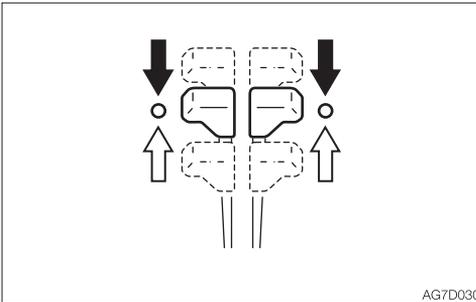
STOPPING TRAVEL

WARNING

- Park the machine on a flat, rigid and safe ground. Set the parking brake. If you must park on a slope, chock the tracks to block the machine.
- If any control is accidentally touched when the safety lock lever is not locked, the machine may suddenly move and cause serious injury or death.
- Note that the dozer blade control cannot be locked even when the safety lock lever is set to the locked position. Do not carelessly touch the control.

CAUTION

Never stop running the machine suddenly except in emergency. Stop in good time, if possible.



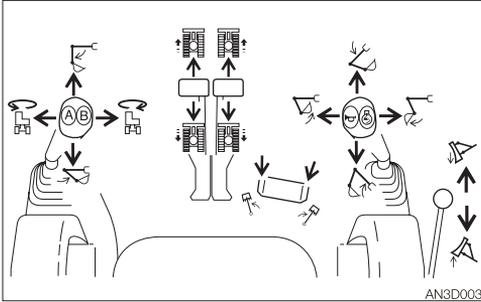
1. Set the left and right travel levers slowly to the neutral position. The machine stops.



OPERATING THE WORKING EQUIPMENT

WARNING

- Before starting operation, carefully check which lever pattern you are going to use.
- It is described using the ISO pattern in this manual.



Use the right operating lever to operate the boom and bucket.

Use the left operating lever to operate the arm and slewing.

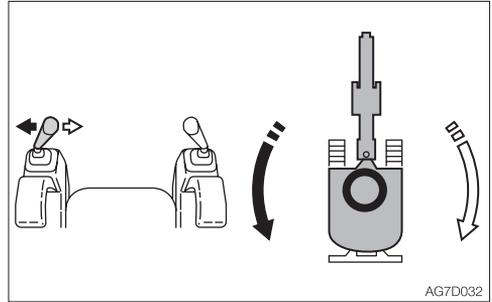
Return the operating levers to the neutral position to stop the hoe attachments.

1. Lower the safety lock lever to the unlocked position.
2. Set the pedal cover to the unlocked position.

Slewing

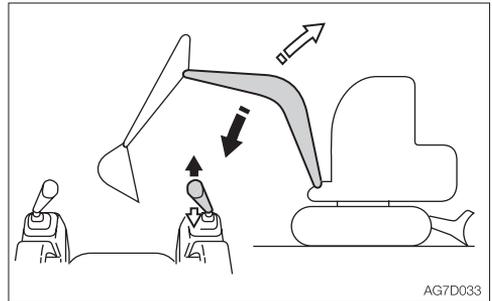
WARNING

Check the surrounding area for safety before slewing.



- ➔ Upperstructure slew left:
Tilt the left operating lever to the left.
- ⇨ Upperstructure slew right:
Tilt the left operating lever to the right.

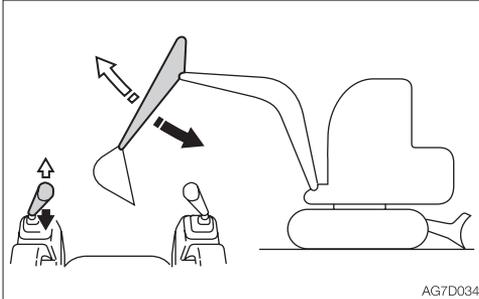
Operating the boom



- ➔ Boom lower:
Tilt the right operating lever forward.
- ⇨ Boom raise:
Tilt the right operating lever backward.



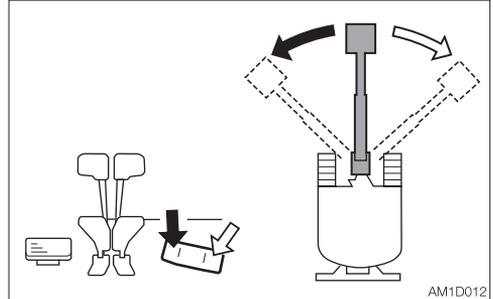
Operating the arm



AG7D034

- ➔ Arm in:
Tilt the left operating lever backward.
- ⇨ Arm out:
Tilt the left operating lever forward.

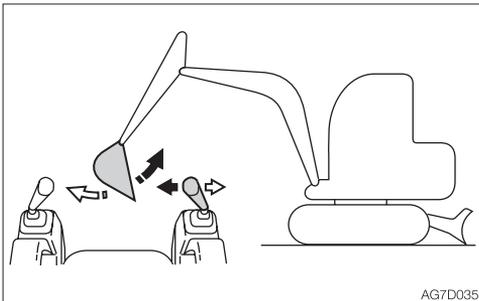
Operating the boom swing



AM1D012

- ➔ Boom swing left:
Step on the left side of the pedal.
- ⇨ Boom swing right:
Step on the right side of the pedal.

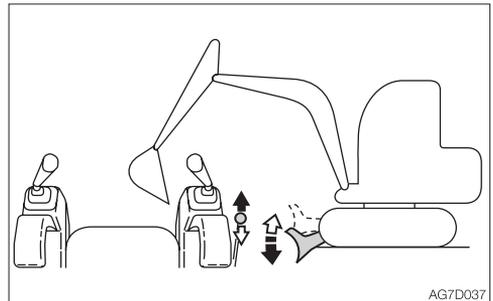
Operating the bucket



AG7D035

- ➔ Bucket load:
Tilt the right operating lever to the left.
- ⇨ Bucket dump:
Tilt the right operating lever to the right.

Operating the dozer blade



AG7D037

- ➔ Dozer blade lower:
Tilt the lever forward.
- ⇨ Dozer blade raise:
Tilt the lever backward.



OPERATING PROCEDURES

PROHIBITED OPERATIONS

WARNING

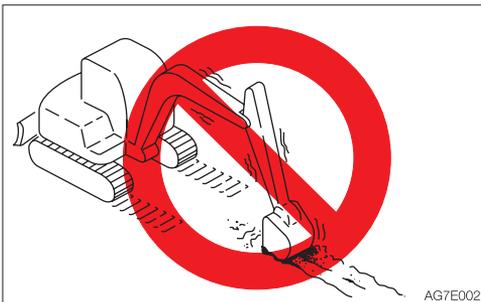
- Do not operate on bedrock (hard or soft).
- Do not slew while traveling. If you must operate the hoe attachment while traveling, operate at speeds slow enough so you have complete control at all times.

Do not perform demolition or leveling using slew force



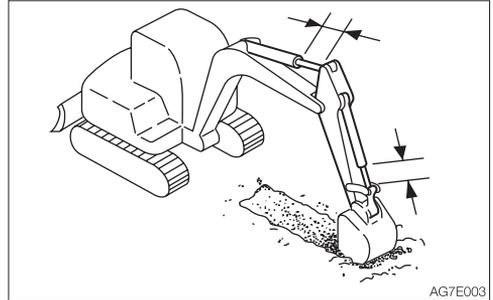
Do not demolish walls or level ground using slew force. Also, do not dig the bucket teeth into the ground during slewing. Doing so will damage the hoe attachment.

Do not dig while traveling

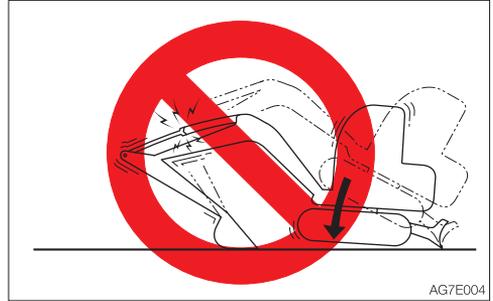


Do not dig the bucket into the ground and use the traveling force to dig.

Be gentle when using the hydraulic cylinder



Do not extend the hydraulic cylinders to the stroke ends. Operate them with leeway.



Do not support the machine body with the hoe attachment when the body is lowering with the arm cylinder fully extended. Doing so concentrates the load on the arm cylinder and could damage the arm cylinder.



Do not drive piles with the bucket or dig by banging the bucket



AG7E005

Doing so will shorten the service life of the hoe attachment. Use the hydraulic force to dig.

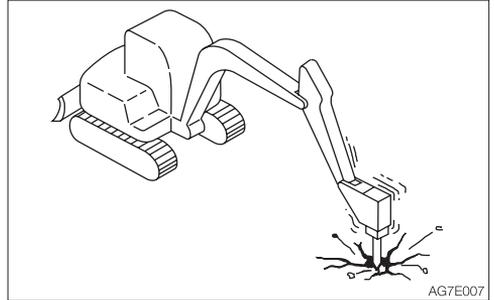
Do not perform operations using the machine's dropping force



AGE006

Putting excessive strain on the machine will shorten its service life. When digging, use the hydraulic force of the cylinders and the shallow and long strokes.

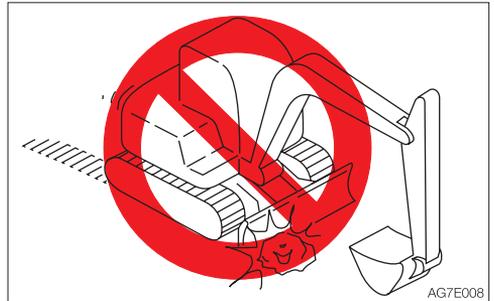
Digging bedrock



AG7E007

For hard base rock, break the rock up into small pieces with a breaker, etc., before digging. This prevents damage to the machine and is thus more economical in the end.

Caution on exposing the dozer blade to shocks



AG7E008

Hitting the dozer blade against rocks, etc., could damage the dozer blade or the blade cylinder.

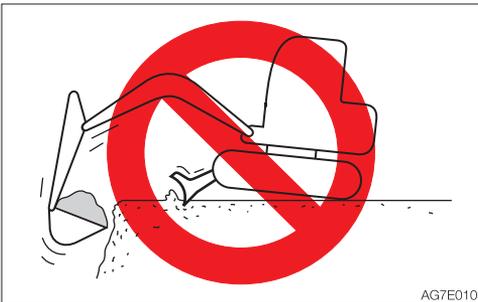


Caution on folding the hoe attachment

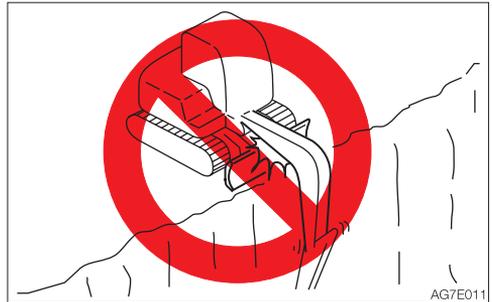


Be careful not to let the bucket hit the dozer blade when the hoe attachment is being folded.

Do not use the dozer blade as an outrigger

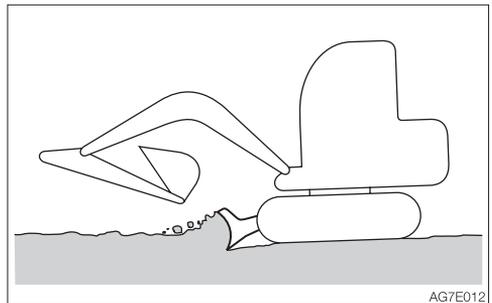


Pay attention to the dozer blade when digging



When digging deeply with the dozer blade positioned at the front, be careful that the boom and bucket do not hit the dozer blade. Operate with the dozer blade at the rear whenever possible.

Caution on digging down with the dozer blade

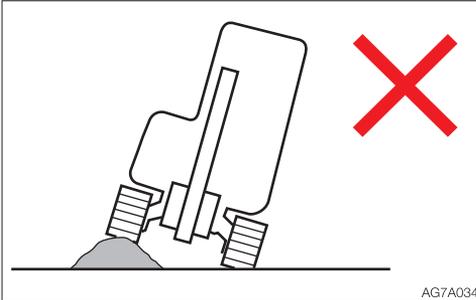


This dozer blade is designed for simple earth pushing. Do not dig down deeply with the dozer blade. Doing so could damage the dozer blade and undercarriage.



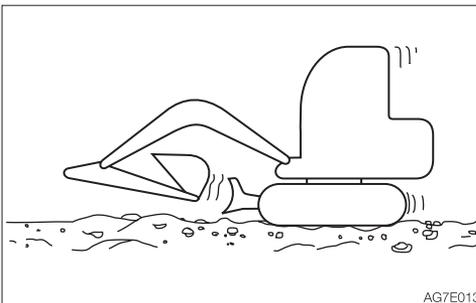
CAUTIONS ON OPERATING

Cautions on traveling



Traveling over obstacles (rocks, stumps, etc.) may put a great load on the machine body and may cause damage to it. Avoid crossing over obstacles whenever possible. If you must do so, keep the hoe attachment near the ground, travel at a low speed, and go over the obstacle at the center of the crawler.

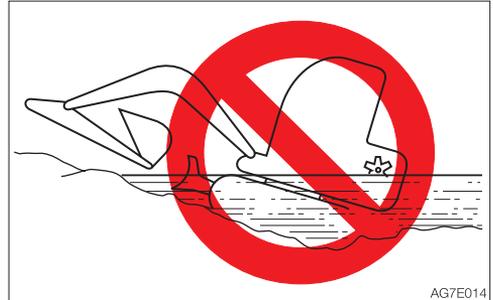
Cautions on traveling in 2nd (High) speed



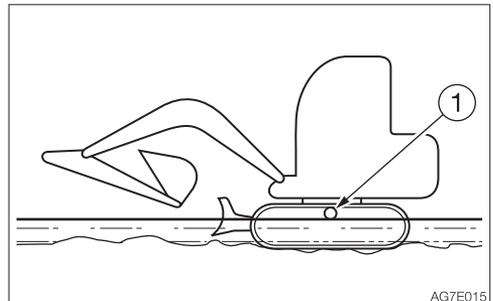
- On uneven ground, maintain the low speed and avoid starting, stopping or changing directions abruptly.
- When a load greater than a set value is applied during traveling in 2nd (high) speed, the speed will automatically slow down to 1st (low) speed. When the load becomes lighter, the speed will increase and return to 2nd (high) speed. It should be noted that the travel speed changes depending on the load condition (for machines with the automatic travel shift-down system).

- When traveling in 2nd speed, do so with the dozer blade at the front.

Cautions on using machine in water



If the rear of the machine is submerged in water as shown in the figure above, it causes the radiator fan to turn in water, resulting in damage to the fan. The rear of the machine must not be submerged.



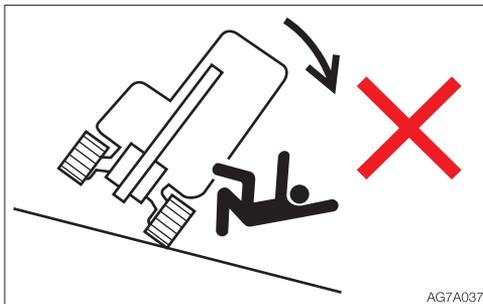
- Allowable water depth
Use the machine in water only when the water is up to the bottom of the carrier roller (1).
- For those parts used in water for a long time, apply enough grease until the old grease is expelled.
- Never submerge the slew bearing or main body in water or sand. If submerged, contact a Takeuchi service agent for inspection.



CAUTIONS ON TRAVELING ON SLOPES

WARNING

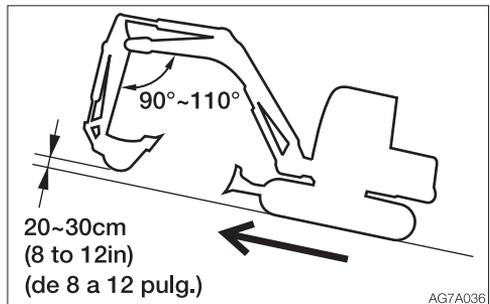
- Never travel on slopes that are too steep for the machine to maintain its stability. Note that in reality, the machine's performance decreases on slopes due to its poor working condition.
- When traveling on slopes, lower the bucket to a height of 20 to 30 cm (8 to 12 in.) above the ground. When climbing a steep slope, extend the hoe attachment to the front. In emergencies, lower the bucket to the ground and stop the machine.
- When traveling on slopes or grades, drive slowly in 1st (low) speed.
- When climbing a hill, keep the operator's seat facing the hillside. When descending a hill, keep the operator's seat facing the downhill direction. In either case, travel must be done while paying attention to the ground in front of the machine.
- Do not descend slopes in reverse.



- Do not change directions on slopes or traverse slopes. First return to a flat surface, and then take an alternative path.

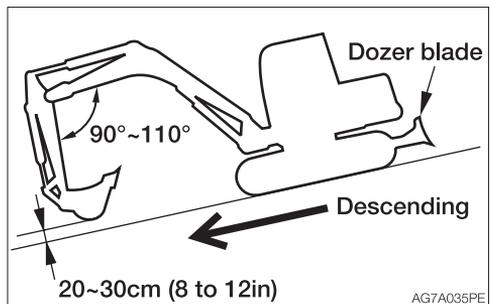
- The machine may slip sideways even on a slight slope if they are covered with grass or dead leaves, or when traveling on a wet metal plate or frozen surfaces. Do not allow the machine to position sideways to slopes.

Traveling posture on slopes Climbing slopes



When climbing slopes of 15° or more, maintain the machine posture as shown in the figure above.

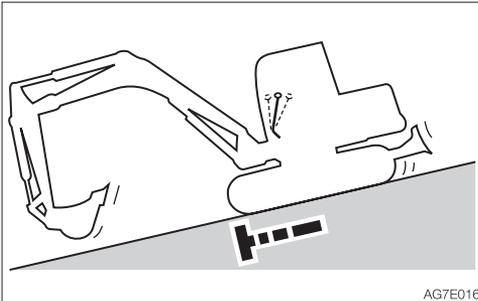
Descending slopes



When descending slopes of 15° or more, slow down the engine speed and maintain the machine posture as shown in the figure above.

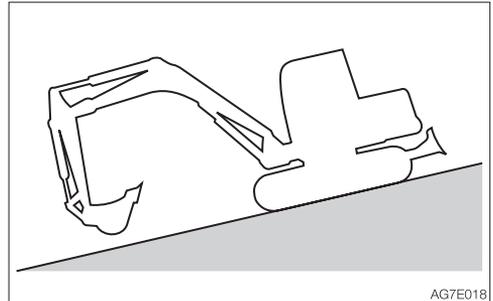


Braking when descending slopes



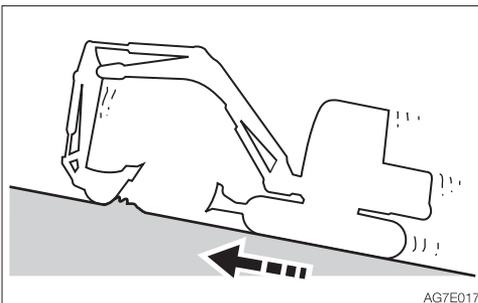
When descending slopes, the brakes are applied automatically once the travel levers are returned to the neutral position.

If the engine stops



If the engine stops when descending a slope, set the travel levers to the neutral position, stop the machine, then start the engine.

If the crawler slips



If the crawler slips while climbing a slope and impossible to travel, use the pulling force of the arm to climb the slope.

Do not open the door while traveling on slopes



Opening the door while traveling on slopes is dangerous, as the force required to open and close the door changes abruptly. Always keep the door closed when traveling on slopes.



GETTING OUT OF MUD

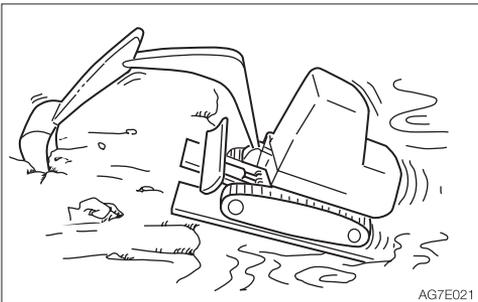
If the machine gets stuck in mud, use the procedure below to get it out.

If one crawler is stuck



1. Swing the bucket to the side of the crawler being stuck.
2. Set the arm and boom to an angle of 90 to 110°.
3. Press the bottom of the bucket (not the teeth) against the ground.
4. Place a plank or the like under the lifted crawler.
5. Lift the bucket and slowly move the machine out of the mud.

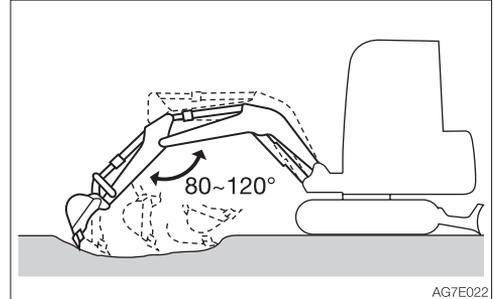
If both crawlers are stuck



1. Perform the steps 1 to 4 above for both crawlers.
2. Dig the bucket into the ground in front of the machine.
3. Pull with the arm while traveling forward to slowly move the machine out.

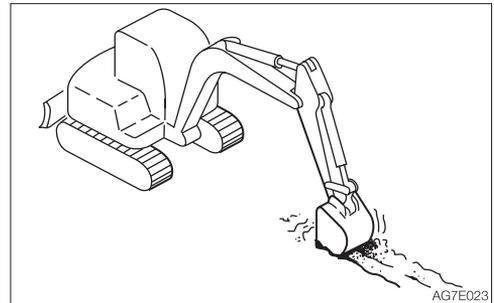
OPERATIONS POSSIBLE WITH THIS MACHINE

Excavating



1. Set the dozer blade on the side opposite to the side you want to dig on.
2. Use the arm and bucket and dig with shallow, long strokes. The maximum digging force can be obtained when the boom and arm angle is 80 to 120°. Use this angle for effective digging.

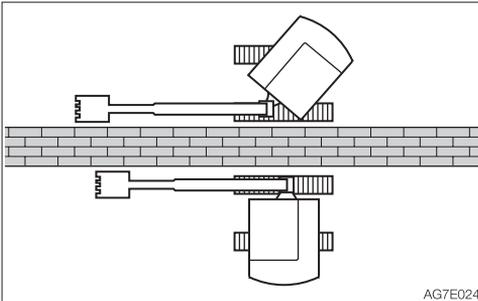
Digging ditches



Install a bucket suited for digging ditches and set the crawlers parallel to the ditch to be dug for greater efficiency. When digging wide ditches, dig the sides first, and then dig the center.

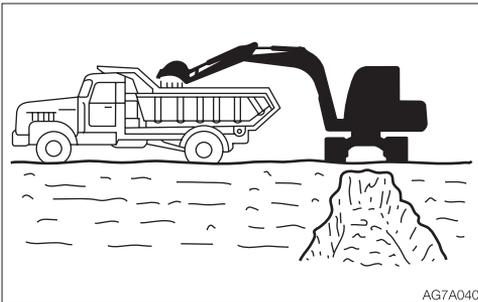


Digging side drains



Use the boom swing function to dig side ditches as shown in the figure.

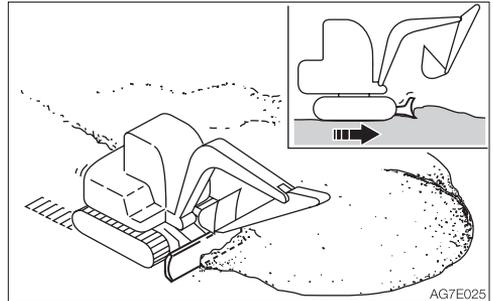
Loading



When loading dirt onto a truck bed, load from the back of the truck, as it is easier and able to load more load than doing it from the front.

Also, use a small slewing angle for greater efficiency.

Leveling



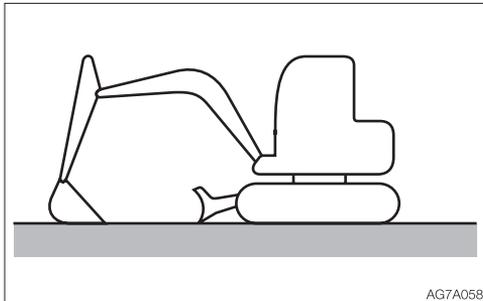
1. Bring the hoe attachment close to the body.
2. Gradually remove the dirt from the side of the mound.
3. Once the mound is low, remove the dirt from the top. If the load becomes too heavy for the machine body, adjust by raising or lowering the dozer blade.



PARKING THE MACHINE

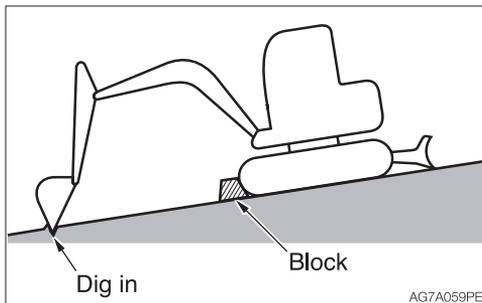
PARKING

 **WARNING**



AG7A058

- **Park the machine on a flat, rigid and safe ground. Set the parking brake.**



AG7A059PE

If you must park on a slope or incline, park the machine securely and block the movement of the machine.

- **When parking on a street, use barriers, caution signs, lights, etc., so that the machine can easily be seen even at night to avoid collision with other vehicles.**
- **Before leaving the operator's seat, raise the safety lock lever to engage the lock and stop the engine. Also, be sure to remove the key, lock the door and covers, take it with you and store it in a specified place.**

1. Set the left and right travel levers to the neutral position.
2. Return the throttle lever to idle the engine at low speed.

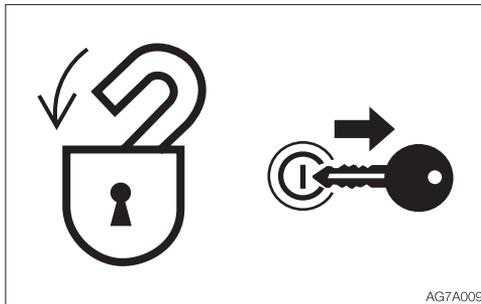
3. Lower the bucket and the dozer blade to the ground.
4. Raise the safety lock lever to the locked position.
5. Stop the engine and remove the key. Refer to "Stopping the engine" on page 3-5.

INSPECTION AND CHECKS AFTER STOPPING THE ENGINE

1. Check for oil or water leak and inspect the working equipment, covers and undercarriage. If any irregularities are found, repair.
2. Fill up the fuel tank.
Refer to "Inspecting the fuel level" on page 5-20.
3. Remove any paper scraps or dirt from the engine room.
4. Remove any mud from the undercarriage.

Locking

Be sure to lock the following places:



AG7A009

- Cab door
- Manual storage compartment
- Engine hood
- Covers



HANDLING IN COLD CLIMATES

PREPARING FOR COLD CLIMATES

Starting engine in cold climates is not easy, and it becomes more difficult if the coolant freezes. Prepare for cold-climate problems as follows.

Replacing the fuel and lubricant

Replace the hydraulic oil, engine oil and fuel with those intended for cold climates. Refer to “Fuel and lubricant table” on page 5-4.

Engine coolant



WARNING

The engine coolant is combustible. Keep away from flame.

Use long-life coolant (antifreeze) and tap water for the engine coolant.

Note: New machines are delivered with JIS Type 2 long-life coolant (antifreeze) at a concentration of 50%.

Refer to “Fuel and lubricant table” on page 5-4.

Battery

As the temperature drops, the battery performance decreases.

Inspect the battery. If it is discharging, contact a Takeuchi service agent to have the battery recharged.

Refer to “Inspecting the battery fluid level and replenishing” on page 5-30.

CAUTIONS AFTER OPERATIONS

Observe the following cautions to prevent mud, water, or the undercarriage from freezing and making it impossible for the machine to move.

- Remove all mud and water from the machine body. In particular, wipe the hydraulic cylinder rod clean to prevent damage to the seal caused by mud or dirt on the rod surface getting inside the seal together with drops of water.
- Park the machine on hard and dry ground. If this is impossible, park the machine on a wooden board placed on ground.
- Drain any water in the fuel tank to prevent it from freezing.

Refer to “Draining the water from the fuel tank” on page 5-29.

- As the battery capacity drops markedly in low temperatures, cover the battery or remove it from the machine and keep it in a warm place.

If the electrolyte level is low, add distilled water in the morning before beginning work. To prevent the battery electrolyte from freezing in the night, do not add water after the day's work.

AFTER THE COLD CLIMATE

When the climate becomes warmer, do as follows:

- Replace the fuel and oil for all parts with those specified in the “Fuel and lubricant table”. Refer to “Fuel and lubricant table” on page 5-4.
- If a coolant of “one season type” is used, drain the cooling system completely, clean out the inside of the cooling system thoroughly, and fill with tap water. Refer to “Cleaning the engine cooling system” on page 5-48.



HANDLING RUBBER CRAWLERS

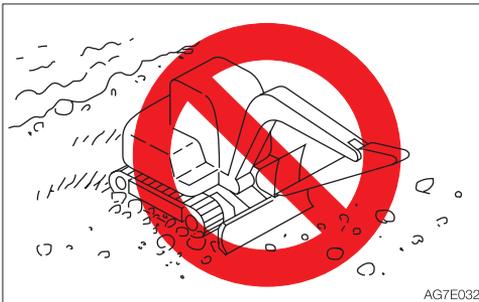
Rubber crawlers have an inherent weakness, lack of strength, due to their use of rubber. Be sure to observe the prohibitions and cautions below to prevent the crawlers from being damaged or coming off.

PROHIBITIONS

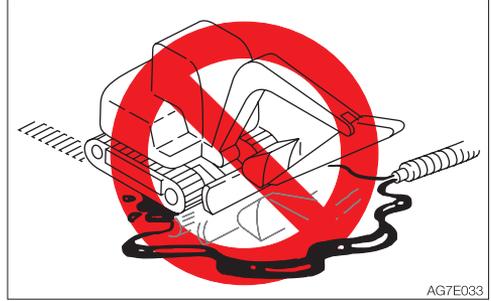
Do not travel or operate the machine in the following places:



- Traveling and slewing on crushed rock, extremely rough hard rock, steel beams, scrap iron, or near the edges of steel plates will cause damage to the rubber crawlers.



- Traveling on riverbeds or places where there are large numbers of boulders may cause the stones to get caught and damage the crawler or make the crawler come off.
- Do not use the machine on the seashore. The salt may corrode the steel core.



- Do not let fuel, oil, salt or chemical solvents get on the crawlers. These substances may corrode the bonding of the steel cores on the crawlers, resulting in rust or peeling. If any of these substances gets on the crawler, immediately clean it off with water.



- It will cause an irregular wear or damage to the lugs, if the machine travels on irregular surfaces such as recently paved with asphalt, exposed to a bonfire or of hot iron sheets under the blazing sun.
- Do not move earth in places where the rubber crawlers may slip. Doing so may speed up lug wear.



CAUTIONS

Observe the following cautions when operating the machine:



- Do not turn the undercarriage with the front of the machine body lifted using the hoe attachment (the upperstructure is not turned). Doing so will twist the crawlers with the load concentrated on a single point on the crawler belt, causing rapid damage to the crawlers.
- Avoid changing course abruptly or spin-turning on concrete surfaces whenever possible. Doing so may wear or damage the rubber crawlers.
- Avoid drops that may expose the rubber crawlers to strong shocks.
- Salt, potassium chloride, ammonium sulfate, potassium sulfate, and triple superphosphate of lime can damage the crawler belts. If any of these substances gets on the crawler belts, wash it off thoroughly with water.
- Do not let the sides of the rubber crawlers rub against concrete or walls.
- Do not damage the rubber crawlers by hitting the bucket against them.
- Be especially careful on snowy or frozen surfaces in winter, as the crawler belts tend to slip in such conditions.
- Use rubber crawler belts at temperatures between -25°C to $+55^{\circ}\text{C}$ (-14°F to 131°F).
- When storing the rubber crawlers for long periods of time (three months or more), do so indoors in a place not exposed to direct sunlight or rain.



- Rubber crawler belts are not as stable as steel crawler belts since the entire lugs are made of rubber. Be very careful when slewing and swinging sideways.

PREVENTING THE RUBBER CRAWLERS FROM COMING OFF

Observe the following cautions to prevent the crawler from coming off:

- Always keep the crawlers at the proper tension.



- When traveling over a large step such as a cobblestone or rock (20 cm (8 in.) or deeper), climb up the step at the right angle and do not change courses on top of the step.



OPERATION HANDLING RUBBER CRAWLERS



AG7E0381

- When climbing in reverse, do not change directions at the point where the slope starts.



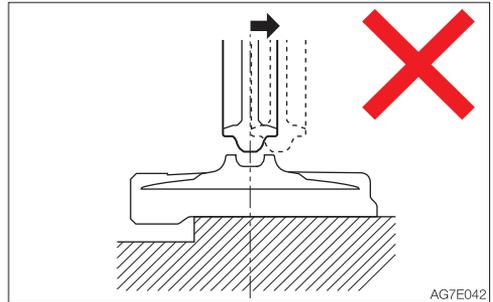
AG7E041

- Do not change directions when the crawler belts are slack as shown in the figure.



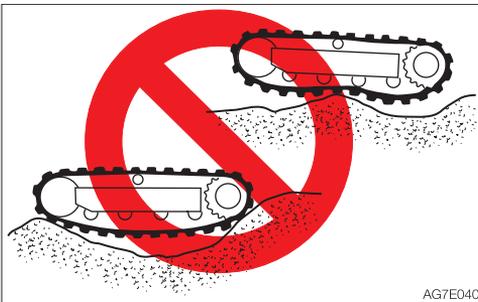
AG7E039

- Avoid traveling by setting one crawler on a slope or projecting portion and the other crawler on a flat surface (with the machine at a tilt of 10° or more). Travel with both crawlers set on flat surfaces.

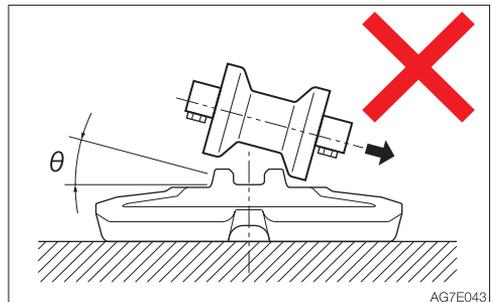


AG7E042

- The rubber crawler belts will come off if the machine travels backward in this condition.



AG7E040



AG7E043

- The rubber crawler belts will come off if the machine turns in this condition.

TRANSPORT



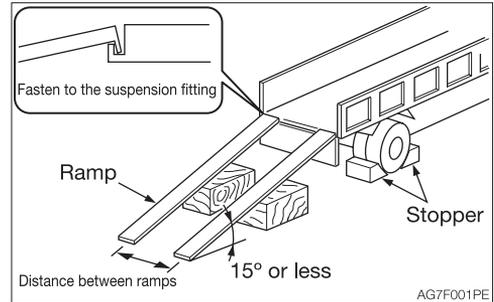
LOADING AND UNLOADING

WARNING

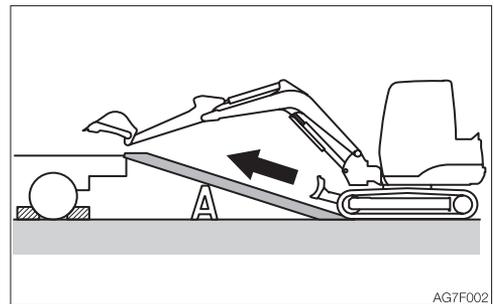
The machine may roll or tip over or fall while being loaded or unloaded. Take the following precautions:

- Select a firm, level surface and keep sufficient distance from road shoulders.
- Secure the ramps of adequate strength and size to the truck bed. The slope of the ramps must not exceed 15°. If the ramps are bowed down too low, support them with poles or blocks.
- Never use the working equipment to load or unload the machine. Doing so may result in tipping over or falling down of the machine.
- Keep the truck bed and loading ramps clean of oil, soil, ice, snow, and other materials to prevent the machine from sliding sideways. Clean the crawlers.
- Chock the transporter wheels to prevent movement.
- When being loaded or unloaded, travel slowly in 1st (low) gear by following the signal from the signal person.
- Never change courses on the ramp.
- Do not slew/swing on the ramp. The machine may tip over.
- When slewing/swinging on the truck bed, do it slowly as the footing should be unstable.
- Lock the cab door after being loaded, if applicable. Otherwise, the door may open during transport.
- Chock the tracks and secure the machine to the truck bed with wire rope or chain.

When loading or unloading the machine, be sure to use ramps or a platform and follow the procedure below.

