

Atlas Copco

Instruction Manual



Instruction Manual
for Portable Compressors
English

XATS 350 WUX
XAHS 350 WUX
XAS 400 WUX

Engine Cummins QSB3.9-C130-31



**Instruction Manual
for Portable Compressors**

**XATS 350 WUX
XAHS 350 WUX
XAS 400 WUX**

Original instructions

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ATLAS COPCO - PORTABLE ENERGY DIVISION
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Use only authorized parts.

Any damage or malfunction caused by the use of unauthorized parts is not covered by Warranty or Product Liability.

The manufacturer does not accept any liability for any damage arising from modifications, additions or conversions made without the manufacturer's approval in writing.

Neglecting maintenance or making changes to the setup of the machine can result in major hazards, including fire risk.

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Preface

Follow the instructions in this booklet and we guarantee you years of troublefree operation. It is a solid, safe and reliable machine, built according to the latest technology.

Always keep the manual available near the machine.

In all correspondence always mention the compressor type and serial number, shown on the data plate.

The company reserves the right to make changes without prior notice

CALIFORNIA Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

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Safety precautions



To be read attentively and acted accordingly before towing, lifting, operating, performing maintenance or repairing the unit.

INTRODUCTION

The policy of Atlas Copco is to provide the users of their equipment with safe, reliable and efficient products. Factors taken into account are among others:

- the intended and predictable future use of the products, and the environments in which they are expected to operate,
- applicable rules, codes and regulations,
- the expected useful product life, assuming proper service and maintenance,
- providing the manual with up-to-date information.

Before handling any product, take time to read the relevant instruction manual. Besides giving detailed operating instructions, it also gives specific information about safety, preventive maintenance, etc.

Keep the manual always at the unit location, easy accessible to the operating personnel.

See also the safety precautions of the engine and possible other equipment, which are separately sent along or are mentioned on the equipment or parts of the unit.

These safety precautions are general and some statements will therefore not always apply to a particular unit.

Only people that have the right skills should be allowed to operate, adjust, perform maintenance or repair on Atlas Copco equipment.

It is the responsibility of management to appoint operators with the appropriate training and skill for each category of job.

Skill level 1: Operator

An operator is trained in all aspects of operating the unit with the push-buttons, and is trained to know the safety aspects.

Skill level 2: Mechanical technician

A mechanical technician is trained to operate the unit the same as the operator. In addition, the mechanical technician is also trained to perform maintenance and repair, as described in the instruction manual, and is allowed to change settings of the control and safety system. A mechanical technician does not work on live electrical components.

Skill level 3: Electrical technician

An electrical technician is trained and has the same qualifications as both the operator and the mechanical technician. In addition, the electrical technician may carry out electrical repairs within the various enclosures of the unit. This includes work on live electrical components.

Skill level 4: Specialist from the manufacturer

This is a skilled specialist sent by the manufacturer or its agent to perform complex repairs or modifications to the equipment.

In general it is recommended that not more than two people operate the unit, more operators could lead to unsafe operating conditions.

Take necessary steps to keep unauthorized persons away from the unit and eliminate all possible sources of danger at the unit.

When handling, operating, overhauling and/or performing maintenance or repair on Atlas Copco equipment, the mechanics are expected to use safe engineering practices and to observe all relevant local safety requirements and ordinances. The following list is a reminder of special safety directives and precautions mainly applicable to Atlas Copco equipment.

These safety precautions apply to machinery processing or consuming air. Processing of any other gas requires additional safety precautions typical to the application and are not included herein.

Neglecting the safety precautions may endanger people as well as environment and machinery:

- endanger people due to electrical, mechanical or chemical influences,
- endanger the environment due to leakage of oil, solvents or other substances,
- endanger the machinery due to function failures.

All responsibility for any damage or injury resulting from neglecting these precautions or by non-observance of ordinary caution and due care required in handling, operating, maintenance or repair, also if not expressly mentioned in this instruction manual, is disclaimed by Atlas Copco.

The manufacturer does not accept any liability for any damage arising from the use of non-original parts and for modifications, additions or conversions made without the manufacturer's approval in writing.

If any statement in this manual does not comply with local legislation, the stricter of the two shall be applied.

Statements in these safety precautions should not be interpreted as suggestions, recommendations or inducements that it should be used in violation of any applicable laws or regulations.

GENERAL SAFETY PRECAUTIONS

- 1 The owner is responsible for maintaining the unit in a safe operating condition. Unit parts and accessories must be replaced if missing or unsuitable for safe operation.
- 2 The supervisor, or the responsible person, shall at all times make sure that all instructions regarding machinery and equipment operation and maintenance are strictly followed and that the machines with all accessories and safety devices, as well as the consuming devices, are in good repair, free of abnormal wear or abuse, and are not tampered with.
- 3 Whenever there is an indication or any suspicion that an internal part of a machine is overheated, the machine shall be stopped but no inspection covers shall be opened before sufficient cooling time has elapsed; this to avoid the risk of spontaneous ignition of oil vapour when air is admitted.
- 4 Normal ratings (pressures, temperatures, speeds, etc.) shall be durably marked.
- 5 Operate the unit only for the intended purpose and within its rated limits (pressure, temperature, speeds, etc.).
- 6 The machinery and equipment shall be kept clean, i.e. as free as possible from oil, dust or other deposits.
- 7 To prevent an increase in working temperature, inspect and clean heat transfer surfaces (cooler fins, intercoolers, water jackets, etc.) regularly. See the **Preventive maintenance schedule for the compressor**.
- 8 All regulating and safety devices shall be maintained with due care to ensure that they function properly. They may not be put out of action.

- 9 Care shall be taken to avoid damage to safety valves and other pressure-relief devices, especially to avoid plugging by paint, oil coke or dirt accumulation, which could interfere with the functioning of the device.
- 10 Pressure and temperature gauges shall be checked regularly with regard to their accuracy. They shall be replaced whenever outside acceptable tolerances.
- 11 Safety devices shall be tested as described in the maintenance schedule of the instruction manual to determine that they are in good operating condition. See the **Preventive maintenance schedule for the compressor**.
- 12 Mind the markings and information labels on the unit.
- 13 In the event the safety labels are damaged or destroyed, they must be replaced to ensure operator safety.
- 14 Keep the work area neat. Lack of order will increase the risk of accidents.
- 15 When working on the unit, wear safety clothing. Depending on the kind of activities these are: safety glasses, ear protection, safety helmet (including visor), safety gloves, protective clothing, safety shoes. Do not wear the hair long and loose (protect long hair with a hairnet), or wear loose clothing or jewellery.
- 16 Take precautions against fire. Handle fuel, oil and anti-freeze with care because they are inflammable substances. Do not smoke or approach with naked flame when handling such substances. Keep a fire-extinguisher in the vicinity.

SAFETY DURING TRANSPORT AND INSTALLATION

Transport of the unit has to be done by authorized/experienced people.

When towing, lifting or transporting the compressor in any way, the battery switch must always be switched off.

To lift a unit, all loose or pivoting parts, e.g. doors and towbar, shall first be securely fastened.

Do not attach cables, chains or ropes directly to the lifting eye; apply a crane hook or lifting shackle meeting local safety regulations. Never allow sharp bends in lifting cables, chains or ropes.

Helicopter lifting is not allowed.

It is strictly forbidden to dwell or stay in the risk zone under a lifted load. Never lift the unit over people or residential areas. Lifting acceleration and retardation shall be kept within safe limits.

1 Before towing the unit:

- ascertain that the pressure vessel(s) is (are) depressurized,
- check the towbar, the brake system and the towing eye. Also check the coupling of the towing vehicle,
- check the towing and brake capability of the towing vehicle,
- check that the towbar, jockey wheel or stand leg is safely locked in the raised position,
- keep hands/fingers away from the coupling device and all other potential pinch points. Keep feet away from the towbar to avoid injury if it should slip,
- ascertain that the towing eye can swivel freely on the hook,

- check that the wheels are secure and that the tyres are in good condition and inflated correctly,
 - connect the signalisation cable, check all lights and connect the pneumatic brake couplers, ascertain that the signalisation cable can not drag on the ground when towing the unit,
 - attach the safety break-away cable or safety chain to the towing vehicle,
 - remove wheel chocks, if applied, and disengage the parking brake,
 - check whether springs on wheelchocks are missing or broken.
- 2 To tow a unit use a towing vehicle of ample capacity. Refer to the documentation of the towing vehicle.
 - 3 If the unit is to be backed up by the towing vehicle, disengage the overrun brake mechanism (if it is not an automatic mechanism).
 - 4 Never exceed the maximum towing speed of the unit (mind the local regulations).
 - 5 Place the unit on level ground and apply the parking brake before disconnecting the unit from the towing vehicle. Unclick the safety break-away cable or safety chain. If the unit has no parking brake or jockey wheel, immobilize the unit by placing chocks in front of and/or behind the wheels. When the towbar can be positioned vertically, the locking device must be applied and kept in good order. The unit must always be used/parked/stored in a non publicly accessible area, locked away from access by unauthorized persons.
 - 6 To lift heavy parts, a hoist of ample capacity, tested and approved according to local safety regulations, shall be used.

- 7 Lifting hooks, eyes, shackles, etc., shall never be bent and shall only have stress in line with their design load axis. The capacity of a lifting device diminishes when the lifting force is applied at an angle to its load axis.
- 8 For maximum safety and efficiency of the lifting apparatus all lifting members shall be applied as near to perpendicular as possible. If required, a lifting beam shall be applied between hoist and load.
- 9 Never leave a load hanging on a hoist.
- 10 A hoist has to be installed in such a way that the object will be lifted perpendicular. If that is not possible, the necessary precautions must be taken to prevent load-swinging, e.g. by using two hoists, each at approximately the same angle not exceeding 30° from the vertical.
- 11 Locate the unit away from walls. Take all precautions to ensure that hot air exhausted from the engine and driven machine cooling systems cannot be recirculated. If such hot air is taken in by the engine or driven machine cooling fan, this may cause overheating of the unit; if taken in for combustion, the engine power will be reduced.
- 12 Before moving the compressor, switch it off.

SAFETY DURING USE AND OPERATION

- 1 When the unit has to operate in a fire-hazardous environment, each engine exhaust has to be provided with a spark arrestor to trap incendiary sparks.
- 2 The exhaust contains carbon monoxide which is a lethal gas. When the unit is used in a confined space, conduct the engine exhaust to the outside atmosphere by a pipe of sufficient diameter; do this in such a way that no extra back pressure is created for the engine. If necessary, install an extractor. Observe any existing local regulations. Make sure that the unit has sufficient air intake for operation. If necessary, install extra air intake ducts.
- 3 When operating in a dust-laden atmosphere, place the unit so that dust is not carried towards it by the wind. Operation in clean surroundings considerably extends the intervals for cleaning the air intake filters and the cores of the coolers.
- 4 Close the compressor air outlet valve before connecting or disconnecting a hose. Ascertain that a hose is fully depressurized before disconnecting it. Before blowing compressed air through a hose or air line, ensure that the open end is held securely, so that it cannot whip and cause injury.
- 5 The air line end connected to the outlet valve must be safeguarded with a safety cable, attached next to the valve.
- 6 No external force may be exerted on the air outlet valves, e.g. by pulling on hoses or by installing auxiliary equipment directly to a valve, e.g. a water separator, a lubricator, etc. Do not step on the air outlet valves.
- 7 Never move a unit when external lines or hoses are connected to the outlet valves, to avoid damage to valves, manifold and hoses.
- 8 Do not use compressed air from any type of compressor, without taking extra measures, for breathing purposes as this may result in injury or death. For breathing air quality, the compressed air must be adequately purified according to local legislation and standards. Breathing air must always be supplied at stable, suitable pressure.
- 9 Distribution pipework and air hoses must be of correct diameter and suitable for the working pressure. Never use frayed, damaged or deteriorated hoses. Replace hoses and flexibles before the lifetime expires. Use only the correct type and size of hose end fittings and connections.
- 10 If the compressor is to be used for sand-blasting or will be connected to a common compressed-air system, fit an appropriate non-return valve (check valve) between compressor outlet and the connected sand-blasting or compressed-air system. Observe the right mounting position/direction.
- 11 Before removing the oil filler plug, ensure that the pressure is released by opening an air outlet valve.
- 12 Never remove a filler cap of the cooling water system of a hot engine. Wait until the engine has sufficiently cooled down.
- 13 Never refill fuel while the unit is running, unless otherwise stated in the Atlas Copco Instruction Book (AIB). Keep fuel away from hot parts such as air outlet pipes or the engine exhaust. Do not smoke when fuelling. When fuelling from an automatic pump, an earthing cable should be connected to the unit to discharge static electricity. Never spill nor leave oil, fuel, coolant or cleansing agent in or around the unit.
- 14 All doors shall be shut during operation so as not to disturb the cooling air flow inside the bodywork and/or render the silencing less effective. A door should be kept open for a short period only e.g. for inspection or adjustment.
- 15 Periodically carry out maintenance works according to the maintenance schedule.
- 16 Stationary housing guards are provided on all rotating or reciprocating parts not otherwise protected and which may be hazardous to personnel. Machinery shall never be put into operation, when such guards have been removed, before the guards are securely reinstalled.
- 17 Noise, even at reasonable levels, can cause irritation and disturbance which, over a long period of time, may cause severe injuries to the nervous system of human beings. When the sound pressure level, at any point where personnel normally has to attend, is:
 - below 70 dB(A): no action needs to be taken,
 - above 70 dB(A): noise-protective devices should be provided for people continuously being present in the room,
 - below 85 dB(A): no action needs to be taken for occasional visitors staying a limited time only,
 - above 85 dB(A): room to be classified as a noise-hazardous area and an obvious warning shall be placed permanently at each entrance to alert people entering the room, for even relatively short times, about the need to wear ear protectors,
 - above 95 dB(A): the warning(s) at the entrance(s) shall be completed with the recommendation that also occasional visitors shall wear ear protectors,
 - above 105 dB(A): special ear protectors that are adequate for this noise level and the spectral composition of the noise shall be provided and a special warning to that effect shall be placed at each entrance.

- 18 The unit has parts, which may be accidentally touched by personal, of which the temperature can be in excess of 80°C (176°F). The insulation or safety guard, protecting these parts shall not be removed before the parts have cooled down to room temperature. As it is technically not possible to insulate all hot parts or to install safety guards around hot parts (e.g. exhaust manifold, exhaust turbine), the operator / service engineer must always be aware not to touch hot parts when opening a machine door.
- 19 Never operate the unit in surroundings where there is a possibility of taking in flammable or toxic fumes.
- 20 If the working process produces fumes, dust or vibration hazards, etc., take the necessary steps to eliminate the risk of personal injury.
- 21 When using compressed air or inert gas to clean down equipment, do so with caution and use the appropriate protection, at least safety glasses, for the operator as well as for any bystander. Do not apply compressed air or inert gas to your skin or direct an air or gas stream at people. Never use it to clean dirt from your clothes.
- 22 When washing parts in or with a cleaning solvent, provide the required ventilation and use appropriate protection such as a breathing filter, safety glasses, rubber apron and gloves, etc.
- 23 Safety shoes should be compulsory in any workshop and if there is a risk, however small, of falling objects, wearing of a safety helmet should be included.
- 24 If there is a risk of inhaling hazardous gases, fumes or dust, the respiratory organs must be protected and depending on the nature of the hazard, so must the eyes and skin.
- 25 Remember that where there is visible dust, the finer, invisible particles will almost certainly be present too; but the fact that no dust can be seen is not a reliable indication that dangerous, invisible dust is not present in the air.
- 26 Never operate the unit at pressures or speeds below or in excess of its limits as indicated in the technical specifications.
- 27 Do not use aerosol types of starting aids such as ether. Such use could result in an explosion and personal injury.

SAFETY DURING MAINTENANCE AND REPAIR

Maintenance, overhaul and repair work shall only be carried out by adequately trained personnel; if required, under supervision of someone qualified for the job.

- 1 Use only the correct tools for maintenance and repair work, and only tools which are in good condition.
- 2 Parts shall only be replaced by genuine Atlas Copco replacement parts.
- 3 All maintenance work, other than routine attention, shall only be undertaken when the unit is stopped. Steps shall be taken to prevent inadvertent starting. In addition, a warning sign bearing a legend such as "work in progress; do not start" shall be attached to the starting equipment. On engine-driven units the battery shall be disconnected and removed or the terminals covered by insulating caps. On electrically driven units the main switch shall be locked in open position and the fuses shall be taken out. A warning sign bearing a legend such as "work in progress; do not supply voltage" shall be attached to the fuse box or main switch.
- 4 Before dismantling any pressurized component, the compressor or equipment shall be effectively isolated from all sources of pressure and the entire system shall be relieved of pressure. Do not rely on non-return valves (check valves) to isolate pressure systems. In addition, a warning sign bearing a legend such as "work in progress; do not open" shall be attached to each of the outlet valves.
- 5 Prior to stripping an engine or other machine or undertaking major overhaul on it, prevent all movable parts from rolling over or moving.

- 6 Make sure that no tools, loose parts or rags are left in or on the machine. Never leave rags or loose clothing near the engine air intake.
- 7 Never use flammable solvents for cleaning (fire-risk).
- 8 Take safety precautions against toxic vapours of cleaning liquids.
- 9 Never use machine parts as a climbing aid.
- 10 Observe scrupulous cleanliness during maintenance and repair. Keep away dirt, cover the parts and exposed openings with a clean cloth, paper or tape.
- 11 Never weld on or perform any operation involving heat near the fuel or oil systems. Fuel and oil tanks must be completely purged, e.g. by steam-cleaning, before carrying out such operations. Never weld on, or in any way modify, pressure vessels. Disconnect the alternator cables during arc welding on the unit.
- 12 Support the towbar and the axle(s) securely if working underneath the unit or when removing a wheel. Do not rely on jacks.
- 13 Do not remove any of, or tamper with, the sound-damping material. Keep the material free of dirt and liquids such as fuel, oil and cleansing agents. If any sound-damping material is damaged, replace it to prevent the sound pressure level from increasing.
- 14 Use only lubricating oils and greases recommended or approved by Atlas Copco or the machine manufacturer. Ascertain that the selected lubricants comply with all applicable safety regulations, especially with regard to explosion or fire-risk and the possibility of decomposition or generation of hazardous gases. Never mix synthetic with mineral oil.
- 15 Protect the engine, alternator, air intake filter, electrical and regulating components, etc., to prevent moisture ingress, e.g. when steam-cleaning.
- 16 When performing any operation involving heat, flames or sparks on a machine, the surrounding components shall first be screened with non-flammable material.
- 17 Never use a light source with open flame for inspecting the interior of a machine.
- 18 Disconnect –battery-clamp before starting electrical servicing or welding (or turn battery-switch in “off” position).
- 19 When repair has been completed, the machine shall be barred over at least one revolution for reciprocating machines, several revolutions for rotary ones to ensure that there is no mechanical interference within the machine or driver. Check the direction of rotation of electric motors when starting up the machine initially and after any alteration to the electrical connection(s) or switch gear, to check that the oil pump and the fan function properly.
- 20 Maintenance and repair work should be recorded in an operator’s logbook for all machinery. Frequency and nature of repairs can reveal unsafe conditions.
- 21 When hot parts have to be handled, e.g. shrink fitting, special heat-resistant gloves shall be used and, if required, other body protection shall be applied.
- 22 When using cartridge type breathing filter equipment, ascertain that the correct type of cartridge is used and that its useful service life is not surpassed.
- 23 Make sure that oil, solvents and other substances likely to pollute the environment are properly disposed of.
- 24 Before clearing the unit for use after maintenance or overhaul, check that operating pressures, temperatures and speeds are correct and that the control and shutdown devices function correctly.