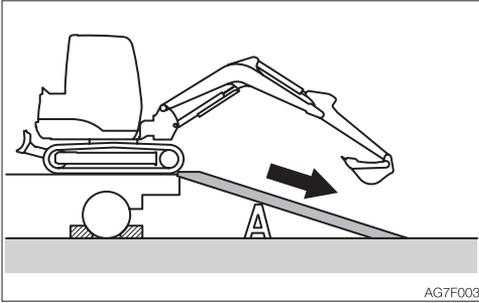


1. Set the parking brake on the transporter and chock the wheels.
2. Fix the ramps securely to the truck bed. The slope of the ramps must not exceed 15°.
3. Align the center of the truck bed with the center of the machine, and of the ramp with the center of the crawler.
4. Make sure the dozer blade does not hit the ramps.
5. Lower the hoe attachment as far as possible without letting it touch the transporter.
6. Decrease the engine speed.





TRANSPORT LOADING AND UNLOADING



7. Drive the machine straight toward the ramps and travel up or down the ramps at 1st (low) speed, by following the signal from the signal person.
8. Load the machine at the specified position on the transporter.
Refer to “Transporting posture” on page 4-6.



HOISTING THE MACHINE



WARNING

- Know and use the correct crane signals.
- Check the hoisting points for any damage or deformation on a daily basis and replace as necessary.
- Check the hoisting equipment for damaged or missing parts on a daily basis and replace as necessary.
- When hoisting, use a wire rope capable of lifting the machine mass.
- Hoist the machine in only as manner described in the procedure below. Do not do it in any other manner. Doing so is dangerous as it may result in the machine losing its balance.
- Do not hoist the machine with an operator on it.
- When hoisting, hoist slowly so that the machine does not tip.
- Keep everyone out of the area when hoisting. Do not move the machine over the heads of the persons.

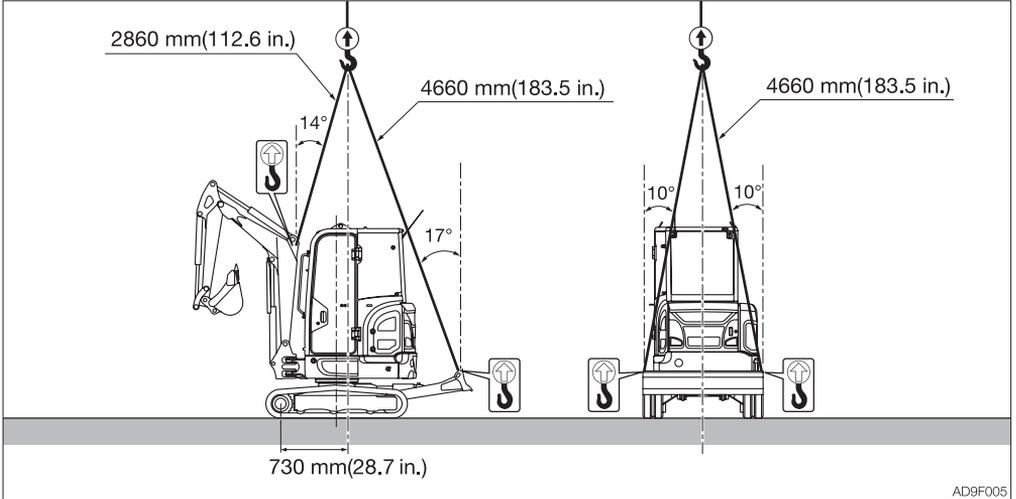
IMPORTANT: This hoisting method applies to machines with standard specifications. The center of gravity differs according to the attachments and optional equipment installed. Contact your Takeuchi service agent for details.

Hoisting

1. Slew the upperstructure so that the dozer blade is at the rear of the machine (set the upperstructure parallel to the track frame).
2. Raise the dozer blade fully.
3. Extend the bucket cylinder and arm cylinder fully to raise the boom to its uppermost position.
4. If the boom is swung to either the left or right side, set it in the neutral position.
5. Raise the safety lock lever to the locked position.
6. Stop the engine, remove the starter key and get off the machine.
7. Install the wire ropes as shown on the figure below. Install the wire ropes and hoisting attachment without letting them touch the machine body.
8. Hoist the machine slowly until it leaves the ground.
9. Stop hoisting until the machine becomes stable, and then start hoisting the machine slowly again.



TRANSPORT
HOISTING THE MACHINE





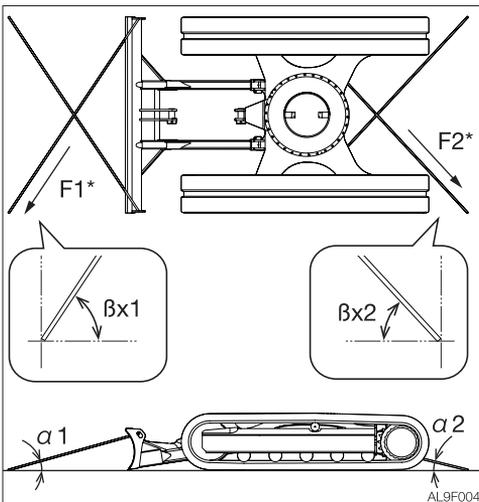
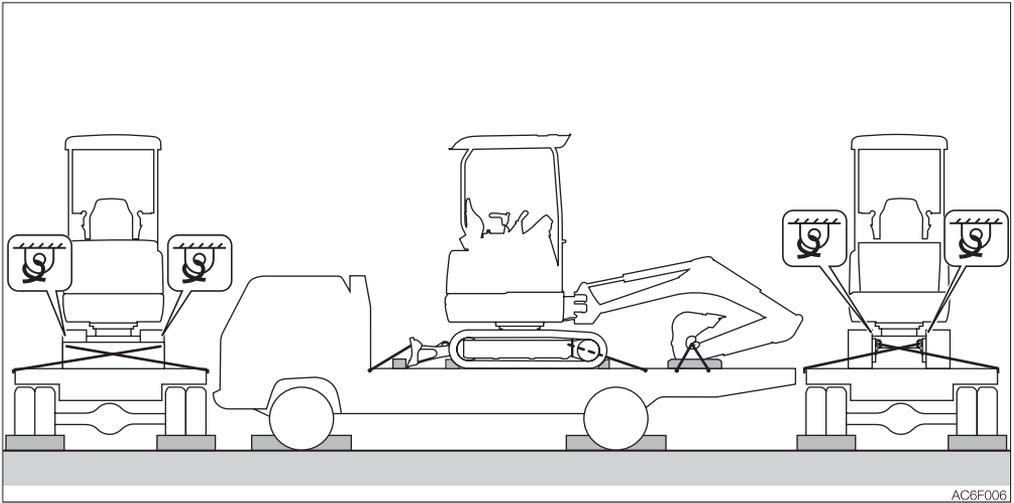
SECURING THE MACHINE

WARNING

Check the tie down point for any damage or deformation on a daily basis and replace as necessary.

After loading the machine at the specified position, secure it as described below.

Transporting posture

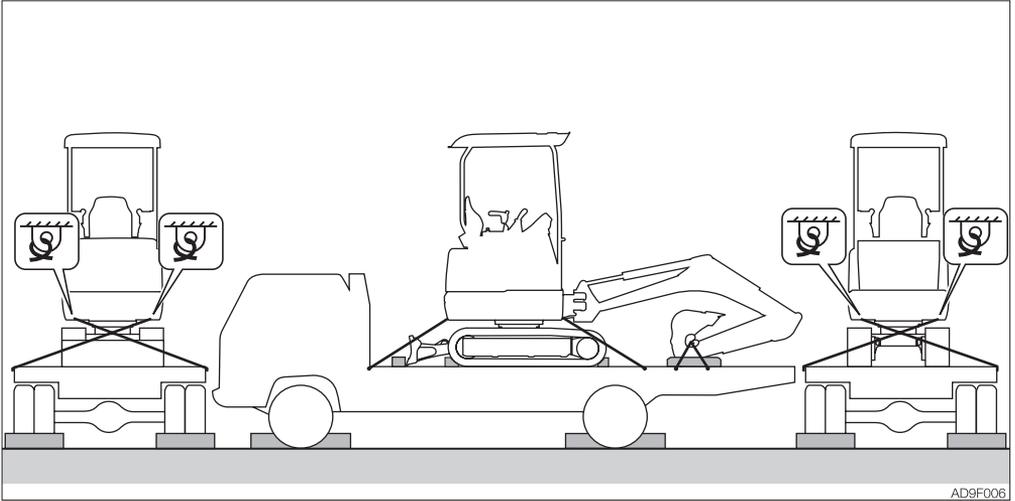


$\alpha 1$	14°
$\alpha 2$	18°
$\beta x 1$	56°
$\beta x 2$	48 to 52°
$F 1^*$	17.3 kN
$F 2^*$	15.5 kN

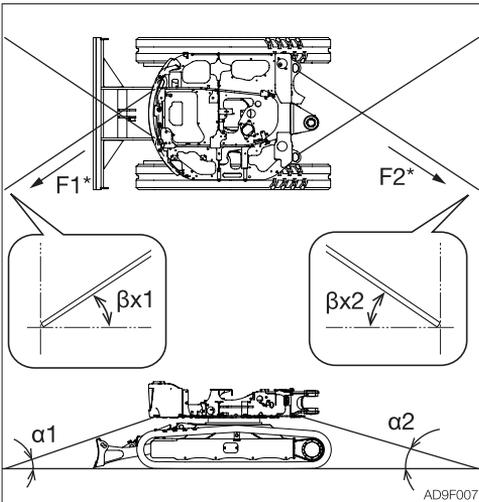
*: Distributed tying-down force



TRANSPORT
SECURING THE MACHINE



AD9F006



AD9F007

$\alpha 1$	19°
$\alpha 2$	17°
$\beta x 1$	34°
$\beta x 2$	34°
$F 1^*$	13.0 kN
$F 2^*$	13.3 kN

*: Distributed tying-down force



1. Lower the dozer blade.
2. Extend the bucket cylinder and arm cylinder fully, and then lower the boom.
3. Raise the safety lock lever to the locked position.
4. Stop the engine, remove the starter key and lock all locks.
5. Place the stoppers (chocks) in front and behind the crawlers.
6. Install a chain or wire rope over the lower frame of the machine and fasten it securely to prevent the machine from slipping sideways.
7. Secure the bucket with a chain or wire rope.

IMPORTANT: Place a wooden block under the bucket to protect the floor from damage caused by the bucket.

Precautions to be taken during transportation



WARNING

- Know and follow the applicable safety rules, vehicle code and traffic laws when transporting the machine.
 - Select the best transport route by considering the length, width, height and weight of the truck with the machine loaded on it.
 - Never abruptly start or stop or run at a high speed at the sharp curves during transport. Doing so will move or lose the balance of the loaded machine.
-

MAINTENANCE





GENERAL

MAINTENANCE OVERVIEW

To keep the machine in good condition and use it for a long period, perform the inspection and maintenance properly and safely following the procedures recommended by this manual.

The inspection and maintenance items are divided into groups according to the machine's total operating time: every 10 hours (walk-around and daily inspection), every 50 hours, every 250 hours, etc. Refer to the hour meter readings to determine when to schedule an inspection and maintenance. Items for which it is not possible to determine the inspection and maintenance interval are included under "When Required".

When operating the machine in extremely harsh environments (with high dust levels or high temperatures), inspection and maintenance should be performed earlier than the times specified on the Maintenance List.

CAUTIONS ON MAINTENANCE

Do not perform any other inspection and maintenance works than those listed in this manual.

For works not listed in this manual, ask your sales or a service dealer for help.

Keep the machine clean

- Clean the machine before performing inspection and maintenance and try to keep it clean.
- Stop the engine before washing the machine. Cover the electrical parts so that water cannot enter. Water on electrical parts could cause short-circuits or malfunctions. Do not use water or steam to wash the battery, electronic control components, sensors, connectors or the operator's compartment.

Fuel, lubricant and grease

- Choose fuel, lubricant and grease by following to the "Fuel and lubricant table".
- Use fuels, lubricants and greases which do not contain water, and be careful to keep dirt out when changing or replenishing fuel, lubricant or grease.
- Store fuels, lubricants and greases in the prescribed places and in such a way that no water or dirt can get in them.

Cautions on refueling

- If the port includes a strainer, do not remove the strainer when fueling.
- After fueling, be sure to securely tighten the fuel filler cap.
- Do not add more than the specified amount of fuel.

Do not use fuel to clean parts

Do not use fuel to clean parts. Use a non-combustible cleaning agent.

Keep dirt out

When mounting and removing parts, do so in a place where there is no dust, clean the working area and the part, and keep dirt out.



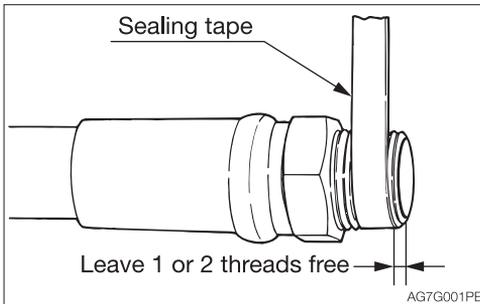
Clean the installation surfaces

When installing and removing parts, be sure that the surfaces of contact of the parts are clean. If the sealing grooves of the surface of contact are damaged, consult your sales or service dealer for repair or release.

Seals and split pins

- Be sure to replace all seals and cotter pins with new ones.
- When installing, be careful not to damage or twist the seal.

Sealing tape



- When wrapping the plug with sealing tape, remove any old sealing tape from the threads and clean the threads.
- Wrap the thread tight with seal tape starting 1 or 2 threads away from the thread end.

Disposing of wastes

- Always collect oil that is drained from the machine in containers. Improperly disposed waste oil can cause environmental harm.
- Follow appropriate laws and regulations when disposing of harmful objects such as oil, fuel, cooling water, coolant, filters and batteries.

Check after maintenance

- Gradually increase the engine speed from a low idle to maximum speed and check that there is no oil or water leaking from serviced parts.
- Operate each control lever and check that the machine is operating properly.

Cautions on handling of battery wiring

- Disconnect the wiring from the both terminals (+ and -) on the battery before working on the electrical system or doing electric welding. Always disconnect it from the earth side (-). When connecting, connect the earth side last.
- Do not disconnect the battery wiring while the engine is moving. Otherwise, the electric circuits of the rotary converter or others may be damaged.



SERVICE DATA

FUEL AND LUBRICANT TABLE

Select the appropriate fuel, lubricant and grease according to the temperature by referring to the table below.

- Regardless of the specified time, change the oil if it becomes too dirty or degraded.
- When refilling, never mix oils of different brands. If a brand is to be changed, replace the whole fuel/oil.

Fuel

Diesel fuel specifications

Diesel fuel should comply with the following specifications. The table lists several worldwide specifications for diesel fuels.

Diesel fuel specification	Area	Diesel fuel specification	Area
ASTM D975 No.1-D S15 No.2-D S15	USA Canada	ISO 8217DMX	International
Bio-diesel fuel Biodiesel blends up to B7 ASTM D6751			
EN590: 2009	European union	BS2869-A1 or A2	United kingdom
Bio-diesel fuel Biodiesel blends up to B7 EN14214 EN590			



Precautions when using diesel fuel

- To maintain the performance and service life of the engine, always use clean and high-quality fuel.
- To avoid freezing in cold climates, use a diesel fuel that still functions when the temperature is at least 12°C (21.6°F) below the lowest expected ambient temperature.
- Use a diesel fuel that has a cetane number of 45 or higher. When operating at a very low temperature or at a high altitude, a higher cetane number fuel will be required.
- Use fuel with sulfur content of less than 15 ppm by volume.
Especially in the U.S.A. and Canada, ultra-low sulfur fuel should be used.
A higher sulfur content fuel may cause sulfuric acid corrosion in the cylinders of the engines.
- Never mix kerosene, used engine oil, or residual fuel with the diesel fuel. Use of kerosene is prohibited.
- Poor quality fuel can reduce engine performance and / or cause engine damage.
- Fuel additives are not recommended. Some fuel additives may cause poor engine performance.
- Use zinc- and sodium-free fuel.
- Do not use the fuel that has been in storage for a long time.
- Do not use the fuel purchased from a non-authorized dealer.
- In the EU, use fuel that satisfies the following conditions
 - Sulfur content is 10 mg/kg (10 ppm) or less, and 15 mg/kg (15 ppm) or less at the final distribution point.
 - Cetane number is 45% or more.
 - Fatty acid methyl ester (FAME) content is 7% v/v or less.

Precautions when using bio-diesel fuel

The warranty of the engine manufacturer may be voided by using a bio-diesel fuel that does not meet the standard or that is deteriorated.

<Applicable machine models: 123103023 or later>

Hydrotreated Vegetable Oil (HVO) fuel

HVO fuel compliant with EN15940 can be used.

IMPORTANT: Note that HVO fuel has a lower fuel density than light oil, which may reduce engine power and machine performance.

Precautions when using HVO fuel

Do not use HVO fuel that does not comply with the specified standards. Doing so could result in malfunction.



Lubricant

Location	Type	Type by air temperature										When to replace					
		-4	14	32	50	68	86	104°F	-20	-10	0		10	20	30	40°C	
Engine oil pan	Diesel engine oil API: CD class ACEA: E-3, E-4 or E-5 JASO: DH1 class																Every 250 hrs.
Hydraulic oil tank	Takeuchi genuine hydraulic oil 46																Every 4000 hrs.***
	Biodegradable oil recommended by Takeuchi**** Mobil EAL EnviroSyn 46H Panolin HLP Synth 46																Every 4000 hrs.
	Anti-wear hydraulic oil																Every 2000 hrs.***
Engine cooling system	Cooling water (water + coolant)** SAE: J814C, J1941, J1034 or J2036 ASTM: D6210 or D4985 (USA) JIS: K-2234 (Japan)																Every 2000 hrs. or every two years (whichever comes first)
Travel reduction gear	Gear oil API: GL-4																Every 1000 hrs after the initial 250 hrs*.
Slew motor pinion	Lithium based grease EP-2 NLGI No.2																Every 50 hrs.
Slew bearing																	Every 50 hrs.
Working equipment																	Daily or every 10 hrs.
Levers																	When required



- *: If the ratio of traveling time to total operating time is high, replace the gear oil earlier than the specified time.
- ** : For water, use tap water (soft). Do not use well or river water. When the ambient temperature drops below 0°C (32°F), add coolant (antifreeze). Follow the coolant manufacturer’s instructions to determine the mixture ratio.
- ***: The hydraulic oil replacement interval depends on the type of hydraulic oil being used. New machine are delivered with Takeuchi genuine hydraulic oil 46, and the hydraulic oil replacement intervals indicated in this manual assume that Takeuchi genuine hydraulic oil 46 is being used. When using conventional antiwear hydraulic oil, the hydraulic oil should be replaced every 2000 hours.
- ****: When replacing a mineral oil with a biodegradable oil, the residual mineral oil in the machine should be about 2% or less, as complying with the ISO 15380. For details, refer to “Biodegradable oil” on page 8-15.

API standard: American Petroleum Institute

ACEA standard: Association des Constructeurs Européens d’Automobiles

SAE standard: Society of Automotive Engineers

Volume

Engine oil pan	Engine cooling system	Hydraulic oil tank	Fuel tank	Travel reduction gear
Upper limit 3.6 L (3.8 US qt.)	4.7 L (5 US qt.)	System 48 L (12.7 US gal.)	Level capacity 31.2 L (8.24 gal.)	0.33L X 2 (0.35 US qt.) X 2
Lower limit 2.4 L (2.5 US qt.)		Tank 25 L (6.6 US gal.)		

Note: After flushing or replacing the hydraulic oil, the oil cleanliness when starting full operation shall be code 20/17/14 or better as specified by ISO.



REGULARLY REPLACE THE HYDRAULIC OIL

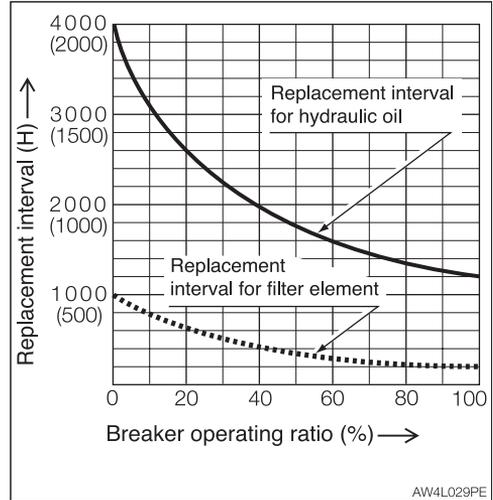
When a hydraulic breaker is used, the oil deteriorates more quickly than that used for a usual excavation operation. Be sure to replace the hydraulic oil and the return filter elements.

- Failure to replace these in time can lead to damage to the machine and the breaker hydraulic system. To prolong the service life of the hydraulic devices, properly replace the hydraulic oil and the return filter elements according to the table below.
- When replacing the hydraulic oil, clean the suction strainer.

Replacement interval (hours)

Item	Hydraulic oil	Filter element
1st time	—	25
2nd time	—	100
Periodically	1200 (600)	200

When the breaker operating ratio is 100%. Refer to “Hydraulic breaker” on page 8-8.



(): When a conventional antiwear hydraulic oil is used.

HYDRAULIC SYSTEM SPECIFICATIONS

Working pressure range	P1, P2 MAIN: 21.0 MPa (3045.8 psi) P4 Pilot: 3.4 MPa (493.1 psi) See workshop manual for detail. “Service data - Specification table”
Working temperature range	-40 to 100°C (-40 to 212°F)
Type of fluid being used	ISO VG 32 to 68 or equivalent oil. See workshop manual for detail. “Service data - Table of fuel and lubricant”
Working flow-rate range	P1, P2 MAIN: 25.3 L/min (6.7 US gal/min) P4 Pilot: 9.9 L/min (2.6 US gal/min) See workshop manual for detail. “Service data - Specification table”
Lifting provisions	Refer to “Hoisting the machine” on page 4-4.
Emergency, safety and energy isolation requirements	Refer to “Lowering the boom to the ground” on page 6-18.
Painting or protective coating	Painted or plated (each hydraulic components)

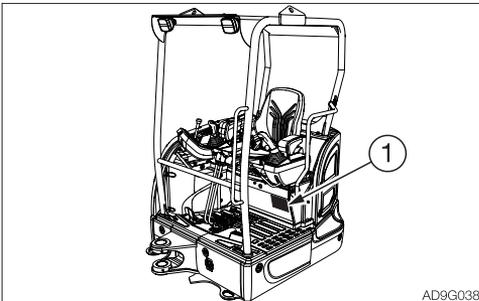


LIST OF CONSUMABLES

Periodically replace consumables such as filters and elements according to the table below.

System	Item	Part name	Part No.	When to replace
Hydraulic system	Hydraulic oil return filter	Element	15511-04300	Every 1000 hrs after the initial 250 hrs.
	Pilot line filter		15512-00703	
	Air breather (If equipped)		15520-03000	Every 1000 hrs.
Engine lubrication system	Engine oil filter	Cartridge	Y129150-35153	Every 250 hrs.
Fuel system	Fuel filter	Cartridge	Y119802-55850	Every 500 hrs.
			Y129004-55801*	Every 250 hrs.
	Water separator filter	Element	Y129630-55731*	Every 250 hrs.
Air cleaner system	Air cleaner	Primary (Outer) element	Y119808-12520	Every 1000 hrs. or after 6 cleanings (whichever comes first)
		Secondary (Inner) element	19111-02772	When the primary elements are replaced.
Heater system	Ventilation filter	Element	03445-00176	Once a year or if clogging remains after cleaning
	Circulation filter		03445-00101	

*: When the inspection/maintenance decal (1) states to replace every 250 hours





LIST OF TOOLS (IF EQUIPPED)

Code	Part name	Part No.	Remarks
1	Spanner	19100-47081	10 - 12
2	Spanner	19100-47082	14 - 17
3	Screwdriver	19100-06112	(+) (-) replaceable shank
4	Filter wrench	19100-65081	φ 80
5	Filter wrench	19104-01082	φ 90
6	Monkey wrench	16904-00250	250 mm
7	Pliers	16905-00200	200 mm
8	Spanner	16901-00013	13
9	Spanner	16909-00019	19
10	Spanner	16900-01922	19 - 22
11	Tool case	16914-00005	
12	Grease gun	16910-60600	500 cc
13	Drain connector	15545-12601	
14	Water separator	Y171340-92760	When the fuel filter should be replaced every 250 hours

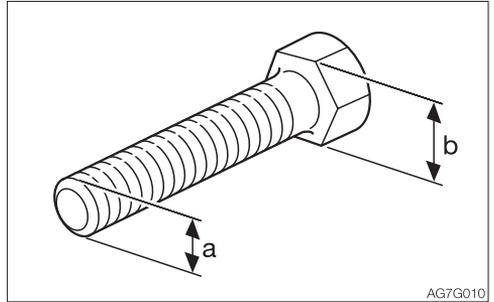
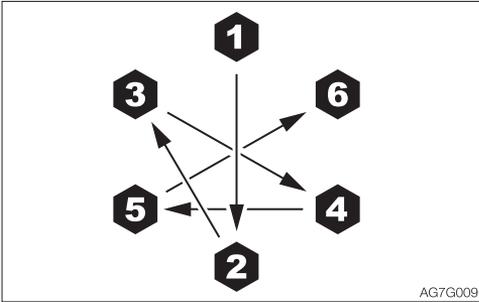


LIST OF TIGHTENING TORQUES

Nuts and Bolts (for ISO strength category 10.9)

Tighten nuts and bolts at the torques shown on the table below, unless otherwise specified.

- The tightening torques used for the mounted plastic covers are not listed in the table below. Consult your sales or service dealer for details. They will be damaged if over tightened.
- When replacing nuts and bolts, replace them with nuts and bolts of the same size and standards.
- Tighten nuts and bolts alternately (top, bottom, left then right) or in 2 or 3 times so that they are evenly tightened.



Classification	Head width (b)	Size (a) x pitch	Tightening torque	
			General connection points	
	mm	mm	N·m	ft·lb
Coarse	10	M6 x 1.0	9.8±0.8	7.2±0.6
	12, 13	M8 x 1.25	23±1.8	17±1.4
	14, 17	M10 x 1.5	47±3.8	35±2.8
	17, 19	M12 x 1.75	83±6.6	62±5
	19, 22	M14 x 2.0	134±10.7	99±7.9
	22, 24	M16 x 2.0	208±16.6	153±12.2
	27, 30	M20 x 2.5	411±32.9	303±24.2
Fine	12, 13	M8 x 1.0	25±2	18±1.4
	14, 17	M10 x 1.25	50±4	37±3
	17, 19	M12 x 1.5	87±7	64±5.1
	19, 22	M14 x 1.5	135±10.8	100±8
	22, 24	M16 x 1.5	221±17.7	163±13
	27, 30	M20 x 1.5	452±36.2	333±26.6



SAFETY-CRITICAL PARTS

To use the machine safely, periodically perform inspection and maintenance. The safety-critical parts listed below must be periodically replaced for an increased safety. Serious injury or a fire could result if they are worn or damaged.

List of safety-critical parts

Unit		Safety-critical parts to be replaced periodically	When to replace
Fuel system		Fuel hoses	Every 2 years
		Packing on fuel filler cap	
Heater		Heater hoses	
Cooling system		Rubber hoses	
Hydraulic system	Main body	Hydraulic hoses (pump - delivery)	
		Hydraulic hoses (pump - suction)	
		Hydraulic hoses (slew motor)	
		Hydraulic hoses (travel motor)	
	Working equipment	Hydraulic hoses (boom cylinder piping)	
		Hydraulic hoses (arm cylinder piping)	
		Hydraulic hoses (bucket cylinder piping)	
		Hydraulic hoses (swing cylinder)	
		Hydraulic hoses (blade cylinder)	
		Hydraulic hoses (span cylinder)	
		Hydraulic hoses (pilot valve)	
		Hydraulic hoses (auxiliary piping)	
		Seat belt	Every 3 years
	Non-slip sheet		



MAINTENANCE SAFETY-CRITICAL PARTS

The material of the safety-critical part listed above tends to change over time and cause wear or deterioration. It is difficult to determine the degree of deterioration at the periodic inspection, and thus they need to be replaced with new ones after a certain time to maintain their proper performance even if they appear in good condition. Note that regardless of the replacement schedule, replacement must be performed immediately if a symptom of wear is found. If a hose clamp is deformed or cracked, replace it together with the hose immediately. When replacing the safety-critical parts, ask your sales or service dealer.

In addition to the safety-critical parts, inspect the hydraulic hoses and retighten or replace as necessary. When replacing the hydraulic hoses, replace the O-rings and seals at the same time.

Check the fuel and hydraulic hoses according to the periodic schedule described below. Refer to "Maintenance".

Type of inspection	Inspection item
Daily inspection	Leakage from the connecting parts of hydraulic or fuel hoses Damage to cab or canopy - replace*
Monthly inspection	Leakage from the connecting parts of hydraulic or fuel hoses Damaged hydraulic or fuel hoses (cracks, wear and tear)
Annual inspection	Leakage from the connecting parts of hydraulic or fuel hoses Deteriorated, twisted, damaged hydraulic or fuel hoses (cracks, wear and tear) or hoses in contact with other parts of the machine

*: Cab parts No. 03486-00135

*: Canopy parts No. 03484-00138



MAINTENANCE LIST

Inspection and maintenance item	Page
Walk-around inspection	
Inspecting by opening the engine hood and covers	5-16
Inspecting by walking around the machine	5-17
Inspecting while sitting in the operator's seat	5-17
Daily inspection (every 10 hours)	
Inspecting and replenishing the coolant	5-18
Inspecting and replenishing the engine oil	5-19
Inspecting the water separator	5-20
Inspecting the fuel level	5-20
Inspecting the hydraulic oil tank level and replenishing	5-21
Lubricating the working equipment	5-22
After the initial 50 hours (only for new machines)	
Inspecting and adjusting the fan belt	5-24
Every 50 hours	
Inspecting and adjusting the crawler tension	5-26
Lubricating the slew bearing	5-28
Lubricating the slew motor pinion	5-28
Draining the water from the fuel tank	5-29
Inspecting the battery fluid level and replenishing	5-30
Every 100 hours	
Cleaning the water separator	5-32
After the initial 250 hours (only for new machines)	
Replacing the hydraulic oil return filter	5-33
Replacing the pilot line filter	5-34
Replacing the travel motor gear oil*	5-35
Every 250 hours	
Inspecting and adjusting the fan belt	5-36
Replacing the engine oil and the oil filter	5-36
Cleaning the air cleaner	5-38
Inspecting the throttle control system	5-39
Cleaning the radiator fins and the oil cooler fins	5-39
Replacing the fuel filter and water separator filter	5-40
Cleaning the air filters	5-41

*: If the percentage of the traveling time within the total operating time is high, replace the gear oil earlier than the specified time.



MAINTENANCE
MAINTENANCE LIST

Inspection and maintenance item	Page
Every 500 hours	
Replacing the fuel filter	5-42
Every 1000 hours	
Replacing the hydraulic oil return filter	5-44
Replacing the travel motor gear oil*	5-44
Replacing the air cleaner element	5-44
Replacing the air breather	5-45
Inspecting and adjusting the engine valve clearance	5-46
Replacing the pilot line filter	5-46
Every 1500 hours	
Inspecting and cleaning the engine fuel injectors	5-47
Inspecting the crankcase breather system	5-47
Every 2000 hours	
Cleaning the engine cooling system	5-48
Lapping the engine valve seats	5-49
Inspecting the accumulator (If equipped)	5-49
Every 4000 hours	
Replacing the hydraulic oil and cleaning the suction strainer	5-51
When required	
Replacing the bucket teeth and the side cutters	5-54
Replacing the bucket	5-57
Adjusting the gap between the bucket and arm (If equipped)	5-59
Lubricating the levers and pedals	5-61
Inspecting the rubber crawlers	5-62
Replacing the rubber crawlers	5-63
Inspecting and replenishing the windshield washer fluid	5-64

*: If the percentage of the traveling time within the total operating time is high, replace the gear oil earlier than the specified time.



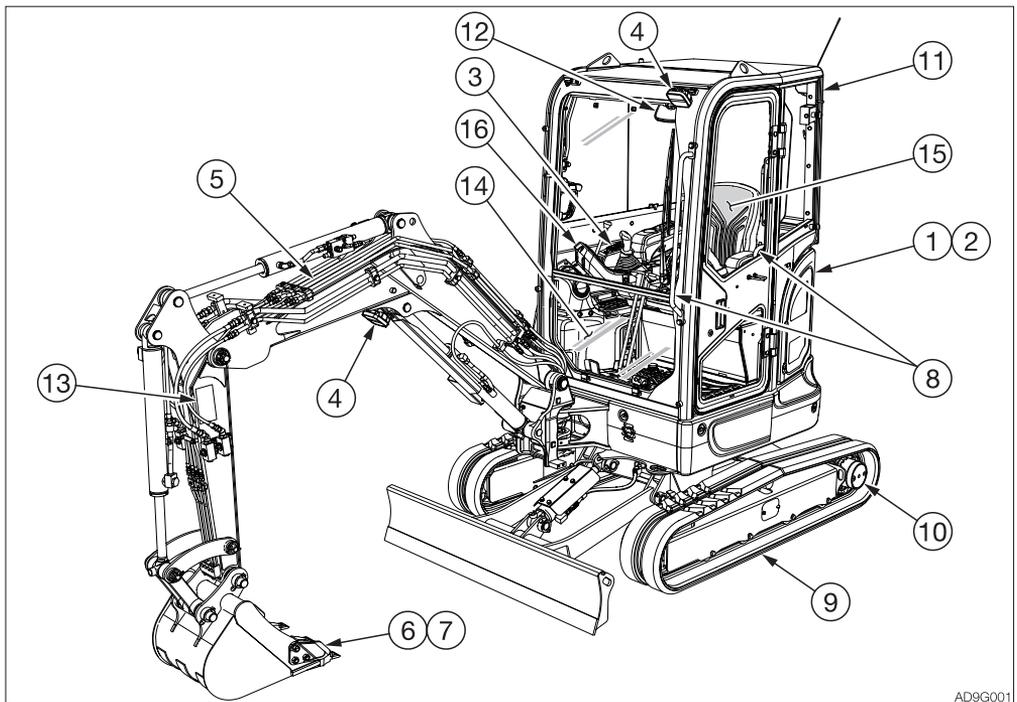
WALK-AROUND INSPECTION

Perform the following inspections every day before starting the engine for the first time.

WARNING

- Before operating, perform the walk-around inspections and make repairs immediately where necessary.
- Be sure to secure the engine hood or cover before working the inside. Do not keep the hood or cover open on a windy day or if the machine is parked on a slope.

Before starting the engine, look around the machine and clean any combustibles from the surroundings of the engine. Also, inspect if oil or water is leaking and any nuts, bolts or electric wiring are loosened or damaged.



AD9G001

INSPECTING BY OPENING THE ENGINE HOOD AND COVERS

1. Check for any twigs, leaves, oil or other combustible materials around the engine and battery.
2. Check for oil or engine coolant water leakage around the engine.
3. Check for oil leakage from the hydraulic oil tank, hydraulic devices, hoses or connections.

**INSPECTING BY WALKING AROUND THE MACHINE**

4. Check lights for dirt, damage and burnt out bulbs.
5. Check attachments and hoses for damage.
6. Check the bucket, bucket teeth and side cutter for wear, damage and looseness.
7. Check the hook, slip stopper and hook mount of buckets with hooks for damage. (Option)
8. Check the handrail, the steps and the slip-resistant surfaces for damage and loose bolts.
9. Check the crawlers, shoe slides, track rollers, idlers and sprockets for damage, wear and loose bolts.
10. Check for oil leakage from the travel motor.
11. Check the canopy/cab and guard for damage and the nuts and bolts for looseness.
12. Check the rearview mirror and the interior rearview mirror for dirt or damage, and adjust them if necessary.
13. Check the labels for dirt and damage.

INSPECTING WHILE SITTING IN THE OPERATOR'S SEAT

14. Check the windshield for dirt or damage.
15. Check the seat and seat belt for dirt or damage.
Check the operator's seat for dirt, oil or other combustible materials.
16. Check the monitor, instruments and switches for dirt or damage.



DAILY INSPECTION (EVERY 10 HOURS)

Perform the following inspections every day before starting the engine for the first time.

WARNING

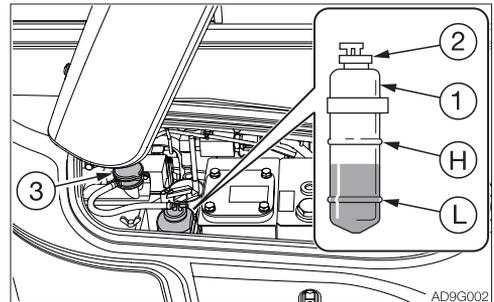
- Before operating, perform the daily inspections and make repairs immediately where necessary.
- Be sure to secure the engine hood or cover before working the inside. Do not keep the hood or cover open on a windy day or if the machine is parked on a slope.