TOOL APPLICATIONS SAFETY

Apply the proper tool for each job. With the knowledge of correct tool use and knowing the limitations of tools, along with some common sense, many accidents can be prevented.

Special service tools are available for specific jobs and should be used when recommended. The use of these tools will save time and prevent damage to parts.

SPECIFIC SAFETY PRECAUTIONS

Batteries

When servicing batteries, always wear protecting clothing and glasses.

- 1 The electrolyte in batteries is a sulphuric acid solution which is fatal if it hits your eyes, and which can cause burns if it contacts your skin. Therefore, be careful when handling batteries, e.g. when checking the charge condition.
- 2 Install a sign prohibiting fire, open flame and smoking at the post where batteries are being charged.
- 3 When batteries are being charged, an explosive gas mixture forms in the cells and might escape through the vent holes in the plugs. Thus an explosive atmosphere may form around the battery if ventilation is poor, and can remain in and around the battery for several hours after it has been charged. Therefore:
 - never smoke near batteries being, or having recently been, charged,
 - never break live circuits at battery terminals, because a spark usually occurs.
- 4 When connecting an auxiliary battery (AB) in parallel to the unit battery (CB) with booster cables: connect the + pole of AB to the + pole of CB, then connect the – pole of CB to the mass of the unit. Disconnect in the reverse order.

Pressure vessels

Maintenance/installation requirements:

- 1 The vessel can be used as pressure vessel or as separator and is designed to hold compressed air for the following application:
 - pressure vessel for compressor,
 - medium AIR/OIL,and operates as detailed on the data plate of the vessel:
 - the maximum working pressure ps in bar (psi),
 - the maximum working temperature T max in °C (°F),
 - the minimum working temperature T min in °C (°F),
 - the capacity of the vessel V in l (US gal).
- 2 The pressure vessel is only to be used for the applications as specified above and in accordance with the technical specifications. Safety reasons prohibit any other applications.
- 3 National legislation requirements with respect to re-inspection must be complied with.
- 4 No welding or heat treatment of any kind is permitted to those vessel walls which are exposed to pressure.
- 5 The vessel is provided and may only be used with the required safety equipment such as manometer, overpressure control devices, safety valve, etc.
- 6 Draining of condensate shall be performed daily when vessel is in use.
- 7 Installation, design and connections should not be changed.
- 8 Bolts of cover and flanges may not be used for extra fixation.
- 9 (Pressure) vessel maintenance is to be performed by Atlas Copco.

Safety valves

- 1 All adjustments or repairs are to be done by an authorized representative of the valve supplier (see also **Preventive maintenance schedule for the compressor**).
- 2 Only trained and technically competent personnel should consider overhaul, re-set or performance testing of safety valves.
- 3 The safety valve is supplied with either a lead security seal or crimped cover to deter unauthorised access to the pressure regulation device.
- 4 Under no circumstances should the set pressure of the safety valve be altered to a different pressure than that stamped on the valve without the permission of the installation designer.
- 5 If the set pressure must be altered then use only correct parts supplied by Atlas Copco and in accordance with the instructions available for the valve type.
- 6 Safety valves must be frequently tested and regularly maintained.
- 7 The set pressure should be periodically checked for accuracy.
- 8 When fitted, the compressors should be operated at pressures not less than 75% of the set pressure to ensure free and easy movement of internal parts.
- 9 The frequency of tests is influenced by factors such as the severity of the operating environment and aggressiveness of the pressurised medium.
- 10 Soft seals and springs should be replaced as part of the maintenance procedure.
- 11 Do not paint or coat the installed safety valve.

Leading particulars

DESCRIPTION OF SAFETY PICTOGRAMS USED IN THIS MANUAL

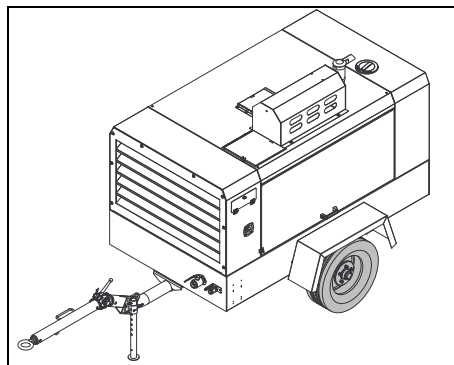


This symbol draws your attention to dangerous situations. The operation concerned may endanger persons and cause injuries.



This symbol is followed by supplementary information.

GENERAL DESCRIPTION



The compressors type XATS 350, XAHS 350, XAS 400 are silenced, single-stage, oil-injected screw compressors, built for a nominal effective working pressure, ranging from 10.3 bar (150 psi), 12 bar (175 psi), 7 bar (100 psi) (see chapter **Technical specifications**).

Engine

The compressors are driven by a liquid-cooled diesel engine.

The engine's power is transmitted to the compressor through a heavy-duty coupling.

Compressor

The compressor casing houses two screw-type rotors, mounted on ball and roller bearings. The male rotor, driven by the engine, drives the female rotor. The element delivers pulsation-free air.

Injected oil is used for sealing, cooling and lubricating purposes.

Compressor oil system

The oil is boosted by air pressure. The system has no oil pump.

The oil is removed from the air, in the air/oil vessel at first by centrifugal force, secondly by the oil separator element.

The vessel is provided with an oil level sight glass.

Regulation

The compressor is provided with a continuous regulating system and a blow-down valve which is integrated in the unloader assembly. The valve is closed during operation by air receiver pressure and opens by air receiver pressure via the compressor element when the compressor is stopped.

When the air consumption increases, the air receiver pressure will decrease and vice versa.

This receiver pressure variation is sensed by the regulating valve which, by means of control air to the unloader and engine speed regulator, matches the air output to the air consumption. The air receiver pressure is maintained between the pre-selected working pressure and the corresponding unloading pressure.

Cooling system

The engine is equipped with a liquid cooler and intercooler. All compressors are equipped with an oil cooler.

The cooling air is generated by a fan, driven by the engine.

Safety devices

A thermal shut-down switch protects the compressor against overheating. The air receiver is provided with a safety valve.

The engine is equipped with low oil pressure and high oil temperature shut-down switches.

The electric system is equipped with a 24V main switch.

Frame and axle

The compressor/engine unit is supported by rubber buffers in the frame.

The standard unit has a non-adjustable towbar with a towing eye.

As an option the unit can be equipped with an adjustable towbar, an overrun and parking brake and towing eyes type DIN, ball, ITA, GB, NATO, AC (France), (see chapter **Option below are available**).

The braking system consists of an integrated parking brake and overrun brake. When driving backwards the overrun brake is not engaged automatically.

Bodywork

The bodywork has openings at the shaped front and rear end for the intake and outlet of cooling air and hinged door for maintenance and service operations. The bodywork is internally lined with sound-absorbing material.

Lifting eye

A lifting eye is accessible when the small door at the top of the unit is unlocked.

Control panel

The control panel Xc2003 is placed in the left at the rear end.

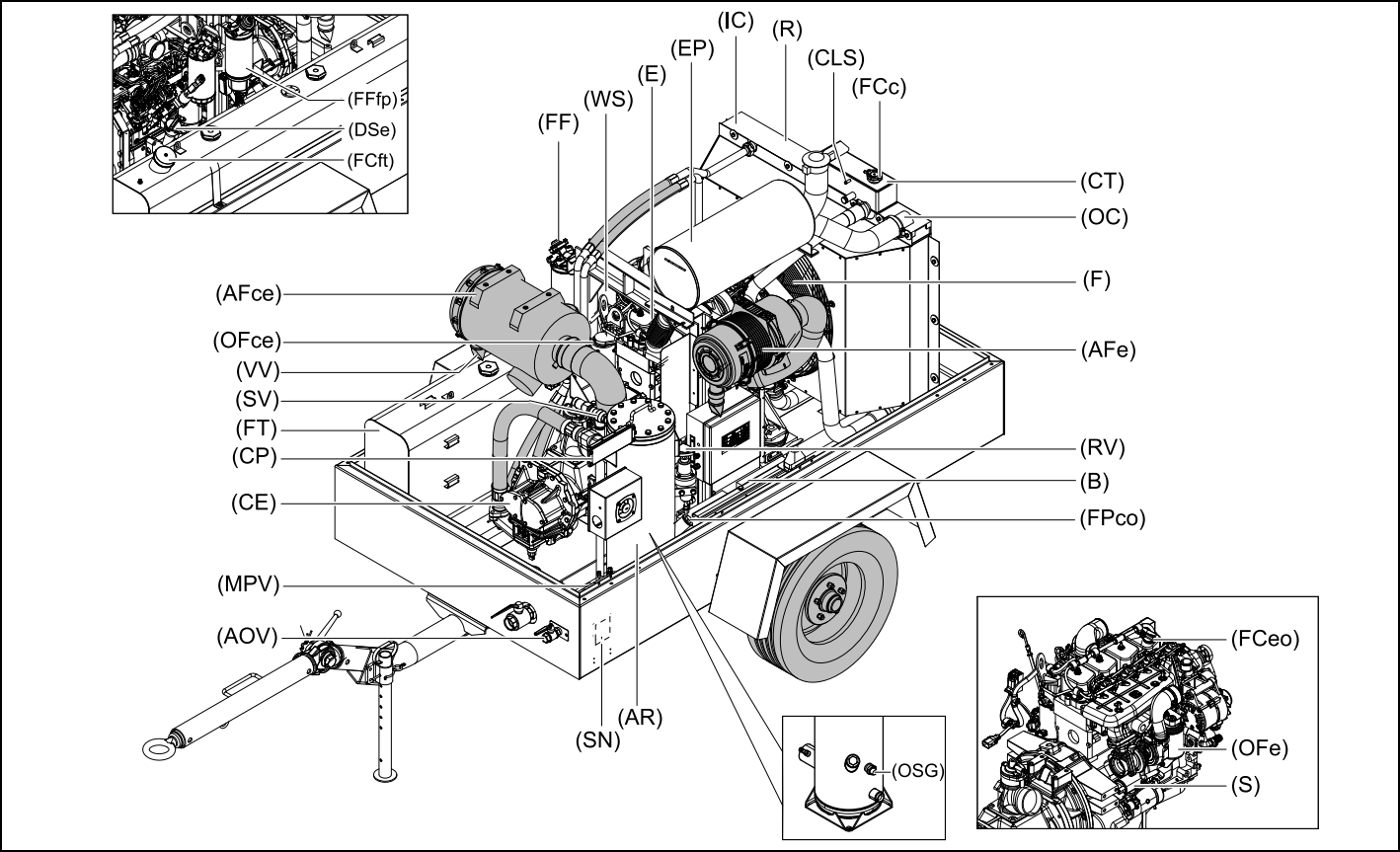
Data plate

The compressor is furnished with a data plate showing the product code, the unit number and the working pressure (see chapter **Data Plate**).

Serial number

The serial number is located on the right-hand side towards the front on the upper edge of the frame and also on the data plate.

Main Parts

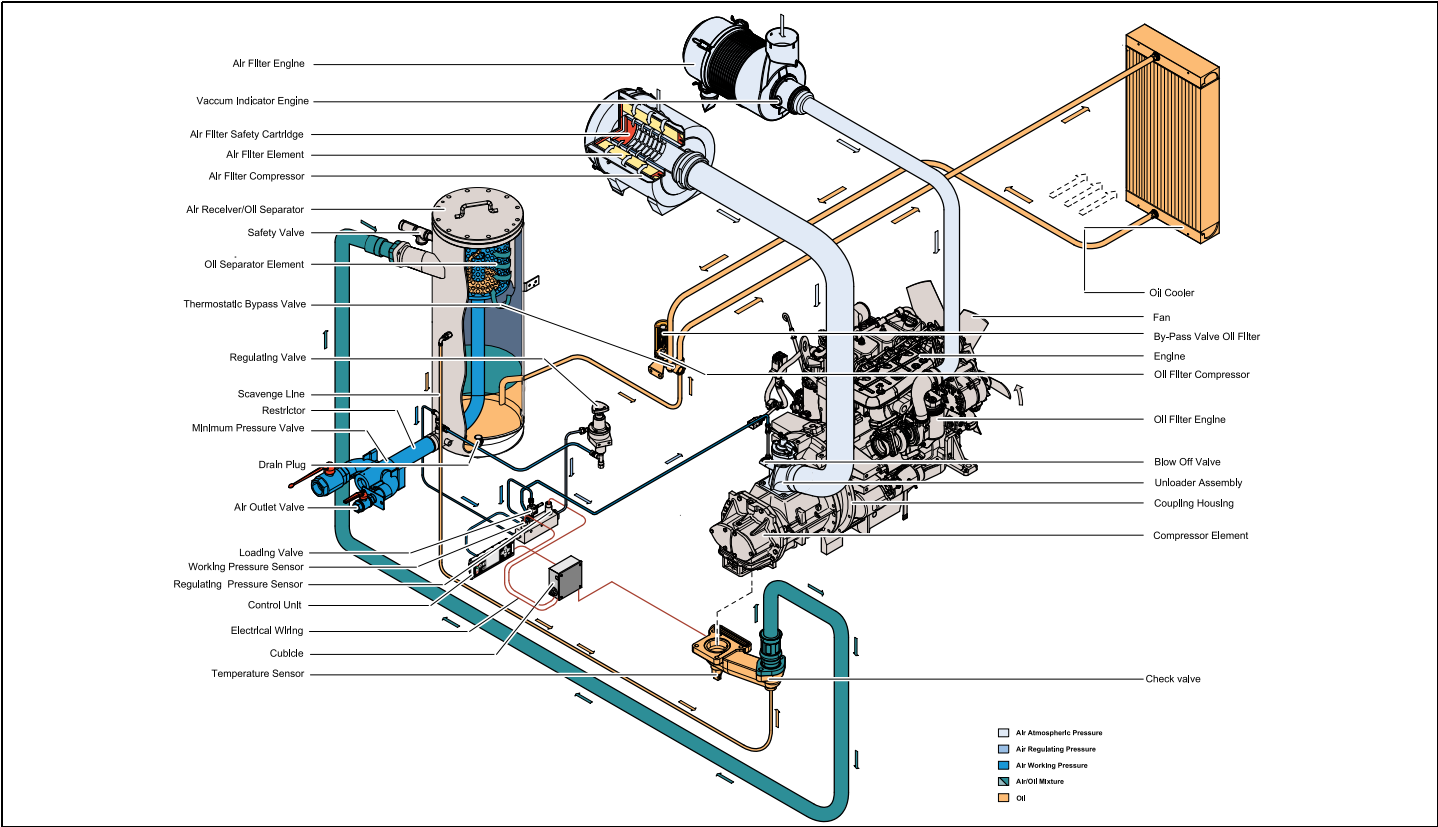


Reference	Name
AFce	Air Filter (compressor element)
AFe	Air Filter (engine)
AOV	Air Outlet Valves
AR	Air Receiver
B	Battery
CE	Compressor Element
CLS	Coolant Level Switch
CP	Control Panel
CT	Coolant Tank
DSe	Engine Oil Level Dipstick
E	Engine
EP	Exhaust Pipe
F	Fan
FCeo	Filler Cap (engine oil)
FCft	Filler Cap (fuel tank)
FCc	Filler Cap (coolant)
FF	Fuel Filter
FFfp	Fuel Prefilter
FPco	Filler Plug (compressor oil)
FT	Fuel Tank
OSG	Oil Sight Glass

Reference	Name
IC	Intercooler
MPV	Minimum Pressure Valve
OC	Oil Cooler
OFce	Oil Filter (compressor element)
OFe	Oil Filter (engine)
RV	Regulating Valve
R	Radiator
S	Starting Motor
SN	Serial Number
SV	Safety Valve
VV	Vacuator Valve
WS	Water Separator

COMPRESSOR REGULATING SYSTEM

OVERVIEW (LOAD CONDITION)



AIR FLOW

The system comprises:

AF	Air filter
AR/OS	Air receiver/oil separator
CE	Compressor element
UA/UV	Unloader assembly with unloader valve
BDV	Blow-down valve
LV	Loading valve

Air drawn through the air filter (AFce) into the compressor element (CE) is compressed. At the element outlet, compressed air and oil pass into the air receiver/oil separator (AR/OS).

The check valve (CV) prevents blow-back of compressed air when the compressor is stopped. In the air receiver/oil separator (AR/OS), most of the oil is removed from the air/oil mixture; the remaining oil is removed by the separator element.

The oil collects in the receiver and on the bottom of the separator element.

The air leaves the receiver via a minimum pressure valve (MPV) which prevents the receiver pressure from dropping below the minimum working pressure (specified in section **Limitations**), even when the air outlet valves are open. This ensures adequate oil injection and prevents oil consumption.

A temperature switch (TS) and a working pressure sensor (WPS) are comprised in the system.

A blow-down valve (BDV) is fitted in the unloader assembly to automatically depressurise the air receiver (AR) when the compressor is stopped.

OIL SYSTEM

The system comprises:

AR/OS	Air receiver/oil separator
OC	Oil cooler
OF	Oil filter

The lower part of the air receiver (AR) serves as an oil tank.

Air pressure forces the oil from the air receiver/oil separator (AR/OS) through the oil cooler (OCce) and oil filter (OF) to the compressor element (CE).

The thermostatic by-pass valve (TBV) starts opening when the oil temperature is 70°C (176°F).

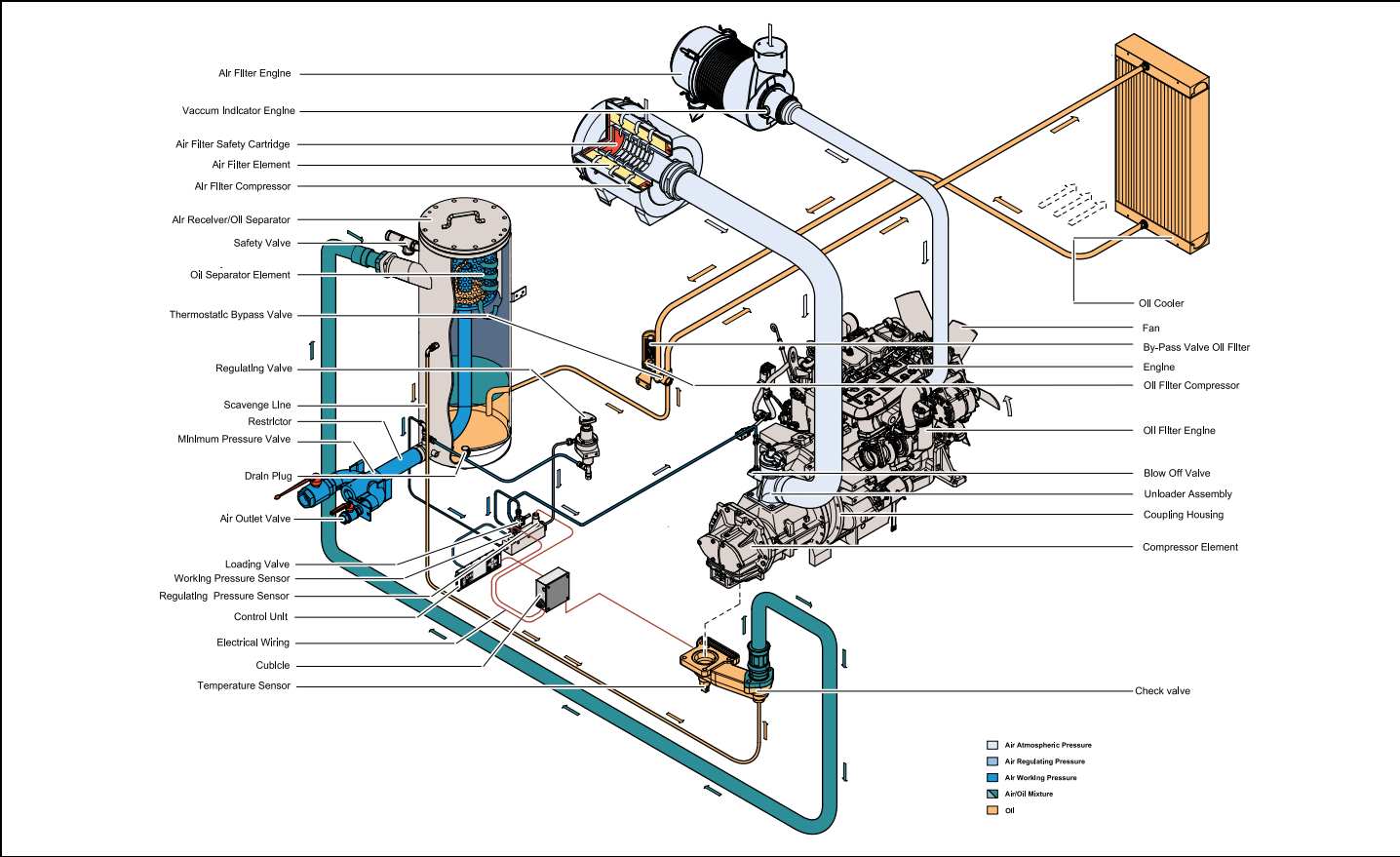
The compressor element has an oil gallery in the bottom of its casing. The oil for rotor lubrication, cooling and sealing is injected through holes in the gallery.

Lubrication of the bearings is ensured by oil injected into the bearing housings.

The injected oil, mixed with the compressed air, leaves the compressor element and re-enters the air receiver, where it is separated from the air as described in section **Air flow**. The oil that collects on the bottom of the oil separator element is returned to the system through a scavenging line (SL), which is provided with a flow restrictor (FR).

The oil filter by-pass valve opens when the pressure drop over the filter is above normal because of a clogged filter. The oil then by-passes the filter without being filtered. For this reason, the oil filter must be replaced at regular intervals (see section **Preventive maintenance schedule for the compressor**).

CONTINUOUS REGULATING SYSTEM



The system comprises:

RV	Regulating valve
UA	Unloader assembly
SR	Speed regulator

The compressor is provided with a continuous regulating system. This system is provided with a blow-down valve, which is integrated in the unloader assembly (UA). The valve is closed during operation by air receiver pressure and opens by air receiver pressure via the compressor element when the compressor is stopped.

When the air consumption increases, the air receiver pressure will decrease and vice versa. This receiver pressure variation is sensed by the regulating valve which, by means of control air to the unloader, matches the air output to the air consumption. The air receiver pressure is maintained between the pre-selected working pressure and the corresponding unloading pressure.

When starting the compressor, the unloader valve (UV) is kept open by spring force, the engine runs at maximum speed. The compressor element (CE) takes in air and pressure builds up inside the receiver (AR).

The air output is controlled from maximum output (100%) to no output (0%) by:

1. Speed control of the engine between maximum load speed and unloading speed (the output of a screw compressor is proportional to the rotating speed).
2. Air inlet throttling.
3. Blow off valve (BOV).

If the air consumption is equal to or exceeds the maximum air output, the engine speed is held at maximum load speed and the unloading valve is fully open.

If the air consumption is less than the maximum air output, the regulating valve supplies control air to unloader valve (UV) to reduce the air output and holds air receiver pressure between the normal working pressure and the corresponding unloading pressure at approx. 1.5 bar (22 psi) above the normal working pressure.

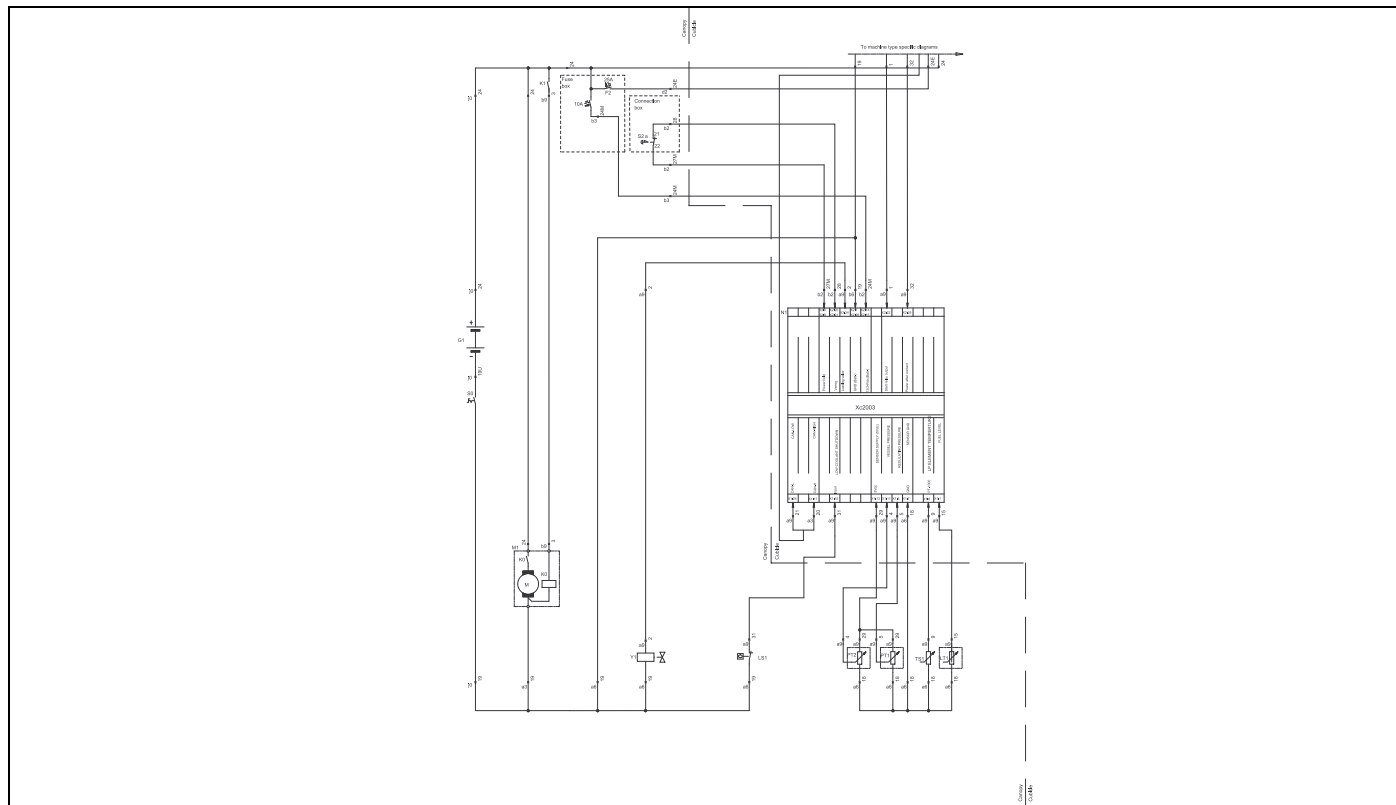
When the air consumption is resumed, the blow off valve (BOV) closes and the unloader valve (UV) gradually opens the air intake and the speed regulator (SR) increases the engine speed.

The construction of the regulating valve (RV) is such that any increase (decrease) of the air receiver pressure above the pre-set valve opening pressure results in a proportional increase (decrease) of the control pressure to the unloading valve and the speed regulator.

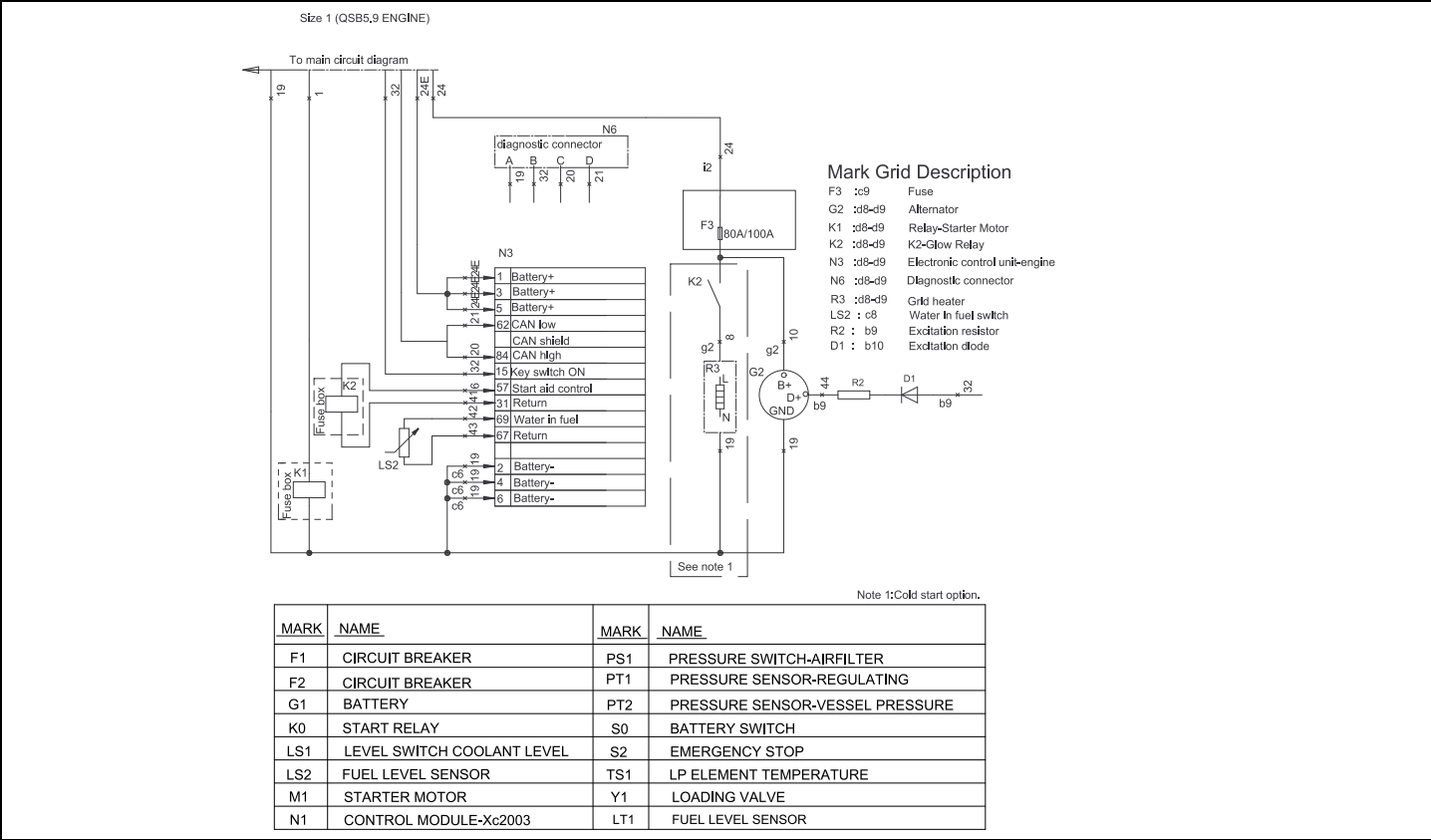
Part of the control air is vented into the atmosphere, and any condensate discharged, through the vent holes (VH).

Electrical system

CIRCUIT DIAGRAM - 9829 3832 00



CIRCUIT DIAGRAM



MARKINGS AND INFORMATION LABELS

	Compressor outlet temperature too high.
	Compressor outlet temperature.
	Compressor outlet pressure.
	Dangerous outlet gases.
	Danger, hot surface.
	Electrocution hazard.
	Atlas Copco mineral compressor oil.
	Atlas Copco synthetic compressor oil.
	Atlas Copco mineral engine oil.
	Manual.
	Read the instruction manual before working on the battery.
	Reset fuse.

	On / off button.
	Hours, time.
	Prohibition to open air valves without connected hoses.
	Compressor loaded.
	Runlamp.
	Air filter.
	Compressor temperature too high.
	Rotation direction.
	Inlet.
	Outlet.
	Compressor oil drain.
	Read the instruction manual before starting.

	Service every 24 hours.
	Warning! Part under pressure.
	Do not stand on outlet valves.
	Start-Stop indication of switch.
	Do not run the compressor with open doors.
	Lifting permitted.
	Use diesel fuel only.
	Tyre pressure.
	Horizontal towbar position required in case of coupling.

Operating instructions

PARKING, TOWING AND LIFTING INSTRUCTIONS

Safety precautions



Never load the vehicles in excess of the permissible total weight.

Never overstress the coupling or suspension system due to reckless or aggressive driving or mishandling. Avoid subjecting the axles to any impacts or jolting. Adapt your driving speed at all times to the road conditions.

Ensure that wheels and tyres are not misaligned or out-of-balance.

Only use the jacking points indicated by Atlas Copco.

The operator is expected to apply all relevant safety precautions, including those mentioned on the pages 7 - 13 of this book.

Attention:



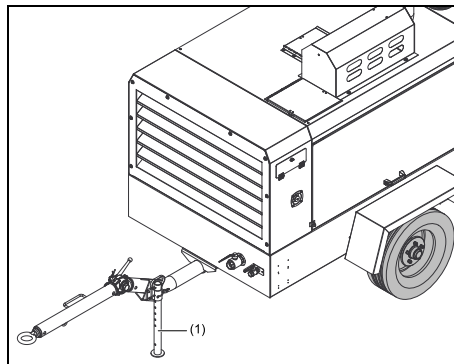
Before putting the compressor into use, check the brake system as described in section Brake (option) adjustment.

After the first 100 km travel - Yearly or every 5000 km:

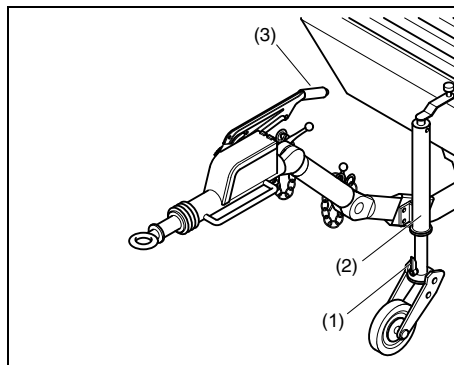
Check and retighten the wheel nuts and towbar bolts to the specified torque. See section Height adjustment and section Torque values.

Check the brake adjustment. See section Brake (option) adjustment.

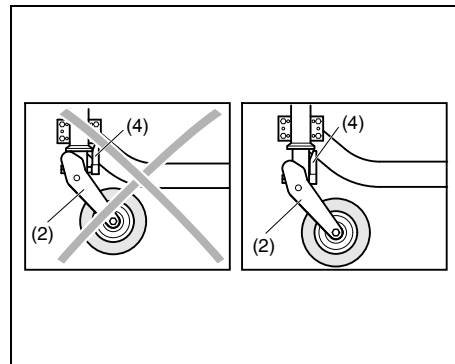
PARKING INSTRUCTIONS



Non-adjustable towbar with standard support leg without brakes



Adjustable towbar with jockey wheel and brakes



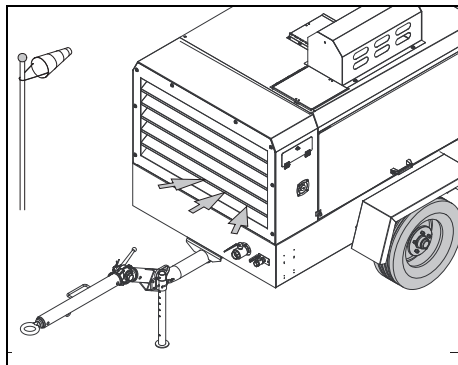
Parking position of jockey wheel



It must be noted that, with the parking brake activated, the vehicle can roll back about 30 cm until the braking force takes full effect.

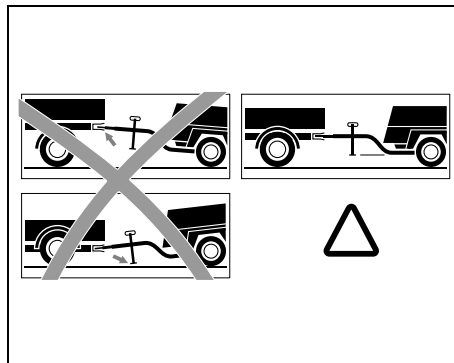
When parking a compressor, secure support leg (1) or jockey wheel (2) to support the compressor in a level position. Be sure that the jockey wheel (2) is blocked by the blocking pin (4).

Apply parking brake by pulling parking brake handle (3) upwards. Place the compressor as level as possible; however, it can be operated temporarily in an out-of-level position not exceeding 15°. If the compressor is parked on sloping ground, immobilize the compressor by placing wheel chocks (available as option) in front of or behind the wheels.



Locate the rear-end of the compressor upwind, away from contaminated wind-streams and walls. Avoid recirculation of exhaust air from the engine. This causes overheating and engine power decrease.

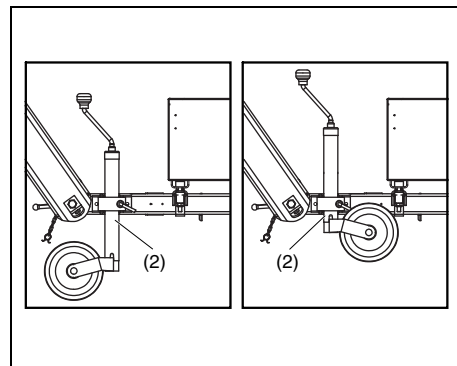
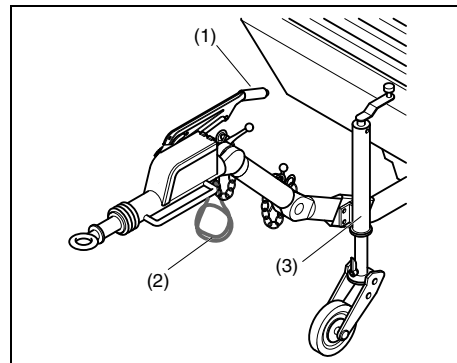
TOWING INSTRUCTIONS



Label on towbar

Inspections, prior to each run

- Check tyre pressure and tyre condition
- Check wheel fixation
- Check screwed joints on firm seating.
- Check functioning of lighting and braking systems (option)
- The jockey wheel must be parallel to the direction of travel at all times.
- Inspect the coupling. The ball joint must fully enclose the ball and be locked.
- At height adjustable towing facility (option), check the joint connection for a tight fit.



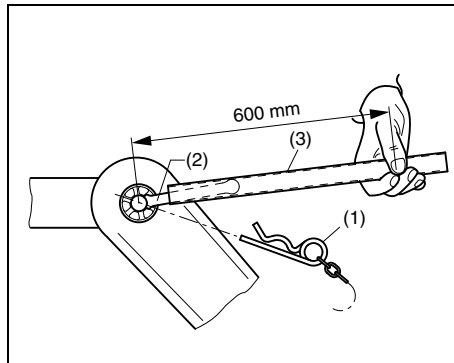


Before towing the compressor, ensure that the towing equipment of the vehicle matches the towing eye or ball connector and ensure that the service doors are closed and locked properly.

For both non-adjustable - and adjustable towbar, the towbar should be as level as possible and the compressor and towing eye end in a level position.

Push the hand brake lever (1) completely downwards and connect breakaway cable (2) to the vehicle. Secure jockey wheel (3) or support leg in the highest possible position (see figure). The jockey wheel is prevented from turning.