INSPECTING AND REPLENISHING THE COOLANT

WARNING

- Do not remove the radiator cap or the drain plug when the cooling water is hot. Stop the engine and wait until the engine and the radiator cool before slowly loosening the radiator cap and the drain plug to remove them.
- Always wear the protective goggle and gloves when handling coolant (antifreeze). If any coolant (antifreeze) comes in contact with eyes or skin, wash it off with clean water. Otherwise, it could result in injuries.

Inspection



1. Open the side cover.
2. Inspect the cooling water level in the reserve tank (1).
The level should be between the upper limit (H) and the lower limit (L).
If it is below the lower limit (L), replenish.

Replenishing

1. Remove the cap (2) of the reserve tank (1).
2. Add cooling water up to the upper limit (H) of the reserve tank (1).
If the reserve tank (1) is found empty at the inspection, check for water leakage and then the water level in the radiator (3). Add water to the radiator (3) as required, and then to the reserve tank (1).
3. Install the cap (2).



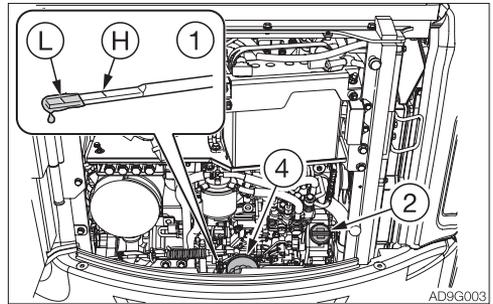
Note: Use only clean water (soft water) to replenish the cooling water loss due to evaporation. Use coolant (antifreeze) and clean water (soft water) of the specified mixing ratio to replenish the cooling water loss due to leaking.

INSPECTING AND REPLENISHING THE ENGINE OIL

WARNING

Stop the engine and allow the machine to cool down before performing maintenance.

Inspection



1. Open the engine hood.
2. Take out the dipstick (1) and wipe the oil off with a rag.
3. Fully reinsert the dipstick (1), and then pull it back out.
4. Check the oil on the dipstick (1).
The level should be between the upper limit (H) and the lower limit (L).
If it is below the lower limit (L), replenish.

Replenishing

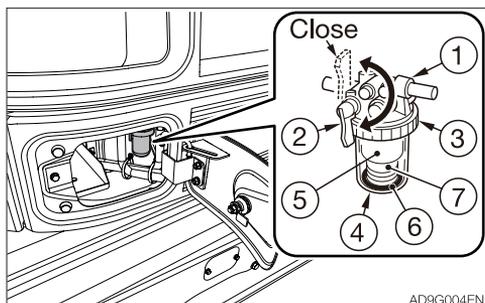
1. Remove the oil filler cap (2).
2. Add oil up to between the upper limit (H) and the lower limit (L) of the dipstick (1).
Problems could arise if the oil level is either too low or too high.
3. Tighten the oil filler cap (2).
4. Start the engine, run it at low idle for about 5 minutes, then stop it.
5. After about 10 minutes, inspect the oil level.



INSPECTING THE WATER SEPARATOR

WARNING

- Do not smoke or permit open flames while handling fuel or working on the fuel system.
- Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.
- Clean up spilled fuel immediately.

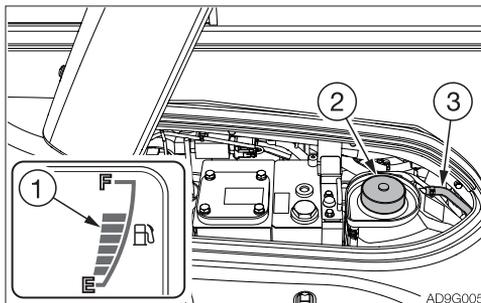


1. Open the tool case
2. Inspect the water separator (1).
If the red indicator ring (6) is sunk to the bottom of case (4), no water is mixed in. If the red indicator ring (6) is floating, there is water up to the ring. Drain the water and clean.
Refer to “Cleaning the water separator” on page 5-32.
Refer to “Bleeding air from the fuel system” on page 6-11.

INSPECTING THE FUEL LEVEL

WARNING

- Do not smoke or permit open flames while handling fuel or working on the fuel system.
- Never remove the fuel cap or add fuel when the engine is running or still hot. Do not spill fuel on the hot surface of the machine.
- Fill the fuel tank in a well ventilated place.
- Clean up spilled fuel immediately.
- Do not fill the fuel tank to capacity. Allow room for oil expansion.
- Securely tighten the fuel filler cap.
- Use the correct grade of fuel for the operating season.



1. Check the fuel level using the fuel gauge (1).
F: Tank is full.
E: Tank is empty.
2. If the fuel level is low, open the side cover.
3. Add fuel from the fuel filler port (2) while watching the sight gauge (3).
Use this gauge (3) to check the full state when adding fuel. For checking the remaining amount, use the gauge in the instrument cluster.
Refer to “Fuel filler port” on page 2-7.



INSPECTING THE HYDRAULIC OIL TANK LEVEL AND REPLENISHING

WARNING

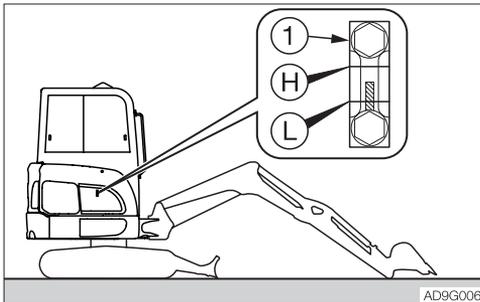
Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.

- Gradually loosen the vent plug to relieve tank pressure.

Inspection

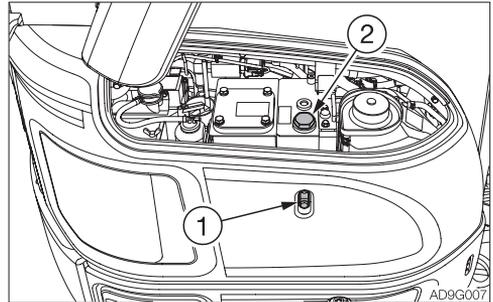
The oil level changes with the oil temperature. Inspect the oil by maintaining the machine at posture shown in the figure at the next.

- Machine posture for inspecting the hydraulic oil level



1. Start the engine and run it at low speed.
2. Fully retract the cylinders (arm and bucket), and lower the bucket to the ground.
3. Lower the dozer blade, and then stop the engine.
4. Inspect the oil level using the sight gauge (1).
 - When the oil temperature is about 20°C (68°F):
The level should be between the upper limit (H) and the lower limit (L).
If it is below the lower limit (L), replenish.
 - When the oil temperature is about 50 to 80°C (122 to 176°F):
The level should be slightly below the upper limit (H).

Replenishing

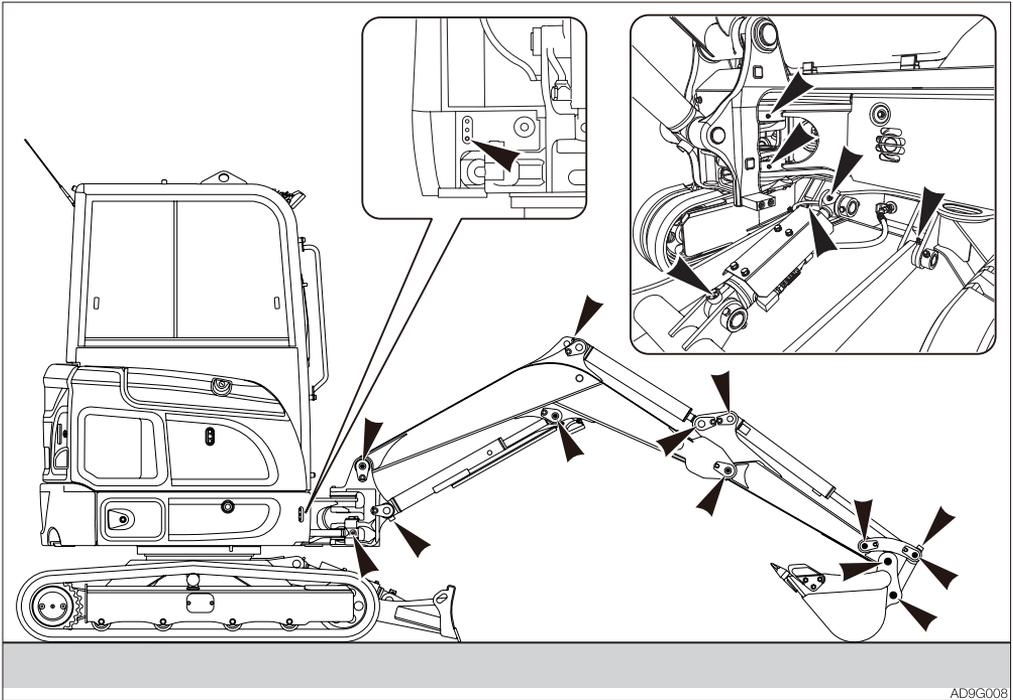


IMPORTANT: Do not fill up to the level higher than the upper limit (H). It will damage the hydraulic circuits or result in oil spurting. If accidentally done, stop the engine and wait the hydraulic oil to cool, and then let the excessive oil to drain from the drain plug.

1. Open the side cover.
2. Slowly loosen the plug (2) to relieve the internal pressure, and then remove the plug.
3. Add the hydraulic oil up to the middle of the sight gauge (1).
4. Tighten the plug (2).



LUBRICATING THE WORKING EQUIPMENT



1. Keep the machine configuration as shown in the diagram above, lower the working equipment to the ground, and then stop the engine.
2. Use the grease gun to lubricate the grease fittings.
3. Wipe off the excess grease.

MEMO



AFTER THE INITIAL 50 HOURS (ONLY FOR NEW MACHINES)

INSPECTING AND ADJUSTING THE FAN BELT

WARNING

Stop the engine and allow the machine to cool down before performing maintenance.

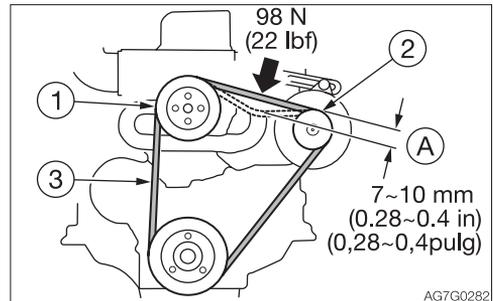
- The engine, muffler, radiator, hydraulic lines, sliding parts and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.

IMPORTANT: The loose belts could result in bad battery charge, overheat of engine or early wear of belt. Too tight belts could damage the water pump or bearing and belt used to drive the alternator.

IMPORTANT: Do not let any oil or grease get on the belt.

Inspection

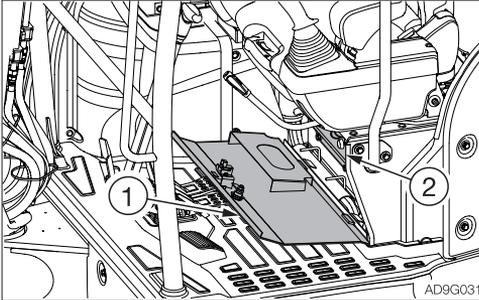
1. Open the engine hood.



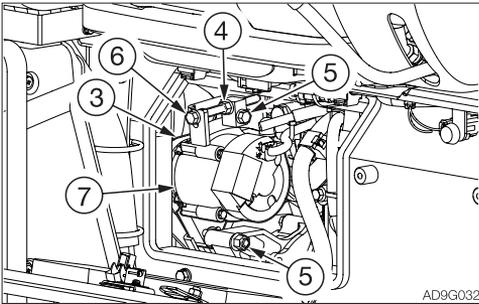
2. Press at the center of the fan pulley (1) and alternator pulley (2) to check the tension (approx. 98 N or 22 lbf). The slack (A) should be 7 to 10 mm (0.28 to 0.4 in).
3. Inspect the fan belt (3) and replace if it is as follows.
 - There are cuts or cracks.
 - The belt is worn and touches the bottom of the V groove in the pulley.
 - The belt stretched too loose to be adjusted.



Adjustment



1. Open the cover (1).
2. Remove the cover (2).



3. Loosen the bolt (5) and locking nut (4).
4. Turn the adjustment bolt (6) to move the alternator (7) and to adjust the tension of the fan belt (3).
 - Tighten: Clockwise
 - Loosen: Counterclockwise
5. Tighten the bolt (5) and locking nut (4).

Note: When replacing with a new belt, run the engine at low idle speed for about 3 to 5 minutes to break in the new belt, before adjusting the tension.



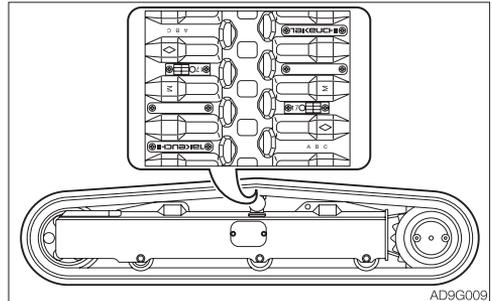
EVERY 50 HOURS

INSPECTING AND ADJUSTING THE CRAWLER TENSION

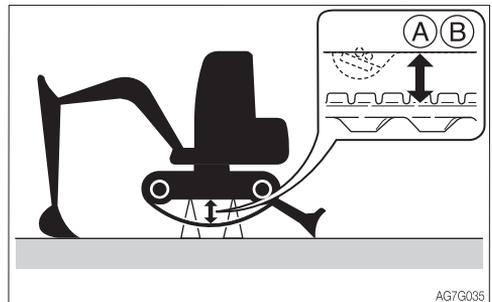
WARNING

- If you must work beneath the raised machine or working equipment, always use wood blocks, jack-stands or other rigid and stable supports. Never get under the machine or working equipment if they are not sufficiently supported. This procedure is especially important when working on hydraulic cylinders.
- Be careful with the high-pressure grease. In the track adjuster, the grease has been injected under high pressure. If the tension is adjusted without following the prescribed procedure, the grease discharge valve may fly off, resulting in injury.
 - Never loosen the grease fitting.
 - Loosen the grease discharge valve slowly. Do not turn it more than one turn.
 - Do not put your face, arms, legs or body in front of the grease discharge valve.
 - If grease does not come out when the grease discharge valve is loosened, the valve is faulty. Ask a Takeuchi service agent for repair.

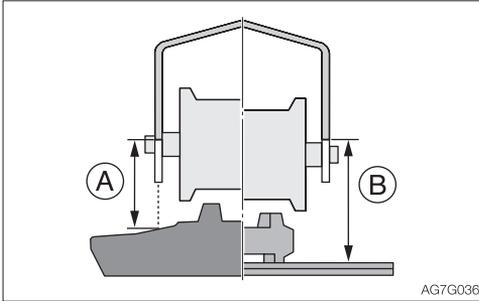
Inspection



1. For rubber crawlers, move the machine so that the “M” mark at the joint is at the top center of the crawler frame.



2. Use the working equipment to lift the machine body. Operate the levers slowly.



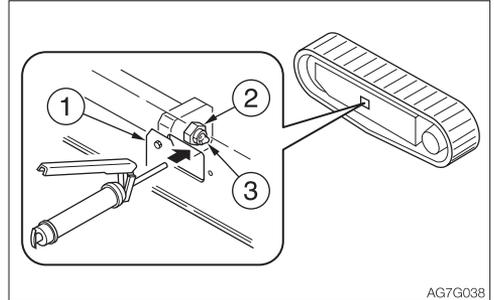
3. Inspect the gap (A) between the bottom surface of the frame at the center of the crawler frame and the top surface of the crawler.

The gap (A) must be within the following range:

- (A) Rubber crawler:
74 to 79 mm (2.9 to 3.1 in.)
- (B) Steel crawler: —

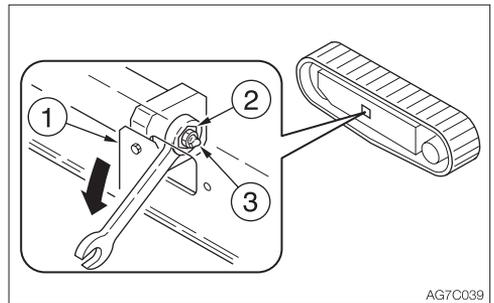
Adjustment

Increasing the tension



1. Remove the cover (1).
2. Inject grease through the grease fitting (3) of the grease discharge valve (2) with a grease gun.
3. Inspect the crawler tension.

Decreasing the tension



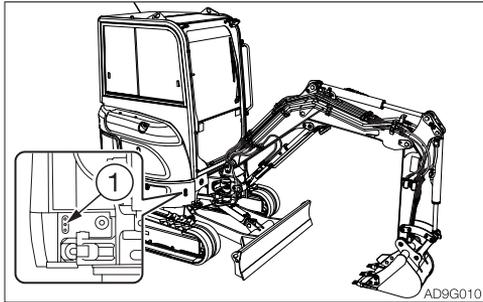
1. Remove the cover (1).
2. Slowly loosen (one turn) the grease discharge valve (2) with a spanner to discharge grease. If grease does not come out well, move the machine back-and-forth.
3. Tighten the grease discharge valve (2).
 - Tightening torque:
59 to 88 N·m (43.5 to 64.9 ft·lb.)



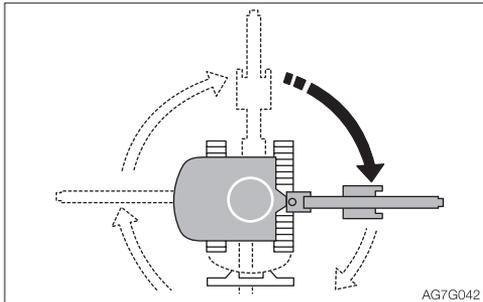
LUBRICATING THE SLEW BEARING

WARNING

Do not slew while lubricating. Doing so is dangerous, as you may get caught in the machine.

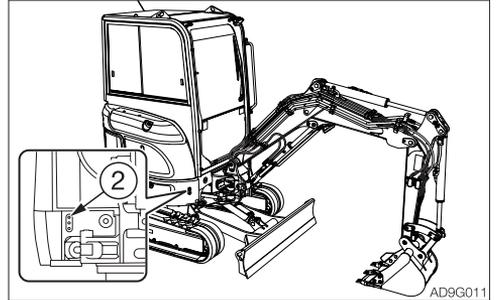


1. Stop the engine with the machine in the posture shown on the figure above.
2. Use the grease gun to grease the grease fitting (1).



3. Start the engine, lift the bucket and slew clockwise 90°.
4. Lower the bucket to the ground, and then stop the engine.
5. Repeat the steps 2 to 4 above three times.
6. Wipe off the grease expelled from the slew bearing and grease fitting.

LUBRICATING THE SLEW MOTOR PINION



1. Use the grease gun to lubricate the grease fitting (2).
2. Wipe off the excess grease.

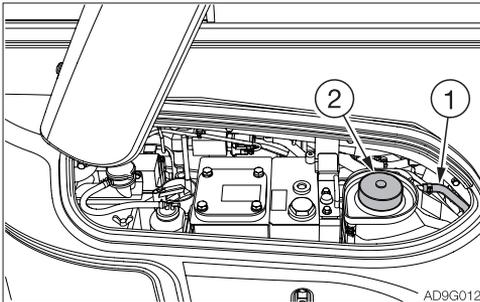


DRAINING THE WATER FROM THE FUEL TANK

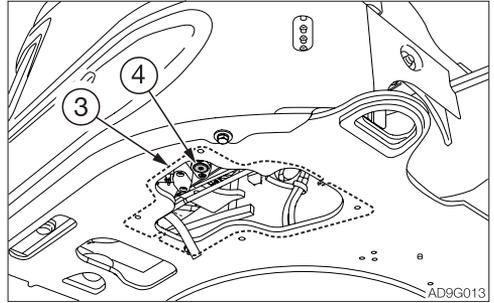
WARNING

- Do not smoke or permit open flames while handling fuel or working on the fuel system.
- Never remove the fuel cap or add fuel when the engine is running or still hot. Do not spill fuel on the hot surface of the machine.
- Fill the fuel tank in a well ventilated place.
- Do not fill the fuel tank to capacity. Allow room for oil expansion.
- Clean up spilled fuel immediately.
- Securely tighten the fuel filler cap.
- Use the correct grade of fuel for the operating season.

Do the draining operation before starting the machine.



1. Slew the upperstructure to the position for easy draining.
2. Open the side cover.
3. Remove the fuel filler cap (2).



4. Loosen the bolts and remove the under cover (3).
5. Place a pan under the drain plug (4).
6. Loosen the drain plug (4) to drain water and sediment buildup in the bottom of the tank.
7. Tighten the drain plug (4).
8. Install the under cover (3).
9. Add fuel while watching the sight gauge (1).
10. Tighten the fuel filler cap (2).
11. Close the side cover and lock it with the key.
12. Bleed air.

Bleeding air from the fuel system

Refer to “Bleeding air from the fuel system” on page 6-11.

Note: Air in the fuel system causes the engine to fail to start or to have problems. Bleed air when the fuel tank is emptied, using the same procedure above.



INSPECTING THE BATTERY FLUID LEVEL AND REPLENISHING



DANGER

- Do not use the battery when the fluid level is below the lower level limit. Doing so will hasten the deterioration of the internal portions of the battery and shorten the battery life. It also can cause rupturing (explosion).
- Batteries generate flammable hydrogen gas which may explode. Keep away from flame, sparks, fire or lighted cigarettes.
- Use a dampened cloth to clean above the fluid level line and check the fluid level. Do not clean with a dry cloth; otherwise it can cause static electricity to build up, resulting in ignition or explosion.
- Do not use the cable if it's connecting terminal is loose or corroded. If used, ignition or explosion may occur.
- Do not block the exhaust hole of the battery. An explosion could result, if blocked.



WARNING

- Wear protective goggle and clothing when working with batteries.
- Do not add the distilled water above the upper level limit. Doing so could cause the fluid to leak. This fluid can cause skin damage if contacted, or can cause the machine components to corrode.
- Batteries contain sulfuric acid which will damage eyes or skin if contacted.
 - If eye contact occurs, flush immediately with clean water and get prompt medical attention.
 - If accidentally swallowed, drink large quantities of water or milk and call a physician immediately.
 - If acid contacts skin or clothing, wash off immediately with a lot of water.

Inspection <Applicable machine models 123100005 to 123100357>

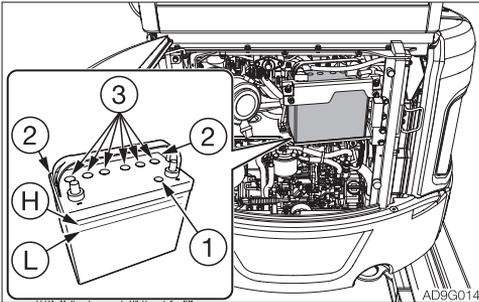
IMPORTANT: Check the fluid level of all cells following the steps below, even when the fluid level can be checked using the indicator.

Note: Under normal operating conditions, the maintenance-free battery does not require addition of water because of the special plate designed to minimize fluid loss. However, for those machines that are heavily used or operated under severe conditions (for example, in high ambient temperature), the fluid level often becomes low. If that is the case, check the fluid level of the maintenance-free battery and add water as needed.

Note: The warranty will be void if the label on the battery is removed during the warranty period. If the indicator displays "Insufficient battery fluid" during the warranty period, contact your sales or service dealer without doing anything to the battery.



1. Open the engine hood.



2. Inspect the indicator (1).
 - Blue: Good
 - White: Charging needed
 - Red: Insufficient battery fluid
3. Inspect the fluid level.

The fluid level must be between the upper level line (H) and lower level line (L). If not, add distilled water up to the line (H).
4. Check the battery terminal for looseness, dirt and corrosion.
5. Check the exhaust holes (2) for dirt.
6. Turn the starter switch to ON and check the battery voltage on the display. The battery is normal if the voltage is 12 V or more.

Refer to “Data screen (DATA)” on page 2-25.

Replenishing

When adding distilled water, do so before starting operations in order to prevent freezing.

Note: For the replacement battery, a semi-sealed type is recommended.

1. Upon expiration of the warranty period, remove the label from the sealing plugs (3).
2. Loosen the sealing plugs (3) and add distilled water up to the upper level line (H).
3. Check that the indicator (1) turns blue.
4. Securely tighten the sealing plugs (3).

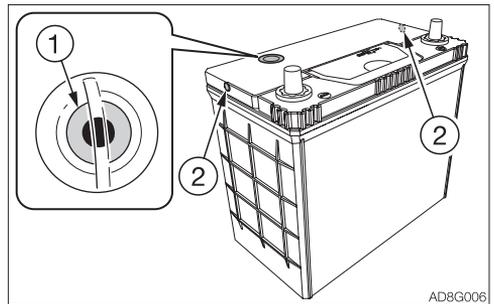
Inspection <Applicable machine models 123100358 or later>

Turn the starter switch to ON and check the battery voltage on the display. The battery is normal if the voltage is 12 V or more.

Refer to “Data screen (DATA)” on page 2-25.

Note: Under normal operating conditions, the maintenance-free battery does not require addition of water because of the special plate designed to minimize fluid loss.

1. Open the engine hood.



2. Inspect the indicator (1).
 - Green: Good
 - Black: Charging needed
 - White: Replace the battery
3. Check the battery terminal for looseness, dirt and corrosion.
4. Check the exhaust holes (2) for dirt.
5. Check the battery voltage. Confirm it is 12 V or more.

Refer to “Data screen (DATA)” on page 2-25.

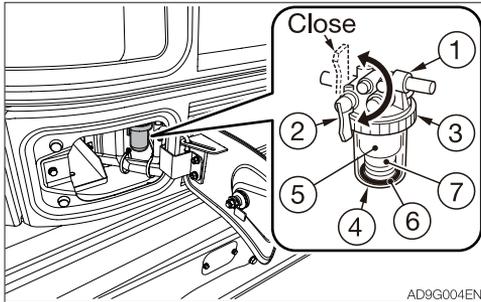


EVERY 100 HOURS

CLEANING THE WATER SEPARATOR

WARNING

- Do not smoke or permit open flames while handling fuel or working on the fuel system.
- Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.
- Clean up spilled fuel immediately.



1. Open the tool case.
2. Close the valve (2).
3. Loosen the ring (3), and then remove and clean the case (4), element (5) indicator ring (6) and spring (7).
4. Inspect the O-ring and the element (5). If there are any scratches or other irregularities, replace them.
5. Install the indicator ring (6), spring (7), element (5) and case (4), and then tighten the ring (3).
6. Open the valve (2) to bleed air.
Refer to "Bleeding air from the fuel system" on page 6-11.

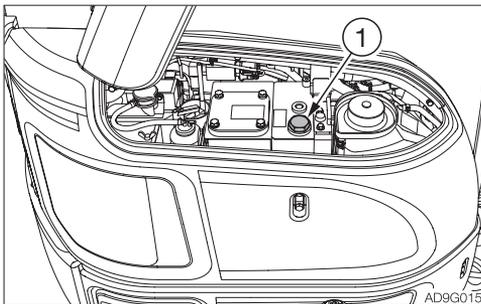


AFTER THE INITIAL 250 HOURS (ONLY FOR NEW MACHINES)

REPLACING THE HYDRAULIC OIL RETURN FILTER

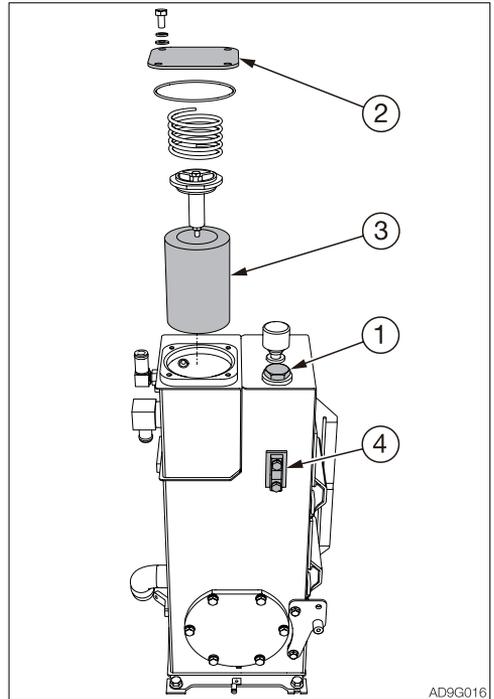
WARNING

- Stop the engine and allow the machine to cool down before performing maintenance.
 - The engine and the hydraulic system and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.
 - The hydraulic oil is also hot and under high pressure. Be careful not to touch the hydraulic oil when loosening the cap or plug. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.
- Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.
 - Gradually loosen the vent plug to relieve tank pressure.
 - When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.



1. Open the side cover.

2. Slowly loosen the air bleeding plug (1) to relieve the internal pressure, and then remove the plug.



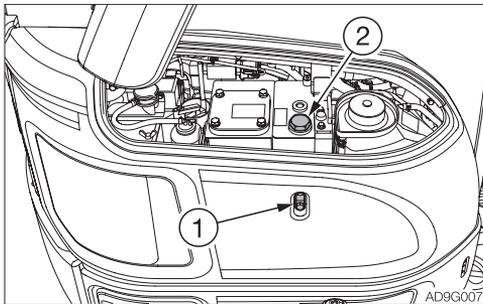
3. Loosen the bolts to take out the plate (2).
4. Remove the return filter (3).
5. Install a new return filter.
6. Reinstall the plate (2) to its original position.
7. Inspect the level with the sight gauge (4), and replenish if the level is too low. Refer to "Inspecting the hydraulic oil tank level and replenishing" on page 5-21.



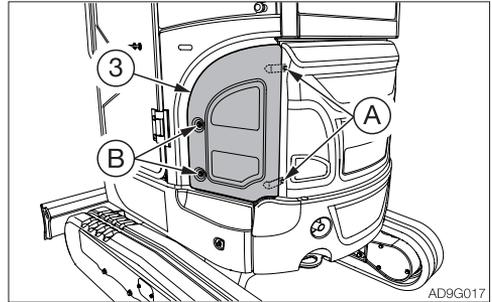
REPLACING THE PILOT LINE FILTER

WARNING

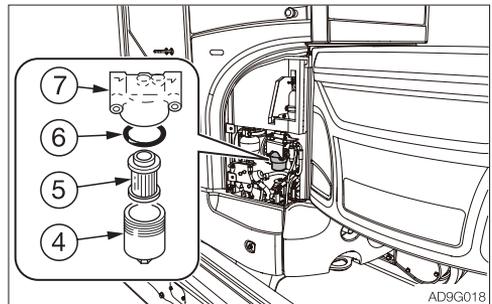
- Stop the engine and allow each part of the machine to cool down before performing maintenance.
 - The engine, the hydraulic system and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.
 - The hydraulic oil is also hot and under high pressure immediately after the engine is stopped. Be careful not to touch the oil when loosening the cap or plug. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.
- Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.
 - Gradually loosen the vent plug to relieve tank pressure.
 - When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.



1. Open the side cover.
2. Slowly turn the vent plug (2) to relieve tank pressure, then remove.



3. Open the engine hood.
4. Remove the bolt (A).
5. Remove the bolt (B).
6. Remove the cover (3).



7. Turn the case (4) counterclockwise and remove it.
8. Remove the element (5) and O-ring (6).
9. Clean the inside of the case (4).
10. Apply a thin layer of oil on the O-ring of the new filter.
11. Install the new element on the filter stand (7).
12. Apply a thin layer of oil on the new O-ring (6).
13. Install the new O-ring (6) and the case (4) on the filter stand (7).
 - Case (4) tightening torque: 25 to 35 N·m (18.4 to 25.8 ft·lb)
14. Inspect the level with the sight gauge (1) and replenish if the level is too low. Refer to "Inspecting the hydraulic oil tank level and replenishing" on page 5-21.

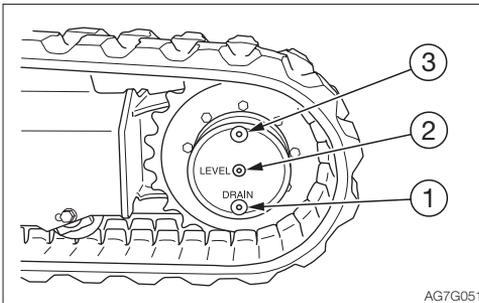


REPLACING THE TRAVEL MOTOR GEAR OIL

WARNING

- Stop the engine and allow the machine to cool down before performing maintenance.
 - The travel motor is hot immediately after the engine is stopped. Touching it will cause burns.
 - The gear oil is also hot and under high pressure immediately after the engine is stopped. Be careful when loosening the plugs. Working on the machine under these conditions could result in burns or injuries.
- The pressure in the reduction gear case of travel motor may cause oil or the plug to fly out. Loosen the plug slowly to release the pressure.

IMPORTANT: If the percentage of the traveling time within the total operating time is high, replace the gear oil earlier than the specified time.



1. Set the travel motor so that plug (1) is at the very bottom.
2. Place a pan under the plug (1).
3. Remove the plugs (1), (2) and (3) and drain the oil.
4. Rewrap the plugs with new sealing tape.
5. Tighten the plug (1).
 - Plug (1) tightening torque: 46 to 51 N·m (34 to 37.6 ft·lb)
6. Add oil through the hole of the plug (3) until oil flows out of the hole of the plug (2).
7. Tighten the plugs (2) and (3).
 - Plug (2) tightening torque: 12 to 18 N·m (8.8 to 13.3 ft·lb)
 - Plug (3) tightening torque: 46 to 51 N·m (34 to 37.6 ft·lb)



EVERY 250 HOURS

INSPECTING AND ADJUSTING THE FAN BELT

Refer to “Inspecting and adjusting the fan belt” on page 5-24.

REPLACING THE ENGINE OIL AND THE OIL FILTER

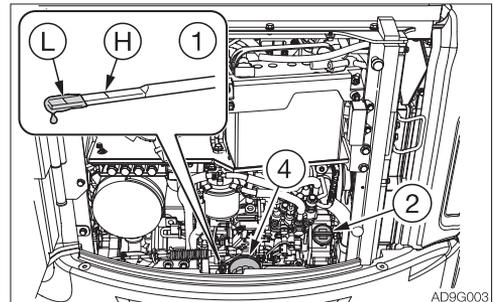
WARNING

Stop the engine and allow the machine to cool down before performing maintenance.

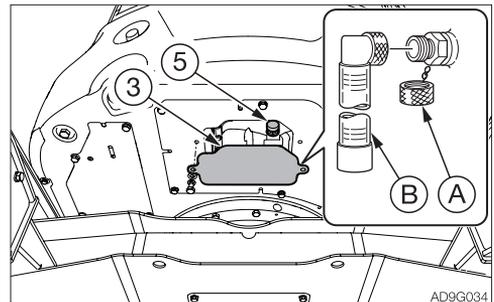
- The engine, muffler, radiator, hydraulic lines, sliding parts and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.
- The engine oil is also hot.

Be careful not to touch the hydraulic oil when loosening the cap or plug.

Working on the machine under these conditions could result in burns or injuries.



1. Open the engine hood and remove the oil filler cap (2).



2. Loosen the bolts and remove the under cover (3).
3. Place a pan for catching the waste oil under the drain port (5).



4. Remove the cap (A), install connector (B) and drain the oil. (The oil comes out when the screw is tightened.)
5. Remove the connector (B) and install the cap (A).

IMPORTANT: Check the waste oil for metal powder. If it contains large amounts of metal powder, consult your sales or service dealer.

6. Turn the filter (4) counterclockwise with the filter wrench and remove it.
7. Clean the surface of installation of the filter stand.
8. Apply a thin layer of oil on the packing of the new filter.
9. Install the new filter by hand.
10. Tighten one more turn (with the filter wrench) after the filter packing comes in contact with the surface of installation. (Torque when tightening with filter wrench: 19.6 to 23.5 N·m or 14 to 17 ft-lb)
11. Add oil up to between the upper limit (H) and the lower limit (L) of the dipstick (1). Problems could arise if the oil level is either too low or too high.
12. Tighten the oil filler cap (2).
13. Start the engine, run it at low idle for about 5 minutes, then stop it.
14. After about 10 minutes, inspect the oil level.



CLEANING THE AIR CLEANER

WARNING

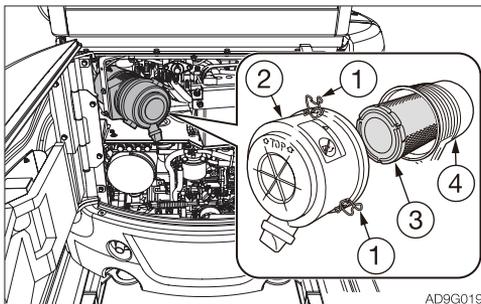
- Stop the engine and allow the machine to cool down before performing maintenance.
 - The engine, muffler, radiator and many other parts of the machine are hot immediately after the engine is stopped. Touching it will cause burns.
- Wear required appropriate equipment such as protective goggle and filter mask when using compressed air, as metal fragments or other objects can fly and cause serious injury.