HEIGHT ADJUSTMENT (with adjustable towbar)



Before towing the compressor, make sure that the joints of the towbar are secured with maximum strength without damaging the towbar. Be sure that there is no clearance between the teeth of the joints.

- Remove spring pin (1).
- Release locking nut (2) with support tools (Extension tube 3).
- Adjust required height of the towbar.
- Tighten locking nut (2) by hand first.
- Secondly tighten locking nut (2) with a tightening torque corresponding to table. With an extension tube (3) ("A" corresponding to table) and handforce ("B" corresponding to table) easy tightening is possible.
- Fix locking nut (2) with spring pin (1).



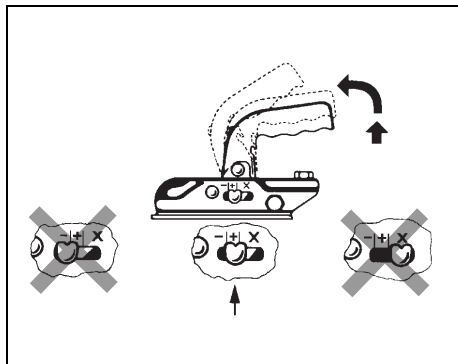
Attention:

- Height adjustment should be undertaken on levelled ground and in coupled condition.
- When readjusting, make sure that the front point of the towbar is horizontal with the coupling point.
- Before starting a trip, ensure that the adjustment shaft is secure, so that stability and safety is guaranteed while driving. If necessary, tighten the locking nut (2) corresponding with table.

For specific instruction see below!

Type	M [Nm/lbf.ft.]	"A" [mm/in]	"B" [N/lbf]
ZV 2000	250 - 300 / 184.5 - 221.4	600 / 23.4	420 - 500 / 94.5 - 112.5
ZV 2500	350 - 400 / 258.3 - 295.2	600 / 23.4	580 - 660 / 130.5 - 148.5

INSTRUCTIONS BALL COUPLING (OPTION)



The handle of the ball coupling and the handbrake lever may never be used as a manoeuvring aid; internal components may get damaged!

The coupling (ball coupling) on the tow bar is type approved. The maximum load at the coupling may not be exceeded.

When coupling lower the jockey wheel to the ground. Reverse the car up to the compressor or, in the case of a small compressor, manoeuvre the compressor up to the car's trailer coupling.

Coupling:

Open coupling jaw by pulling the lever vigorously upwards in the direction of the arrow. Lower the opened coupling onto the ball of the vehicle coupling and the lever will automatically be lowered. Closing and locking are carried out automatically. Check the “+” (see figure) position!

Connect the breakaway cable and electrical plug (option) to the towing vehicle. Raise the jockey wheel up fully and secure by firmly clamping it. Release parking brake before setting off.

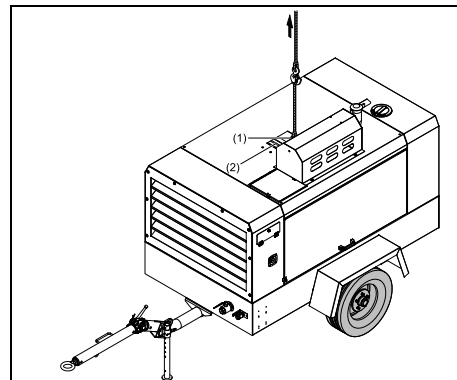
Visual check: the ball should no longer be visible in coupled condition.

Uncoupling:

Lower the jockey wheel. Disconnect breakaway cable and electrical plug. Pull the lever vigorously upwards in the direction of the arrow and hold. Wind down jockey wheel (option) and lift the compressor off the ball of the towing vehicle.

Secure the compressor by means of a wheel chock and/or by applying the parking brake.

LIFTING INSTRUCTIONS



When lifting the compressor, the hoist has to be placed in such a way that the compressor, which must be placed level, is lifted vertically. Keep lifting acceleration and retardation within safe limits.

The lifting eye (1) should preferably be used after opening the small door (2).



Lifting acceleration and retardation must be kept within safe limits (max. 2g).

Helicopter lifting is not allowed.

Lifting is not allowed when the unit is running.

STARTING/STOPPING

BEFORE STARTING

1. Before initial start-up, prepare battery for operation if not already done. See section **Battery care**.
2. With the compressor standing level, check the level of the engine oil. Add oil, if necessary, up to the upper mark on the dipstick. Consult the Engine Operation Manual for the type and viscosity grade of the engine oil.
3. Check the level of the compressor oil. See section **Compressor regulating system**. The pointer of the oil level gauge (OLG) should register in the green range. Add oil if necessary. See section **Oil specifications** for the oil to be used.



Before removing the oil filler plug (FP), ensure that the pressure is released by opening an air outlet valve.

4. Check that the fuel tank contains sufficient fuel. Top up, if necessary. Consult the Engine Operation Manual for the type of fuel.
5. Drain any water and sediment from the fuel filter until clean fuel flows from the drain cock.
6. Press vacuator valves (VV) of the air filters to remove dust.
7. Check the air filter vacuum indicators (VI). If the yellow piston reaches the red marked service range, replace the filter element. Reset the indicator by pushing the reset button.
8. Open air outlet valve to allow air flow to the atmosphere.
9. Attach the air line(s) to the closed air outlet valve(s). Connect the safety chain.



No external force may be applied to the air outlet valve(s), e.g. by pulling hoses or by connecting equipment directly to the valve(s).

SAFETY PRECAUTIONS



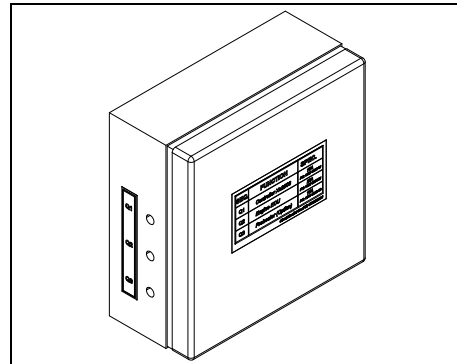
Do not disconnect power supply to control box in any way when the control box is switched on. This will cause memory loss.

Make sure the fuel tank is filled up.



When the compressor is put in operation for the first time and after running out of fuel or changing the fuel filter, follow the specific start procedure as described in section Priming instructions.

CIRCUIT BREAKER BOX



Do not switch off the circuit breaker when the control box is switched on. This will cause memory loss.

BATTERY SWITCH

The compressor is equipped with a battery switch.

When the compressor is not in use this switch must always be in the "OFF" position.



It is not allowed to use this switch as an emergency switch or for stopping the compressor. It will cause damage in the control unit when using this switch for stopping.

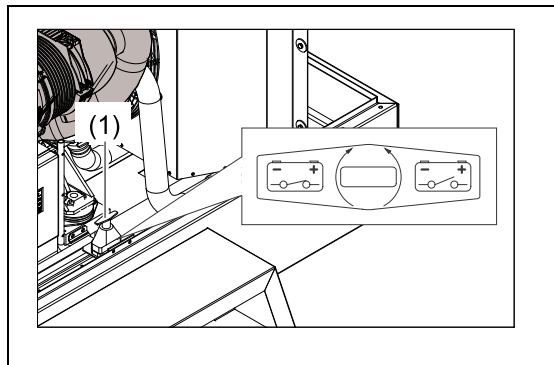
Always first shut off the control unit and wait until the display is dark before switching the battery switch to position "OFF".

To switch the electric system "ON", turn the handle (1) of the battery switch clockwise.

To switch the electric system "OFF", turn the handle (1) of the battery switch counterclockwise.












Please be aware that when the electric system is switched "OFF" the batteries are still under tension.



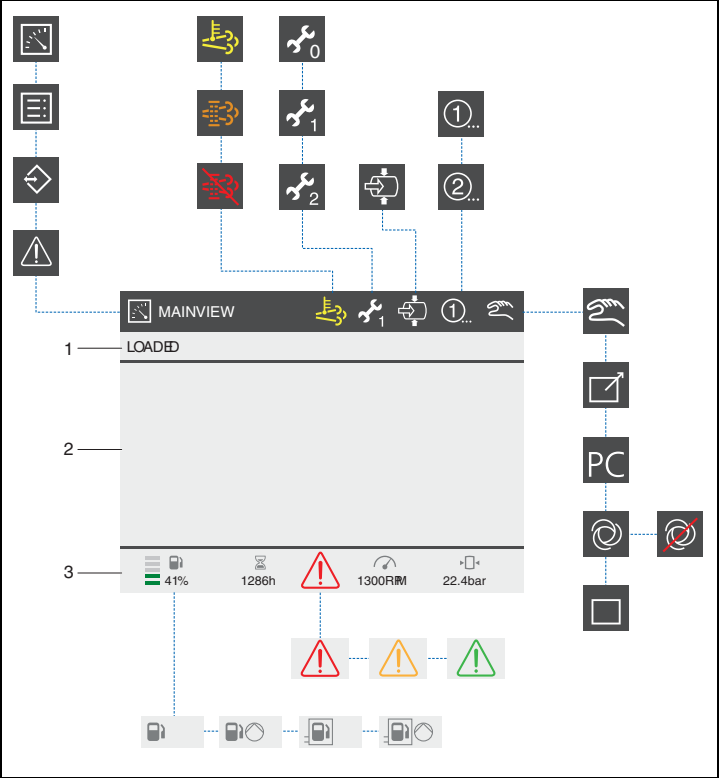
Control panel
















Reference	Name
	START BUTTON: This button will initiate the starting sequences if the controller is in Ready To Start Sequence, or will re-enter the normal running sequence when in Cooldown Sequence.
	STOP BUTTON: This button will initiate the cooldown/stopping sequences if the controller is in normal running sequence.
	LOAD BUTTON: This button will:- initiate the Auto Load function when the controller is in normal running sequence, but not ready to be loaded. - initiate the loading sequences when the controller is ready to be loaded. - initiate the not loaded sequence when the controller is running in Loaded Sequence










Reference	Name
	MEASUREMENTS VIEW BUTTON: This button will enter the Measurements View when not already in the Measurements View, or when already in the Measurements View it will enter the Main View.
	SETTINGS VIEW BUTTON: This button will enter the Settings View when not already in the Settings View, or when already in the Settings View it will enter the Main View.
	ALARMS VIEW BUTTON: This button will enter the Alarms View when not already in the Alarms View, or when already in the Alarms View it will enter the Main View.
	NAVIGATION BUTTONS: These buttons are used to navigate through the display menu's.
	ENTER BUTTON: Confirms/stores the selection/change.
	BACK BUTTON: Moves back one level or ignores the change.






OVERVIEW ICONS



Reference	Name
1	Compressor status
2	Vessel pressure indication or info text
3	Compressor info
	Main View Indication
	Measuring View Indication
	Settings View Indication
	Alarm View Indication
	DPF REGENERATION High Exhaust System Temperature. Means that the Diesel Particle Filter is being regenerated.
	DPF REGENERATION NEEDED Means that the Diesel Particle Filter needs to be regenerated. Please force DPF Regeneration.

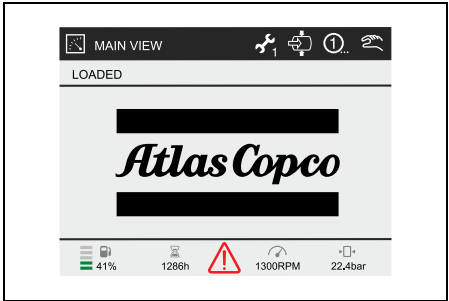
Reference	Name
	DPF REGENERATION INHIBITED Diesel Particle Filter Regeneration Inhibited. Means that the DPF regeneration is inhibited, even if all criteria to activate a regeneration are met.
	OVERHAUL Initial Overhaul required.
	OVERHAUL Minor Overhaul required.
	OVERHAUL Major Overhaul required.
	AUTO LOAD This icon will be shown if the Auto Load functionality is enabled, or by means of a parameter setting, or by means of pressing the load button before the machine is ready to be loaded.
	PRESET Depending of which Pressure (and/or Flow) setting is active, the controller will show its dedicated icon.
	PRESET Depending of which Pressure (and/or Flow) setting is active, the controller will show its dedicated icon.

Reference	Name
	OPERATION MODE Local
	OPERATION MODE Remote
	OPERATION MODE PC Control
	OPERATION MODE Automatic
	OPERATION MODE Automatic Mode is active, but the Auto Start and Auto Stop function are both inactive.
	OPERATION MODE Block Mode
	ALARM Active & not-acknowledged Shutdown Alarm.
	ALARM Active & not-acknowledged Non-Shutdown Alarm.
	ALARM Active & acknowledged Alarm.

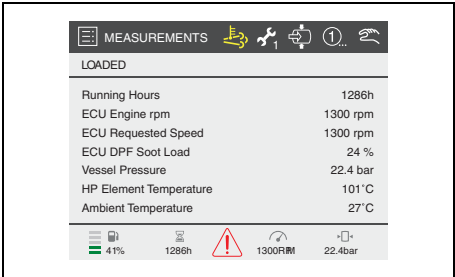
Reference	Name
	FUEL TANK Running at internal fuel tank.
	FUEL TANK Running at internal fuel tank & Fuelpump is energized.
	FUEL TANK Running at external fuel tank, but internal fuel tank level is shown.
	FUEL TANK Running at external fuel tank, but internal fuel tank level is shown & fuelpump is energized.
	OIL FILL Oil pump is energized.

POSSIBLE VIEWS

Main View

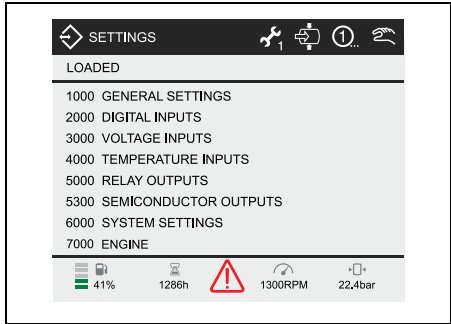


Measuring View



Use the Up and Down navigation buttons to scroll through the full list of measurements.

Setup View

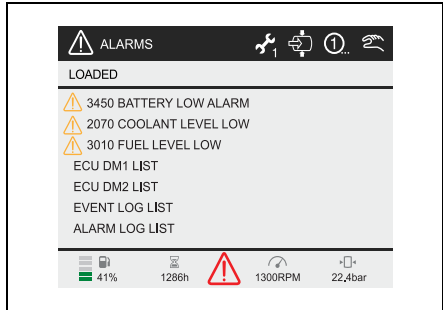


Use the Up and Down navigation buttons to scroll through the full list of settings.

Use the Enter button to enter the selected submenu.

Use the Back button to leave the entered (sub)menu.

Alarm View

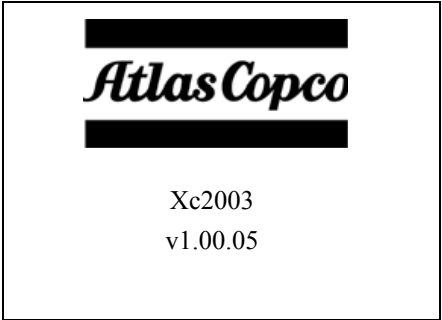


Use the Up and Down navigation buttons to scroll through the full list of alarms.

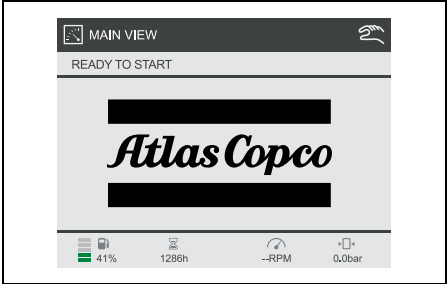
The DM Lists and the Log Lists can be selected and entered to access the sublist.

STARTING




Switch on the battery switch if so equipped.
Switch the controller on by pressing the power button.
The instrument panel will now perform a self test; the following display will be shown and the controller is initialized:



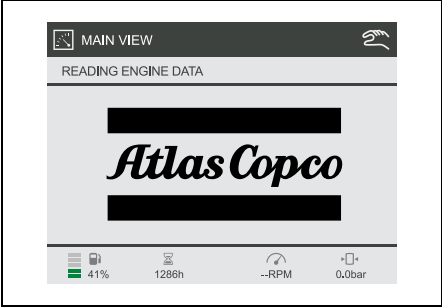
During initializing all buttons/inputs/outputs/alarms are inactive.
This view will be shown for about 2 seconds, after which the display will show the Main View.







The actual vessel pressure is shown. If the measured vessel pressure is higher than 1.5 bar, the unit will not start. The vessel pressure has to be lowered by opening the blow down valve. After power up, the vessel pressure normally is low enough to proceed with the starting procedure.

Active Buttons	
	Measurement View Button
	Settings View Button
	Alarms View Button

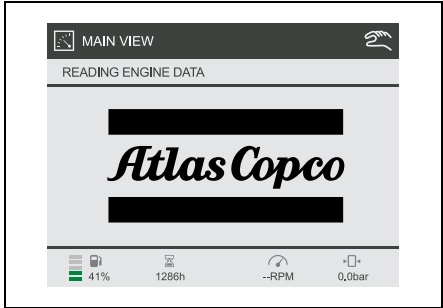
The display now shows



The machine is now ready to be started and is waiting for a start command.

Active Buttons	
	Start Button (to initiate Start command)
	Measurement View Button
	Settings View Button
	Alarms View Button

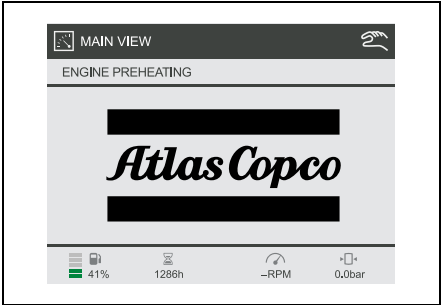
The display now shows







After pressing the START button, the engine electronics (ECU) will be powered up.

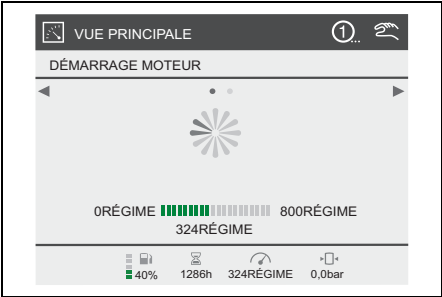
As soon as communication between compressor controller and engine controller is established, the machine will preheat according to the parameters of the engine controller.

The display now shows



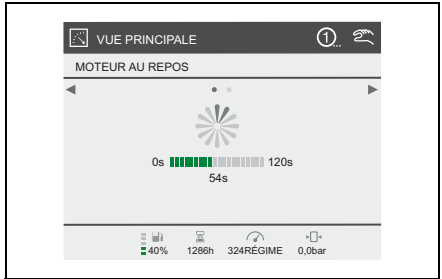
Active Buttons	
	Stop Button (to cancel Start command)
	Measurement View Button
	Settings View Button
	Alarms View Button





The engine starts cranking, the display shows



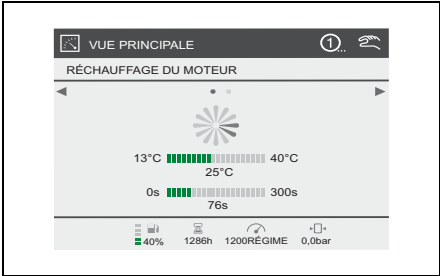
The engine cranks until 800 rpm is reached.
If 800 rpm is not reached within 30 seconds, the starting procedure is cancelled and the engine will rest for some time. (Resting time depends on cranking time).