IMPORTANT: Be careful not to scratch the element. Do not use an element if it is damaged.

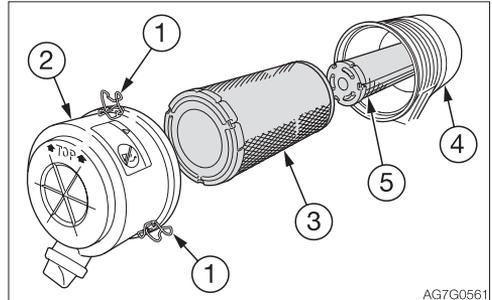
IMPORTANT: When operating the machine in very dusty places, perform inspection and maintenance operations every day.

IMPORTANT: Be sure to install the element and dust cap securely. If not, dust could be drawn into the cylinder, damaging the engine.

1. Open the engine hood.

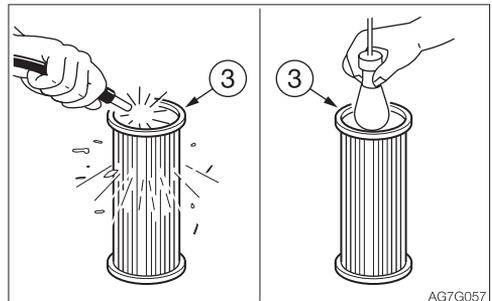


2. Loosen the clamps (1) and remove the dust cup (2).



AG7G0561

3. Clean the inside of the dust cup (2).
4. Remove the primary element (3).
5. Cover the intake hole at the back of the body (4) with cloth or tape to prevent dirt from getting in.
 - <If equipped with the secondary element>
To prevent dirt from getting inside the engine, do not remove the secondary element (5).
6. Clean the inside of the body (4).



AG7G057

7. Clean the primary element (3) with dried compressed air (294 to 490 kPa or 43 to 71 psi).
First blow the air from the inside of the element along the pleats. Then blow the air from the outside and finally from the inside again.
8. Light up the inside of the primary element (3) with a light bulb, inspect it, and replace it if there are small holes or thin spots.
9. Remove the cloth or tape applied in step 5.
10. Install the primary element (3).
11. Install the dust cup (2) with its "↑ TOP ↑" mark facing up, and then fasten it with the clamps (1).

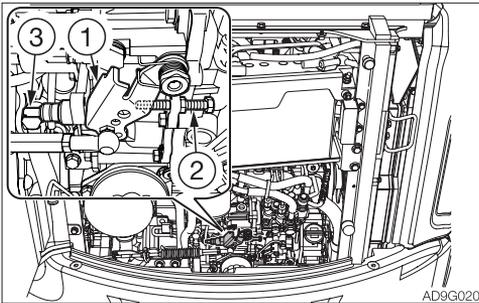


INSPECTING THE THROTTLE CONTROL SYSTEM

Operate the throttle controller to check for stretch in the wire and looseness of it at the fixing portion.

If the wire is stretched or loosened at the fixing portion, malfunction could result.

The operation of wire replacement or adjustment requires experience. Ask your sales or service dealer for it.



1. Turn the starter switch to the ON position. Check that the governor lever (1) is contacting the low-speed limit bolt (2).
2. Press the Deceleration button to cancel the deceleration mode. Turn the throttle controller to the maximum speed position, and check that the governor lever (1) is contacting the high-speed limit bolt (3). If the governor lever is not contacting either the limit bolt (1) or (2), contact your sales or service dealer for help.

CLEANING THE RADIATOR FINS AND THE OIL COOLER FINS

WARNING

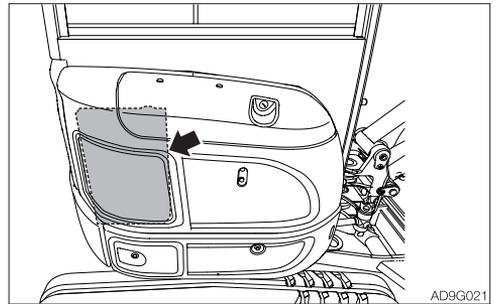
Wear required appropriate equipment such as protective goggle and filter mask when using compressed air, as metal fragments or other objects can fly and cause serious injury.

IMPORTANT: Be careful not to damage the fins when cleaning.

- When using compressed air or pressurized water, make sure the pressure is no higher than 200 kPa (28 psi) and hold the nozzle sufficiently away from the fins.

IMPORTANT: When using water, cover the electrical system to prevent water from getting in.

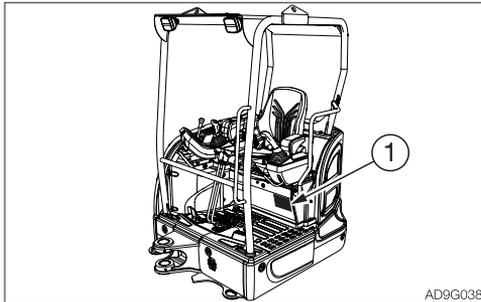
IMPORTANT: When operating the machine in very dusty places, perform inspection and maintenance operations every day.



Blow compressed air on the fins to remove mud and dirt stuck on them.



REPLACING THE FUEL FILTER AND WATER SEPARATOR FILTER

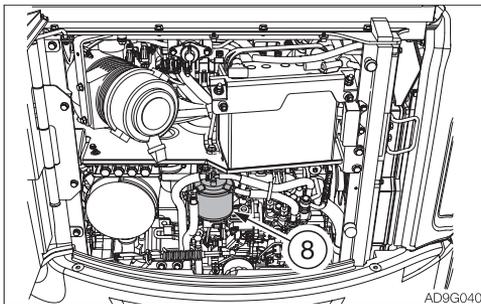


AD9G038

When the inspection/maintenance decal (1) states to replace every 250 hours, perform the replacement.

WARNING

- Do not smoke or permit open flames while handling fuel or working on the fuel system.
- Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.
- Clean up spilled fuel immediately.



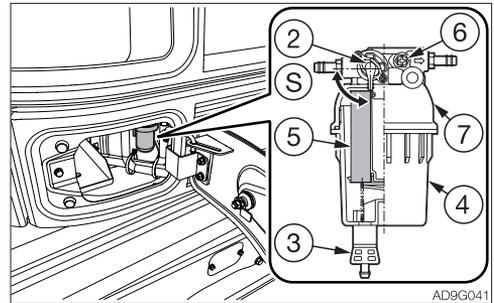
AD9G040

1. Open the engine hood.
2. Turn the filter (8) counterclockwise with the filter wrench and remove it.
3. Clean the surface of installation of the filter stand.
4. Apply a thin layer of oil on the packing of the new filter.
5. Install the new filter by hand.
6. Tighten one more turn after the filter packing comes in contact with the surface of installation. (Torque when tightening

with filter wrench: 20 to 24 N·m or 15 to 18 ft·lb.)

7. Bleed the air.

Refer to “Bleeding air from the fuel system” on page 6-11.



AD9G041

(S): Close

8. Open the tool case.
9. Close the valve (2) of the water separator (7).
10. Loosen the air-bleeding plug (6) and the drain plug (3) to discharge fuel from inside.
11. Remove the case (4) with the filter wrench.
12. Remove the element (5), and then clean the case. When doing the above, be careful not to damage the sensor.
13. Replace the packing with a new one and lubricate it with diesel fuel.
14. Install the new element (5) on the filter stand.
15. Tighten the case (4) by hand. Be sure to do it by hand.
Tightening torque: 18 to 22 N·m (13 to 16 ft·lb)
16. Tighten the drain plug (3).
17. Bleed air.
Refer to “Bleeding air from the fuel system” on page 6-11.



CLEANING THE AIR FILTERS

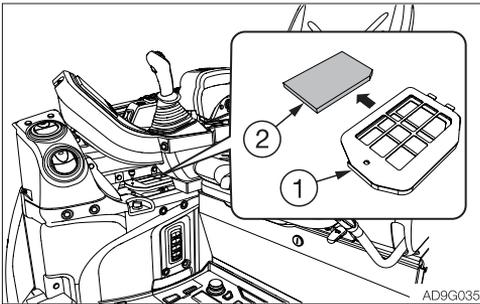
WARNING

Wear required appropriate equipment such as protective goggle and filter mask when using compressed air, as metal fragments or other objects can fly and cause serious injury.

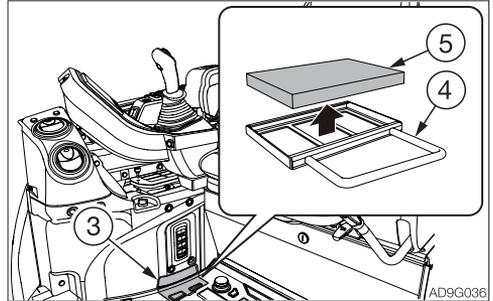
Clean the filters immediately after operating in dusty places.

If the filters are clogged, the air flow is reduced and a booming sound is heard from the air conditioner unit.

Removing the filters



1. Take out the screws and open the cover (1).
2. Remove the circulation filter (2).
Circulation filter (2):
Parts No. 03445-00101



3. Remove the floor mat (3).
4. Pull the cover (4) toward you.
5. Remove the ventilation filter (5).
Ventilation filter (5):
Parts No. 03445-00176
6. Use compressed air or water to clean each filter, depending on how dirty it is.

Cleaning

1. Blow dry, compressed air (138 kPa or 20 psi or less) directly on the filters from the inside, moving up and down along the pleats.
Be sure to keep the nozzle at an adequate distance from the filters.
2. Wash the filter with neutral detergent if it is very dirty. Dry the filter completely after washing it.

Replacing

Replace the filter with a new one once a year or if it is still clogged after blow-drying with compressed air and washing.

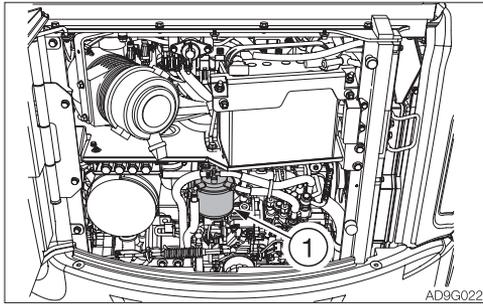


EVERY 500 HOURS

REPLACING THE FUEL FILTER

WARNING

- Do not smoke or permit open flames while handling fuel or working on the fuel system.
- Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.
- Clean up spilled fuel immediately.



1. Open the engine hood.
2. Turn the filter (1) counterclockwise with the filter wrench and remove it.
3. Clean the surface of installation of the filter stand.
4. Apply a thin layer of oil on the packing of the new filter.
5. Install the new filter by hand.
6. Tighten one more turn after the filter packing comes in contact with the surface of installation. (Torque when tightening with filter wrench: 20 to 24 N·m or 15 to 18 ft·lb.)
7. Bleed the air.
Refer to "Bleeding air from the fuel system" on page 6-11.

MEMO



EVERY 1000 HOURS

REPLACING THE HYDRAULIC OIL RETURN FILTER

Refer to “Replacing the hydraulic oil return filter” on page 5-33.

REPLACING THE TRAVEL MOTOR GEAR OIL

Refer to “Replacing the travel motor gear oil” on page 5-35.

REPLACING THE AIR CLEANER ELEMENT

WARNING

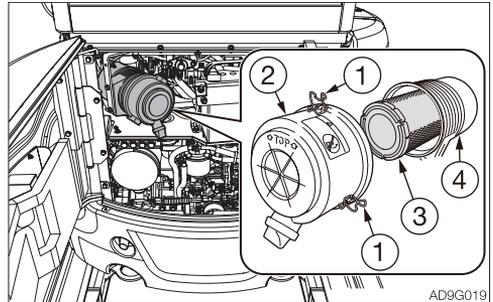
Stop the engine and allow the machine to cool down before performing maintenance.

- The engine, muffler, radiator and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.

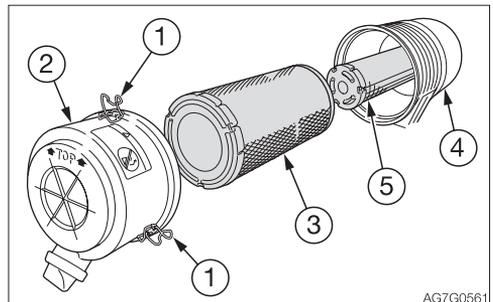
IMPORTANT: Do not use an element if its pleats, gaskets or seals are damaged.

IMPORTANT: Be sure to install the element and dust cap securely. If not, dust could be drain into the cylinder, damaging the engine.

1. Open the engine hood.



2. Loosen the clamps (1) and remove the dust cup (2).
3. Clean the inside of the dust cup (2).



4. Remove the primary element (3).



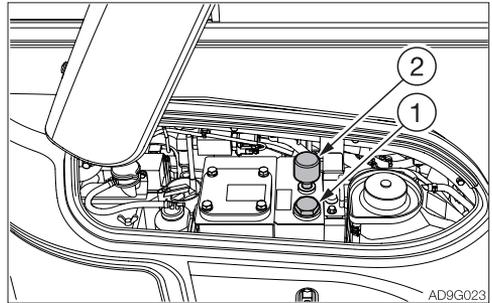
5. Cover the intake hole at the back of the body (4) with cloth or tape to prevent dirt from getting in.
<If equipped with the secondary element>
Do not yet remove the secondary element (5).
6. Clean the inside of the body (4).
7. Remove the cloth or tape applied in step 5.
<If equipped with the secondary element>
Remove the secondary element (5).
8. Install the new elements.
9. Install the dust cup (2) with its “↑ TOP ↑” mark facing up, and then fasten it with the clamps (1).

REPLACING THE AIR BREATHER

WARNING

Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.

- **Gradually loosen the vent plug to relieve tank pressure.**



1. Open the side cover.
2. Slowly loosen the air bleeding plug (1) to relieve the internal pressure, and then remove the plug.
3. Turn the air breather (2) counterclockwise by hand or with the wrench and remove it.
4. Apply a thin layer of oil on the packing of the new air breather.
5. Install the new air breather by hand.
 - Tightening torque: Max. 5 N·m (3.7 ft-lb)



INSPECTING AND ADJUSTING THE ENGINE VALVE CLEARANCE

This operation requires experience. Ask your service dealer for it.

REPLACING THE PILOT LINE FILTER

Refer to “Replacing the pilot line filter” on page 5-34.



MAINTENANCE
EVERY 1500 HOURS

EVERY 1500 HOURS

INSPECTING AND CLEANING THE ENGINE FUEL INJECTORS

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING THE CRANKCASE BREATHER SYSTEM

This operation requires experience. Ask your sales or service dealer for it.



EVERY 2000 HOURS

CLEANING THE ENGINE COOLING SYSTEM

Replace the coolant after the two-year operation even if the running time is less than 2000 hours.

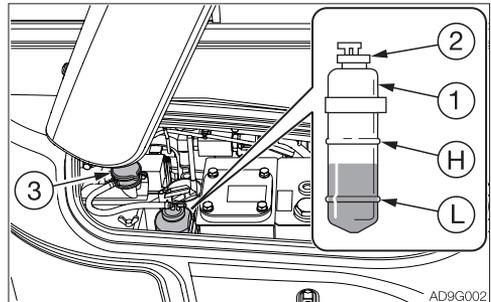
WARNING

- Stop the engine and allow the machine to cool down before performing maintenance.
 - The engine, muffler, radiator and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.
 - The engine coolant is also hot and under high pressure immediately after the engine is stopped. Be careful when loosening the caps or plugs. Working on the machine under these conditions could result in burns or injuries due to the hot coolant spurting out.
- If maintenance must be performed with the engine running, always work as a two person team communicating each other.
 - One person must sit in the operator's seat so that he/she can immediately stop the engine when necessary. He/she must take care not to touch the lever or pedal unless necessary.
 - The one who performs maintenance must make sure to keep his/her body or clothing away from the moving part of the machine.
- Standing at the back of the machine while the engine is running is extremely dangerous, as the machine could move suddenly. Never stand at the back of the machine while the engine is running.
- Do not remove the radiator cap or the drain plug when the cooling water is hot. Stop the engine and wait until the engine and the cooling water cool.

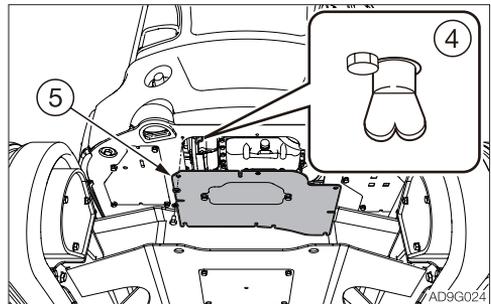
Then, slowly loosen the radiator cap and the drain plug to remove them.

When cleaning, if the temperature of the coolant is low, the thermostat will be closed and the coolant will not circulate in the radiator. Heat the coolant water to at least 90°C (194°F) before cleaning.

1. Open the side cover.



2. Gradually loosen the radiator cap (3) to release the internal pressure, and then remove the cap.



3. Loosen the bolts and open the cover (5).
4. Place a pan for catching the waste coolant under the drain plug (4), and then loosen the drain plug (4) to drain the coolant.
5. Tighten the drain plug (4).
6. Add tap water to the radiator through the coolant fill port up to the top of the port. Take time and slowly add water, so that no air enters the radiator.
7. Close the radiator cap (3).

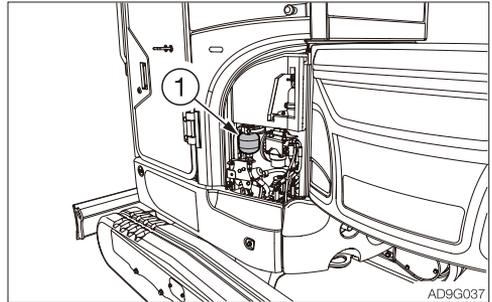


8. Start the engine and run it at a speed slightly above low idling. Raise the water temperature to at least 90°C (194°F), and then run the engine for about 10 minutes with the thermostat open.
9. Stop the engine, wait until the cooling water temperature becomes lower, and then remove the drain plug (4) to drain the water.
10. After draining, clean the cooling system using a cleaning agent. When using the cleaning agent, follow the instructions included with the agent.
11. Repeat the steps 4 to 8 to rinse the cooling system.
12. Tighten the drain plug (4).
13. Take time and slowly add the new coolant (mixture of antifreeze and tap water) to the radiator through the fill port until it is full.
14. Close the radiator cap (3).
15. Warm up the engine. Use the meters to check that there are no irregularities in the cooling system at this time.
16. Increase the water temperature to at least 90°C (194°F). Then, run the engine for about 10 minutes with the thermostat kept open.
17. Stop the engine, wait until the cooling water temperature becomes lower, and then check the level of coolant in the radiator.
If necessary, add cooling water until the radiator is full.
18. Close the radiator cap (3).
19. Clean the interior of the reserve tank (1), and then add coolant to the upper limit (H).
20. When the coolant has been replaced, inspect the coolant level once again after operating the machine.
When the machine is operated, the coolant is distributed throughout the entire system, resulting in the lower coolant level.
Add coolant up to the full level.

LAPPING THE ENGINE VALVE SEATS

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING THE ACCUMULATOR (IF EQUIPPED)



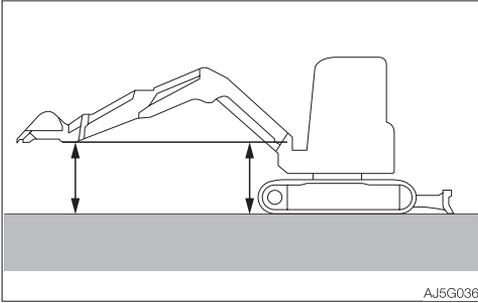
WARNING

- High-pressure nitrogen gas is enclosed in the accumulator (1). If handled incorrectly, it could explode and cause serious injury. Strictly observe the following precautions:
 - Do not disassemble.
 - Do not allow flame nearby or throw it into a fire.
 - Do not drill, weld or fuse.
 - Do not subject it to physical shock such as hitting, rolling or dropping.
 - Before disposing of the unit, the sealed gas must be drained. Contact a Takeuchi sales or service dealer for help.
- Clear all personnel from the work area.
- Sound the horn to warn people around the machine.

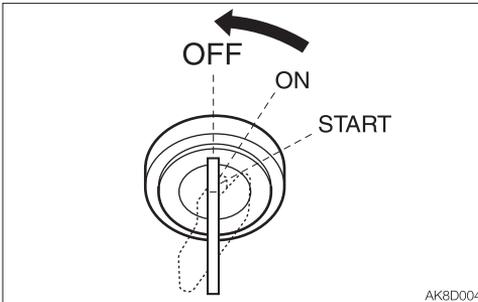
IMPORTANT: If the accumulator (1) fails, the boom cannot be lowered or the residual pressure in the hydraulic circuit cannot be released while the engine is stopped.



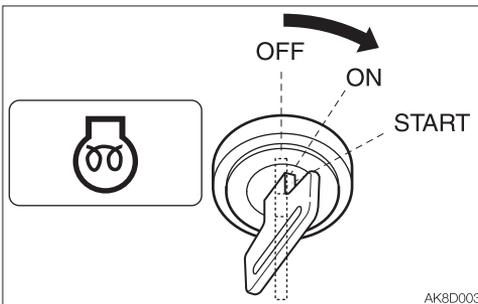
MAINTENANCE
EVERY 2000 HOURS



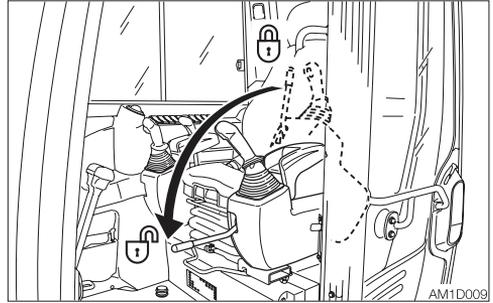
1. Start the engine, then fully retract the arm and bucket cylinders.
2. Operate the boom so that the tip of the arm is positioned at the bottom of the boom.



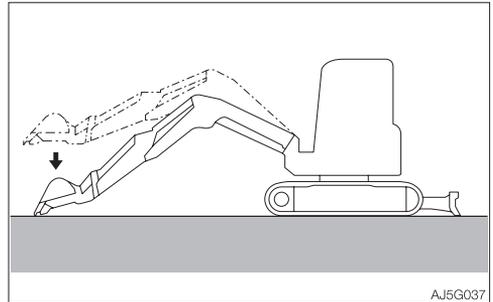
3. Turn the starter key to the OFF position to stop the engine.



4. Turn the key to the ON position. (Do not start the engine.)



5. Fully lower the safety lock lever to disengage the lock.



6. Lower the boom until the bucket contacts the ground.
The machine is normal if the bucket is lowered to the ground. The accumulator (1) is probably faulty if the boom cannot be lowered or stops halfway. Consult a Takeuchi sales or service dealer for help.

Note: When the boom is lowered to lower the bucket to the ground, do it within 10 minutes of stopping the engine.



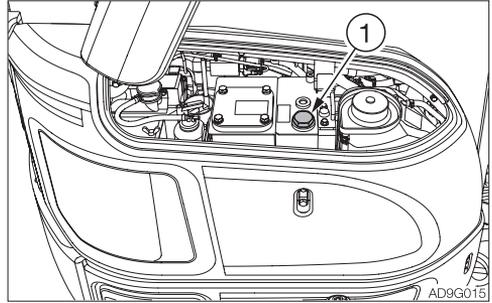
EVERY 4000 HOURS

REPLACING THE HYDRAULIC OIL AND CLEANING THE SUCTION STRAINER

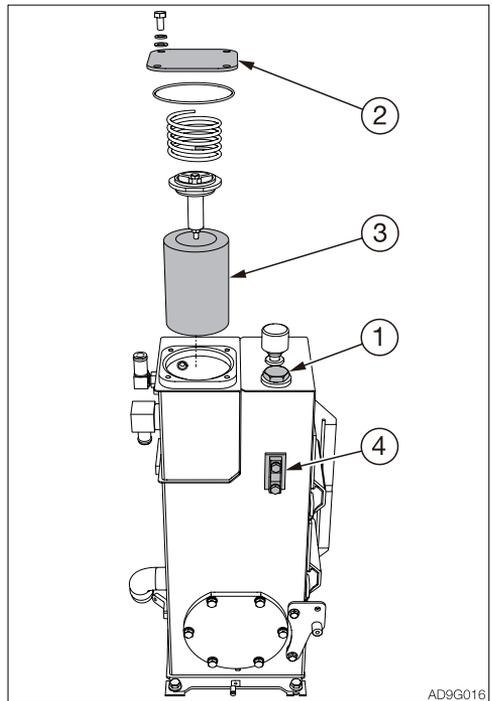
WARNING

- Stop the engine and allow the machine to cool down before performing maintenance.
 - The engine and the hydraulic system and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.
 - The hydraulic oil is also hot and under high pressure immediately after the engine is stopped. Be careful when loosening the caps or plugs. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.
- Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.
 - Gradually loosen the vent plug to relieve tank pressure.
 - When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.

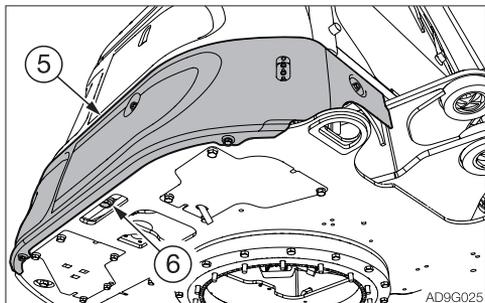
1. Slew the upperstructure to the position for easy draining.
2. Set the machine to the hydraulic oil level inspection posture. Refer to "Inspecting the hydraulic oil tank level and replenishing" on page 5-21.
3. Raise the safety lock lever to the locked position.



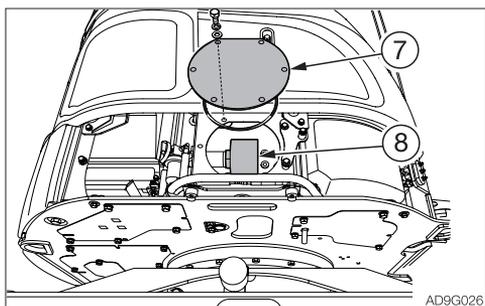
4. Open the side cover.
5. Slowly loosen the air bleeding plug (1) to relieve the internal pressure, and then remove the plug.



6. Loosen the bolts and remove the plate (2).
7. Remove the return filter (3).



8. Loosen the bolts and remove the cover (5).
9. Place a pan for catching the waste oil under the drain plug (6).
10. Loosen the drain plug (6) and drain the hydraulic oil.



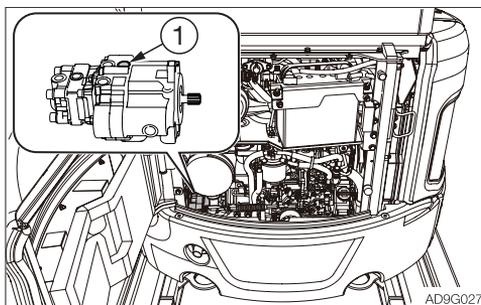
11. Loosen the bolts and remove the plate (7).
12. Remove the suction strainer (8) and clean it.
13. Clean the inside of the hydraulic oil tank.
14. Replace the air breather.
Refer to "Replacing the air breather" on page 5-45.
15. Install the suction strainer (8).
16. Reinstall the plate (7) to its original position.
17. Install a new return filter.
18. Reinstall the plate (2) to its original position.
19. Tighten the drain plug (6).
20. Add hydraulic oil from the hole of plug (1) up to the level between the upper limit (H) and the lower limit (L) in the sight gauge (4).

21. Tighten the plug (1).
22. Bleed air from the hydraulic oil circuit following "Bleeding air" below.
23. Set the machine to the hydraulic oil level inspection posture and inspect the oil level when the oil temperature drops.
Refer to "Inspecting the hydraulic oil tank level and replenishing" on page 5-21.
24. Install the cover (5).

Bleeding air

IMPORTANT: After replacing the hydraulic oil or hydraulic devices, or after performing maintenance of the hydraulic devices, bleed air from the hydraulic circuits and hydraulic devices. Failure to do so may damage the hydraulic devices.

• Hydraulic pump



1. Open the engine hood.
2. Loosen the vent plug (1) on the hydraulic pump.
3. Once hydraulic oil overflows from the vent plug hole (1), tighten the vent plug (1).



• Cylinders

1. Start the engine, let it run at a low-idling speed for 10 minutes.
2. Maintain the engine at low idle, then extend and retract each cylinder 4 or 5 times, without let them reach the stroke end.
3. Run the engine at high speed, then extend and retract each cylinder 4 or 5 times, without let them reach the stroke end.
4. Set the engine back to a low idle, then extend and contract all the cylinders 4 or 5 times to the stroke ends.

• Emergency shut-off valve (If equipped)

This operation is dangerous and requires experience. Ask your sales or service dealer for help.

If air is not released, the working equipment could become slow in reacting to the operation of the operator and show unexpected behavior.

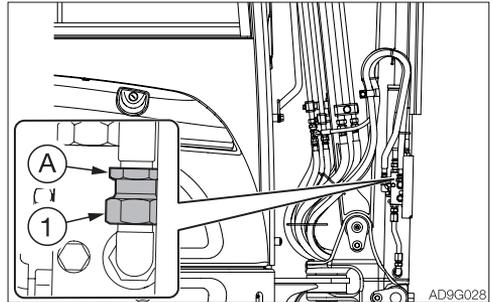


WARNING

When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.

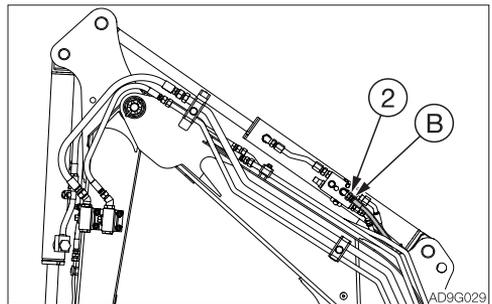
1. Place a pan under the hose (A) or (B) to catch the waste oil.
2. Start the engine and run it at low idle.
3. Fully lower the safety lock lever to the unlock position.

Boom



4. Hold the hose fitting (A) in place with a wrench and slowly loosen the hose nut (1).
5. Slowly move the boom in the “Boom lower” direction a little until there are no more air bubbles coming from the hose nut (1) joint.
6. Hold the hose fitting (A) in place with a wrench and tighten the hose nut (1).

Arm



4. Hold the hose fitting (B) in place with a wrench and slowly loosen the hose nut (2).
5. Slowly move the arm in the “Arm lower” direction a little until there are no more air bubbles coming from the hose nut (2) joint.
6. Hold the hose fitting (B) in place with a wrench and tighten the hose nut (2).



WHEN REQUIRED

REPLACING THE BUCKET TEETH AND THE SIDE CUTTERS

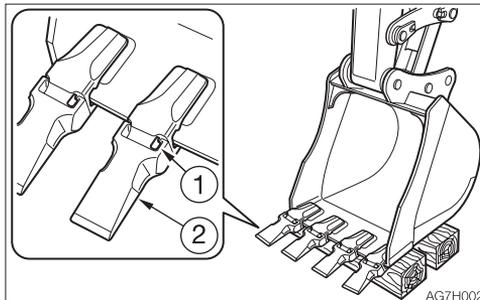
Replace the bucket teeth and the side cutters when the tooth points or the side cutters are worn. Do not wait until the adapter or bucket is damaged.

WARNING

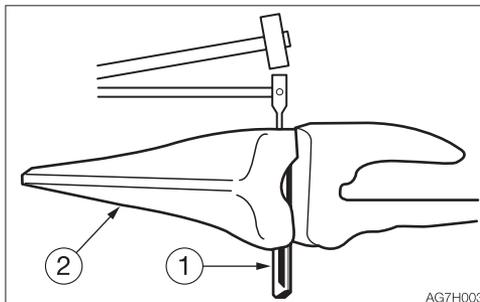
- Before performing maintenance or repairs under the machine, lower all moveable working equipment to the ground or in the lowermost position.
- To prevent unexpected movement, firmly secure the working equipment when repairing or replacing the bucket teeth or side cutter.
- When using a hammer, pins may fly out or metal particles may be scattered. This may lead to serious injury.
 - If hard metal parts such as pins, bucket teeth, side cutter or bearings are hit with a hammer, wear protective gear such as safety goggles and gloves.
 - When hitting pins or bucket teeth, always check that there is no one in the surrounding area.
- Do not allow unauthorized personnel in the work area while working.

• Bucket tooth <V13SY or V17S> Removal

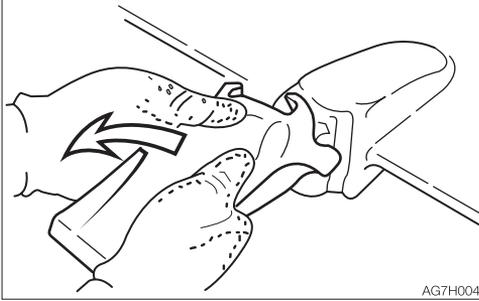
1. Clean the bucket and park the machine in a flat, safe place where the ground is hard.



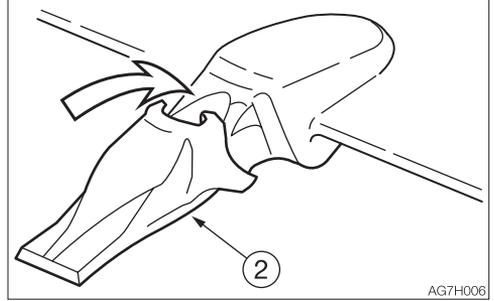
2. Set the bottom surface of the bucket flat and lower it on a block so that the locking pin (1) can be knocked out.
3. Remove the key, then check that the bucket is stable.



4. Place a rod against the locking pin (1) and knock the locking pin out by hammering against the rod. The rod should be round and thinner than the locking pin.

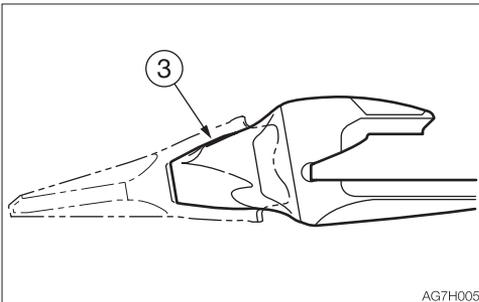


5. Remove the tooth point (2). Some tooth points (2) are of the type that are removed by turning (twisting) them counterclockwise. The same procedure can be used to remove the other tooth points.

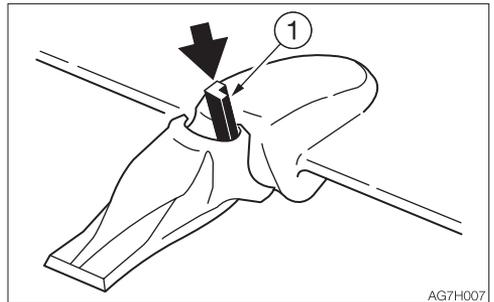


2. Put the tooth point (2) in the adapter nose (3). Push in firmly until the tooth point (2) touches the tip of the adapter nose (3). Some tooth points (2) are installed by turning (twisting) them clockwise.

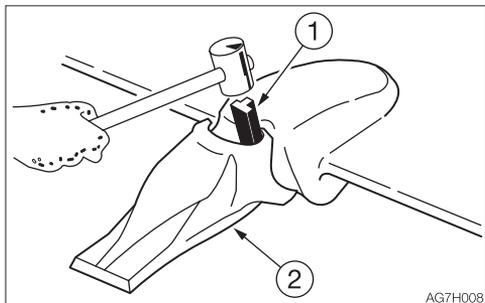
Installation



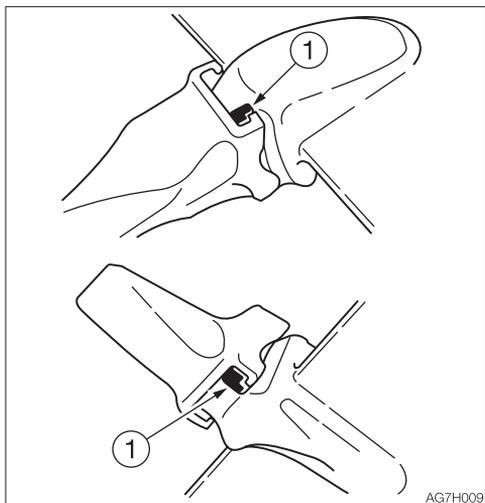
1. Clean the adapter nose (3). If there is gravel or mud on the adapter nose, the tooth point will not go in all the way and the pin cannot be driven in.