The display now shows



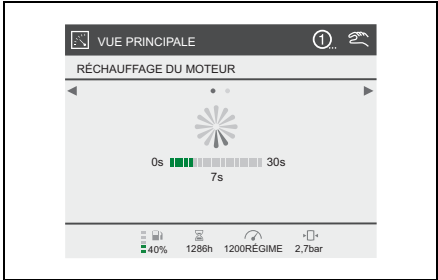
Active Buttons	
	Stop Button (to cancel Start command)
	Measurement View Button
	Settings View Button
	Alarms View Button

The engine starts running at idle speed. The display shows



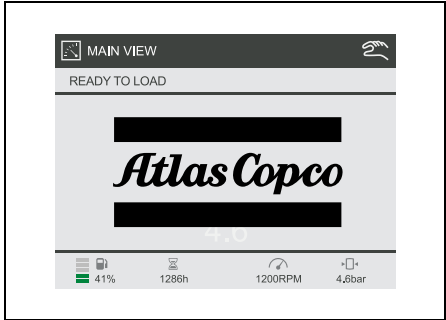
The engine will run at minimum rpm, until the engine’s coolant temperature reaches 40 °C (104 °F), with a minimum time of 15 seconds and a maximum time of 300 seconds.

The display now shows



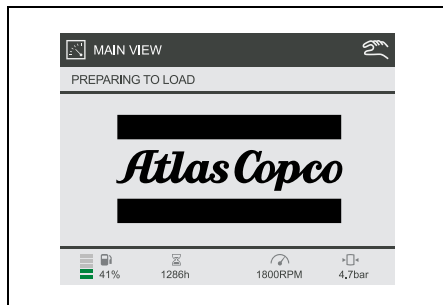
Active Buttons	
	Stop Button (to cancel Start command)
	Measurement View Button
	Settings View Button
	Alarms View Button

After warming up the machine is ready to be loaded and is waiting for a load command; the display shows








Active Buttons	
	Stop Button (to cancel Start command)
	Load Button (to initiate Automatic Load)
	Measurement View Button
	Settings View Button
	Alarms View Button

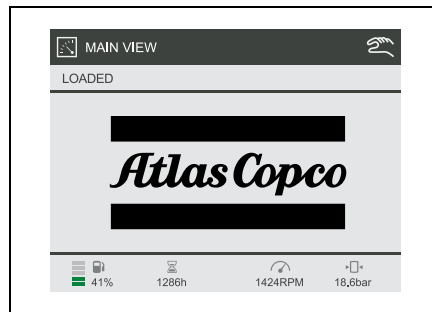
The engine will now run at maximum rpm, the display will show








The loading valve will be energized and pressure starts building up.

Active Buttons	
	Stop Button (to cancel Start command)
	Load Button (to cancel Load command)
	Measurement View Button
	Settings View Button
	Alarms View Button

During loading the following display is shown (default display)



The controller controls the speed of the engine in order to meet the requested working pressure, at the most economical fuel usage.

Active Buttons	
	Stop Button (to cancel Start command)
	Load Button (to cancel Load command)
	Measurement View Button
	Settings View Button
	Alarms View Button

During operation



The doors must be closed during operation and may be opened for short periods for inspection and adjustments only.



Be aware not to touch hot or moving parts when the door is open.



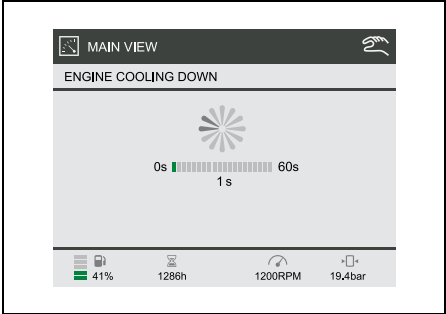
When the engine is running, the air outlet valves (ball valves) must always be put in a fully opened or fully closed position.

Regularly carry out following checks:

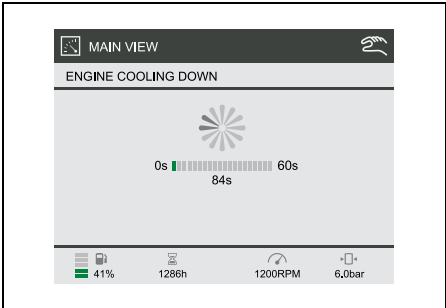
1. Ensure that the regulating valve (RV) is correctly adjusted, i.e. starts decreasing the engine speed when reaching the preset working pressure in the receiver.
2. Check the air outlet temperature of the compressor element.
3. Check the engine oil pressure, the coolant temperature and display of control box.
4. Avoid the engine running out of fuel. Nevertheless, if this happens, fill the fuel tank and prime the fuel system to speed up starting.

STOPPING

After pressing the STOP button the display will show:

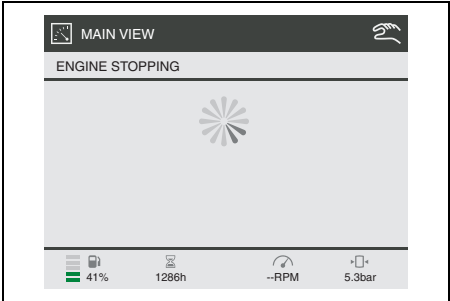


After a Stop command, or in case of a controlled stop alarm, the machine will cool down and run at minimum rpm for 1 minute before it will stop.



Active Buttons	
	Start Button (to initiate Start command)
	Measurement View Button
	Settings View Button
	Alarms View Button

After cooling down the engine will stop and the display will show

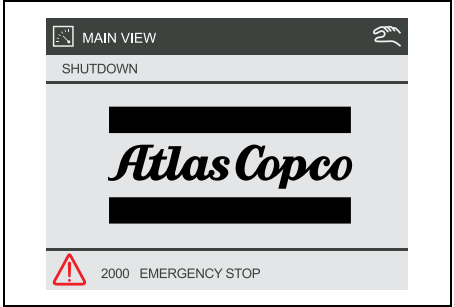






The engine is stopped, and the controller will do a double check to see if the engine is really stopped.

Active Buttons	
	Start Button (to initiate Start command)
	Measurement View Button
	Settings View Button
	Alarms View Button

SHUTDOWN

When the machine is shutdown due to a critical alarm or an emergency stop the display will show



Active Buttons	
	Measurement View Button
	Settings View Button
	Alarms View Button
	Enter Button (to acknowledge the shown alarm)

POWER OFF

Switch the controller off by pressing the Power button.

If the compressor is equipped with a battery switch:

When the compressor is not in use, this switch must always be in the “OFF” position.

It is not allowed to use this switch as an emergency switch or for stopping the compressor.

It can damage the controller or the engine’s Electronic Control Unit when using the battery switch for stopping.

Always first shut off the controller and wait until the display is dark before switching the battery switch to position “OFF”.

DIESEL PARTICULATE FILTER
REGENERATION

When the Diesel Particle Filter regeneration process is kept at its default ‘AUTOMATIC’ setting, then the DPF regeneration will be performed automatically when the Soot Load exceeds 60%.

The controller display will indicate an ongoing DPF Regeneration by showing the HEST Icon (High Exhaust System Temperature):

	HEST Icon
---	-----------



The DPF regeneration process will continue, until the Soot Load has become as low as possible, or until the engine is stopped.

When the DPF regeneration process is stopped, the HEST icon will disappear from the display.

AUTOMATIC DPF REGENERATION (DEFAULT)

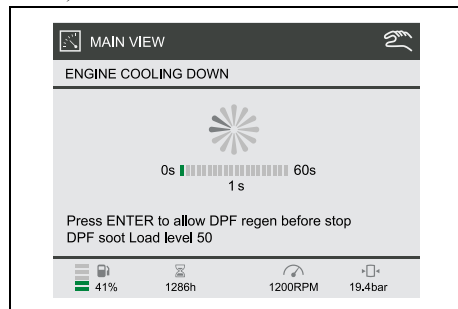
In specific cases, when the engine speed is constant at Minimum RPM, it can happen that the DPF regeneration already starts from 30% Soot Load (LSR - Low Speed Regeneration).

This can happen in following situations:

- Warming Up
- Not Loaded
- Loaded (when running in Unload condition - minimum RPM)
- Cooldown

When an LSR is ongoing while the soot load is less than 60%, and the engine speed changes (engine is stopped, machine gets loaded, ...), then the DPF Regeneration process will be stopped.

If the Soot Load is higher than 30% when cooling down should start (then an LSR is expected to be started) the controller will ask:



If Enter is pressed within 10 seconds then the controller will allow the DPF regeneration to be completed before the engine is stopped.



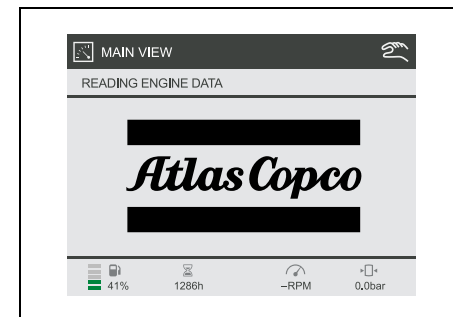
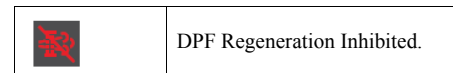
A full DPF Regeneration can take up to an hour.

If Enter is not pressed (within 10 seconds), then the engine will be stopped after cooling down.

INHIBIT DPF REGENERATION

When running in an environment where an elevated exhaust temperature is not allowed, it might be necessary to inhibit DPF regeneration. This has to be done at Customer Service Level. Go to General settings 1000.Parameter 1142 ECU DPF Regeneration Enable - Set to "OFF". The controller has now put the DPF Regeneration in a FORCED OFF mode, which is Inhibit DPF Regeneration.

The compressor controller will communicate with the engine controller and the (RED) Inhibit DPF regeneration icon will appear:

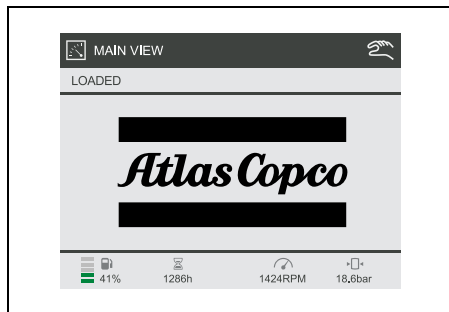
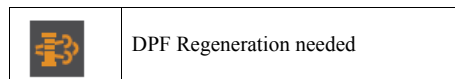


When the controller gets powered down, it will (at next power up) fall back to its default settings, meaning AUTOMATIC DPF regeneration.

INCREASING SOOT LOAD

When the DPF Regeneration is Inhibited, or when the engine does not get sufficient possibility to automatically perform a full DPF Regeneration, the Soot Load will exceed the normal levels.

The controller will show the DPF Regeneration Needed Icon. In case of Inhibited DPF Regeneration, the DPF Regeneration Needed Icon will overwrite the DPF Inhibited Icon.



Required Action:

- Force DPF Regeneration, see paragraph FORCE DPF REGENERATION

When DPF Regeneration is started, the DPF Regeneration Needed icon will disappear and the HEST icon will pop-up.

TURNING REGENERATION BACK TO AUTO

Machine is not running:

Power the controller down. At next power up, the DPF Regeneration settings will be back to default, and an Automatic DPF Regeneration will take place at the soonest appropriate moment.

Machine is running:

- Make sure parameter '1142 ECU DPF REGENERATION ENABLE' is set to "ON"
- Scroll down and Enter the 'MODE' parameter
- Scroll down and Enter the 'AUTOMATIC' setting
- Press the Back button 3 times to get back to the Main view

FORCE DPF REGENERATION

Machine is running:

- Press the Settings View Button
- Enter the '1000 GENERAL SETTINGS' menu
- Go to parameter '1130 STATIONARY REGENERATION'
- Scroll to Enable and change to "ON"
- Go to parameter '1140 ECU DPF REGENERATION'
- Scroll to Enable and change to "ON"



Unit will not regenerate if soot level is not high enough.

SERVICE REGENERATION

Machine is running:

- Press the Settings View Button
- Enter the '7000 ENGINE' menu
- Go to parameter '7140 SERVICE REGENERATION'
- Scroll to Enable and change to "ON"



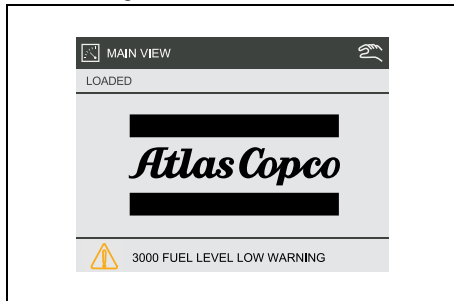
Unit will not regenerate if soot level is not high enough.

SETTINGS

For buttons to be used see “Control Panel”

Acknowledge an Alarm

If an alarm becomes active, for example a Low Fuel Level Warning:



then this alarm can be acknowledged by pressing the ENTER button. If the fuel level is still low, the view will change to:



As soon as the fuel level is higher than the warning level, the alarm icon will automatically disappear.

As long as there is an alarm icon in the middle of the bottom part of the view, all active acknowledged / unacknowledged alarms can be seen by pressing the ALARM VIEW button

Pressing the ALARM VIEW button again, will bring you back to the Main View.

Set Clock

Press the SETTINGS VIEW button

- Scroll to ‘1000 GENERAL SETTINGS’
- Press ENTER
- Scroll to ‘1290 DATE/TIME’
- ENTER the Date/Time menu
- Scroll to the parameter you want to change
- ENTER this parameter.

To change the ‘Month’, scroll to the preferred month and press ENTER.

To change any other setting, the highlighted figure is editable.

Scroll up/down and press ENTER to change. Use left/right to shift between editable figures.

Now press BACK until you’re back in the Main View (or in the menu you require).

Set Language

Press the SETTINGS VIEW button.

- Scroll to ‘1000 GENERAL SETTINGS’
- Press ENTER
- Scroll to ‘1300 LANGUAGES’
- ENTER the LANGUAGES menu,
- ENTER the ‘SETTINGS’ parameter

- Scroll to the preferred language
- Press ENTER.

Now press BACK until you’re back in the Main View (or in the menu you require).

Set Units

Press the SETTINGS VIEW button,

- Scroll to ‘1000 GENERAL SETTINGS’
- Press ENTER
- Scroll to the unit you would like to change: ‘1340 TEMPERATURE UNITS’ ‘1350 PRESSURE UNITS’ ‘1360 FUEL FLOW UNITS’
- ENTER the preferred menu
- ENTER the ‘SETTINGS’ parameter
- Scroll to the preferred setting
- Press ENTER.

Now press BACK until you’re back in the Main View (or in the menu you require).

Change Display Settings

Press the SETTINGS VIEW button

- Scroll to ‘1000 GENERAL SETTINGS’
- Press ENTER
- Scroll to ‘1310 DISPLAY BACKLIGHT’
- ENTER the DISPLAY BACKLIGHT menu
- Scroll to the setting you would like to change
- Press ENTER.

To change a setting, the highlighted figure is editable. Scroll up/down and press ENTER to change. Use left/right to shift between editable figure.

Now press BACK until you're back in the Main View (or in the menu you require).

Go To Diagnostics

Press the SETTINGS VIEW button

- Scroll to '1000 GENERAL SETTINGS'
- Press ENTER
- Scroll to '1150 DIAGNOSTICS'
- ENTER the Diagnostics menu,
- ENTER the 'ENABLE' parameter
- Scroll to 'ON' and press ENTER.

Now the ECU will get power and one can perform ECU diagnostics (read DM1 List, DM2 List, ECU values, perform engine diagnostics, ...).

Now press BACK until you're back in the Main View (or in the menu you require).

To leave Diagnostics, press the STOP button.

- ECU warning 7009 will be active while in diagnostics.

During Operation



When the engine is running, the air outlet valves (ball valves) must always be in a fully opened or fully closed position.

Regularly carry out following checks:

1. That regulating valve (see section Main Parts, RV) is correctly adjusted, i.e. starts decreasing the engine speed when reaching the preset working pressure in the receiver.
2. Check the air filter vacuum indicators (see section Main Parts, VI). If the yellow piston reaches the red marked service range, replace the filter element. Reset the indicators by pushing the reset button.



The doors must be closed during operation and may be opened for short periods only.

FAULT CODES

There are several parameters that are continuously watched.

When one of these parameters exceeds its specified limit the compressor will react depending the present status of the control box.

Alarmcode	Alarmtext	Failclass	Trigger
1231	FUEL FILL CHECK	Warning	Xc
1503	INITIAL OVERHAUL REQUIRED	Warning	Xc
1522	MINOR OVERHAUL WITHIN ** H	Warning	Xc
1523	MINOR OVERHAUL WITHIN ** D	Warning	Xc
1524	MINOR OVERHAUL REQUIRED	Warning	Xc
1552	MAJOR OVERHAUL WITHIN ** H	Warning	Xc
1553	MAJOR OVERHAUL WITHIN ** D	Warning	Xc
1554	LOAD PREVENTION - FIRE RISK	Inhibit Load	Xc
1558	COMP. OIL CHANGE WITHIN ** H	Warning	Xc
1559	COMP. OIL CHANGE WITHIN ** D	Warning	Xc
2000	EMERGENCY STOP INPUT	Shutdown	Xc
2040	REMOTE EMERGENCY STOP	Shutdown	Xc
2070	COOLANT LEVEL LOW WARNING	Warning	Xc
2080	COOLANT LEVEL LOW SHUTDOWN	Shutdown	Xc
2090	DP AIRFILTERS HIGH	Warning	Xc
2100	NO PROJECTFILE DOWNLOADED	Warning	Xc
2752	NAM OILTRONIX BYPASS CIRCUIT	Shutdown After Stop	Xc
2762	NAM OILTRONIX CLOSED CIRCUIT	Shutdown After Stop	Xc
2772	NAM AIRXPRT OPENED CIRCUIT	Shutdown	Xc
2782	NAM AIRXPRT CLOSED CIRCUIT	Shutdown	Xc
3000	FUEL LEVEL LOW WARNING	Warning	Xc
3010	FUEL LEVEL LOW SHUTDOWN	Controlled Stop	Xc
3020	FUEL LEVEL SENSOR CIRCUIT	Warning	Xc
3050	VESSEL PRESSURE HIGH WARNING	Controlled Stop	Xc
3060	VESSEL PRESSURE HIGH SHUTDOWN	Shutdown	Xc
3070	VESSEL PRESSURE SENSOR CIRCUIT	Shutdown	Xc

Alarmcode	Alarmtext	Failclass	Trigger
3120	REGULATING PRESSURE SENSOR CIRCUIT	Shutdown	Xc
3170	AIR DISCHARGE PRESSURE SENSOR CIRCUIT	Warning	Xc
3320	INLET PRESSURE SENSOR CIRCUIT	Shutdown	Xc
3450	BATTERY LOW ALARM	Indication	Xc
3460	BATTERY HIGH ALARM	Warning	Xc
3660	FIRE RISK - CHECK OILSTOPVALVE	Shutdown	Xc
3680	OSV PRESSURE SENSOR CIRCUIT	Controlled Stop	Xc
3720	INTERSTAGE PRESSURE SENSOR CIRCUIT	Warning	Xc
4000	L.P. ELEMENT TEMPERATURE HIGH	Warning	Xc
4010	L.P. ELEMENT TEMP. ALARM 2	Controlled Stop	Xc
4020	L.P. ELEMENT TEMP. ALARM 3	Shutdown	Xc
4040	L.P. ELEMENT TEMP. SENSOR CIRCUIT	Shutdown	Xc
4070	AMBIENT TEMPERATURE SENSOR CIRCUIT	Warning	Xc
4100	AIR DISCHARGE TEMPERATURE ALARM 1	Warning	Xc
4110	AIR DISCHARGE TEMPERATURE ALARM 2	Controlled Stop	Xc
4120	A.D. TEMPERATURE SENSOR CIRCUIT	Warning	Xc
4150	H.P. ELEMENT TEMPERATURE ALARM 1	Warning	Xc
4160	H.P. ELEMENT TEMPERATURE ALARM 2	Controlled Stop	Xc
4170	H.P. ELEMENT TEMPERATURE ALARM 3	Shutdown	Xc
4190	H.P. ELEMENT TEMP. SENSOR CIRCUIT	Shutdown	Xc
4220	AFTERCOOLER AIR TEMP SENSOR CIRCUIT	Warning	Xc
4230	AFTERCOOLER FREEZING DANGER	Indication	Xc
5200	AIR SHUT OFF	Shutdown	Xc
6190	CHARGE MONITORING FAIL	Indication	Xc
6327	START FAILURE	Shutdown	Xc
6329	STARTER SPEED TOO LOW	Shutdown	Xc
6388	VESSEL PRESSURE TOO LOW TO LOAD	Indication	Xc
6426	UNINTENTIONAL RUN	Shutdown	Xc
6427	RUN FAILURE	Shutdown	Xc
6428	STOP FAILURE	Shutdown	Xc