3. Insert the locking pin (1), making sure it is in the right direction.

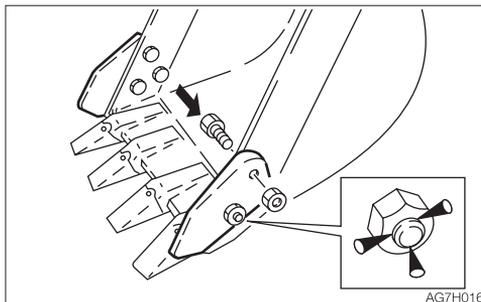


4. Drive in the locking pin (1) with a hammer until it is flush with the tip of the tooth point (2) ear.



5. The locking pin (1) is now driven in. The same procedure can be used to install the other tooth points.

• Side cutter Installation



1. Insert the bolts from the inner of the bucket and tighten the side cutter with nuts.
Tightening torque: 241 N·m (178 ft·lb)
2. Caulk the bolts with a punch at three spots along the periphery of the screw to prevent the nuts from coming loose.

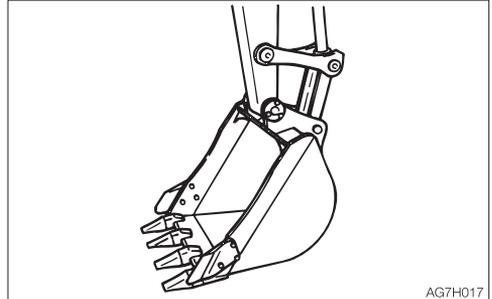


REPLACING THE BUCKET

WARNING

- Before performing maintenance or repairs under the machine, lower all working equipment to the ground or in the lowermost position.
- If maintenance must be performed with the engine running, always work as a two person team communicating each other.
 - One person must sit in the operator's seat so that he/she can immediately stop the engine when necessary. He/she must take care not to touch the lever or pedal unless necessary.
 - The one who performs maintenance must make sure to keep his/her body or clothing away from the moving part of the machine.
- When using a hammer, pins may fly out or metal particles may be scattered. This may lead to serious injury.
 - If hard metal parts such as pins, bucket teeth, side cutter or bearings are hit with a hammer, wear protective gear such as safety goggles and gloves.
 - When hitting pins or bucket teeth, always check that there is no one in the surrounding area.
- When aligning the pin holes, always do so by checking them visually. Do not insert your finger in the pin hole, or you could lose your finger.

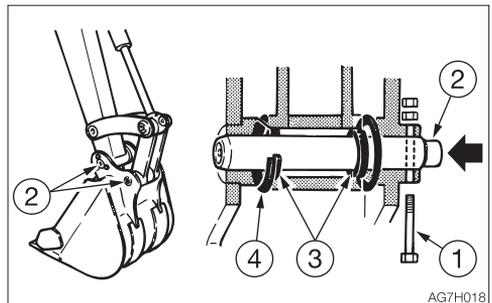
Removing



1. Lower the bucket to the ground as shown on the figure above in a stable position.

Note: When removing pins, set the bucket so that it is barely touching the ground. If the bucket is firmly touching the ground, the resistance will be great and it will be difficult to remove the pin.

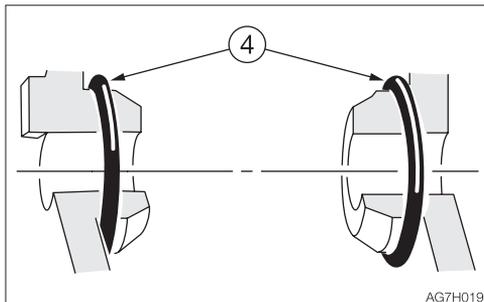
2. Set the safety lock lever to the locked position and stop the engine.



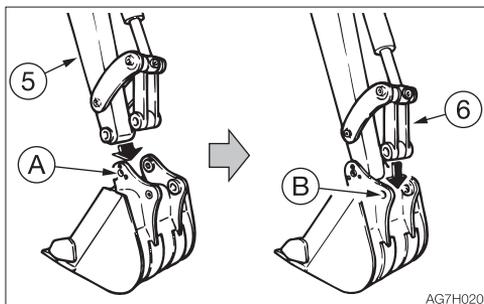
3. Remove the bolt (1).
4. Hammer the pin (2) out of the bucket.
5. Remove the bucket.
Inspect the pin seal (3) and replace it if it is deformed or damaged. (See next page.)



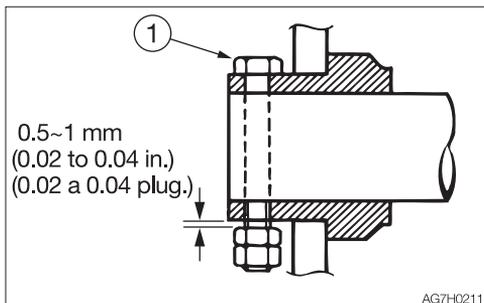
Installation



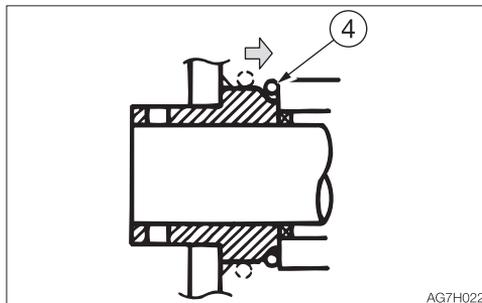
1. Set the O-ring (4) on the bucket as shown on the figure above.



2. Align the pin hole (A) on the bucket with the pin hole on the arm (5), and install the pin (2).
3. Operate the cylinder, align the pin hole (B) on the bucket with the pin hole on the link arm (6), and install the pin (2).

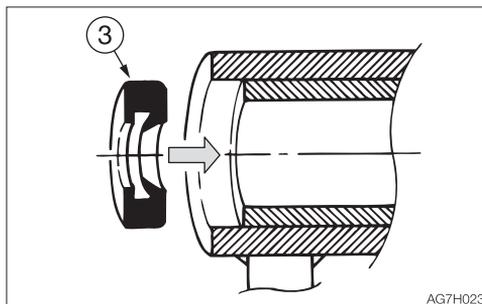


4. Align the turn prevention holes, and then install the bolt (1) and the nut. Be sure to leave a gap of about 0.5 to 1 mm (0.02 to 0.04 in.) between the nut and bucket bush, or the nut will come loose.



5. Adjust the gap between the bucket and the arm.
Refer to "Adjusting the gap between the bucket and arm (if equipped)" on page 5-59.
6. Slide the O-ring (4).

Replacing the pin seal



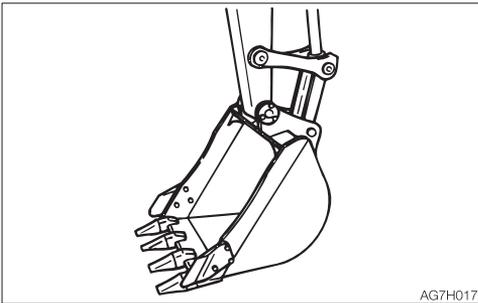
1. Set the pin seal (3) in the direction shown on the figure above.
2. Use a mallet to slowly press the pin seal in. Be careful not to damage the seal.



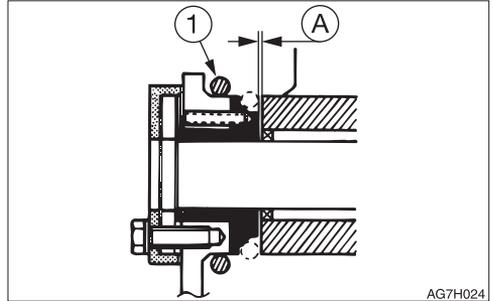
ADJUSTING THE GAP BETWEEN THE BUCKET AND ARM (IF EQUIPPED)

WARNING

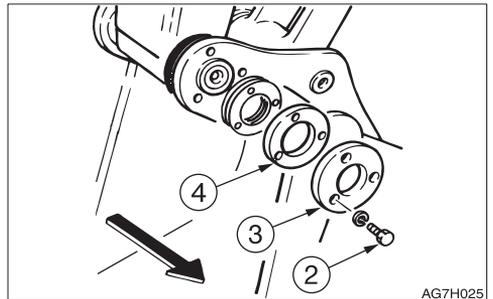
- Before performing maintenance or repairs under the machine, lower all working equipment to the ground or in the lowermost position.
- To prevent unexpected movement, securely block the working equipment when adjusting the gap.



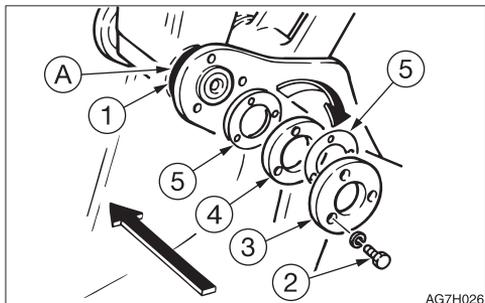
1. Lower the bucket to the ground as shown on the figure above in a stable position.
2. Check that the bucket does not move, and then set the safety lock lever to the locked position and stop the engine.



3. Move the O-ring (1) to bring the gap (A) into view and measure the width of the gap (A).
The gap (A) should be 0.5 mm (0.02 in.). Swing the upperstructure slightly to the left and lightly press the arm point to the left side of the bucket (the side without an adjuster).



4. Remove the three bolts (2), the end plate (3) and flange (4).



5. Pull out the adjustment shim(s) (5) corresponding to the gap (A) from between the flange (4) and the bucket body.
Adjustment shim thickness : 0.5 mm (0.02 in.)
Be careful that the gap is no less than 0.5 mm (0.02 in.) after adjustment.

Note:

Example (for a gap of 2 mm or 0.08 in.):
2 mm - 0.5 mm (standard value)= 1.5 mm
(0.06 in.)

In the above example, three shims (5) should be removed.

6. Insert the adjustment shim(s) (5) removed in step 5 above between the end plate (3) and the flange (4), and then fasten it in place with the three bolts (2).
 - Tightening torque for bolts (2): 83 N·m (61.5 ft·lb.)
7. Return the O-ring (1) to the original position.



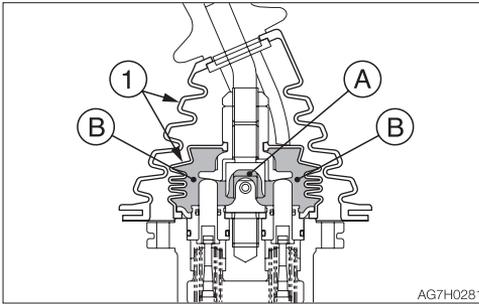
LUBRICATING THE LEVERS AND PEDALS

WARNING

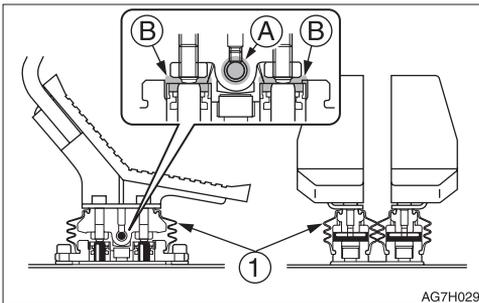
Set the machine to the parking posture, stop the engine, remove the starter key and store it. Failure to do so may result in the machine moving abruptly, leading to serious injury or death.

If the levers or pedals no longer move smoothly, grease them.

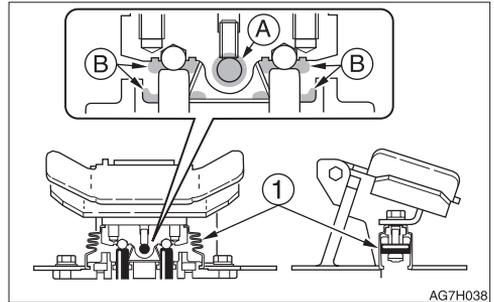
Operating levers



Travel levers/pedals



Boom swing pedal



1. Remove the lower mount section of the boot (1) and turn it upward.
2. Wipe off the old grease.
3. Apply grease to points (A) and (B).
4. Set the boot (1) back as it was.



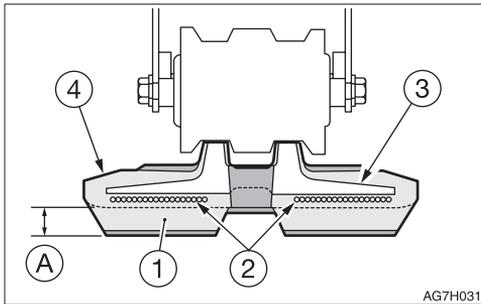
INSPECTING THE RUBBER CRAWLERS

Repair or replace the rubber crawlers if their condition becomes as described below. Consult your sales or service dealer for repair or replacement.

Rubber crawler

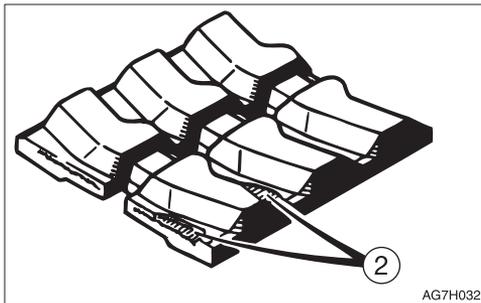
Replace the crawler if the entire crawler is stretched and cannot be adjusted.

(1) Lug



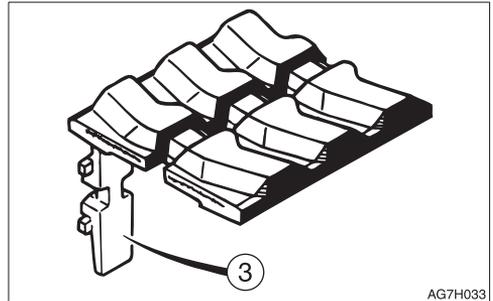
Replace if the height of (A) is 5 mm (0.2 in.) or below.

(2) Steel cord



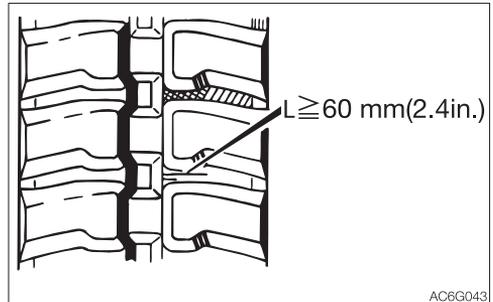
Replace if the steel cord is exposed for two links or more.
Replace if the half or more of the steel cords on one side are cut.

(3) Metal core



Replace if even one metal core is off.

(4) Rubber



Repair if there are cracks of 60 mm (2.4 in.) or greater in length.
If the steel cord is visible, repair as soon as possible, regardless of the length of the crack.



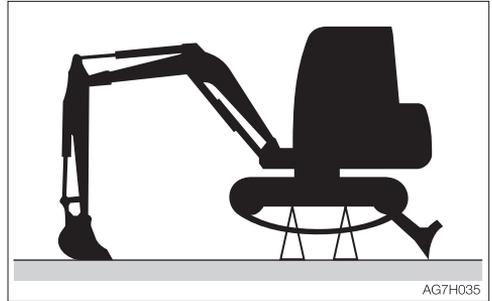
REPLACING THE RUBBER CRAWLERS

WARNING

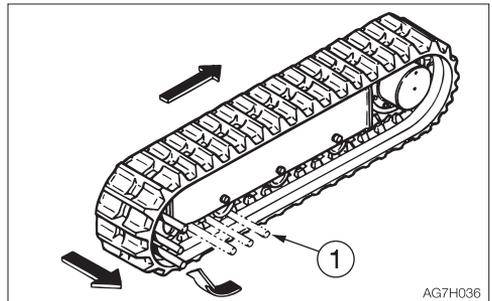
- If you must work beneath the raised machine or working equipment, always use wood blocks, jack-stands or other rigid and stable supports. Never get under the machine or working equipment if they are not sufficiently supported.
- If maintenance must be performed with the engine running, always work as a two person team communicating each other.
 - One person must sit in the operator's seat so that he/she can immediately stop the engine when necessary. He/she must take care not to touch the lever or pedal unless necessary.
 - The one who performs maintenance must make sure to keep his/her body or clothing away from the moving part of the machine.

Removal

1. Fully release the tension of the rubber crawler.
Refer to "Inspecting and adjusting the crawler tension" on page 5-26.



2. Use the working equipment to lift the body.

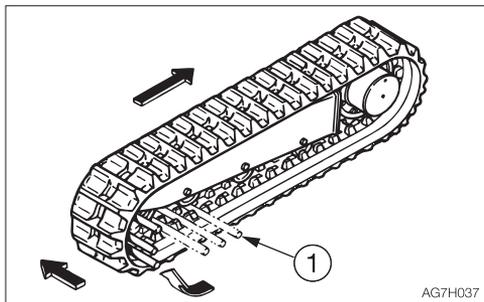


3. Set an iron pipe (1) in the rubber crawler and turn the sprocket slowly in the reverse direction.
4. Turn until the iron pipe (1) is directly next to the idler and the rubber crawler lifts away from the idler, then stop turning the sprocket.
5. Slide the rubber crawler sideways and remove it from the crawler frame.
Remove the other rubber crawler using the same procedure.



Installation

1. Use the working equipment to lift the body.



2. Set the rubber crawler on the sprocket.
3. Set an iron pipe (1) in the rubber crawler and turn the sprocket slowly in the reverse direction.
4. Turn until the iron pipe (1) is directly next to the idler and the rubber crawler lifts away from the idler, then stop turning the sprocket.
5. Slide the rubber crawler inward, engage it on the idler, then pull out the iron pipe.
6. Check that the rubber crawler is securely engaged on the sprocket and idler.
7. Tighten the rubber crawler to the standard tension.

Refer to "Inspecting and adjusting the crawler tension" on page 5-26.

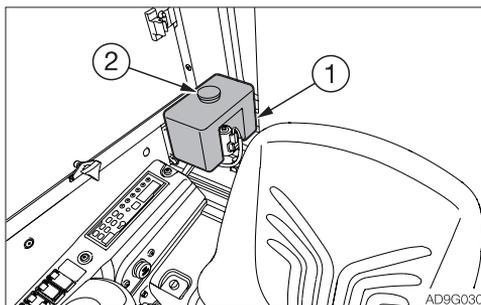
8. Install the other rubber crawler using the same procedure.

INSPECTING AND REPLENISHING THE WINDSHIELD WASHER FLUID

WARNING

Choose ethyl alcohol as washer solution. Do not use methyl alcohol as washer solution. It could damage the eyes.

Use a windshield washer fluid designed specifically for motor vehicles. Follow the instructions included with the washer fluid.



Inspection

1. Open the cab door.
2. Inspect the washer tank (1) and add washer fluid if the level is low.

Note: The shape of the washer tank (1) varies depending on the specifications.

Replenishing

1. Mix the washer fluid to the prescribed concentration.
2. Remove the cap (2) and add washer fluid. Keep the dust away while replenishing the washer fluid.
3. Install the cap (2).



MAINTENANCE DURING EXTENDED STORAGE PERIOD

Storage procedures

If the machine is to be stored for 30 days or more, store it indoors. If it must be stored outdoors, park the machine on a surface laid with lumber on a flat ground, and place a waterproof cover over it so that it stays dry.

1. Clean the machine.
2. Inspect for oil leakage, water leakage, cracks and loose nuts and bolts.
3. Add fuel and replace the hydraulic oil and oil.
4. To prevent rusting and freezing, replace the engine coolant with long-life coolant (LLC).
Refer to "Cleaning the engine cooling system" on page 5-48.
5. Use the grease gun to lubricate the grease fittings.
6. Fully retract the bucket and arm cylinders and lower the bucket and dozer blade to the ground.
7. Apply rust-inhibiting oil to the hydraulic cylinder rods.
8. Disconnect the negative cable from the battery and cover the battery to prevent freezing.

During storage



WARNING

- **Do not operate the machine in an enclosed area without adequate ventilation.**
- **If natural ventilation is not possible, install ventilators, fans, exhaust extension pipes or other venting devices.**

1. To prevent rusting, operate the machine once a month so that the oil can be circulated throughout the system.
2. Inspect the battery and recharge it as necessary.
Ask your sales or service dealer for recharging.

Starting the machine after storage

IMPORTANT: If the above "Storage procedures" have not been followed during the extended storage periods, consult your sales or service dealer before starting the machine again.

1. Wipe off the rust-inhibiting oil that was applied on the piston rods of the hydraulic oil cylinders.
2. Add oil or grease as necessary.

Returning the engine to service

1. Perform the daily checks.
2. The engine should be pre-oiled before startup.
 - a. Crank the engine, leaving the fuel system shut off so the engine will not start, for 15 seconds.
 - b. Then pause for 30 seconds.
 - c. Repeat the procedure until you have cranked the engine for a total of one minute. This will circulate the oil in the engine's lubrication system.
3. Prime the fuel system.
4. Start the engine. Allow the engine to idle for approximately 15 minutes while you check for:
 - Proper oil pressure
 - Fuel, engine oil or coolant leaks
 - Proper operation of the indicators and/or gauges
5. Avoid prolonged operation at minimum or maximum engine speeds and loads for the remainder of the first hour of operation.

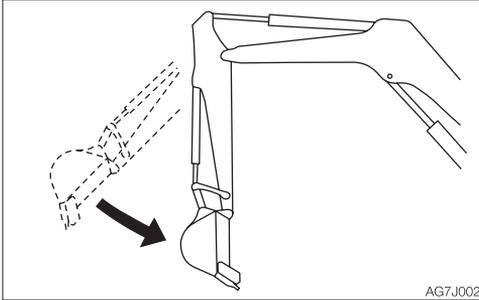
TROUBLESHOOTING



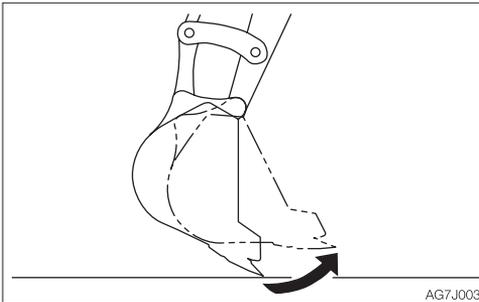
SYMPTOMS THAT ARE NOT MALFUNCTIONS

The symptoms listed below are not malfunctions.

- It becomes less easy to operate the machine when an attachment weighing more than a standard arm or bucket is installed.



- The arm retracting speed momentarily slows down when it reaches an almost vertical position while the engine is running at low speed.



- The bucket teeth moving speed momentarily slows down when it reaches an almost horizontal position while the engine is running at low speed.
- The slew motor produces noise at the beginning and end of the slewing.
- The travel motor produces noise when stopped suddenly from its high speed traveling.
- The control valve produces noise if excessive force is applied to the working equipment or when it moved to the stroke end.

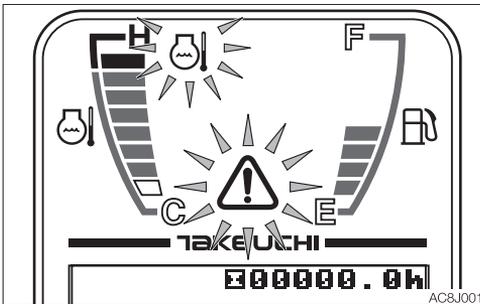


IF THE ENGINE OVERHEATS

WARNING

- Do not open the engine hood and covers when steam is coming from it. The steam or hot water may spurt out and cause burns.
- Do not try to remove the radiator cap or the drain plug when the cooling water is hot. Stop the engine, wait until the engine and the radiator cool, and then slowly loosen the radiator cap to release the internal pressure.
- Before performing maintenance, stop the engine and allow the machine to cool down.

The symptoms listed below indicate overheating.



- An alarm is sounded and the engine emergency lamp and the coolant temperature warning lamp start flashing.
- The water temperature gauge LED is in the red zone.
- Steam comes from the engine room.

Remedy procedure

1. Park the machine in a safe place.
2. Check if steam is coming out of the closed engine hood and covers.
3. If there is steam, stop the engine immediately and contact your sales or service dealer for repair. If steam, is not coming out run the engine at low idle and let the water temperature cool down.
4. When the water temperature gauge LED drops in the green zone, stop the engine.
5. Perform the inspections and the remedies listed below once the engine cools down.
 - Fan belt slack..... Adjust
Refer to page 5-24.
 - Coolant level Add
Refer to page 5-18.
 - Water leakage..... Repair
 - Radiator fins..... Clean
Refer to page 5-39.
 - Sediment in cooling system
..... Clean
Refer to page 5-48.

If the problem persists after the above remedies, contact your sales or service dealer for repair.



IF THE BATTERY GOES DEAD

The symptoms below indicate that the battery is dead.

- The starter motor does not turn or fails to start the engine.
- The horn is too weak.

Remedy procedure

Start the engine using the booster battery on the other vehicle (booster vehicle) and the jumper cables.

WARNING

- When starting the engine using the jumper cables, be sure to connect the cables by following the proper steps. Improper use of jumper cables can result in battery explosion or unexpected machine motion.
 - Do not allow the booster vehicle and the machine with a dead battery (dead machine) to touch each other.
 - Do not allow the positive (+) and the negative (-) clips of the jumper cables to touch each other.
 - When connecting, attach the jumper cable to the positive (+) terminals first. When disconnecting, remove the cable from the negative (-) terminal (ground) first.
 - Connect the last clip of the jumper cable to a point as far away from the battery as possible.
- Always wear the protective goggle when jump starting the engine by using the jumper cables.

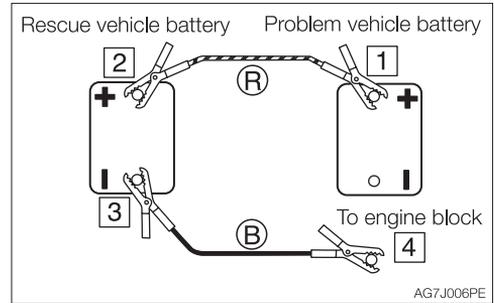
IMPORTANT: Use the jumper cables and clips of a size suited to the capacity of battery. Do not use damaged or corroded jumper cables and clips.

IMPORTANT: Be sure that the battery of the booster vehicle has the same capacity as the battery of the dead machine.

IMPORTANT: Be sure to connect the clips securely.

Connecting the jumper cables

IMPORTANT: Set the starter keys of the booster vehicle and the dead machine to the OFF position.



1. Connect the clip of jumper cable (R) to the positive (+) battery terminal of the dead machine.
2. Connect the other clip of jumper cable (R) to the positive (+) battery terminal of the booster vehicle.
3. Connect the clip of jumper cable (B) to the negative (-) battery terminal of the booster vehicle.
4. Connect the other clip of jumper cable (B) to the engine block of the dead machine. Connect the clip to a place as far from the battery as possible.

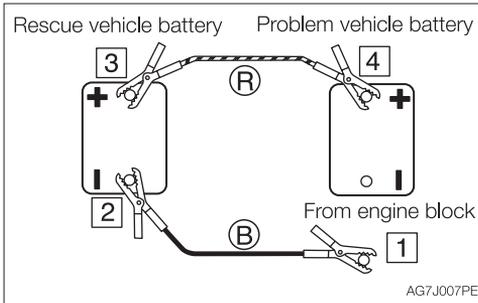
Starting the engine

1. Check that the clips are securely connected to the terminals.
2. Start the engine of the booster vehicle and run it at high speed.
3. Start the engine of the dead machine.



Disconnecting the jumper cables

Once the dead machine is successfully running, remove the jumper cables by following the same steps as for connection in the reverse order.



1. Disconnect the clip of jumper cable (B) from the engine block of the dead machine.
2. Disconnect the other clip of jumper cable (B) from the negative (-) battery terminal of the booster vehicle.
3. Disconnect the clip of jumper cable (R) from the positive (+) battery terminal of the booster vehicle.
4. Disconnect the clip of jumper cable (R) from the positive (+) battery terminal of the dead machine.

Recharging

Ask your sales or service dealer for recharging the dead battery.

MEMO



IF A FUSE BLOWS

If a light does not come on or the electrical system does not work, a fuse may be blown. Inspect the fuses.

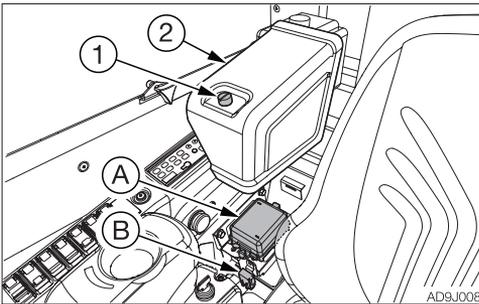
INSPECTING AND REPLACING THE FUSE



WARNING

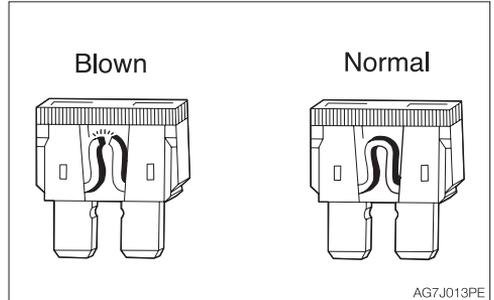
If the fuse blows again soon after replacement, then the electric system is likely faulty. It may pose a fire hazard if not properly repaired. Contact your sales or service dealer for advice.

1. Turn the starter key to the OFF position to stop the engine.



2. Release the lock by turning the pull ring (1) counterclockwise.
3. Remove the cover (2).
4. Remove the fuse box cover (A).
5. Check for any blown fuses.

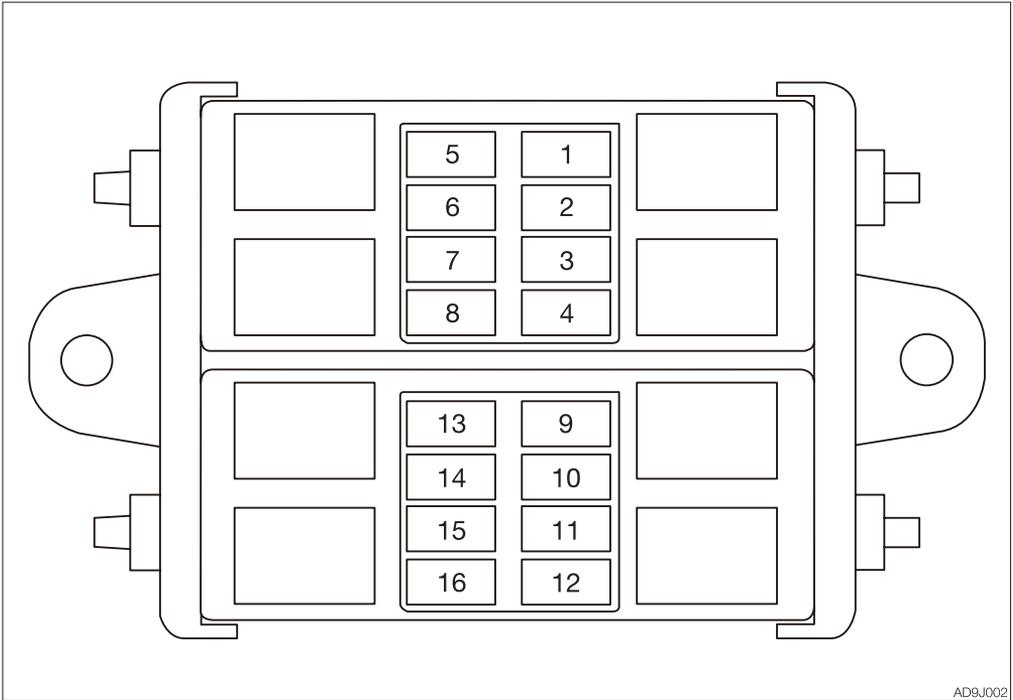
Note: Inspect the fuse box (B) too if it is provided.



6. If a fuse is blown, replace it with a spare fuse of the same capacity.

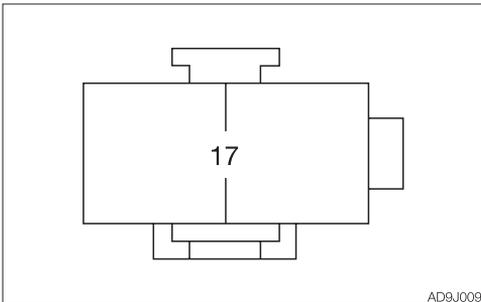


Fuse layout and circuits protected (A)



AD9J002

Fuse layout and circuits protected (B)
(If equipped)



AD9J009



TROUBLESHOOTING IF A FUSE BLOWS

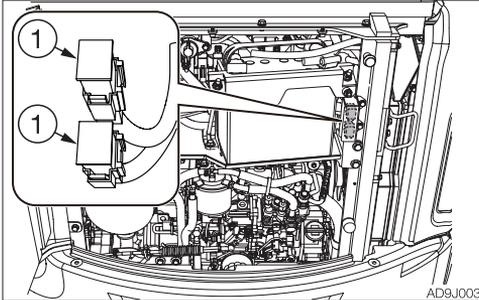
No.	Capacity	Symbol	Protected circuit	Fuse No.
1	15A		Lights	F1
2	15A		Wiper	F2
3	10A 20A**		Heater	F3
4	15A		Beacon	F4
5	15A	CAB 	Cab	F5
6	10A		Alternator relay	F6
7	15A	OPT	Option	F7
8	3A		GPS (ACC)	F8
9	10A		Safety lock lever	F9
10	25A	CTL 	Controller power supply	F10
11	30A		Engine	F11
12	5A		Feed pump	F12
13	10A		Horn	F13
14	10A		Cluster	F14
15	3A		GPS (B)	F15
16	20A		Starter switch	F16
17*	20A		Rear defroster	F17

*: Machines equipped with a rear wiper

** : If equipped



INSPECTING THE SLOW BLOW FUSE



If the machine is not turned on after turning the starter switch to the ON position, the cartridge type slow blow fuse (1) is likely blown. Open the engine hood and inspect. If the slow blow fuse is blown, please contact your sales or service dealer.

Note: Slow blow fuses are large type fuses used in high current applications. Like a regular fuse, they act as fuses by protecting the electric components and wirings from damage caused by excessive current draw.



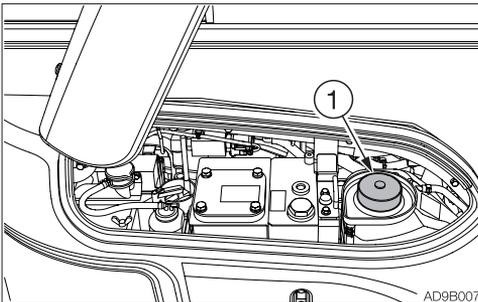
RESTARTING AFTER ADDING FUEL

BLEEDING AIR FROM THE FUEL SYSTEM

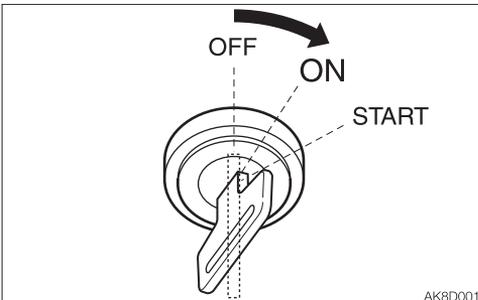
IMPORTANT: NEVER use the starter motor to crank the engine in order to prime the fuel system. This may cause the starter motor to overheat and damage the coils, pinion gear and/or ring gear.

IMPORTANT: If the engine stalls due to fuel shortage, add fuel, turn the key to the ON position for 60 seconds, and then turn it to the START position. Running the starter for a long time before there is enough fuel is going through can cause the starter to fail.

Note: Air in the fuel system causes the engine to fail to start or to have other problems. Always bleed air when the fuel tank is emptied or when there is air in the fuel system.



1. Add fuel.



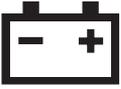
2. Turn the starter key to the ON position and hold it for about 60 seconds.

The automatic air bleeder bleeds air from the fuel system.



IF A WARNING LAMP FLASHES

If an alarm is sounded or a warning lamp starts flashing during operation, park the machine in a safe place and perform the remedy procedures described below.

Warning lamp	Lamp name	Causes and remedies
 AW4J007	Vehicle and engine emergency lamp	<p>There is a problem in the machine. Refer to the respective warning lamp below. Get the vehicle error code number from the instrument cluster, and then consult your sales or service dealer referring to the "Vehicle error code list". Refer to "Instrument cluster" on page 2-16. Refer to "Vehicle error code list" on pages 6-14 and 6-15.</p>
 AG7J019	Battery charge warning lamp	<p>There is a problem with the fan belt or charger.</p> <p>Check the fan belt for slack or breakage and adjust as necessary. If the lamp continues flashing after maintenance, there is likely a problem with the charger. Consult your sales or service dealer for help. Refer to "Inspecting and adjusting the fan belt" on page 5-24.</p>
 AG7J017	Engine oil pressure warning lamp	<p>There is a problem in the engine lubrication system.</p> <p>Check the engine oil level. If the lamp is flashing when the level is normal or even after replenishment of oil or coolant, consult your sales or service dealer. Refer to "Inspecting and replenishing the engine oil" on page 5-19.</p>



TROUBLESHOOTING IF A WARNING LAMP FLASHES

Warning lamp	Lamp name	Causes and remedies
 AG7J018	Coolant temperature warning lamp	The coolant temperature is too high and the engine is overheating. Refer to “If the engine overheats” on page 6-3.
 AG7J020	Air cleaner warning lamp	The air cleaner is clogged. Clean it. Refer to “Cleaning the air cleaner” on page 5-38.
 AW4J010	Fuel level warning lamp	The fuel level is too low. Add fuel. Refer to “Inspecting the fuel level” on page 5-20.
 AQ0J004	Third auxiliary hydraulic warning lamp	Pressure in the third auxiliary hydraulic line is too low Consult your sales or service dealer for help.
 AM1J005	Lift overload warning indicator lamp	This lamp starts flashing if the overload warning device is activated. If it occurs, reduce the load to be lifted. Refer to “Lift overload warning switch (If equipped)” on page 2-45.



VEHICLE ERROR CODE LIST

If an error code appears on the display, consult your sales or service dealer.

Error code	Error details
9	Impossible to sense ACC key
402	CAN 0 communication error
602	CAN communication error (cluster gauge)
612	CAN communication error (OX024)
1703	Main power supply voltage error (too high)
1704	Main power supply voltage error (too low)
1713	OX024 power supply voltage error (too high)
1714	OX024 power supply voltage error (too low)
2503	Sensor voltage error (too high) MMC
2504	Sensor voltage error (too low) MMC
3300	Alternator charge faulty
3401	Engine oil pressure error
3500	Overheat
3503	Water temperature (voltage high)
3504	Water temperature (voltage low)
3600	Air cleaner clogged
5303	Accelerator sensor error (too high)
5304	Accelerator sensor error (too low)
5353	Governor position sensor error (voltage high)
5354	Governor position sensor error (voltage low)
5505	Fuel gauge resistance value error (cable break)
5603	Lift alarm sensor error (too high)
5604	Lift alarm sensor error (too low)
6503	AUX1 slide switch voltage value error (too high)
6504	AUX1 slide switch voltage value error (too low)
6509	AUX1 slide switch neutral error



TROUBLESHOOTING
VEHICLE ERROR CODE LIST

Error code	Error details
6519	AUX1 (L) switch error
6529	AUX1 (R) switch error
6603	AUX2 slide switch voltage value error (too high)
6604	AUX2 slide switch voltage value error (too low)
6609	AUX2 slide switch neutral error
6709	AUX3 button error (Foot)
6719	AUX3 switch error (Grip)
8015	AUX1 (L) PWM output voltage error (too low)
8016	AUX1 (L) PWM output voltage error (too high)
8025	AUX1 (R) PWM output voltage error (too low)
8026	AUX1 (R) PWM output voltage error (too high)
8035	AUX2 (L) PWM output voltage error (too low)
8036	AUX2 (L) PWM output voltage error (too high)
8045	AUX2 (R) PWM output voltage error (too low)
8046	AUX2 (R) PWM output voltage error (too high)
8054	Throttle motor A (too low)
8064	Throttle motor B (too low)
9900	Options settings change (TFM)
9990	Model change

PWM = Pulse width modulation



OTHER SYMPTOMS

For symptoms not included in the table below or if the problem persists after the proper remedies have been taken, consult your sales or service dealer.

Symptoms	Major causes	Remedies
Left and right operating levers do not move smoothly	<ul style="list-style-type: none">• Insufficient grease on the left and right operating levers	<ul style="list-style-type: none">• Grease the levers. Refer to page 5-61.
Blade lever and throttle lever do not move smoothly	<ul style="list-style-type: none">• Wire is stretched too loose	<ul style="list-style-type: none">• Adjust or replace (ask your sales or service dealer).
Hoe attachment, slewing or traveling operation not possible	<ul style="list-style-type: none">• Safety lock lever is raised (locked)• Fuse is blown	<ul style="list-style-type: none">• Lower (release) the safety lock lever. Refer to page 2-46.• Replace the fuse. Refer to page 6-7.
Digging force is insufficient	<ul style="list-style-type: none">• Hydraulic oil level too low• Hydraulic oil is not warm enough• Air cleaner is clogged• Hydraulic oil is not of suitable type	<ul style="list-style-type: none">• Add to the specified level. Refer to page 5-21.• Perform the warm-up. Refer to page 3-10.• Clean the air cleaner. Refer to page 5-38.• Replace the hydraulic oil. Refer to page 5-51.
Traveling is not possible or not smooth	<ul style="list-style-type: none">• Stones or foreign objects are stuck	<ul style="list-style-type: none">• Remove the foreign object.
Machine veers to the right/left	<ul style="list-style-type: none">• Stones or foreign objects are stuck• Faulty crawler tension adjustment	<ul style="list-style-type: none">• Remove the foreign object.• Adjust the crawler to the prescribed tension. Refer to page 5-26.
Travel speed cannot be changed	<ul style="list-style-type: none">• Fuse is blown	<ul style="list-style-type: none">• Replace the fuse. Refer to page 6-7.



Symptoms	Major causes	Remedies
Slewing is not possible or not smooth	<ul style="list-style-type: none">• Insufficient grease on slew bearing	<ul style="list-style-type: none">• Grease the bearing. Refer to page 5-28.
Hydraulic oil temperature is too high	<ul style="list-style-type: none">• Hydraulic oil level too low	<ul style="list-style-type: none">• Add up to the specified level. Refer to page 5-21.
Starter motor turns but engine does not start	<ul style="list-style-type: none">• Insufficient fuel• Air in fuel system• Water in fuel system	<ul style="list-style-type: none">• Add fuel. Refer to page 5-20.• Bleed air. Refer to page 6-11.• Drain water. Refer to page 5-29.
Crawlers come off	<ul style="list-style-type: none">• Crawlers too loose	<ul style="list-style-type: none">• Increase the tension. Refer to page 5-26.
Engine exhaust is white or bluish	<ul style="list-style-type: none">• Excessive engine oil• Poor fuel	<ul style="list-style-type: none">• Adjust to the specified level. Refer to page 5-19.• Replace the fuel.
Engine exhaust is occasionally black	<ul style="list-style-type: none">• Air cleaner is clogged	<ul style="list-style-type: none">• Clean the air cleaner. Refer to page 5-38.
Irregular noise is produced from the engine (combustion or mechanical noise)	<ul style="list-style-type: none">• Low quality fuel is being used• Engine is overheating• Damage inside the muffler	<ul style="list-style-type: none">• Replace the fuel.• Refer to “If the engine overheats” on page 6-3.• Replace the muffler. For replacement, ask your sales or service dealer.



LOWERING THE BOOM TO THE GROUND

If the hoe attachment must be lowered to the ground while the engine is stopped, use the following procedure.

PROCEDURE 1 (MACHINES WITH AN ACCUMULATOR)

Perform this operation within 10 minutes after the engine stopping.

1. Sit at the operator's seat.
2. Turn the starter switch to the ON position.
3. Lower the safety lock lever to the unlock position
4. Slowly push the operating lever forward to lower the boom.

PROCEDURE 2 (MACHINES WITHOUT AN ACCUMULATOR)

This operation is dangerous and requires experience. Ask your sales or service dealer for it.

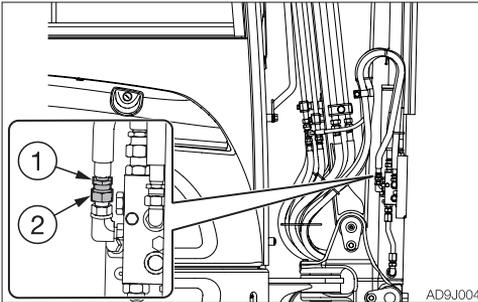


WARNING

- **Stop the engine and allow the machine to cool down before performing maintenance.**
 - The engine and the hydraulic system and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.
 - The hydraulic oil is also hot and under high pressure immediately after the engine is stopped.
Be careful when loosening the caps or plugs. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.
 - Keep away from the working area when the hoe attachment is lowered. You may be hit by dirt falling out of the bucket or the hoe attachment as it drops.
 - Slowly turn the hose nut and lower the boom at a slow pace.
 - Do not loosen or remove the hoses not located in the specified places. Oil may spurt out if wrongly handled.
-

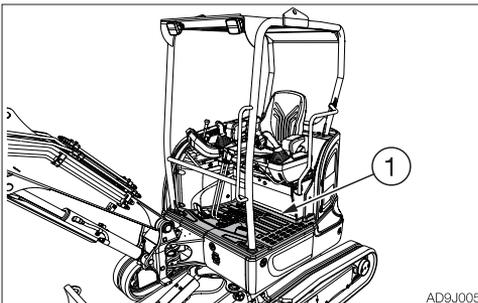


Equipped with emergency shut-off valve

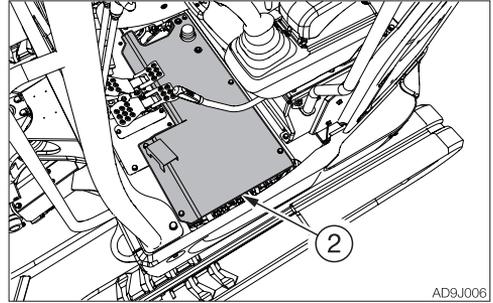


1. Place a pan under the hose to catch the waste oil.
2. Hold the hose fitting (1) with a wrench and slowly loosen the hose nut (2) with another wrench.
3. The oil in the boom cylinder is drained and the hoe attachment is lowered.
4. After the hoe attachment is lowered to the ground, check the safety and stability of the machine.
5. Hold the hose fitting (1) with a wrench and tighten the hose nut (2) with another wrench.

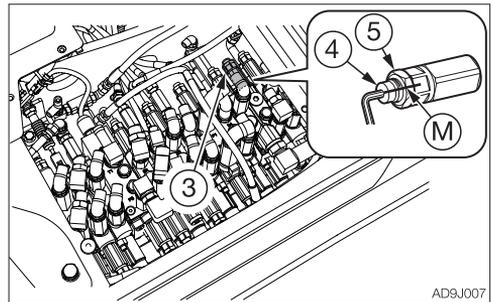
Without emergency shut-off valve



1. Remove the floor mat (1).



2. Remove the cover (2).



3. Put marks (M) on the plug of the port relief valve (3) and set screw (4).
4. Hold the set screw (4) with a hexagonal wrench so that it does not turn together with the lock nut (5), and then loosen the lock nut (5).
5. Turn the set screw (4) slowly a half turn to lower the boom.
6. Check the safety and stability of the machine.
7. Turn the set screw (4) back to its original position.
8. Hold the set screw (4) with a hexagonal wrench so that it does not turn together with the lock nut (5), and then tighten the lock nut (5).
9. Install the cover (2).
10. Install the floor mat (1).



TOWING

WARNING

When towing, serious injury or death could result, if performed incorrectly or the wire rope being used is inappropriate or not properly inspected.

- It becomes dangerous if the wire rope breaks or becomes disengaged. Use a wire rope appropriate for the required tractive force.
- Do not use a wire rope that is kinked, twisted or otherwise damaged.
- Do not apply heavy loads abruptly to the wire rope.
- Wear safety gloves when handling the wire rope.
- Make sure there is an operator on the machine being towed as well as on the machine that is towing.
- Never tow on slopes.
- Do not let anyone come near to the wire rope while towing.

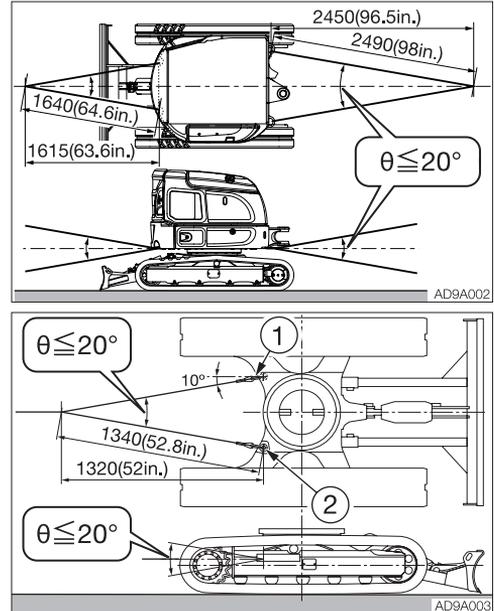
IMPORTANT: Do not tow a machine if its engine does not start or if the machine does not run. Doing so could damage the machine being towed.

When recovering a machine from soft terrain such as mud, hoist the machine or contact your sales or service dealer.

IMPORTANT: Be sure to follow the steps below closely when using the towing hole to tow. Failure to heed even one of the steps may cause damage to the towing hole or other parts of the frame.

Towing the machine (when the engine is started, the travel motor runs)

Use the procedure described below to tow heavy objects or the machine itself if it should get stuck in the mud and not be able to get out on its own.



- Permissible force: 40.5 kN (9104 lbf)

1. Attach the wire rope to the shackle (1).
2. Fasten the shackle (1) to the towing holes (2).
3. Make sure that the wire rope is at a cone angle of 20° or less to the travel frame.
4. Move the machine to tension the wire rope.
5. Move the machine at a low speed of 2 km/h (1.24 mph) or less to a place (convenient location for repair) a short distance from the site.



IF THE CAB OR CANOPY IS DAMAGED



WARNING

Immediately replace the damaged cab or canopy. Serious injury or death may occur if the machine is operated with damaged cab/canopy.

Do not operate the machine until the replacement is complete. Do not try to repair the damaged cab or canopy by welding. Doing so could endanger the safety of the cab/canopy.

- Cab parts No. 03486-00135
- Canopy parts No. 03484-00138

SPECIFICATIONS





BASIC SPECIFICATIONS

Type		Cab	Canopy	
MASS				
Operating mass	kg (lb)	Rubber crawlers	2440 (5380) 2310 (5095)	
PERFORMANCE				
Bucket capacity (Standard bucket)	m ³ (cu. ft.)	Heaped	0.064 (2.26)	
		Struck	0.047 (1.66)	
Slew speed	min ⁻¹ (rpm)		8.9 (8.9)	
Travel speed	km/h (mph)	Rubber crawlers	1st	2.5 (1.55)
			2nd	4.3 (2.67)
		Steel crawlers	1st	2.4 (1.49)
			2nd	4.1 (2.55)
Gradeability	(degrees)		25	
Ground pressure	kPa (psi)	Rubber crawlers	29.1 (4.22) 27.6 (4)	
ENGINE				
Manufacturer and model		Yanmar 3TNV82A		
Rated output	Net (ISO 14396)	kW/min ⁻¹ (hp/rpm)	16.5/2200 (22.1/2200)	
	Net (ISO 9249/ SAE J1349)	kW/min ⁻¹ (hp/rpm)	16.0/2200 (21.5/2200)	
Displacement		ml (cu.in.)	1330 (81.2)	
Amount of CO ₂ emission*		g/kWh	774	
Starter		V-kW	12-1.7	
Alternator		V-kW	12-0.48	
Battery (IEC 60095-1)		V-A·h	12-58 12-54**	
CCA		A	490 510**	

*: The amount of CO₂ emission refers to the value obtained by testing the parent engine representing the engine type (engine family member) being used; it shall not guarantee the performance of the machine.

** : Applicable machine models 123100358 or later



Unit: dB (A)

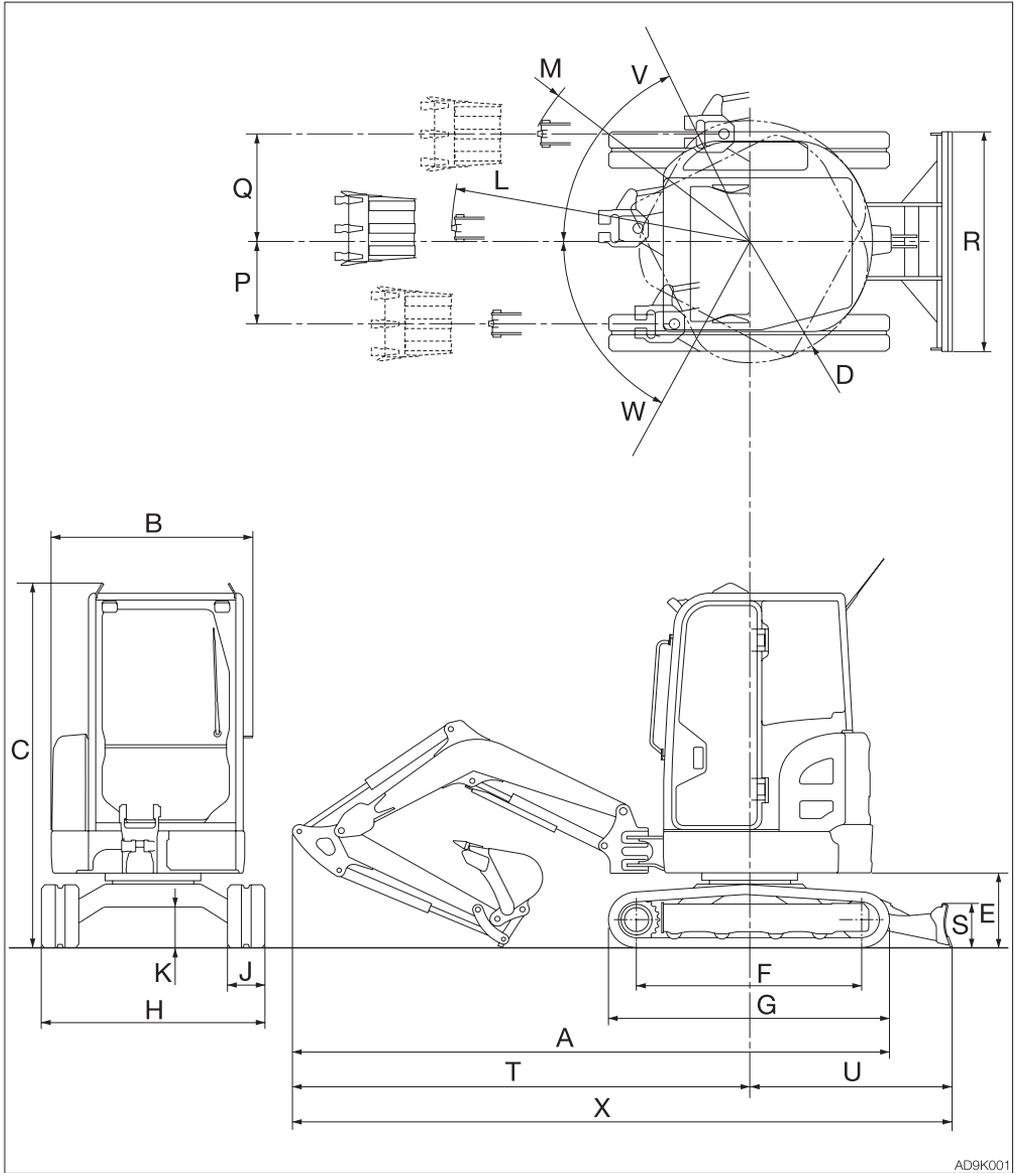
Type		Cab	Canopy
NOISE EMISSION			
DECLARED SINGLE-NUMBER NOISE EMISSION VALUES in accordance with ISO 4871*			
Sound power level (2000/14/EC)	Guaranteed sound power level	93	
Emission sound pressure level at the operator's position**	Emission sound pressure level	77	79
Measured values and Uncertainties			
Sound power level (2000/14/EC)	Measured sound power level	92	
	Uncertainty	1	
Emission sound pressure level at the operator's position**	Measured emission sound pressure level	75	77
	Uncertainty	2	2

*: Declared single-number noise emission values are the sum of measured values and the associated uncertainty.

** : Values determined according to noise test code given in ISO 6396.



MACHINE DIMENSIONS



AD9K001



SPECIFICATIONS
MACHINE DIMENSIONS

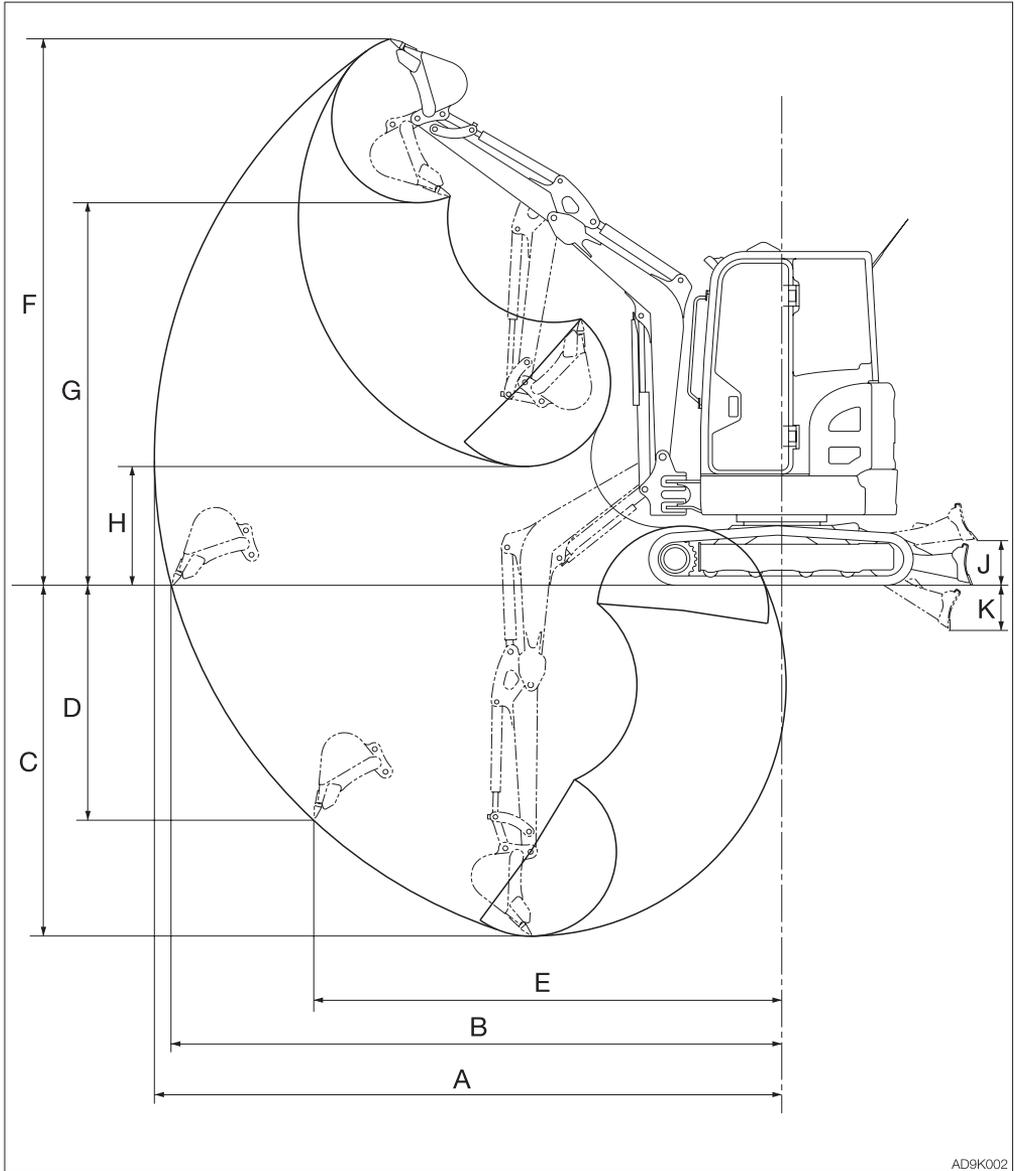
Unit: mm (inch)

	Item	Long arm	Standard arm
		Rubber crawlers	
A	Overall length	4020 (158.3)	3985 (156.9)
B	Upperstructure overall width	1355 (53.3) 1300 (51.2) *	←
C	Overall height	2490 (98) 2420 (95.3) *	←
D	Slew radius	825 (31.7)	←
E	Clearance height under upperstructure	505 (19.9)	←
F	Crawler base	1510 (59.4)	←
G	Crawler overall length	1890 (74.4)	←
H	Crawler overall width	1500 (59.1)	←
J	Crawler shoe width	250 (9.8)	←
K	Ground clearance of undercarriage	275 (10.8)	←
L	Minimum radius of equipment and attachment	2005 (78.9)	1960 (77.2)
M	Minimum radius of equipment at maximum front offset	1625 (64)	1585 (62.4)
P	Offset distance of bucket (right swing)	560 (22)	←
Q	Offset distance of bucket (left swing)	735 (28.9)	←
R	Dozer blade width	1500 (59.1)	←
S	Dozer blade height	300 (11.8)	←
T	Front distance to axis of rotation	3075 (121.1)	3040 (119.7)
U	Dozer blade distance to axis of rotation	1350 (53.1)	←
V	Boom swing angle (Left)	70°	←
W	Boom swing angle (Right)	55°	←
X	Overall length (dozer blade at rear)	4435 (174.6)	4400 (173.2)

*: Canopy



OPERATING RANGES



AD9K002



SPECIFICATIONS
OPERATING RANGES

Standard arm

Unit: mm (inch)

	Item	Rubber crawlers
A	Maximum reach	4235 (166.7)
B	Maximum reach at ground reference plane	4105 (161.6)
C	Maximum digging depth	2290 (90.2)
D	Maximum vertical digging depth	1800 (70.9)
E	Reach at maximum vertical digging depth	2820 (111)
F	Maximum height of cutting edge	3815 (150.2)
G	Maximum dumping height	2625 (103.3)
H	Minimum dumping height	1110 (43.7)
J	Dozer blade maximum lifting	325 (12.8)
K	Dozer blade maximum lowering	325 (12.8)

Long arm

Unit: mm (inch)

	Item	Rubber crawlers
A	Maximum reach	4475 (176.2)
B	Maximum reach at ground reference plane	4350 (171.3)
C	Maximum digging depth	2540 (100)
D	Maximum vertical digging depth	2045 (80.5)
E	Reach at maximum vertical digging depth	2890 (113.8)
F	Maximum height of cutting edge	3965 (156.1)
G	Maximum dumping height	2775 (109.3)
H	Minimum dumping height	860 (33.9)
J	Dozer blade maximum lifting	325 (12.8)
K	Dozer blade maximum lowering	325 (12.8)



LIFTING CAPACITIES

When an excavator is used to lift loads in Europe, it must comply with EN 474-1: 2022.

Install the following devices, and then turn on the overload warning switch before starting the lifting operation:

- Lifting device
- Lifting safety device

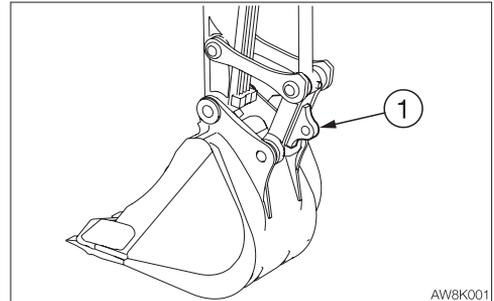
The lifting safety device must include two emergency shut-off valves, one for the boom and the other for the arm.

If the blade is used as an outrigger when lifting loads, the blade cylinder must be equipped with an emergency shut-off valve. Refer to “Lifting safety device (If equipped)” on page 2-85.

Rated lift capacity chart

- The loads in the charts do not exceed 87% of hydraulic lift capacity or 75% of tipping load.
- Figures marked with an asterisk (※) are hydraulically-limited capacities.
- The bucket mass is excluded.
- The mass of slings and any other lifting devices shall be deducted from the rated load to determine the net load that may be lifted.
- The load point is the bucket hinge pin.
- The bucket cylinder is fully extended.
- Unit: kg (lbs)

Lifting device (If equipped)



IMPORTANT: When a lifting operation is performed using a machine in Europe, you must use a machine equipped with a lifting device that complies with EN 474-1: 2022. Use a Takeuchi genuine lifting device (1).

If your machine is not equipped with our genuine lifting device (1), you must install an attachment that has a lifting device complying with EN 474-1: 2022.

When such an attachment is required, contact a Takeuchi sales or service dealer for advice.

When lifting loads, install the sling on the lifting device (1).

Load hooking system

A load hooking system must be provided with the following capabilities.

1. A system which can withstand two-and-a-half times the rated lift capacity no matter at what position the load is applied.
2. A system that poses no risk of the lifted load falling from the hooking device. For example, equipped with a hook slippage prevention device.
3. A system that poses no risk of the hooking system slipping from the hoe attachment.

**Inspection before lifting loads**

Before lifting loads, inspect the following items to ensure there is no abnormality:

- Inspect for any damage to the attachment, hose or lifting device.
- Confirm that the overload warning device operates.

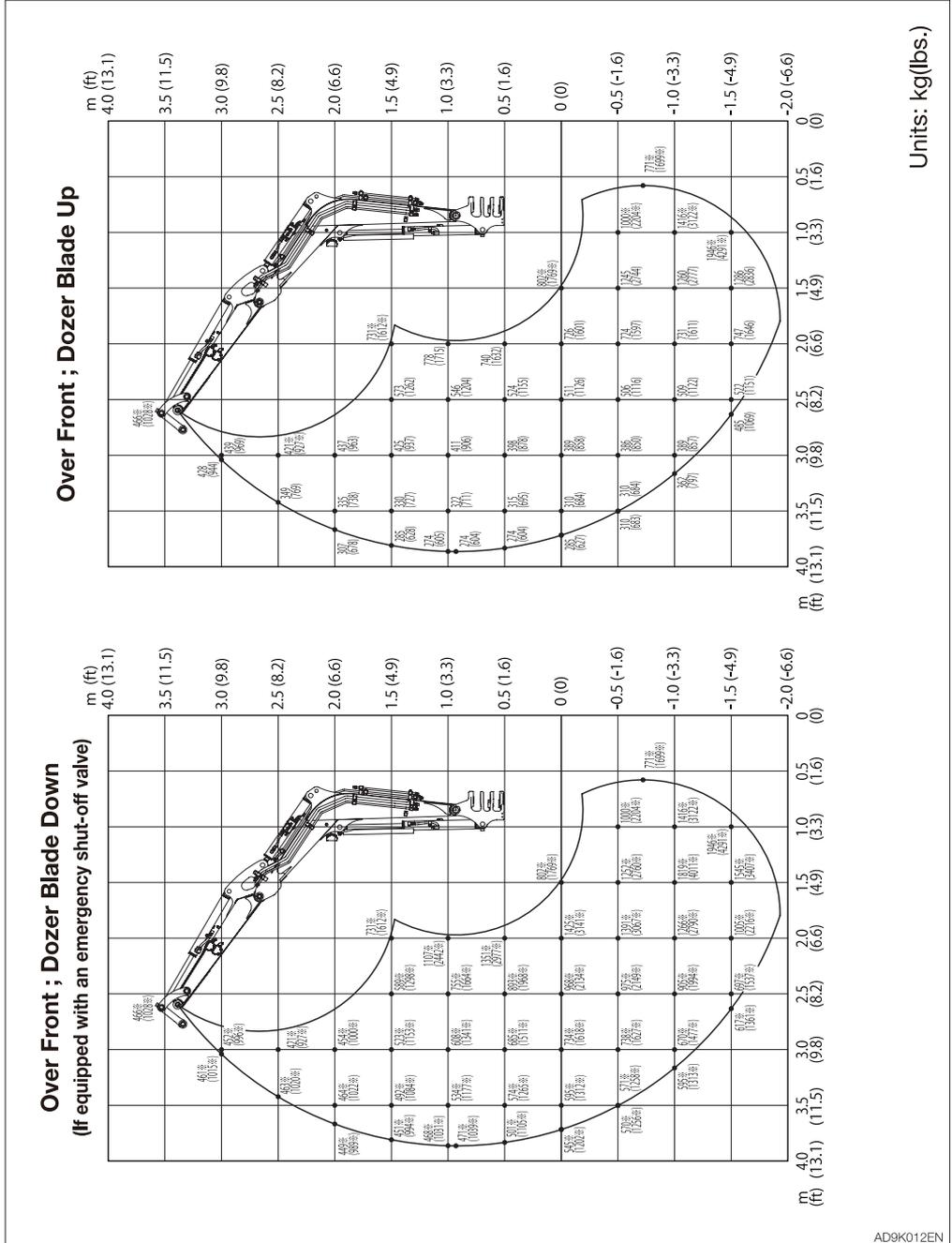
Turn on the overload warning switch, and then fully raise the boom. If the horn is sounded, the overload warning device is normal.

 **WARNING**

- **Do not attempt to lift or hold any load that is greater than these rated values at their specified load radii and height.**
 - **The rated lift capacities are based on the machine being level and situated on a firm supporting surface. For safe lifting, the operator is expected to make due allowance for the particular job conditions such as soft or uneven ground, non-level condition, load to the machine sides, hazardous conditions, experience of personnel, etc. The operator and other personnel should fully acquaint themselves with the operator's manual furnished by the manufacturer before operating this machine. When operating the machine, the safety rules of the equipment must also be followed.**
 - **Do not travel while lifting a load; It is very dangerous.**
 - **Do not lift loads when the boom is being swung to the right or left. Doing so could cause the machine to tip over.**
-



Long arm <Cab>

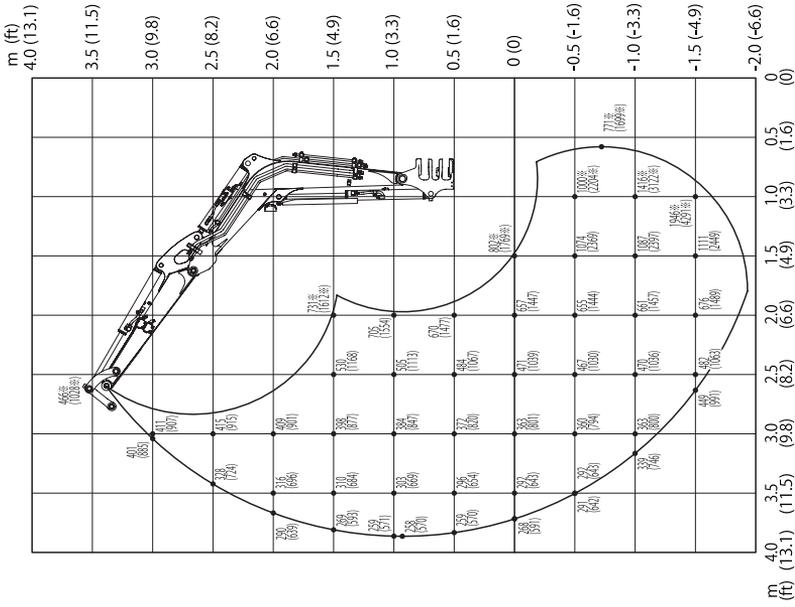




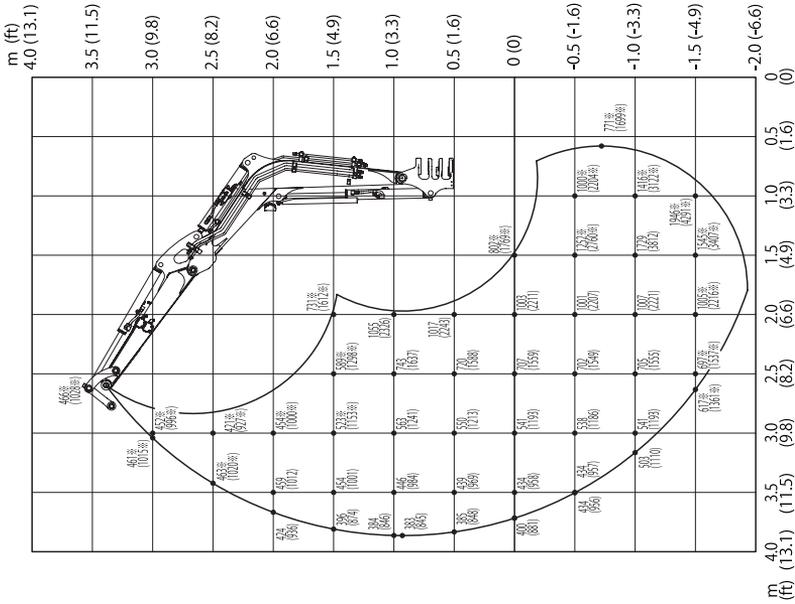
SPECIFICATIONS
LIFTING CAPACITIES

Long arm <Cab>

Over Side



Over Rear

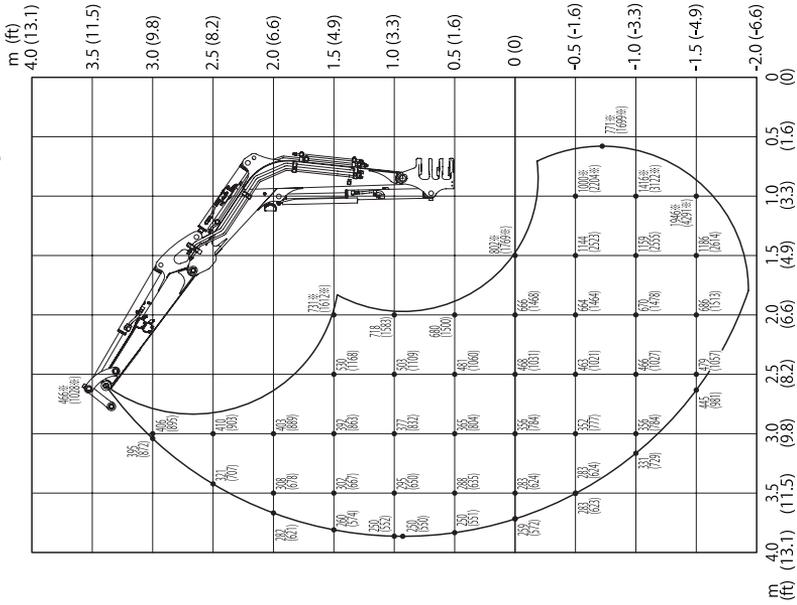


Units: kg (lbs.)