Alarmcode	Alarmtext	Failclass	Trigger
6708	DRAINING 1	Warning	Xc
6709	DRAINING 2	Warning	Xc
6749	OILTRONIX FUNCTIONALITY DISABLED	Warning	Xc
6760	OILTRONIX COUPLING FAILURE	Shutdown After Stop	Xc
6769	OILTRONIX COMPONENT FAILURE	Shutdown	Xc
6981	INLET VALVE POS. FAILURE	Shutdown	Xc
7002	ECU COMMUNICATION	Shutdown	Xc
7007	ECU RED LAMP	Shutdown	ECU
7008	ECU AMBER LAMP	Warning	ECU
7009	ECU PROTECT LAMP	Warning	ECU
7010	ECU ENGINE SPEED TOO LOW	Shutdown	Xc
7020	ECU ENGINE SPEED ALARM 2	Shutdown	Xc
7030	ECU ENGINE COOLANT TEMP. ALARM	Controlled Stop	Xc
7050	ECU ENGINE AIR INLET TEMP. ALARM 1	Controlled Stop	Xc
7100	ECU DPF SOOT LOAD HIGH	Warning	Xc
7110	PLEASE FORCE DPF REGENERATION !	Inhibit Load	Xc
7120	LOAD PREVENTION - HIGH DPF SOOT LOAD	Controlled Stop	Xc
7130	SOOT LOAD TOO HIGH - CALL ATLAS COPCO	Warning	Xc
7222	COMBO COMMUNICATION FAILURE	Warning	Xc
7223	COMBO PA SENSOR WARNING	Warning	Xc
7224	COMBO RHA SENSOR WARNING	Warning	Xc
7225	COMBO TA SENSOR WARNING	Warning	Xc

Details of ECU triggered alarms can be monitored via the ECU DM1 LIST menu

In case of ECU AMBER LAMP or ECU PROTECT LAMP:

Only possible when engine is running or if Diagnostics Mode is active.
Access the ECU DM1 LIST menu via Alarm View.

In case of ECU RED LAMP:

Do NOT acknowledge the ECU RED LAMP alarm.
DM1 alarms are automatically copied into the Alarm View, and can be read there.

For all ECU triggered alarms, the respective SPN code is shown in the ECU DM1 LIST
A full list of supported SPN codes is provided by the engine manufacturer.

The alarm records listed below are caused by outgoing test. They have no effect on normal usage.

ECU 0 - SPN:157 - FMI:18, 2

ECU 0 - SPN:729 - FMI:3, 1

ECU 0 - WATER IN FUEL - FMI:3, 1

For following alarms, the Xc controller also shows full text next to the SPN code:

ECU - FUEL FILTER PRESSURE

ECU - INTERCOOLER TEMPERATURE

ECU - FUEL PRESSURE

ECU - FUEL FILTER PRESSURE

ECU - WATER IN FUEL

ECU - OIL LEVEL

ECU - OIL FILTER PRESSURE

ECU - OIL PRESSURE

ECU - TURBO BOOST PRESSURE

ECU - TURBO OIL PRESSURE

ECU - INTAKE MANIFOLD TEMPERATURE

ECU - AIR INLET PRESSURE

ECU - COOLANT TEMPERATURE

ECU - COOLANT LEVEL

ECU - SUPPLY VOLTAGE

ECU - AMBIENT AIR TEMPERATURE

ECU - AIR INLET TEMPERATURE

ECU - FUEL TEMPERATURE

ECU - OIL TEMPERATURE

ECU - ENGINE SPEED

ECU - INJECTOR 1

ECU - INJECTOR 2

ECU - INJECTOR 3

ECU - INJECTOR 4

ECU - INJECTOR 5

ECU - INJECTOR 6

ECU - INJECTOR 7

ECU - INJECTOR 8

ECU - SOOT LOAD

Maintenance

USE OF SERVICE PAKS

Service Paks include all genuine parts needed for normal maintenance of both compressor and engine.

Service Paks minimize downtime and keep your maintenance budget low.

Order Service Paks at your local Atlas Copco dealer.

PREVENTIVE MAINTENANCE SCHEDULE FOR THE COMPRESSOR

The schedule contains a summary of the maintenance instructions. Read the respective section before taking maintenance measures.

When servicing, replace all disengaged packings, e.g. gaskets, O-rings, washers.

For engine maintenance refer to Engine Operation Manual.

The maintenance schedule has to be seen as a guideline for units operating in a dusty environment typical for compressor applications. Maintenance schedule can be adapted depending on application environment and quality of maintenance.

<i>To determine the maintenance intervals, use service hours, or calendar time, whichever occurs first.</i>				
Maintenance schedule (running hrs)	Daily	50 hrs after initial start-up	Every 400 hrs	Every 1000 hrs
Service Paks				
XATS350, XAHS350, XAS400		1625 0572 00	3002 6079 20	3002 6079 30
<i>For the most important subassemblies, Atlas Copco has developed service kits that combine all wear parts. These service kits offer you the benefits of genuine parts, save administration costs and are offered at a reduced price, compared to individual components. Refer to the parts list for more information on the contents of the service kits.</i>				
Engine oil level	Check			
Compressor oil level	Check			
Coolant level ⁽³⁾	Check			
Coolant ⁽⁷⁾			Analysis	Analysis
Air filter vacuator valves	Empty			
Fuel filter water drain	Drain			
Air intake vacuum indicators	Check			
Electrolyte level and terminals of battery		Check	Check	Check
Tyre pressure		Check	Check	Check
Leaks in air, oil or fuel system		Check	Check	Check

Maintenance schedule (running hrs)	Daily	50 hrs after initial start-up	Every 400 hrs	Every 1000 hrs
Coolers (Oil, Coolant, Inter)			Check	Clean
Engine minimum and maximum speeds		Check	Check	Check
Torque of wheel nuts		Check	Check	Check
Brake system (if installed)		Check/Adjust	Check/Adjust	Check/Adjust
Safety valve				Test
Door hinges			Grease	Grease
Coupling head and all its moving parts / shaft			Grease	Grease
Joints of height adjustment adjustable towbar		Check	Grease	Grease
Shutdown switches				Check
Pressure drop over separator element ⁽²⁾			Measure	Replace (6)
Fan V-belts ⁽³⁾			Adjust	Adjust
Fuel tank			Clean	Clean
Compressor oil				Change
Compressor oil filter		Change		Replace
Air filter elements ⁽¹⁾				Replace
Safety cartridges ⁽¹⁾ (option)				Replace
Engine oil ⁽³⁾ ⁽⁴⁾			Change	
Engine oil filter ⁽³⁾			Replace	
Fuel filter ⁽³⁾ ⁽⁵⁾			Replace	
Fuel prefilter ⁽³⁾			Replace	
Engine inlet and outlet valves ⁽³⁾			Check	
Fan adaptor and bolts				Check
Engine valve cover bolts				Check/Adjust
Engine thermostat valve				Check
Vessel water drain	Drain			

Notes



1. More frequently when operating in a dusty environment.
2. Replace the element when the pressure drop exceeds 0.8 bar (11.6 psi).
3. Refer to the Cummins operation manual.
4. 400 hours only valid when using PAROIL E.
5. In case of poor fuel quality, replace fuel filter more frequently.
6. Clean retainer when replacing element.
7. The following part numbers can be ordered from Atlas Copco to check on inhibitors and freezing point:
 - 2913 0028 00 refractometer
 - 2913 0029 00 pH meter
8. Replace all rubber flexibles each 6 years, according to DIN 20066.
9. Change coolant every 2 years (Or every 2000 hours).
10. Whatever occurs first.



Keep the bolts of the housing, the lifting beam, tow bar and axles securely tightened. For torque values see section Technical specifications.

OIL SPECIFICATIONS



It is strongly recommended to use Atlas Copco branded lubrication oils for both compressor and engine. If you want to use another brand of oil, consult Atlas Copco.

High-quality, mineral, hydraulic or synthesized hydrocarbon oil with rust and oxidation inhibitors and anti-foam and anti-wear properties is recommended. The viscosity grade should correspond to the ambient temperature and ISO 3448, as follows:



Never mix synthetic with mineral oil.

Remark:

When changing from mineral to synthetic oil (or the other way around), you will need to do an extra rinse:

After a complete change over to synthetic oil, run the unit for a few minutes to allow proper and complete circulation of the synthetic oil.

Then drain the synthetic oil again and fill again with new synthetic oil. To set correct oil levels, follow the normal instructions.

PAROIL from Atlas Copco is the **ONLY** oil tested and approved for use in all engines built into Atlas Copco compressors and generators.

Extensive laboratory and field endurance tests on Atlas Copco equipment have proven PAROIL to match all lubrication demands in varied conditions. It meets stringent quality control specifications to ensure your equipment will run smoothly and reliably.

The quality lubricant additives in PAROIL allow for extended oil change intervals without any loss in performance or longevity.

PAROIL provides wear protection under extreme conditions. Powerful oxidation resistance, high chemical stability and rust-inhibiting additives help reduce corrosion, even within engines left idle for extended periods.

PAROIL contains high quality anti-oxidants to control deposits, sludge and contaminants that tend to build up under very high temperatures.

PAROIL's detergent additives keep sludge forming particles in a fine suspension, instead of allowing them to clog your filter and accumulate in the valve/rocker cover area.

PAROIL releases excess heat efficiently, whilst maintaining excellent bore-polish protection to limit oil consumption.

PAROIL has an excellent Total Base Number (TBN) retention and more alkalinity to control acid formation.

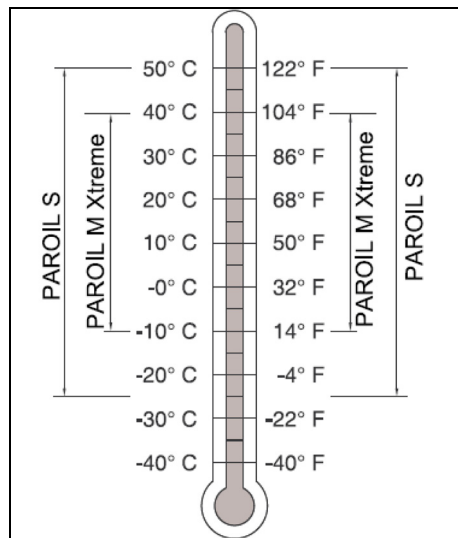
PAROIL prevents Soot build-up.

PAROIL is optimized for the latest low emission EURO -3 & -2, EPA TIER II & III engines running on low sulphur diesel for lower oil and fuel consumption.

PAROIL E xtra is a mineral based high performance diesel engine oil with a high viscosity-index. Atlas Copco PAROIL E xtra is designed to provide a high level of performance and protection under 'standard' ambient conditions from -10°C (14°F) onward.

PAROIL E is a Synthetic ultra high performance diesel engine oil with a high viscosity-index. Atlas Copco PAROIL E is designed to provide excellent lubrication from start-up at temperatures as low as -25°C (-13°F).

COMPRESSOR OIL



Choose your compressor oil based on the ambient temperatures in the actual operating area.

Compressor oil PAROIL M Xtreme

	Liter	US gal	Order number
can	5	1.3	1615 5958 00
can	20	5.3	1615 5959 00
barrel	210	55.2	1615 5960 00

Compressor oil PAROIL S

	Liter	US gal	Order number
can	5	1.3	1630 0160 00
can	20	5.3	1630 0161 00
barrel	210	55.2	1630 0162 00
container	1000	265	1630 0163 00

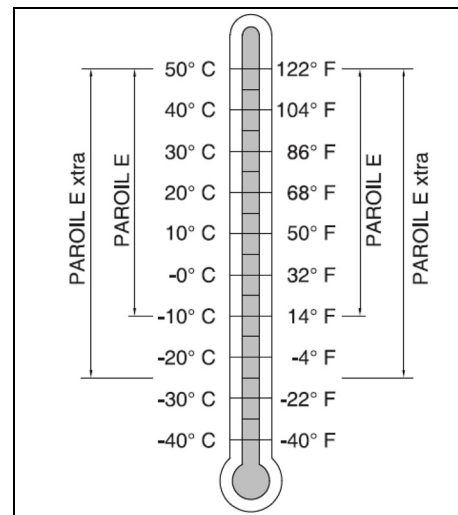
Engine oil PAROIL E xtra

	Liter	US gal	Order number
can	5	1.3	1630 0135 01
can	20	5.3	1630 0136 01
barrel	210	55.2	1626 0102 00

Engine oil PAROIL E

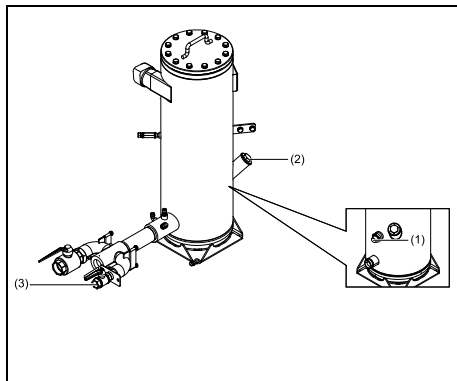
	Liter	US gal	Order number
can	5	1.3	1615 5953 00
can	20	5.3	1615 5954 00
barrel	210	55.2	1615 5955 00
barrel	1000	265	1630 0096 00

ENGINE OIL



Choose your engine oil based on the ambient temperatures in the actual operating area.

COMPRESSOR OIL LEVEL CHECK



DAILY CHECK

Check the compressor oil level daily, after running the compressor.



The compressor oil level needs to be checked with the compressor in an horizontal position after running the compressor to warm up so that the thermostatic valve is open.

1. Stop the compressor with closed air outlet valve (3) and let it rest for a short period, to allow the system to relief pressure inside the vessel and settle down the oil.
2. Check the oil level, the oil level should reach the oil sight glass.
3. If the oil level is too low, add oil via the oil filler plug (2).



Before removing the oil filler plug, ensure that the pressure is released by opening the air outlet valve (3) and checking the vessel pressure on the controller or the pressure gauge.

4. Top up with oil until the oil level reaches the bottom of filler neck.
5. Reinstall and tighten the filler plug.

CHECK AFTER A LONGER PERIOD WITHOUT RUNNING THE COMPRESSOR

1. Check the oil level, the oil level should reach the oil sight glass.
2. If the oil level is too low, remove the oil filler plug (2) and check if there is still oil in the vessel
 - No oil in the vessel: Top up the compressor with oil until the oil level reaches the bottom of filler neck and follow the steps as described above in **Daily check**.
 - Oil in the vessel: Start up the unit to warm up and give time for the thermostatic valve to open. Stop the compressor with closed outlet valve (3) and follow the steps described above in **Daily check**.



At temperatures below 0°C, you have to load the compressor to be sure that the compressor thermostat will be open.

ENGINE OIL

ENGINE OIL LEVEL CHECK



Never mix oils of different brands or types.

Use only non-toxic oils where there is a risk of inhaling delivered air.

Consult the Engine Operation Manual for oil specifications and viscosity recommendations.

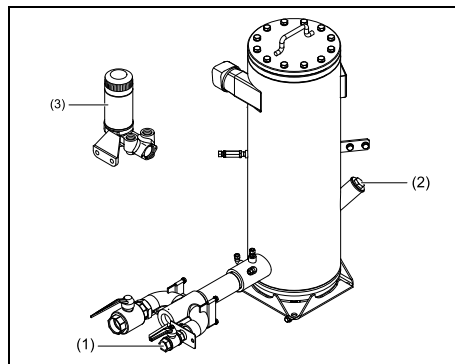
For intervals, see **Preventive maintenance schedule for the compressor.**

Check engine oil level in accordance to the instructions in the Engine Operation Manual and if necessary, top up with oil.

ENGINE OIL AND OIL FILTER CHANGE

See section **Preventive maintenance schedule for the compressor.**

COMPRESSOR OIL AND OIL FILTER CHANGE



The quality and the temperature of the oil determine the oil change interval.

The prescribed interval is based on normal operating conditions and an oil temperature of up to 100 °C (212 °F) (see section **Preventive maintenance schedule for the compressor**).

When operating in high ambient temperatures, in very dusty or high humidity conditions, it is recommended to change the oil more frequently.



In this case, contact Atlas Copco.

1. Run the compressor until warm. Close the outlet valve(s) (1) and stop the compressor. Wait until the pressure is released through the automatic blow-down valve. Unscrew the oil filler plug (2) by a single turn. This uncovers a vent hole, which permits any pressure in the system to escape.

2. Drain the compressor oil by removing all relevant drain plugs. Drain plugs are fitted at the air receiver (DPar), compressor element (DPcv, DPosv) and compressor oil cooler (DPoc). Catch the oil in a drain pan. Unscrew the filler plug (2) to speed up draining. After draining, reposition and tighten the drain plugs.
3. Remove the oil filters (3), e.g. by means of a special tool. Catch the oil in a drain pan.
4. Clean the filter seat on the manifold, taking care that no dirt drops into the system. Oil the gasket of the new filter element. Screw it into place until the gasket contacts its seat, then tighten one half turn only.
5. Fill the air receiver until the oil level reach the bottom of oil filler neck. Be sure that no dirt gets into the system. Reinstall and tighten the filler plug (2).
6. Start the compressor and let it run unloaded for a few minutes.
7. Stop the compressor, wait a few minutes and top up with oil until the oil level reach the bottom of oil filler neck.



Never add more oil. Overfilling results in oil consumption.

COOLANT SPECIFICATIONS



Never remove the cooling system filler cap while coolant is hot.

The system may be under pressure. Remove the cap slowly and only when coolant is at ambient temperature. A sudden release of pressure from a heated cooling system can result in personal injury from the splash of hot coolant.



It is strongly recommended to use Atlas Copco branded coolant.

The use of the correct coolant is important for proper heat transfer and protection of liquid-cooled engines. Coolants used in these engines must be mixtures of good quality water (distilled or de-ionised), special coolant additives and anti-freeze, if required. Coolant that is not to manufacturer's specification will result in mechanical damage of the engine.

The freezing point of the coolant must be lower than the freezing point that can occur in the area. The difference must be at least 5°C (9°F). If the coolant freezes, it may crack the cylinder block, radiator or coolant pump.

Consult the engine's operation manual and follow the manufacturer's directions.



Never mix different coolants and mix the coolant components outside the cooling system.

PARCOOL EG

PARCOOL EG is the only coolant that has been tested and approved by all manufacturers of engines currently used in Atlas Copco compressors and generators.

Atlas Copco's PARCOOL EG extended life coolant is the new range of organic coolants purpose-designed to meet the needs of modern engines. PARCOOL EG can help prevent leaks caused by corrosion. PARCOOL EG is also fully compatible with all sealants and gasket types developed to join different materials used within an engine.

PARCOOL EG is a ready to use Ethylene Glycol based coolant, premixed in an optimum 50/50 dilution ratio, for antifreeze protection guaranteed to -40°C (-40°F).

PARCOOL EG

	Liter	US gal	Order number
can	5	1.3	1604 5308 01
can	20	5.3	1604 5307 02
barrel	210	55.2	1604 5306 01

To ensure protection against corrosion, cavitation and formation of deposits, the concentration of the additives in the coolant must be kept to certain limits, as stated by the manufacturer's guidelines. Topping up the coolant with water only, changes the concentration and is therefore not allowed.

Liquid-cooled engines are factory-filled with this type of coolant mixture.

PARCOOL EG Concentrate

	Liter	US gal	Order number
can	5	1.3	1604 8159 01

Because PARCOOL EG inhibits corrosion, deposit formation is minimized. This effectively eliminates flow restriction problems through the engine coolant ducts and the radiator, minimizing the risk of engine overheating and possible failure.

It reduces water pump seal wear and has excellent stability when subjected to sustained high operating temperatures.

PARCOOL EG is free of nitride and amines to protect your health and the environment. Longer service life reduces the amount of coolant produced and disposal requirements, which limits environmental impact.

COMPRESSOR OIL FLUSHING PROCEDURE



Not respecting compressor oil changing intervals in accordance with the maintenance schedule, can lead to serious problems, including fire hazard! The manufacturer does not accept any liability for damage arising from not following the maintenance schedule or not using genuine parts.

To avoid problems when changing over to a new type of oil (see table) a special Compressor Oil Flushing Procedure has to be followed. The table is only valid when the replaced oil has not exceeded its lifetime. For more information consult Atlas Copco Service dept.

Aged oil can be recognized best by using an oil sampling analysis program. Indicators for aged oil are strong smell, or contamination such as sludge and varnish inside the oil vessel and oil stop valve or a brownish colour of the oil.

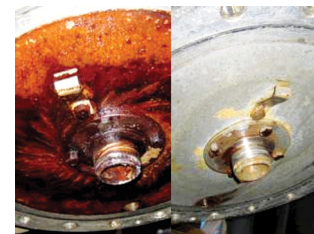
Whenever aged oil is discovered, eg. when changing the oil separator, contact Atlas Copco Service dept. to have your compressor cleaned and flushed.

1. First thoroughly drain the system when the oil is warm, leaving as little oil in the system as possible, especially in dead areas, if possible blow out remaining oil by pressurising the oil system. Check the instruction manual for detailed description.
2. Remove the compressor oil filter(s).
3. Open the oil vessel and remove the oil separator element.



Instructions on replacing the oil separator element are available from Atlas Copco Service dept.

4. Check the interior of the oil vessel (see pictures). If varnish deposits are discovered, contact Atlas Copco Service dept. and do not continue.
5. Put in a new oil separator, screw on new compressor oil filter(s) and close the oil vessel according to the instructions.
6. Fill the oil vessel with the minimum amount of replacement oil, run the compressor under light load conditions for 30 minutes.
7. Thoroughly drain the system when the oil is warm, leaving as little oil in the system as possible, especially in dead areas, if possible blow out remaining oil by pressurising the oil.
8. Fill the system with the final oil charge.
9. Run the compressor under light load conditions for 15 minutes and check for leakage.
10. Check the oil level and top up if necessary.
11. Collect all waste lubricant used during the flushing process and dispose of it in accordance with the applicable procedures for managing waste lubricant.




Vessel cover
contaminated

clean



Vessel
contaminated

Clean

	PAROIL S	PAROIL M xtreme
PAROIL S	draining *	draining
PAROIL M xtreme	draining	draining *

HANDLING PARCOOL EG

PARCOOL EG should be stored at ambient temperatures, while periods of exposure to temperatures above 35°C (95°F) should be minimized. PARCOOL EG can be stored for a minimum of 5 years in unopened containers without any effect on the product quality of performance.

PARCOOL EG is compatible with most other coolants based on ethylene glycol, but you only get the benefits of 5 years protection when its used on its own. Exclusive use of PARCOOL EG is recommended for optimum corrosion protection and sludge control.

For simple density-measuring of Ethylene Glycol and Propylene Glycol in general the standard available 'density' measuring devices are used to measure the concentration of EG. In case a device is used to measure EG, no PG can be measured afterwards as a result of the difference in the density. More specific measurements can be done by the use of a refractometer. This device can measure both EG and PG. A mix of both products will be show unreliable results!

Mixed EG coolants with identical glycol type can be measured by use of a refractometer as well as the 'density' system. The mixed coolants will be considered as one product.

The use of distilled water is recommended. If you have exceptionally soft water it would be acceptable, as well. Basically, the engine metals are going to corrode to some extent no matter what water you use, and hard water will encourage the resulting metal salts to precipitate.

PARCOOL EG comes as a pre-mixed coolant to safeguard the quality of the complete product.

It is recommended that topping up of the cooling system is always done with PARCOOL EG.

COOLANT CHECK



Never remove the cooling system filler cap while coolant is hot.

The system may be under pressure. Remove the cap slowly and only when coolant is at ambient temperature. A sudden release of pressure from a heated cooling system can result in personal injury from the splash of hot coolant.

In order to guarantee the lifetime and quality of the product, thus optimising engine protection, regular coolant-condition-analysis is recommended.

The quality of the product can be determined by three parameters:

Visual check

- Verify the appearance of the coolant with regard to its colour and make sure that no loose particles are floating around.

pH measurement

- Check the pH value of the coolant using a pH-measuring device.
- The pH-meter can be ordered from Atlas Copco with part number 2913 0029 00.
- Typical value for EG = 8.6.
- If the pH-level is below 7 or above 9.5, the coolant should be replaced.

Glycol concentration measurement

- To optimise the unique engine protection features of the PARCOOL EG, the concentration of the Glycol in the water should always be above 33 vol.%.
- Mixtures exceeding a 68 vol.% mix ratio in water are not recommended, as this will lead to high engine operating temperatures.
- A refractometer can be ordered from Atlas Copco with part number 2913 0028 00.



In case of a mix of different coolant products this type of measuring might provide incorrect values.

TOPPING UP/REPLACING COOLANT

- Verify whether the engine cooling system is in a good condition (no leaks, clean,...).
- Check the condition of the coolant.
- If the condition of the coolant is no longer up to standard, the complete coolant should be replaced (see section **Replacing the coolant**).
- Always top-up with PARCOOL EG Concentrate / PARCOOL EG.
- Topping up the coolant with water only, changes the concentration of additives and is therefore not allowed.

TOPPING UP WITHOUT DRAINING FROM THE COOLING SYSTEM

The quantity of PARCOOL EG Concentrate to be topped up can be estimated with the following formula and/or graph:

Corrections concentrate in measured system towards 50% volume by using PARCOOL EG Concentrate

PN: 1604 8159 01

Example:

Total volume coolant =

14 Liter

Measured concentration =

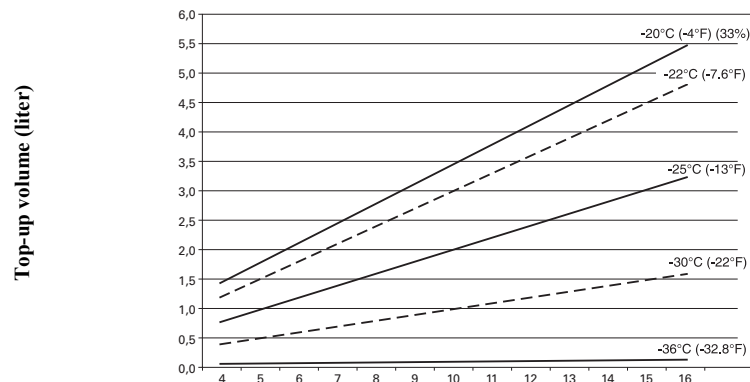
33 Vol %

$$50 - \frac{33}{33} = \frac{17}{14} \times \frac{14}{50} = \frac{4,8}{50}$$

Liter PARCOOL EG Concentrate

Top-up volume PARCOOL EG Concentrate without drainage

In case of expansion tank at low level, this quantity is to be filled without draining from the cooling system.



- 1 Refractometer indication -20° C (-4° F) (33%)
- 2 Refractometer indication -22° C (-7.6° F)
- 3 Refractometer indication -25° C (-13° F)
- 4 Refractometer indication -30° C (-22° F)
- 5 Refractometer indication -36° C (-32.8° F)

Engine coolant capacity (liter)

TOPPING UP AFTER LIMITED QUANTITY DRAINING FROM THE COOLING SYSTEM

The quantity of PARCOOL EG Concentrate to be topped up after draining a calculated volume from the cooling system, can be estimated with the following formula and/or graph:

Corrections concentrate in measured system towards 50% volume by using PARCOOL EG Concentrate

PN: 1604 8159 01

Example:

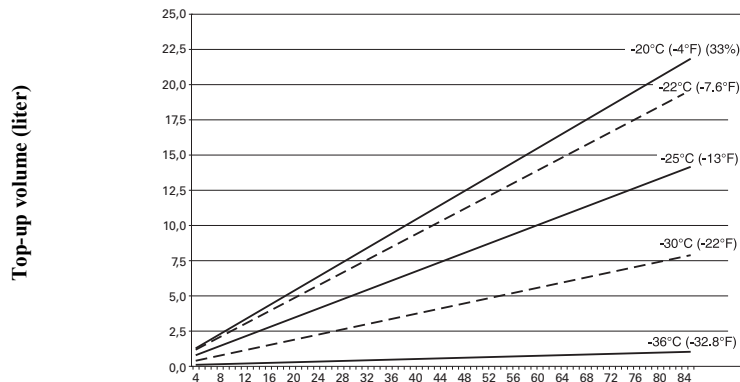
Total volume coolant =

Measured concentration =

$$\begin{array}{l}
 \text{Total volume coolant} = 80 \text{ Liter} \\
 \text{Measured concentration} = 33 \text{ Vol \%} \\
 50 - \frac{33}{100} = \frac{17}{100} \Rightarrow \frac{17}{100} \times 80 = 13.6 \text{ Liter PARCOOL EG Concentrate} \\
 100 - \frac{33}{100} = \frac{67}{100} \Rightarrow \frac{67}{100} \times 80 = 53.6 \text{ Liter PARCOOL EG Concentrate}
 \end{array}$$

Top-up volume PARCOOL EG Concentrate with drainage

In case of expansion tank at normal level, this quantity is to be drained from the cooling system.



- 1 Refractometer indication -20° C (-4° F) (33%)
- 2 Refractometer indication -22° C (-7.6° F)
- 3 Refractometer indication -25° C (-13° F)
- 4 Refractometer indication -30° C (-22° F)
- 5 Refractometer indication -36° C (-32.8° F)

Engine coolant capacity (liter)

REPLACING THE COOLANT

Drain

- Completely drain the entire cooling system.
- Used coolant must be disposed of or recycled in accordance with legislation and local regulations.

Flush

- Flush twice with clean water. Used coolant must be disposed of or recycled in accordance with legislation and local regulations.
- Using the Atlas Copco Instruction book, determine the amount of PARCOOL EG required and pour into the radiator top tank.
- It should be clearly understood that proper cleaning reduces contamination risks.
- In case of "other" coolant residues inside the system, the coolant with the lowest properties influences the quality of the 'mixed' coolant.

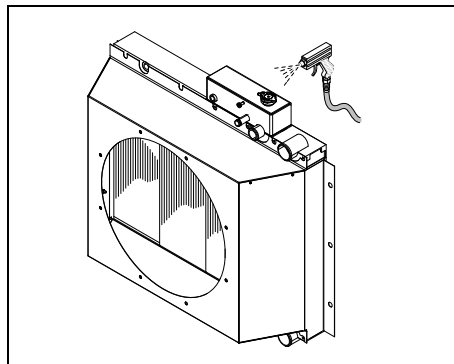
Fill

- To assure proper operation and the release of trapped air, run the engine until normal engine operation temperature is reached. Turn off the engine and allow to cool.
- Recheck coolant level and add coolant mixture if necessary.



In case of a mix of different coolant products this type of measuring might provide incorrect values.

CLEANING COOLERS



Keep the coolers clean to maintain the cooling efficiency.



Remove any dirt from the coolers with a fibre brush. Never use a wire brush or metal objects.

Then clean by air jet in reverse direction of normal flow.

Steam cleaning in combination with a cleansing agent may be applied.



To avoid damaging the coolers, angle between jet and coolers should be approx. 90° (do not use jet at max. power).



Protect the electrical and controlling equipment, air filters, etc. against penetration of moisture.

Close the service door(s).



Never leave spilled liquids such as fuel, oil, water and cleansing agents in or around the compressor.



Caution: Do not top up when the engine is hot.

BATTERY CARE



Before handling batteries, read the relevant safety precautions and act accordingly.

If the battery is still dry, it must be activated as described in section **Activating a dry-charged battery**.

The battery must be in operation within 2 months from being activated; if not, it needs to be recharged first.

ELECTROLYTE



Read the safety instructions carefully.

Electrolyte in batteries is a sulphuric acid solution in distilled water.

The solution must be made up before being introduced into the battery.



Always pour the sulphuric acid carefully into the distilled water; never pour the water into the acid.

ACTIVATING A DRY-CHARGED BATTERY

- Take out the battery.
- Battery and electrolyte must be at equal temperature above 10°C (50°F).
- Remove cover and/or plug from each cell.
- Fill each cell with electrolyte until the level reaches 10 mm (0.4 in) to 15 mm (0.6 in) above the plates, or to the level marked on the battery.
- Rock the battery a few times so that possible air bubbles can escape; wait 10 minutes and check the level in each cell once more; if required, add electrolyte.
- Refit plugs and/or cover.
- Place the battery in the compressor.

RECHARGING A BATTERY

Before and after charging a battery, always check the electrolyte level in each cell; if required, top up with distilled water only. When charging batteries, each cell must be open, i.e. plugs and/or cover removed.



Use a commercial automatic battery charger according to its manufacturer's instructions.

Apply with preference the slow charging method and adjust the charge current according to the following rule of thumb:

battery capacity in Ah divided by 20 gives safe charging current in Amp.

MAKE-UP DISTILLED WATER

The amount of water evaporating from batteries is largely dependant on the operating conditions, i.e. temperatures, number of starts, running time between start and stop, etc...

If a battery starts to need excessive make-up water, this points to overcharging. Most common causes are high temperatures or a too high voltage regulator setting.

If a battery does not need any make-up water at all over a considerable time of operation, an undercharged battery condition may be caused by poor cable connections or a too low voltage regulator setting.

PERIODIC BATTERY SERVICE

- Keep the battery clean and dry.
- Keep the electrolyte level at 10 to 15 mm above the plates or at the indicated level; top up with distilled water only. Never overfill, as this will cause poor performance and excessive corrosion.
- Record the quantity of distilled water added.
- Keep the terminals and clamps tight, clean, and lightly covered in petroleum jelly.
- Carry out periodic condition tests. Test intervals of 1 to 3 months, depending on climate and operating conditions, are recommended.

If doubtful conditions are noticed or malfunctions arise, keep in mind that the cause may be in the electrical system, e.g. loose terminals, voltage regulator maladjusted, poor performance of compressor, etc...

STORAGE

Run the compressor regularly, e.g. twice a week, until warm.

Load and unload the compressor a few times to operate the unloading and regulating components. Close the air outlet valves after stopping.



If the compressor is going to be stored without running from time to time, protective measures must be taken.

SERVICE PAKS

A Service Pak is a collection of parts to be used for a specific maintenance measure.

It guarantees that all necessary parts are replaced at the same time keeping down time to a minimum.

The order number of the Service Paks are listed in the Atlas Copco Parts List.

SERVICE KITS

A service kit is a collection of parts to fit a specific repair or rebuilding task.

It guarantees that all necessary parts are replaced at the same time which improves the uptime of the unit.

The order numbers of the Service Kits are listed in the Atlas Copco Parts List.



Contact Atlas Copco.

COMPRESSOR ELEMENT OVERHAUL

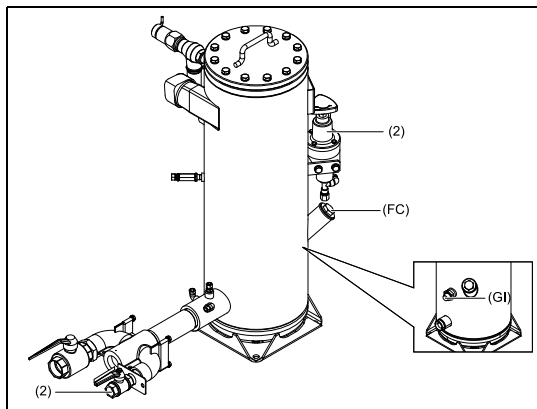
When a compressor element is due for overhaul, it is recommended to have it done by Atlas Copco. This guarantees the use of genuine parts and correct tools with care and precision.

LIABILITY

The manufacturer does not accept any liability for any damage arising from the use of non-original parts and for modifications, additions or conversions made without the manufacturer's approval in writing.

Adjustments and servicing procedures

ADJUSTMENT OF THE CONTINUOUS REGULATING SYSTEM



The working pressure is determined by the tension of the spring in the regulating valve (1). This tension can be increased to raise the pressure and decreased by turning the adjusting wheel clockwise and anti-clockwise respectively.

To adjust the normal working pressure, proceed as follows:

1. Loosen the lock nut of the regulating valve.
2. Release Regulating Valve (turn out).
3. With the outlet valves (2) closed, adjust the regulating valve (1), until a pressure is reached of nominal pressure + 1.5 bar (+ 22 psi).
4. Lock the regulating valve (1) by fixing the lock nut.



Be aware not to touch hot parts when the door is open.

AIR FILTER ENGINE/COMPRESSOR



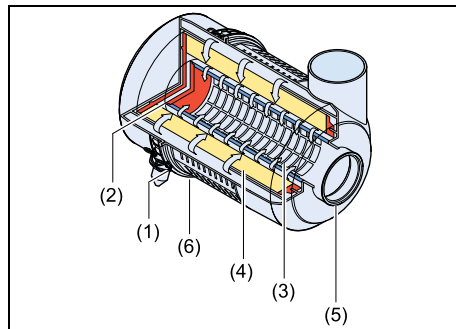
The Atlas Copco air filters are specially designed for the application. The use of non-originals air filters may lead to severe damage of engine and/or compressor element.

Never run the compressor without air filter element.

SERVICING

Always select the service point according to the vacuum indicator or display message. A regular inspection or cleaning as it is sometimes practiced in the field is more likely to be damaging than useful as there is a risk that the element will be damaged and dust will gain access to the engine.

Atlas Copco always recommends exchanging rather than cleaning the filter element in order to avoid damage and ensure maximum engine protection.



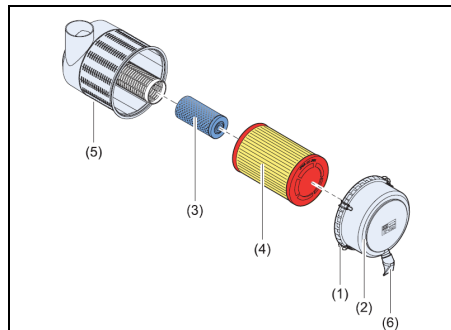
- | | |
|---------------------|---------------------|
| 1. Snap clips | 6. Vacuator valve |
| 2. Dust trap cover | 7. Vacuum indicator |
| 3. Safety cartridge | 8. Reset button |
| 4. Filter element | 9. Yellow indicator |
| 5. Filter housing | |

CLEANING THE DUST TRAP

Remove dust daily.