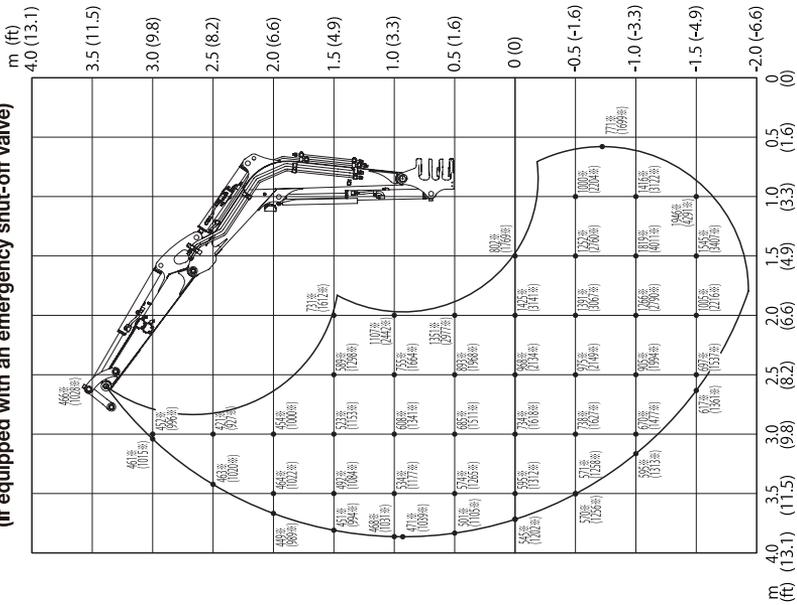


Long arm <Canopy>

Over Front ; Dozer Blade Up



Over Front ; Dozer Blade Down
(If equipped with an emergency shut-off valve)

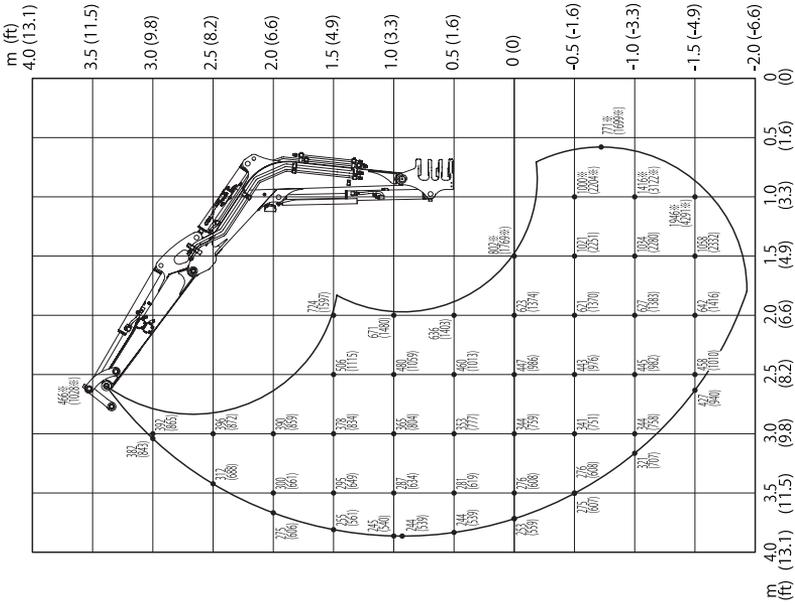


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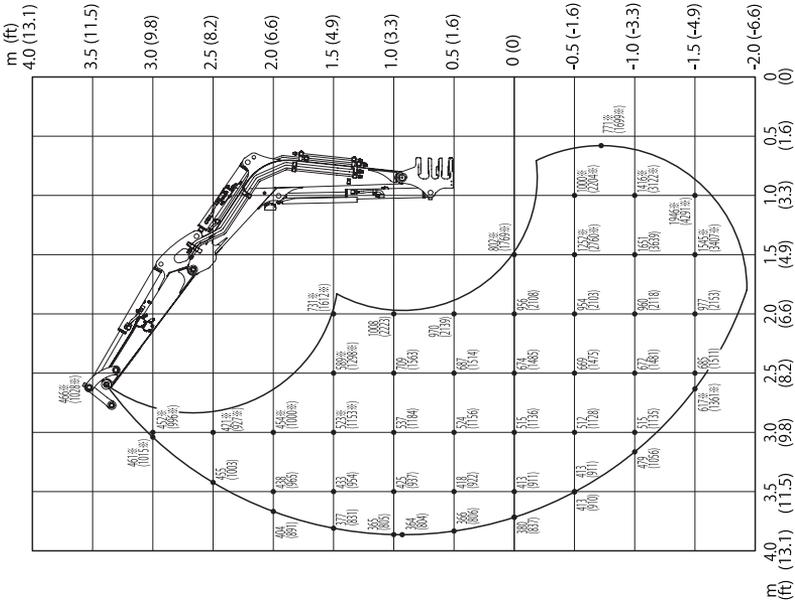


Long arm <Canopy>

Over Side



Over Rear



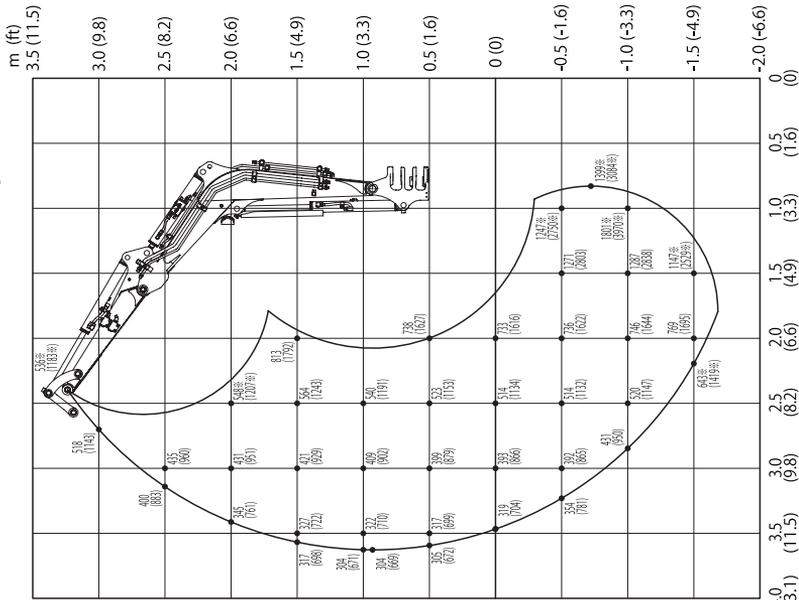
Units: kg (lbs.)



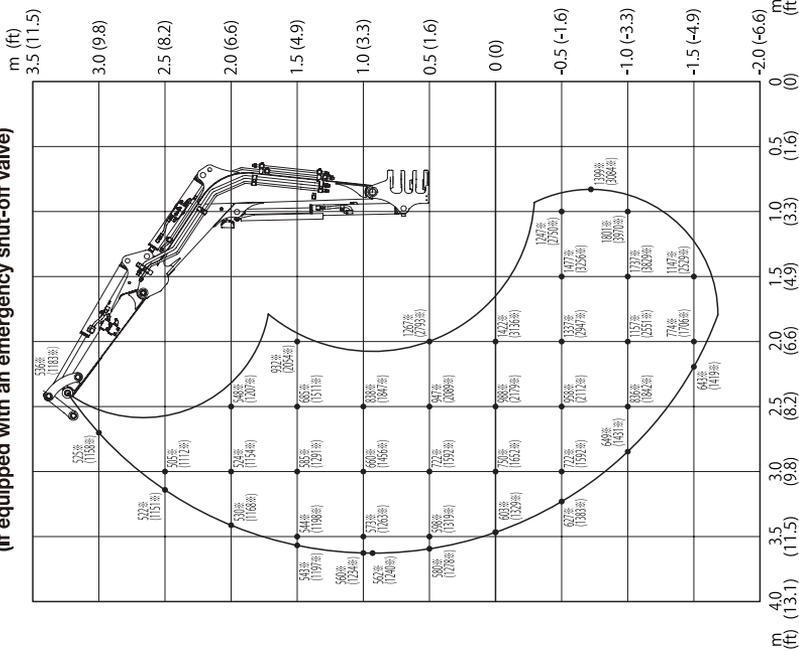
SPECIFICATIONS
LIFTING CAPACITIES

Standard arm <Cab>

Over Front ; Dozer Blade Up



Over Front ; Dozer Blade Down
(If equipped with an emergency shut-off valve)



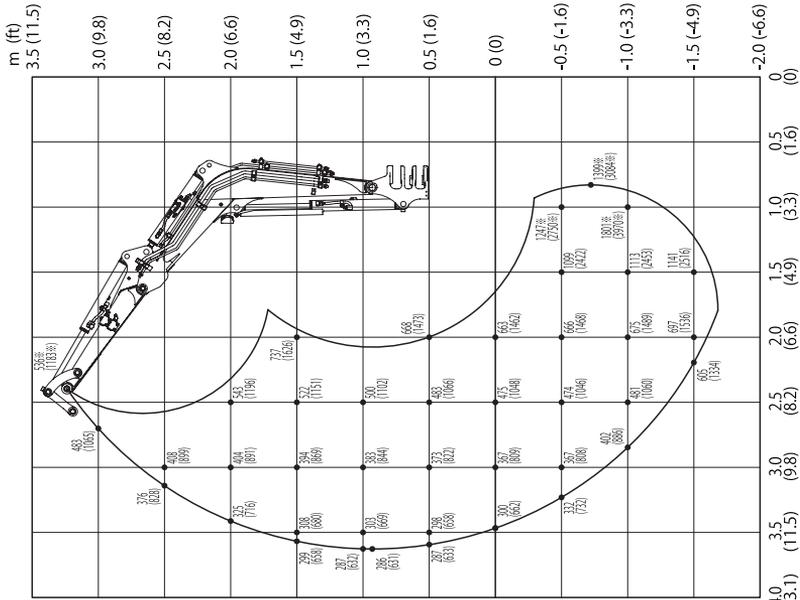
Units: kg (lbs.)



SPECIFICATIONS
LIFTING CAPACITIES

Standard arm <Cab>

Over Side

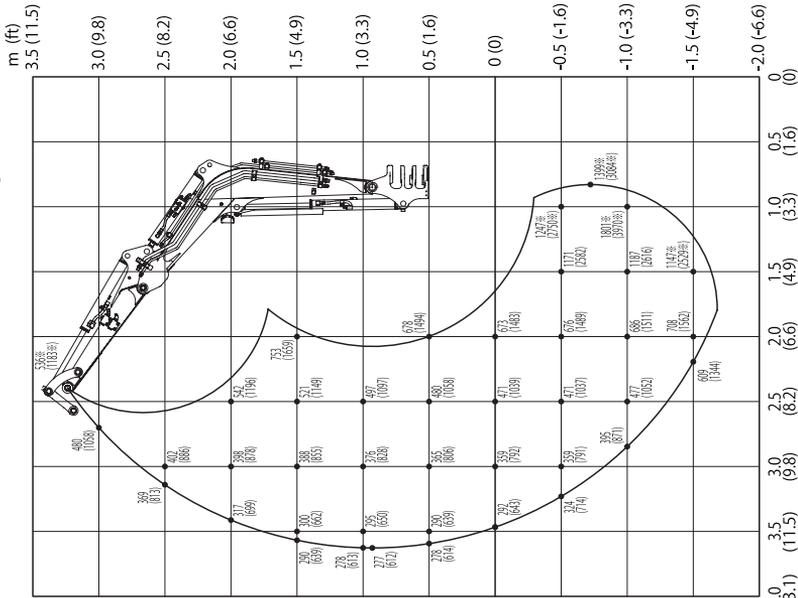




SPECIFICATIONS
LIFTING CAPACITIES

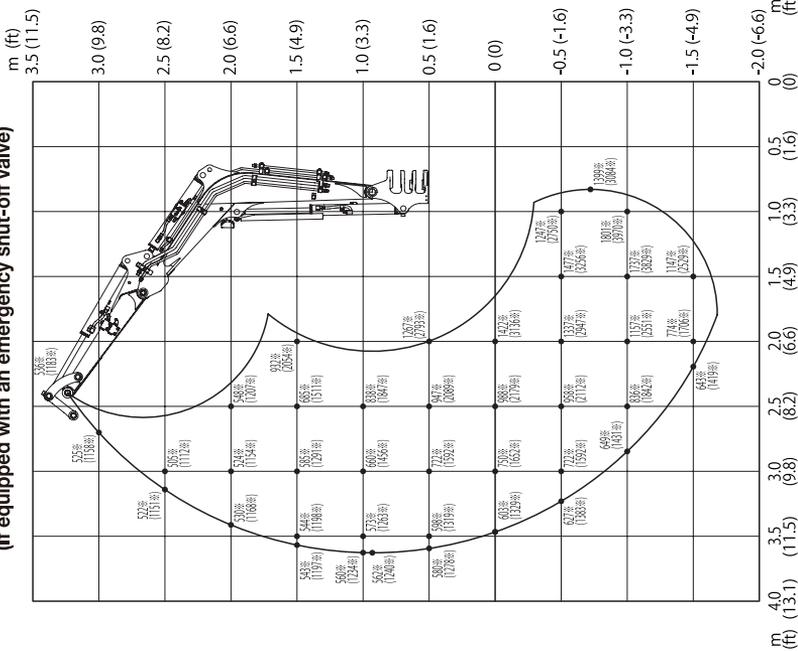
Standard arm <Canopy>

Over Front ; Dozer Blade Up



Units: kg (lbs.)

Over Front ; Dozer Blade Down
(If equipped with an emergency shut-off valve)

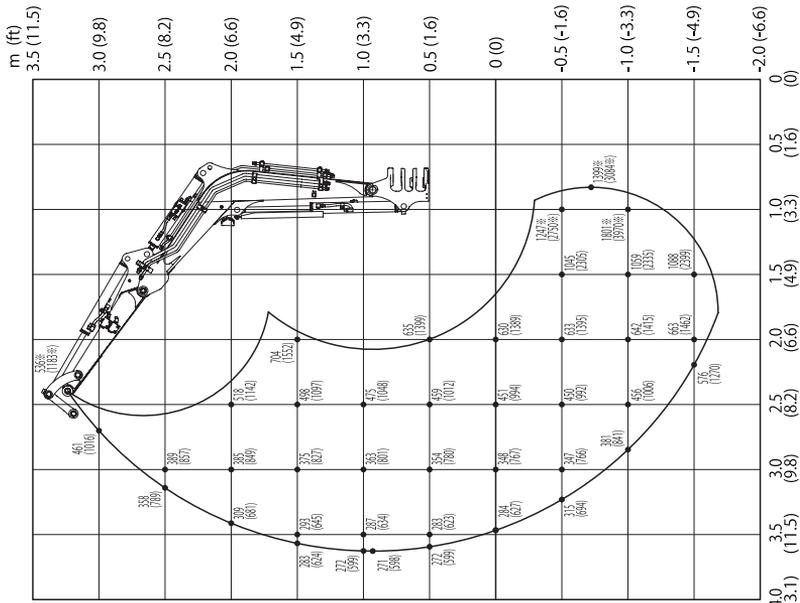


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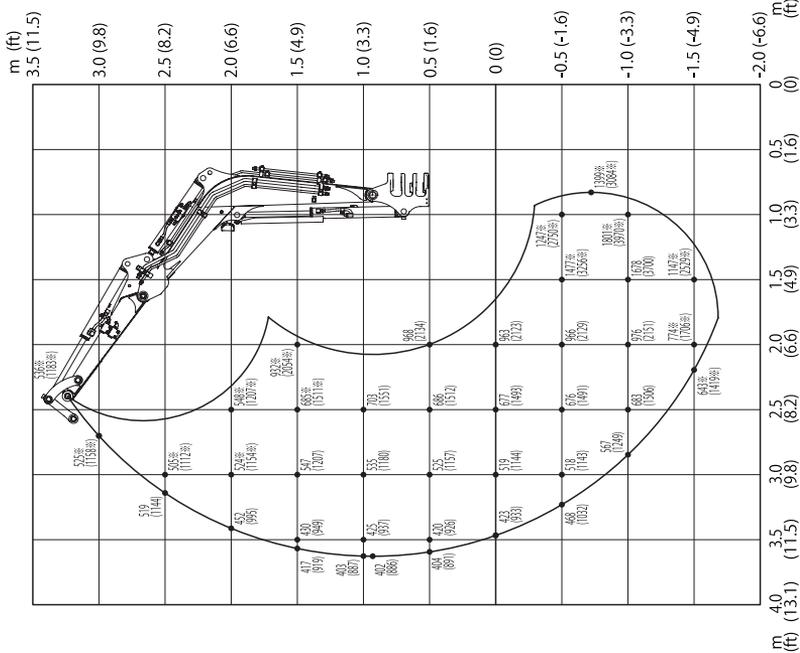


Standard arm <Canopy>

Over Side



Over Rear



Units: kg (lbs.)

OPTIONS



GENERAL PRECAUTIONS

SAFETY PRECAUTIONS



WARNING

When removing or installing an attachment or optional part, take the following precautions.

- Consult with Takeuchi before installing an optional attachment.
- Do not use any attachments not approved by Takeuchi. Doing so may cause safety problems. Or, it may adversely affect the machine's operation or service life.
- We will not be held responsible for any injuries, accidents or damage to its products caused by the use by a non-approved attachment.
- Select a firm, level work area. Also, be sure to park in a well ventilated place.
- Clear obstacles and dangerous objects, and clean up spilled fuel immediately.
- When lifting, be sure to designate a person to act as a signalman. Follow the instructions of the signalman regarding the procedure and measures.
- When it is necessary to temporarily place a heavy object or an attachment on the ground during removal or installation, be sure to place it in a stable position.
- Keep everyone out of the area when lifting. There is a hazard of objects falling or contacting with people in the area.
- Use a crane to move heavy objects (25 kg (55 lb.) or greater).
- Before removing a heavy object, be sure to put a support to it. When lifting with a crane, pay attention to the center of gravity of the load to keep the machine in balance.
- Do not operate the machine while the load is lifted by a crane stand.

- Use the proper procedure when mounting a boom or arm; otherwise serious damage could result. Consult your sales or service dealer for help.

CAUTIONS WHEN INSTALLING ATTACHMENTS

Be sure to perform a test operation after an optional or other special attachment has been replaced. Inspect the hydraulic oil level and recharge it as necessary. Consult your sales or service dealer for detailed procedures on installing/removing attachments.



CAUTIONS WHEN OPERATING ATTACHMENTS

WARNING

Long attachments reduce stability of the machine. The machine may tip over if it loses the balance when traveling or slewing on slopes.

Never perform the operations listed below as they are extremely dangerous.



- Traveling down the slopes with the attachment raised



- Traveling across slopes



- Slewing on slopes
- If there is a heavy attachment is installed, the machine takes longer distance than usual to come to a complete stop when the stopping operation is performed. Carefully judge the distance so as not to bump into an object around the machine. Keep a safe distance from surrounding obstacles. When a heavy attachment is installed, natural drop (the gradual dropping of the attachment under its own weight when it is stopped in midair) increases.
- The machine can tip over more easily in the lateral direction than in the longitudinal direction.
 - Do not slew sideways with a heavy load at the how attachment. In particular, do not slew sideways on slopes.
 - The attachment is heavier for machines equipped with breakers or crushers than for machines equipped with the standard bucket. Do not operate such machines sideways, especially digging downhill.
- When a long arm is installed, the operating range increases. Carefully judge the distance so as not to bump into an object around the machine. Keep a safe distance from surrounding obstacles.



ATTACHMENT COMBINATION TABLE

The table below shows which bucket should be installed when the machine is using a long arm. Select a proper bucket by following the table.

⚠ WARNING

- Consult with Takeuchi before installing an optional attachment.
- Do not use any attachments not approved by Takeuchi. Doing so may cause safety problems. Or, it may adversely affect the machine's operation or service life.
- We will not be held responsible for any injuries, accidents or damage to its products caused by the use by a non-approved attachment.
- The swing stopper must be mounted when a bucket wider than a 500W bucket is mounted. Failure to mount the swing stopper may result in the bucket hitting the machine body.

√ :Can be used.

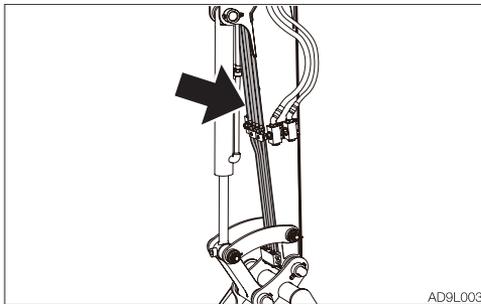
Δ :Can be used only for light operations (digging and loading of dry and loose soil or mud)

— :Cannot be used.

Total bucket mass = Bucket mass + Heaped bucket load (specific gravity: 1.8)

Bucket	Rated capacity m ³ (cu. yd.)	Bucket cutting width mm (inch)	Standard arm 960 mm (37.8 in.)	Long arm 1210 mm (47.6 in.)
500W	0.064 (2.26)	500 (19.7)	√	√
Total bucket mass = Within 167 kg (368 lb.)		Within 500 (19.7)	√	√

PRECAUTIONS ON THE LOCATION OF THE AUXILIARY LINE



When the auxiliary line is located at the place shown in the figure above, the attachment may come in contact with the line.

Check the shape of the attachment, and install one that will not contact with the auxiliary line.

MEMO



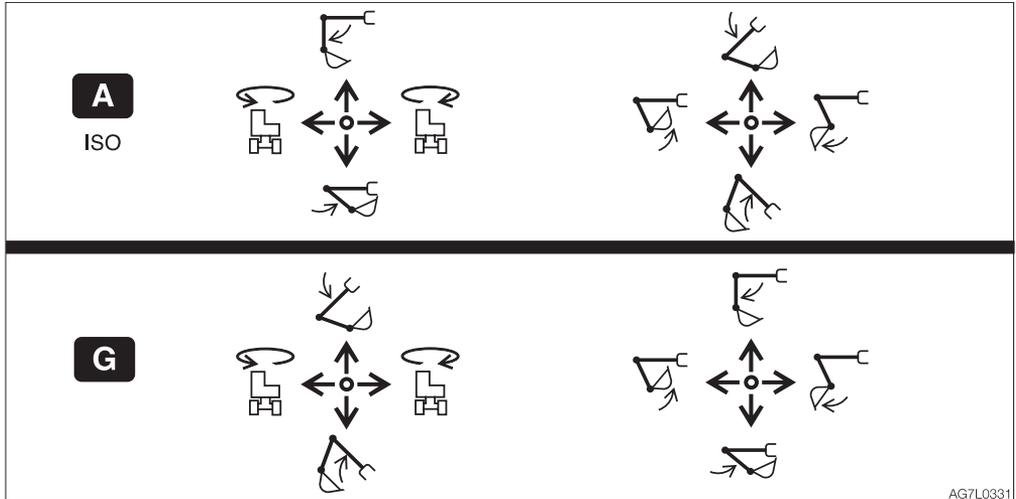
SELECTING A LEVER PATTERN

SELECTING A LEVER PATTERN (A-G)

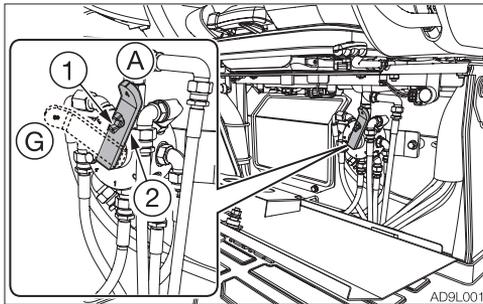
The operating pattern of the left and right operating levers can be changed.

WARNING

Before starting the engine, check the selector to see which operating pattern the left and right operating levers are set.



SWITCHING THE LEVER PATTERN



(A) : ISO pattern

(G) : G pattern

1. Park the machine on a flat and rigid ground, and stop the engine.
2. Open the cover under the seat.
3. Loosen the wing bolt (1).
4. Turn the selector valve lever (2) to switch the pattern.
5. Tighten the wing bolt (1) and fasten the lever (2) in place.
6. Close the cover.
7. Confirm the lever pattern.

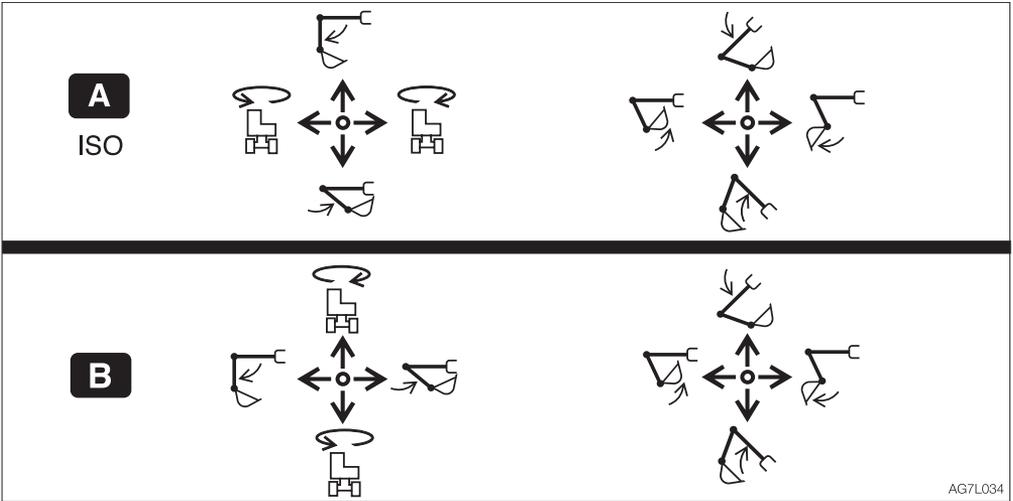


SELECTING A LEVER PATTERN (A-B)

The operating pattern of the left and right operating levers can be changed.

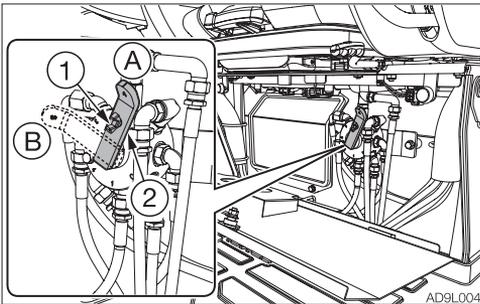
⚠ WARNING

Before starting the engine, check the selector to see which operating pattern the left and right operating levers are set.



AG7L034

SWITCHING THE LEVER PATTERN



AD9L004

(A) : ISO pattern

(B) : B pattern

1. Park the machine on a flat and rigid ground, and stop the engine.
2. Open the cover under the seat.
3. Loosen the wing bolt (1).
4. Turn the selector valve lever (2) to switch the pattern.
5. Tighten the wing bolt (1) and fasten the lever (2) in place.
6. Close the cover.
7. Confirm the lever pattern.

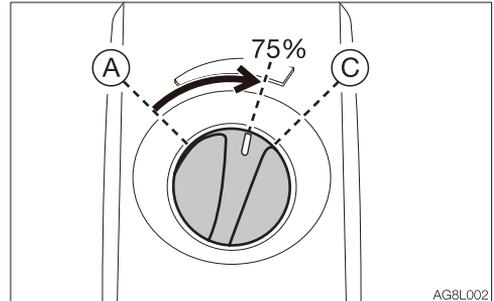


HYDRAULIC BREAKER

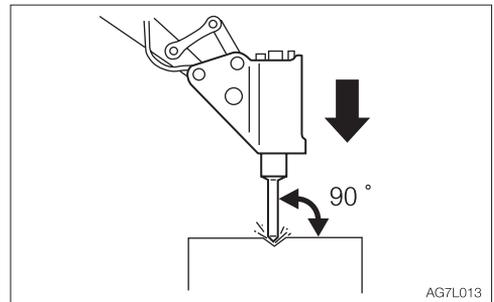
For handling of the breaker, read the hydraulic breaker's manual, provided separately.

IMPORTANT: When installing an attachment, make sure that it is appropriate for the machine being used. Contact your sales or service dealer for advice on selecting attachments.

Cautions on operating



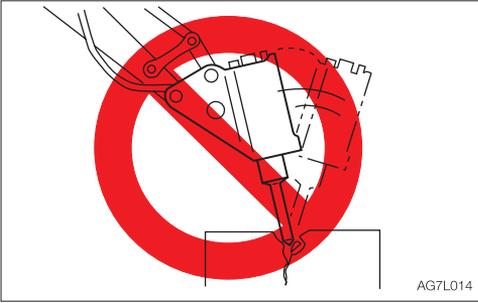
- Start the engine and run it at 75% of the maximum speed.



- Pound with the chisel pressed perpendicular to the surface to be pounded.
- When pounding, press the chisel properly against the object to be broken so as to avoid pounding the air.

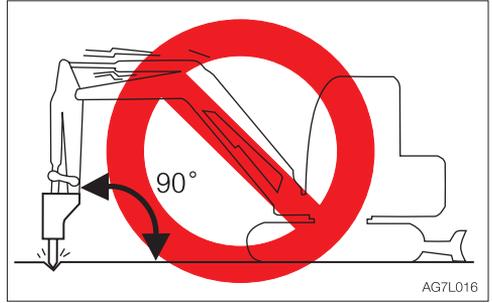


OPTIONS HYDRAULIC BREAKER



AG7L014

- Do not pry with the chisel or do not pry while pounding.
- Do not move the chisel while pounding.
- Do not pound continuously for over 30 seconds on the same surface.



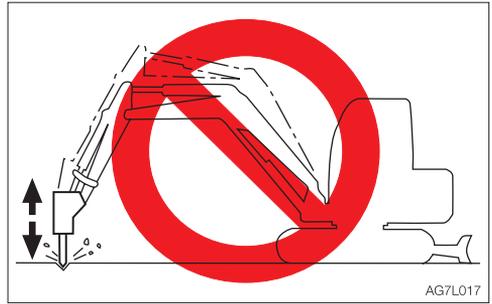
AG7L016

- Do not pound with the arm placed perpendicular to the ground surface.



AG7L015

- Do not pound with the cylinder fully extended or retracted (at the stroke end). Leave a margin of at least 50mm(2 in).



AG7L017

- Do not drop the breaker itself on the object to be broken in order to break it.
- Do not move objects to be broken or rocks with the breaker itself.
- Slew the machine occasionally to cool the engine.
- If a hydraulic hose is vibrating abnormally, nitrogen gas may be leaking from the accumulator. Ask for an inspection early.



REPLACING THE HYDRAULIC OIL REGULARLY

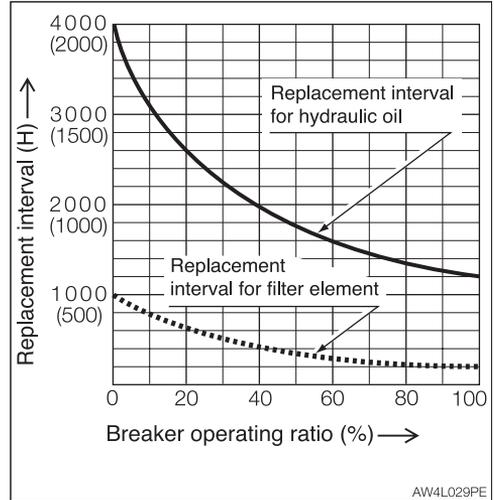
When a hydraulic breaker is used, the oil deteriorates more quickly than that used for a usual operation. Be sure to replace the hydraulic oil and the return filter elements.

- Failure to replace these in time can lead to damage to the machine and the breaker hydraulic system. To improve the service life of the hydraulic systems, be sure to replace the hydraulic oil and return filter element after the number of hours shown on the diagram below.
- When replacing the hydraulic oil, clean the suction strainer.

Replacement interval (hours)

Item	Hydraulic oil	Filter element
1st time	—	25
2nd time	—	100
Periodically	1200 (600)	200

When the breaker operating ratio is 100%.



(): When using conventional antiwear hydraulic oil.



TRAVEL ALARM

The alarm sounds while the machine is traveling and stops when the machine stops traveling.

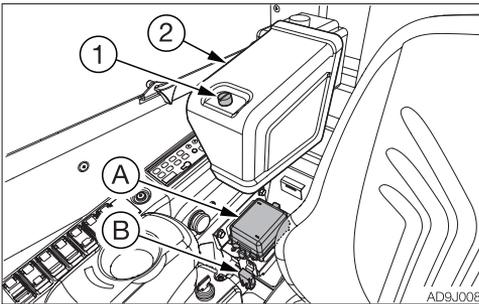
If the alarm does not sound when the machine travels, the fuse may be blown. Inspect the fuses.



WARNING

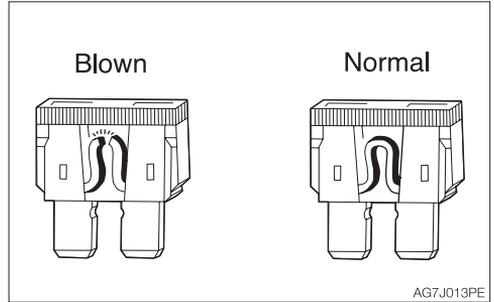
If the fuse blows again soon after replacement, then the electric system is likely faulty. It may pose a fire hazard if not properly repaired. Contact your sales or service dealer for advice.

1. Turn the starter key to the OFF position to stop the engine.



2. Release the lock by turning the pull ring (1) counterclockwise.
3. Remove the cover (2).
4. Remove the fuse box cover (A).
5. Check for fuse.

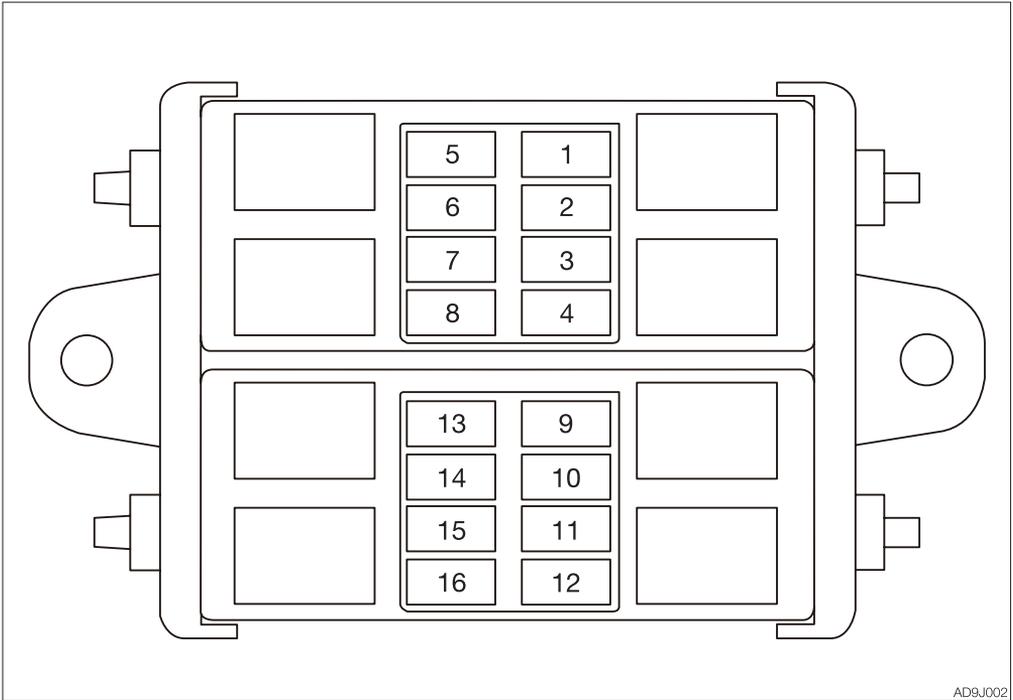
Note: Inspect the fuse box (B) too if it is provided.



6. If a fuse is blown, replace it with a spare fuse of the same capacity.

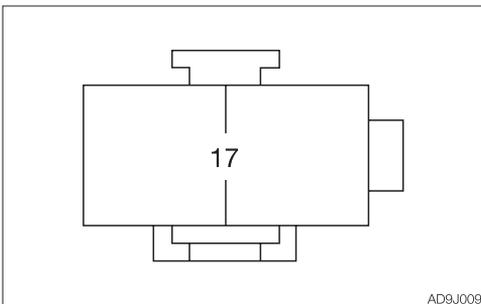


Fuse layout and circuits protected (A)



AD9J002

Fuse layout and circuits protected (B)
(If equipped)



AD9J009



OPTIONS
TRAVEL ALARM

No.	Capacity	Symbol	Protected circuit	Fuse No.
1	15A		Lights	F1
2	15A		Wiper	F2
3	10A 20A**		Heater	F3
4	15A		Beacon	F4
5	15A	CAB ⚡	Cab	F5
6	10A		Alternator relay	F6
7	15A	OPT	Option, Travel alarm	F7
8	3A		GPS (ACC)	F8
9	10A		Safety lock lever	F9
10	25A	CTL ⚡	Controller power supply	F10
11	30A		Engine	F11
12	5A		Feed pump	F12
13	10A		Horn	F13
14	10A		Cluster	F14
15	3A		GPS (B)	F15
16	20A		Starter switch	F16
17*	20A		Rear defroster	F17

*: Machines equipped with a rear wiper

** : If equipped



OPTIONAL EQUIPMENT MASS

OPTION	
Front guard	40 (90)
Steel crawlers	55 (120)
Long arm	10 (20)

Units: kg (lb)

*: Mass of optional equipment is added to the standard machine mass.

*: This table only contains the optional equipment of 10kg (20lb) or more in mass.



BIODEGRADABLE OIL

Biodegradable oil is a new type of hydraulic oil that is decomposed into carbon dioxide and water by microorganisms in the soil and water. It is highly safe for living organisms and offers advantages in term of environmental protection.

- Recommended biodegradable oil: Mobile EAL EnviroSyn 46H (an ester synthetic oil) and Panolin HLP Synth 46 (an ester synthetic oil).

When replacing the mineral oil with biodegradable oil, use either of the above brand oil.

Note that there are oils of other brands, even among ester synthetic oils, which may damage O-rings, packings and seals.

- When switching from a mineral oil to a biodegradable oil, the parking brake torque decreases by about 30%.

REPLACING THE MINERAL OIL WITH BIODEGRADABLE OIL

- A mixture of mineral oil and biodegradable oil or a mixture of different brands of biodegradable oils will result in a decrease in performance of the hydraulic oil, biodegradability and safety. The inside of the hydraulic oil system must be flushed (cleaned) before replacing. The residual mineral oil in the machine should be about 2% or less, as complying with the ISO 15380.
- This operation is dangerous and requires experience. Ask a Takeuchi sales or service dealer for help.

Flushing

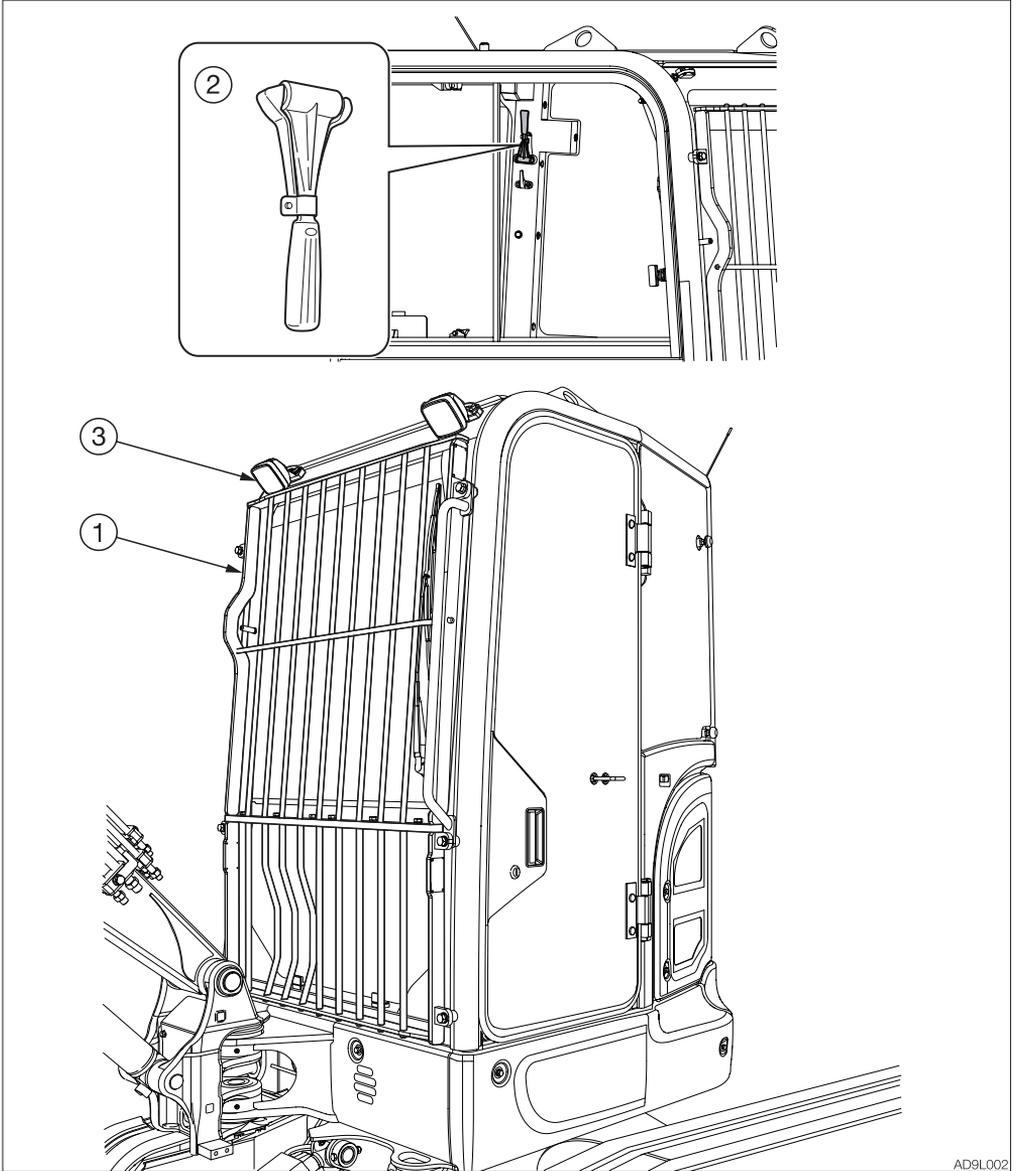
To be performed by a Takeuchi sales or service outlet

1. Drain the hydraulic oil (mineral oil) from the hydraulic oil tank and clean the inside of the tank and suction strainer.
Refer to “Replacing the hydraulic oil and cleaning the suction strainer” on page 5-51.
2. Remove the cylinder hoses and drain the hydraulic oil (mineral oil) from inside the cylinders.
3. Supply new biodegradable oil to the hydraulic oil tank.
4. Bleed the air from the hydraulic oil system.
5. Operate the hydraulic devices for 30 minutes.
6. Drain the biodegradable oil from the tank and cylinders.
7. Replace the hydraulic oil return filter with a new filter.
8. Repeat steps 3 and 4.
9. Operate the hydraulic devices for 30 minutes.
10. Drain the biodegradable oil from the tank and cylinders.
11. Repeat steps 3 and 4.
12. Operate the hydraulic devices for 1 hour.
13. Drain the biodegradable oil from the tank and cylinders.
14. Replace the return filter with a new filter.
15. Repeat steps 3 and 4.
16. Operate the hydraulic devices, then check for oil leakage.

There is no need to flush the hydraulic oil system when switching from biodegradable to mineral hydraulic oil.



CAB OPTIONS



AD9L002

1. Front guard
2. Emergency hammer
3. Front light (Right)

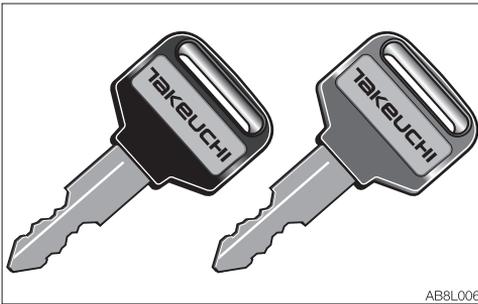


TAKEUCHI SECURITY SYSTEM

The Takeuchi Security System is a system that allows only registered starter keys to be used for starting the engine.

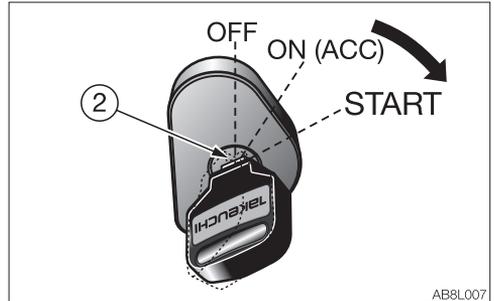
The engine cannot be started with any unregistered or counterfeit starter keys. If a registered starter key is lost or stolen, you can set the system to delete the registered key information, so that the lost or stolen key cannot be used to start the engine. Although machine theft cannot be completely prevented, the system certainly helps reduce the risk of theft.

STARTER KEY



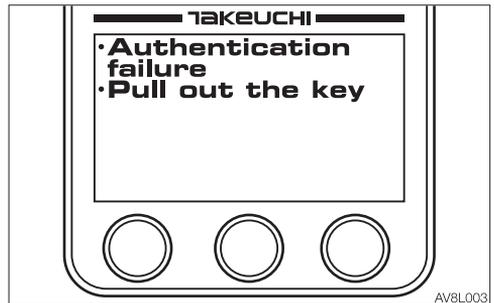
There are two types of starter key, red and black, which can be registered in the Takeuchi Security System. The red key is the master key. The black key is the starting key.

STARTING THE ENGINE



The engine can be started using the normal method with a registered BLACK key. The engine cannot be started using the RED master key. Refer to Chapter 3, “Starting and stopping the engine”.

If an attempt is made to start the engine with an unregistered key:



If an unregistered starter key is turned from the OFF to the ON (ACC) position, the message “Authentication failure” appears and the alarm starts sounding. If this attempt is repeated five times in a row, the horn sounds for two minutes, and the engine cannot be started. The horn stops when the key is turned to the OFF position.



REGISTERING AND DELETING THE STARTER KEY

WARNING

- Sit on the operator's seat.
- Raise the safety lock lever to the locked position.
- Clear all people from the machine and the area.
- Sound the horn to warn people around the machine.

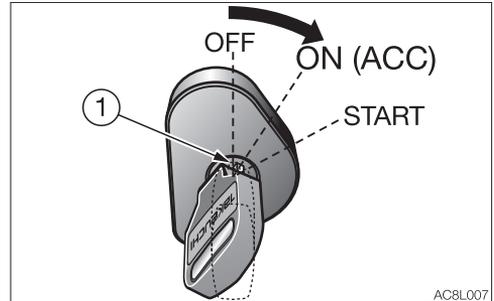
Registration may fail if the starter key is on a keyring or keychain; remove it before starting registration.

A malfunction could occur if multiple starter keys are brought near to the key cylinder. Be sure that no starter keys other than the correct key are near the key cylinder during registration.

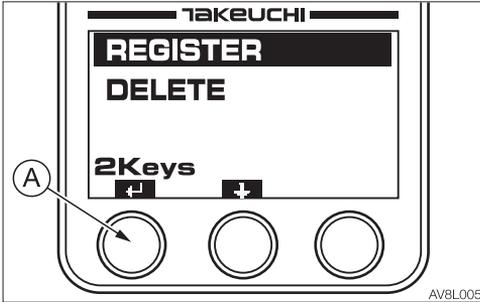
Starter key registration procedure

For Steps 1 to 6 below, complete each step and proceed to the next one within five minutes. If no operation is performed for five minutes during this procedure, the system returns to the initial state.

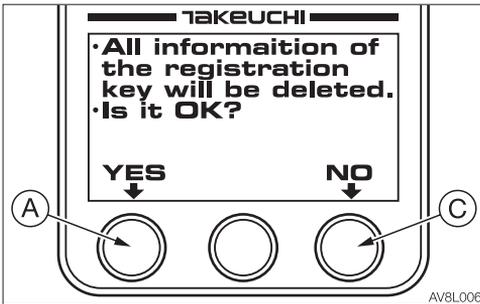
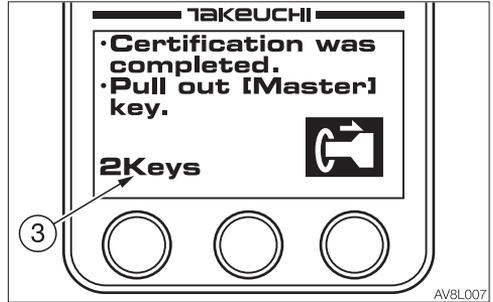
From Step 7 onward, the system automatically ends the operation if no operation is performed for five minutes.



1. Insert the master key (1) into the starter switch and turn the key from the OFF to the ON (ACC) position.



2. On the LCD, select "REGISTER" and press (A).

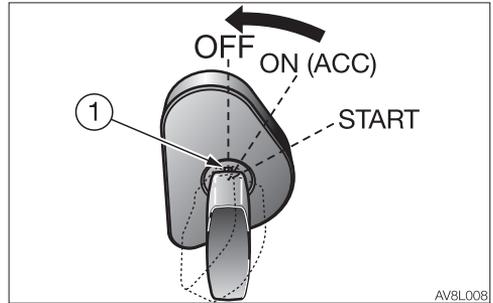


3. Select whether to delete all of the existing registration information.

YES (A): All registration information will be deleted; register a new key.

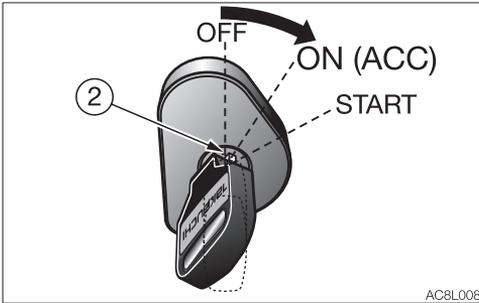
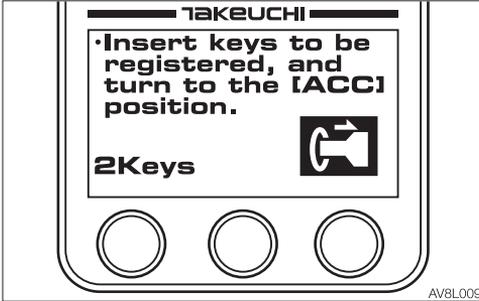
NO (C): A new starter key registration will be added to the existing registration information.

Do not remove the master key (1) before making a selection, otherwise registration could fail.

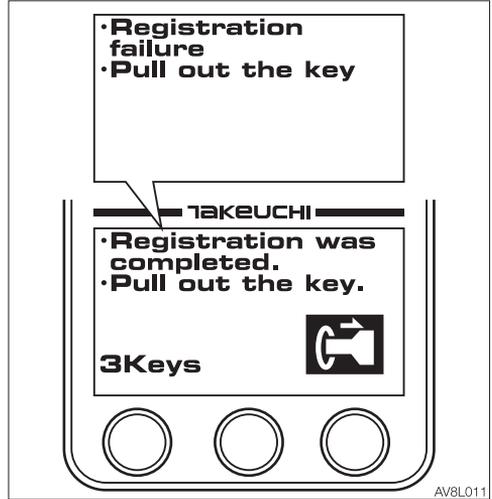


4. When the message "Certification was completed" appears on the LCD, turn the master key (1) from the ON (ACC) to the OFF position, and then remove it from the starter switch.

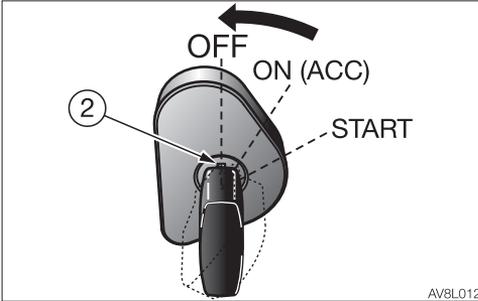
The number (3) in the lower left indicates the number of starter keys currently registered. Up to 13 starter keys can be registered.



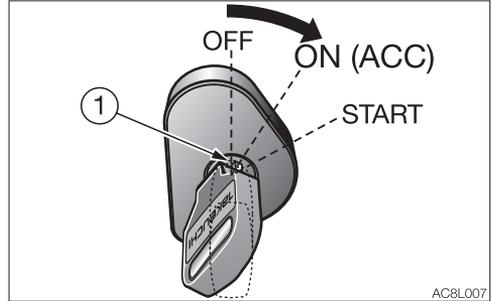
5. Insert the starter key (2) to be registered into the starter switch and turn the key from the OFF to the ON (ACC) position.



6. If the registration was successfully completed, the message "Registration was completed" appears. This means that the starter key (2) currently inserted has been registered.
If the registration fails, the message "Registration failure" appears.

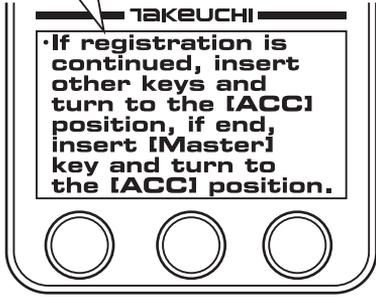


AV8L013



AC8L007

•Registration is the upper limit.
•Insert [Master] key and turn to the [ACC] position.



•If registration is continued, insert other keys and turn to the [ACC] position, if end, insert [Master] key and turn to the [ACC] position.

AV8L013

7. Turn the starter key (2) from the ON (ACC) to the OFF position, and then remove it from the starter switch.
To continue registration, repeat the steps from Step 5.
To end registration, proceed to Step 8.

8. Insert the master key (1) into the starter switch and turn the key from the OFF to the ON (ACC) position. Or, wait for five minutes or more.

•Registration failure
•Pull out the key



•All the registration is completed.
•Pull out [Master] key.

3Keys

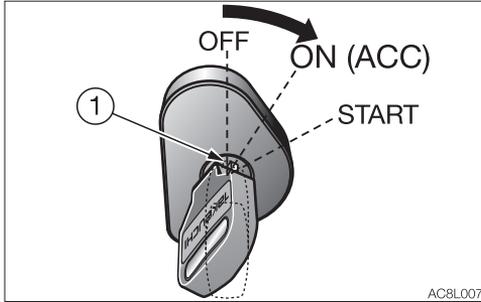
AV8L014

9. If any starter key has been registered, the message “All the registration is completed” appears. Turn the master key (1) from the ON (ACC) to the OFF position, and then remove it from the starter switch to complete the registration.
If no starter key has been registered, the message “Registration failure” appears, and the registration information is returned to the initial state.

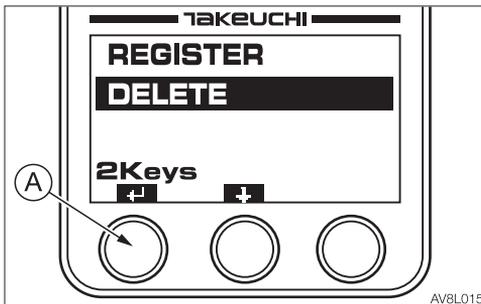


Deleting a registered starter key

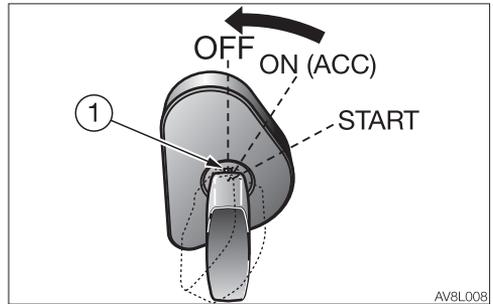
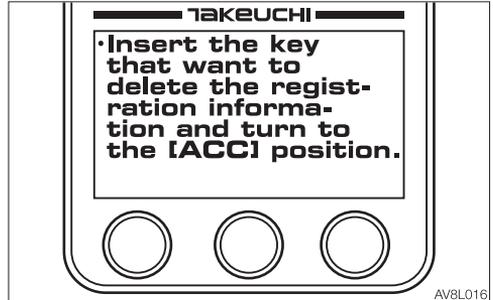
The information of each registered starter key can be deleted to cancel its ability to start the engine.



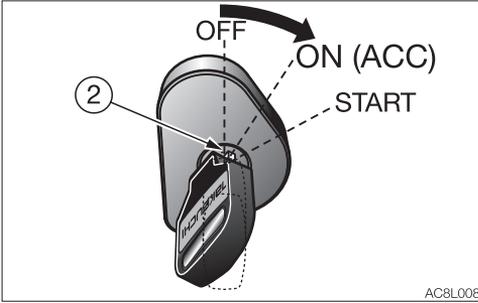
1. Insert the master key (1) into the starter switch and turn the key from the OFF to the ON (ACC) position.



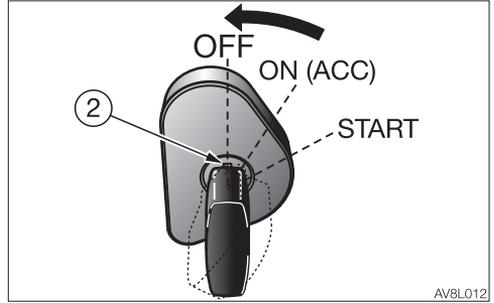
2. On the LCD, select "DELETE" and press (A).



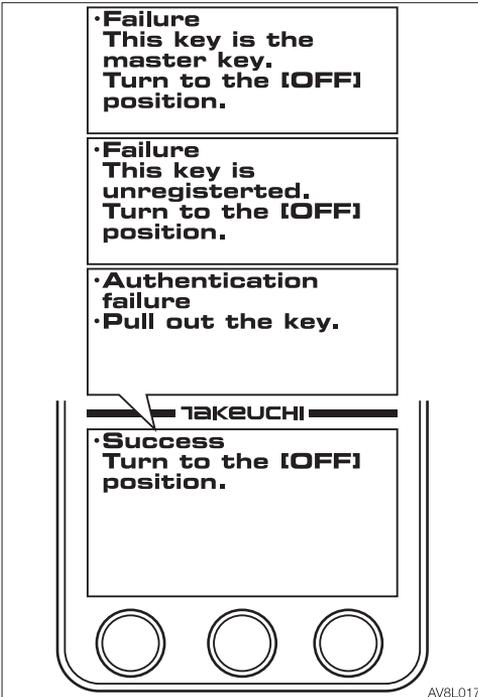
3. When the display shown as the illustration appears on the LCD, turn the master key (1) from the ON (ACC) to the OFF position, and then remove it from the starter switch.
Note: If the registered key is lost and you want to delete all registration information, please refer to STEP 3 (A) on page 8-19.



4. Insert the starter key (2) to be deleted into the starter switch and turn the key from the OFF to the ON (ACC) position.



6. Turn the starter key (2) from the ON (ACC) to the OFF position, and then remove it from the starter switch.
To continue deletion, repeat the steps from Step 1.



5. If the deletion is successful, the message “Success” appears. This means that the information registered for the starter key (2) currently inserted has been deleted. If the deletion fails, the message “Failure” or “Authentication failure” appears on the LCD. Remove the starter key, and then repeat the steps from Step 1 again.

**IF THE MASTER KEY IS LOST**

If you lose your master key, contact your service or sales dealer for assistance.

COUNTRIES WHERE THE SYSTEM CAN BE USED

To use the Takeuchi Security System, “radio wave authentication” must be obtained in the country where the system is to be used. The system can be used in the countries listed below, as of January 2017. Do not use the system in other countries. For details on how to disable the system, please contact your service or sales dealer for assistance.

Countries where the system can be used:

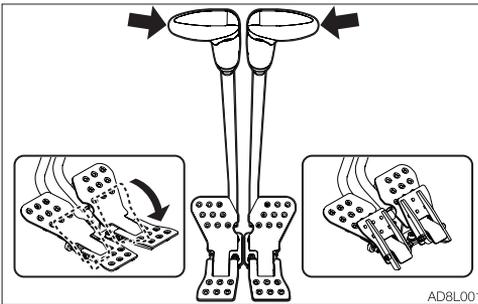
Ireland, Italy, UK, Estonia, Austria, Holland, Cyprus, Greece, Croatia, Sweden, Spain, Slovakia, Slovenia, Czech, Denmark, Germany, Hungary, Finland, France, Bulgaria, Belgium, Poland, Portugal, Malta, Latvia, Lithuania, Rumania, Luxemburg, Iceland, Norway, Liechtenstein, Switzerland, Turkey



TRAVEL LEVERS/PEDALS (FOLDING)

WARNING

- Before operating the travel levers/pedals, make sure that the dozer blade is to the front of the operator's seat. Remember that when the dozer blade is to the rear of the operator's seat, the travel levers/pedals must be operated in the reverse direction from when it is to the front.
- Do not rest your foot on the pedal unless operating it for traveling. If the pedal is accidentally stepped while working, the machine may suddenly move and cause serious injury or death.



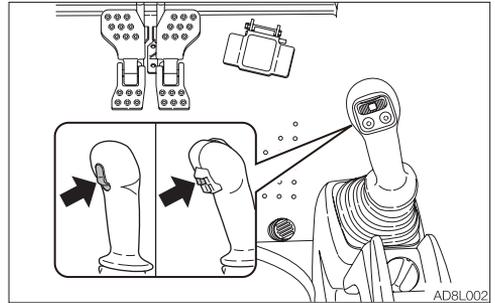
Use these levers/pedals to move forward or backward and to change directions. Fold the pedals when not being used. Refer to "Operating the travel levers/pedals" on page 3-12.

WARNING

Travel speed button

For the folding pedal, the travel speed button is located on the right operating lever (not on the travel lever).

When a load greater than a set value is applied during traveling in 2nd (high) speed, the speed will automatically slow down to 1st (low) speed. When the load becomes lighter, the speed will increase and return to 2nd (high) speed. It should be noted that the travel speed changes depending on the load condition (for machines with the automatic travel shift-down system).



Press this switch to set the travel speed to 2nd (high) speed. Press it again to return to 1st (low) speed.



TAKEUCHI FLEET MANAGEMENT (TFM)

CAUTION

- Never disassemble the TFM. It may cause injury or failure.
- Any damage to the TFM device or wire harness may cause damage to the device and surrounding equipment.



- Takeuchi Fleet Management (TFM) is a system that manages machine position information, operation information, and machine status using a communication device installed in the machine.
- Machines that support TFM are equipped with communication devices and are labeled as above.
- A communication contract is required to use TFM. Please contact our sales service for information regarding the contract.

IMPORTANT:

- The TFM equipment has been tested and found to comply with the limits for a Class A and Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against signal interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can emit radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause signal interference to radio communications.
- Operation of this equipment in a residential area may cause signal interference in which the user may be required to take additional steps to correct the interference. To correct any interference issue, move the TFM equipped machine away from the affected device, or, if possible; relocate the affected device away from the TFM equipped machine.
- The TFM device uses mobile communication. Therefore, it may not function properly in places where the signal is weak (buildings, tunnels, underground, etc.).
- The TFM device complies with the RF radiation exposure limits of the FCC Rules. The product is tested for a separation distance of 0 mm from human bodies. It is advised for those with specific sensitive conditions to avoid close device-body exposure.
- Please be aware that storing a machine long-term may result in the loss of communication from the TFM device if its internal battery is drained.
- The TFM device consumes a small amount of machine battery power even when the key is in the OFF position. For extended storage, see “Maintenance during extended storage period” on page 5-65.



Specification

M7H (For Europe)

Frequency	Power
UMTS/HSPA:	
900 MHz	0.25 W
2100 MHz	0.25 W
GSM/GPRS:	
900 MHz	2 W
1800 MHz	1 W
GSM/EDGE:	
900 MHz	0.5 W
1800 MHz	0.4 W

M7MG

Frequency	Power
LTE Band:	
700 MHz	0.2 W
850 MHz	0.2 W
1700 MHz (AWS)	0.2 W
1900 MHz	0.2 W
UMTS Band:	
850 MHz	0.25 W
1900 MHz	0.25 W

M7L (For North America)

Frequency	Power
LTE Band:	
700 MHz	0.2 W
850 MHz	0.2 W
1700 MHz (AWS)	0.2 W
1900 MHz	0.2 W
UMTS Band:	
850 MHz	0.25 W
1900 MHz	0.25 W

First Published January 2021
Thirteenth Published November 2025

AD9EN012

OPERATOR'S MANUAL

TB325R Mini excavator

Edited and issued by TAKEUCHI MFG. CO., LTD.

Printed in Japan by STATION M Co., Ltd.



ZTR Control Systems, LLC

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FAX: 1-519-452-7764

April 5, 2019

www.ztr.com
info@ztr.com

RE: M7H

To whom it may concern,

This letter is to confirm that ZTR product **M7H** sufficiently demonstrate compliance to CE and the Radio Equipment Directives (RED). The M7H satisfies all the technical regulations applicable to the product within the scope of Council Directives 2014/53/EU, 2015/35/EU and 2014/30/EU. The following tests were completed successfully.

EN 60950-1: 2006+A11: 2009+A1: 2010+A12: 2011+A2: 2013

EN62311:2008

ETSI EN 300 328 V2.1.1 (2016-05)

ETSI EN 303 413 V1.1.1 (2017-06)

Draft ETSI EN 301 489-52 V1.1.0 (2016-11)

Draft ETSI EN 301 489-17 V3.2.0 (2017-03)

Draft ETSI EN 301 489-1 V2.2.0 (2017-03)

Draft ETSI EN 301 489-19 V2.1.0 (2017-03)

EN 55032: 2015

ETSI EN 301 511 V12.5.1 (2017-03)

ETSI EN 301 908-1 V11.1.1 (2016-07)

ETSI EN 301 908-2 V11.1.2 (2017-08)

(Title(s) of regulations, standards, etc.)

All essential radio test suites have been carried out.

The tests were carried out by a notarized 3rd party certification lab MICOM Labs inc.

This Declaration of Conformity is issued under the sole responsibility of ZTR Control Systems (or the manufacturer).

Please direct any test results questions or concern to ZTR's Engineering Group for clarification.

Regards,

Brent Horne
Director of Product Development
ZTR Control Systems

EU declaration of conformity

Hereby, Trackunit Aps declares that the radio equipment type **Trackunit M7MG** complies with the essential requirements of Directive 2014/53/EU.

3.1 (a) protection of health and safety of persons and of domestic animals and the protection of property, including the objectives with respect to safety requirements set out in Directive 2014/35/EU

Standard used: EN 62368-1:2020+A11:2020
EN 62311:2020
EN 62133-2:2012

3.1 (b) adequate level of electromagnetic compatibility as set out in Directive 2014/30/EU

Standard used: EN 301 489-1 V2.2.3
EN 301 489-17 V3.2.4
EN 301 489-19 V2.2.0
EN 301 489-52 V1.2.1

3.2 the equipment is so constructed that it both effectively uses and supports the efficient use of radio spectrum in order to avoid harmful interference.

Spectrum used: Bluetooth:	2,402 – 2,480 GHz,	Max. 10 dBm EIRP
Positioning:	1,559 – 1,610 GHz,	Receive only
Cellular 4G:	B1, B3, B5, B8, B20, B28,	Max. 27 dBm EIRP
Cellular 2G:	GSM/GPRS/EDGE; 900 / 1800	Max. 33 dBm EIRP

Standard used: EN 300 328 V2.2.2
EN 303 413 V1.2.1
EN 301 511 V12.5.1
EN 301 908-1 V13.1.1
EN 301 908-13 V13.1.1

Complies with the essential requirements of Directive 2011/65/EU and Directive 2015/863/EU on the Restriction of use of certain Hazardous Substances (RoHS 3).

Complies with the essential requirements of the Regulation 1907/2006/EC regarding Registration, Evaluation, Authorization and Restriction of Chemicals (REACH).

Complies with Directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE).

Signed for and on behalf of Trackunit Aps
Aalborg, 01 December 2022

DocuSigned by:

DBFCD953D519425...
Søren Brogaard, CEO



6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka 434-0046, Japan

EU DECLARATION of CONFORMITY (DoC)

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Name: ASAHI DENSO CO.,LTD
Address: 6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka, 434-0046 Japan

We declare that the DoC is issued under our sole responsibility and belongs to the following product.

Object of the declaration:

Product Name Meter panel Immobilizer
Model Name CZ131,CZ131A
Accessories N/A

The object of the declaration described above is in conformity with the relevant Union harmonization legislation:

Radio Equipment (RE) Directive (2014/53/EU)

The following harmonized standards and technical specifications have been applied:

Health & Safety EN 60065: 2014
(Article 3.1(a)):

EMC EN 301 489-1 V2.1.1
(Article 3.1(b)): EN 301 489-3 V2.1.1 (Final draft)

Radio Spectrum EN 300 330 V2.1.1
(Article 3.2):

Japan, Shizuoka

Place of Issue:

May 29, 2017

Date of Issue:

Tomohiro Yaguchi

Tomohiro Yaguchi
Section chief
Engineering Department



6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka 434-0046, Japan

UK DECLARATION of CONFORMITY (DoC)

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Name: ASAHI DENSO CO.,LTD.
Address: 6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka, 434-0046 Japan

We declare that the DoC is issued under our sole responsibility and belongs to the following product.

Object of the declaration:

Product Name Meter panel Immobilizer
Model Name CZ131
CZ131A
Accessories N/A

The object of the declaration described above is in conformity with the relevant statutory requirements:

STATUTORY INSTRUMENTS 2017 No. 1206 TELECOMMUNICATIONS (The Radio Equipment Regulations 2017)

The following designated standards and technical specifications have been applied:

Health & Safety EN 62368-1: 2014
(Regulation 6.1(a)):

EMC EN 301 489-1 V2.1.1
(Regulation 6.1(b)): EN 301 489-3 V2.1.1 (Final draft)

Radio Spectrum EN 300 330 V2.1.1
(Regulation 6.2):

Signed for and on behalf of:

Shizuoka, Japan
Place of Issue:

September 15, 2021
Date of Issue:

Tomohiro Yaguchi
Tomohiro Yaguchi
Section chief
Engineering Department

Declaration of Conformity

We herewith declare that the following named machine, based on its conception and design, and in the form brought into service is in accordance with the relevant, basic safety and health requirements of the following EU directives. In case of any alteration of the machine not coordinated with us, this certificate loses its validity.

Designation of the machine Compact Excavator
Manufacturer TAKEUCHI MFG. CO., LTD
 205 Uwadaira, Sakaki-machi, Hanishina-gun, Nagano
 389-0605, Japan

Model TB325R
Engine type 3TNV82A-BS (e13*2016/1628*2022/992EV2/D*0143*Δ)
Engine performance 16.5 kW @ 2200 rpm

The machine is in accordance with the requirements of EU directives:

- 1) Machinery directive: 2006/42/EC and appendix
- 2) Electromagnetic Compatibility-Regulation 2014/30/EU and appendix.
- 3) Noise Directive 2000/14/EC (Evaluation procedure according to appendix VI), 2005/88/EC and appendices.
- 4) Regulations on engine emissions: Regulation (EU) 2016/1628, as last amended by Regulation 2022/992.

Harmonized norms: EN474-1:2022, EN474-5:2022

Compiler of the technical files:

Romain Loffredi
Takeuchi France S.A.S.
Parc d'Activités des Béthunes
3, avenue de la Mare 95310 SAINT OUEN L'AUMONE,
CS 29258 – SOA

Issued in Sakaki, Japan
Toshiya Takeuchi, President

Declaration of Conformity

We herewith declare that we take full responsibility that the following named machine, based on its conception and design, and in the form brought into service is compliant with the relevant, basic safety and health requirements of the following (UK) enactments. In case of any alteration of the machine not coordinated with us, this certificate loses its validity.

Designation of the machine Compact Excavator
Manufacturer TAKEUCHI MFG. CO., LTD
 205 Uwadaira, Sakaki-machi, Hanishina-gun, Nagano
 389-0605, Japan

Model TB325R
Engine type 3TNV82A-BS (e13*2016/1628*2022/992EV2/D*0143*Δ)
Engine performance 16.5 kW @ 2200 rpm

The machine is compliant with the following UK enactments:

- 1) Supply of Machinery (Safety) Regulations 2008 (S.I. 2008/1597)
- 2) Electromagnetic Compatibility Regulations 2016 (S.I. 2016/1091)
- 3) Noise Emission in the Environment by Equipment for use Outdoors Regulations 2001 (S.I. 2001/1701)

And the Designated Standards referred to and adopted therein and particularly EN474-1:2022, EN474-5:2022

Compiler of the technical files:
Daniel Bryning (Product Manager)
TAKEUCHI MFG. (UK) Ltd.
Unit E2B, John Boyd Dunlop Drive
Kingsway Business Park Rochdale OL16 4NG

Issued in Sakaki, Japan
Toshiya Takeuchi, President