To remove dust from the dust trap squeeze the vacuator valve (6) several times.

REPLACING THE AIR FILTER ELEMENT



New element must also be inspected for tears or punctures before installations.

Discard the element (4) when damaged.

A dirty safety cartridge (3) is an indication of a malfunctioning air filter element. In that case replace the element and safety cartridge.

The safety cartridge can not be cleaned.

1. Release the snap clips (1) and remove the dust trap (2). Clean the trap.
2. Remove the element (4) and the safety cartridge.
3. Reassemble in reverse order of dismantling. Make sure the vacuator valve (6) points down.
4. Inspect and tighten all air intake connections.

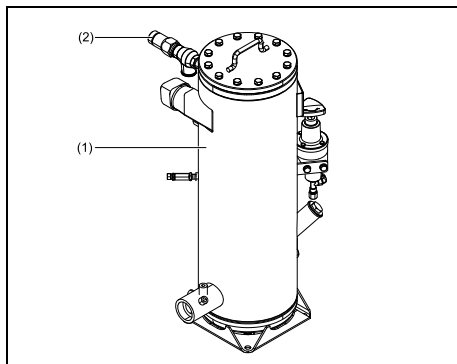
AIR RECEIVER

The air receiver (1) is tested according to official standards. Carry out regular inspections in conformity with local regulations.

SAFETY VALVE



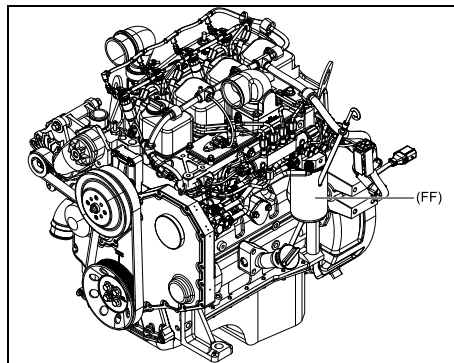
All adjustments or repairs are to be done by an authorized representative of the valve supplier.



Following checks must be carried out on the safety valve (2):

- A check of the opening of the lifting gear, twice a year. This can be done by screwing the cap of the valve anti-clockwise.
- An annual check of the set pressure according to local regulations. This check cannot be done on the machine and must be carried out on a proper test bench.

FUEL SYSTEM



Replacing the filter element

1. Unscrew the filter element (1) from the adapter head.
2. Clean the adapter head sealing surface. Lightly oil the gasket of the new element and screw the latter onto the header until the gasket is properly seated, then tighten with both hands.
3. Check for fuel leaks once the engine has been restarted.

FUEL

For fuel specifications, please contact your Atlas Copco Customer Center.

BRAKE (OPTION) ADJUSTMENT



Before jacking up the compressor, connect it to a towing vehicle or attach a minimum weight of 50 kg (110 lb) to the towbar.

BRAKE SHOE ADJUSTMENT

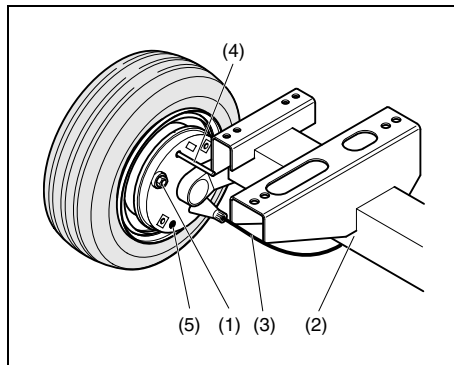
Check the thickness of the brake lining. Remove both black plastic plugs (5), one on each wheel. When the brake lining has been worn down to a thickness of 1 mm (0.039 in) or less, the brake shoes have to be replaced. After inspection and/or replacement re-insert both plugs.

Brake shoe adjustment re-establishes the brake lining-to-drum clearance and compensates for lining wear.

Lift and support the compressor. Make sure that all brakes are off (overrunbrake and hand brake lever). The brake cables must be free from tension. Lock the swivel cams of the wheel brake from the outside by means of a pin \varnothing 4 mm (4) through the hole as shown in the Figure.

Turn the adjusting bolt (1) clockwise with a wrench till the wheel locks up. Center the brake shoes by actuating the parking brake several times.

Turn the adjusting bolt anti-clockwise until the wheel is running free in direction of travel (approx. 1 full turn of the adjusting bolt).



- | | |
|-------------------|---------------------------|
| 1. Adjusting bolt | 4. Pin \varnothing 4 mm |
| 2. Axle | 5. Plug |
| 3. Brake cable | |

Check the position of the equalizer (see section **Brake cable adjustment**, 6) with the parking brake actuated.

Perpendicular position of equalizer = identical clearance of wheel brakes.

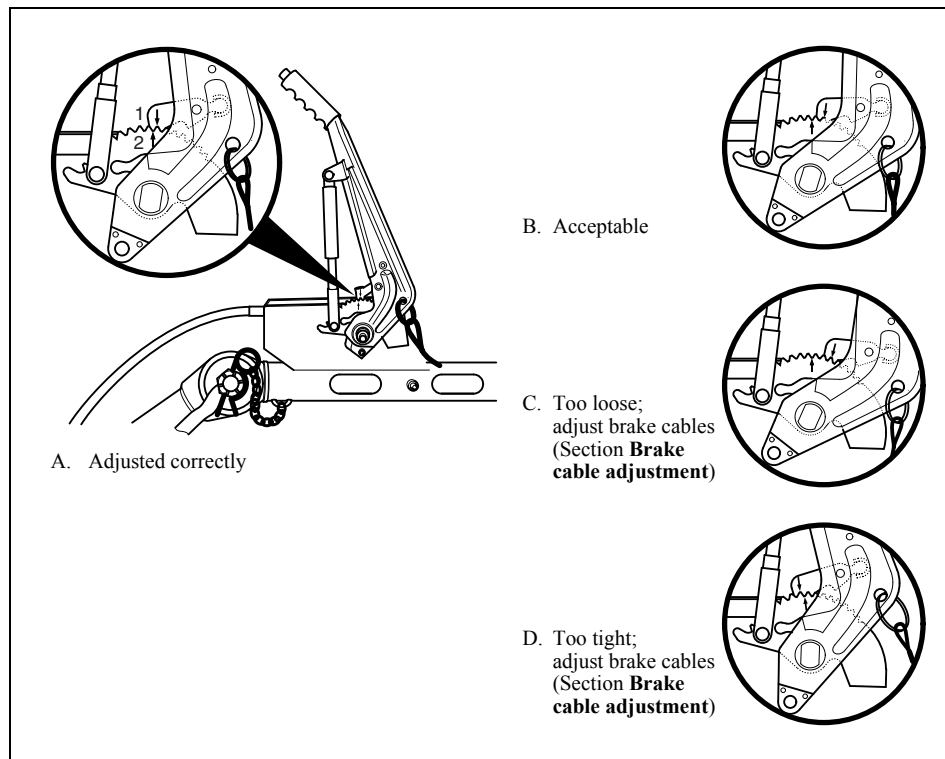
Re-adjust the brake shoes, if necessary.

To test, slightly apply the parking brake and check identical brake torque on left and right side.

Remove locking pin (4). Remove clearance from brake cables.

Check all lock nuts (**Brake cable adjustment**, 2).

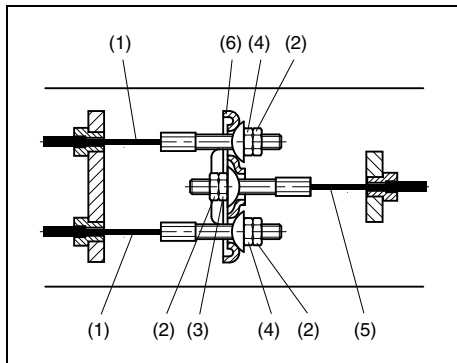
TEST PROCEDURE OF BRAKE CABLE ADJUSTMENT



Correct and wrong position of markings

1. Check if the towing eye rod of the overrun brake mechanism is in the outmost position.
2. Check if the adjustable towbar (= option) is in the actual towing position.
3. Apply the hand brake lever.
4. Push the compressor a few centimeters backwards so that the brake lever is automatically pulled up further.
5. Check the position of the arrow marking "1" at the catch lock in combination with the arrow marking "2" at the toothed sector, according to A,B,C,D.

BRAKE CABLE ADJUSTMENT

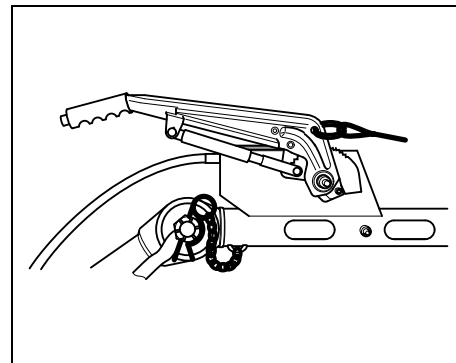


- | | |
|------------------|---------------------|
| 1. Brake cable | 4. Brake cable nut |
| 2. Lock nut | 5. Main brake cable |
| 3. Adjusting nut | 6. Equalizer |

1. With the towing eye pulled out in the outmost position and the hand brake lever in the downward position (see Figure), loosen the lock nuts (2). Turn adjusting nuts and brake cable nuts (4) clockwise until there is no slack in the brake mechanism.

The equalizer (6) must remain perpendicular to main brake cable (5).

2. Apply the hand brake lever several times and repeat the adjustment. Tighten the nuts with their lock nuts (2). Remove the jack and the blocks.
3. Road test the compressor and brake several times. Check brake shoe and brake cable adjustment and adjust if necessary.



Hand brake lever downward - brake not operated

WHEELS

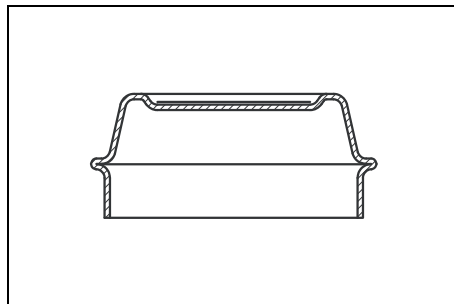
WHEEL CHECK

- Check wheel bolts for firm seating (initially)
- Check hub caps for firm seating (every 2,500 km or annually)
- Check tyres for uneven wear (every 2,500 km or annually)
- Check lateral play of wheel bearing. If necessary, readjust.

Compact bearings (every 2 years)

Conventional bearings (after 500 km, every 2,500 km or annually)

LUBRICATION



Tapered type hub cap

Taper roller bearings and deep groove ball bearing

Axles fitted with taper roller bearings are recognizable by a tapered type hub cap, see Figure.

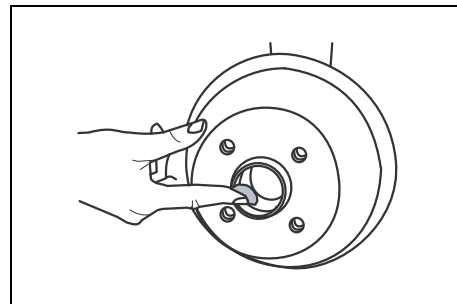
Remove wheels and wheel hubs.

Mark dismounted wheel hubs and bearing races so that their identity is not mistaken during reassembly.

Clean wheel hubs thoroughly inside and outside. Remove old grease totally.

Clean taper roller bearings and seals (using diesel oil) and check for reusability.

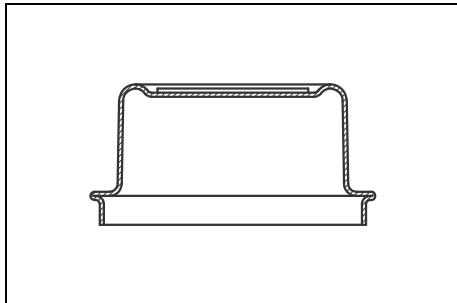
Work BPW special longlife grease ECO_Li 91 into the cavities between the taper roller and cage. Smear grease into the hub's outer bearing race.



Greasing bearing race

Fill the hub caps to 3/4 full with grease.

Fit wheel hubs, adjust the bearing play and fit the hub caps.



Cylindrical hub cap shape

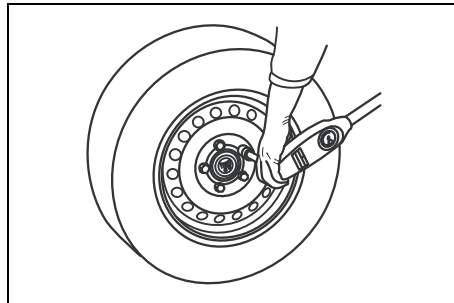
Compact bearings

Compact bearings are recognizable by cylindrical hub cap shape, see Figure.

Compact bearings are maintenance-free due to permanent lubrication and are designed for high mileages.

Therefore, there is no grease change or regreasing necessary.

WHEEL BOLTS CHECK



Wheel bolts tightening



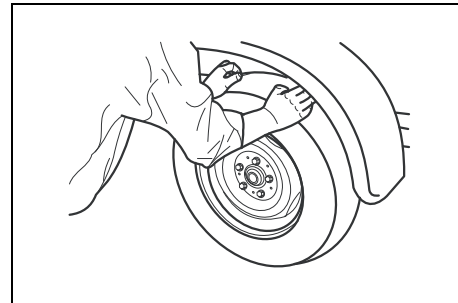
After the first run, likewise after each wheel change.

Tighten wheel bolts crosswise using a torque wrench and tightening torque in compliance with the table.

Tightening torques of wheel bolts

Spanner width (mm)	Thread	Tightening torque Nm (lbf.ft)
19	M 12x1.5	110 (81)
24	M 18x1.5	280 (207)

WHEEL BEARING ADJUSTMENT



Bearing play

Jack up the compressor, release brakes.

Turn wheels manually and rock.

If any bearing play is perceivable, adjust the bearings.

Conventional taper roller bearings

Taper roller bearings are recognisable by the conical profile of the hub cap.

- Lever off hub cap. Remove split pin from axle nut and tighten so that rotation of the wheel is slightly braked.
- Turn back the axle nut to the next possible split pin hole, by a maximum of 30 degrees.
- Insert split pin and bend ends slightly outwards.
- Check wheel rotation, fit hub cap.

Important:

The grease in the hub cap and bearing must not be contaminated with dirt during this job!

Compact bearings

Compact bearings are recognizable by their cylindrical hub cap shape.



If noticeable bearing play is felt, the compact bearings should be replaced.

TOWBAR AND OVERRUN BRAKE

TOWBAR AND OVERRUN BRAKE CHECK

Check coupling head

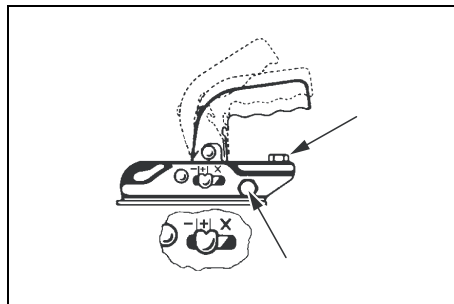


First initially, then every 5,000 kilometres or annually.

Check coupling head for wear and correct operation.

Check the wear indicator (use within the "+" range only).

Check the coupling head fastenings (see arrows, Figure) at regular intervals for firm seating.



Check the coupling head fastenings

Check height adjustment facility



Initially, before every journey, up to 500 kilometres, then every 5,000 kilometres or annually.

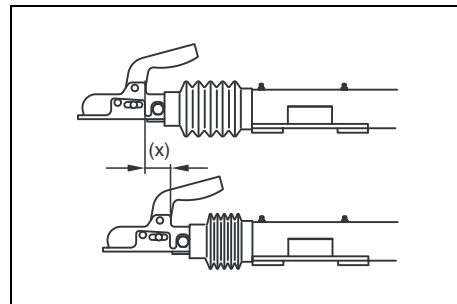
After every adjustment the clamping nuts must be tightened and secured with the spring elements.

Tightening torque:

M 24 = 250 - 350 Nm

M 32 = 350 - 400 Nm

Check tight fit of the clamping nuts and correct positioning of the adjustment facility.



Brake play check

Brake play check



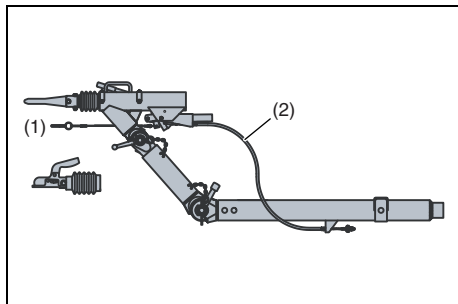
After the first run, then every 2,000 - 3,000 kilometres.

The check is carried out visually on the stroke (x) of the overrun coupling.

As soon as this is more than 50 mm when the brakes are applied, adjust the wheel brakes.

Check towbar, handbrake lever, spring actuator, reversing lever, linkage and all movable parts for ease of movement.

LUBRICATION



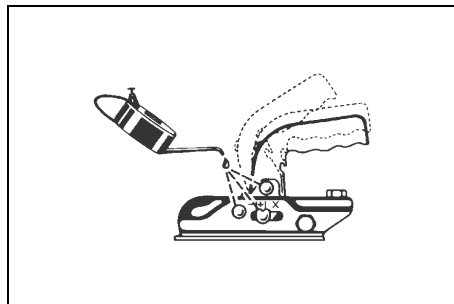
Towbar



First initially, then every 5,000 kilometres or annually.

Check safety cable (1) for damage; every 5,000 kilometres or annually.

Check Bowden cable (2) on height-adjustable connection devices for damage; every 5,000 kilometres or annually.



Lubrication coupling head

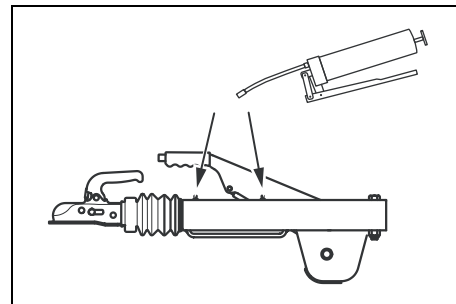
Lubricate the coupling head



At regular intervals.

Oil ball coupling at regular intervals in the specified locations and moving parts.

Grease the contact surface of the ball of the towing vehicle.



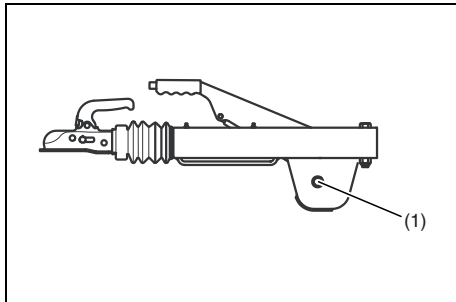
Greasing towbar

Towbar bushes on the housing of the overrun coupling



Initially, after 2,000 - 3,000 kilometres, every 5,000 kilometres.

Apply general purpose grease via the grease nipples until fresh grease can be seen emerging from the bushes.



Reversing lever

Reversing lever

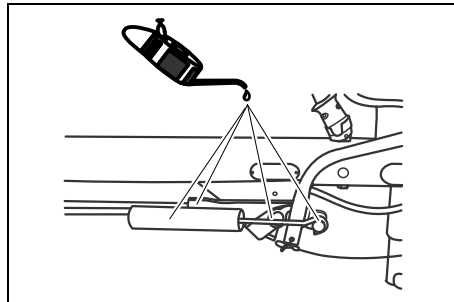


Initially, after 2,000 - 3,000 kilometres, every 5,000 kilometres.

Check reversing lever (1) for ease of motion.

If fitted, apply general purpose grease via the grease nipple until fresh grease can be seen emerging from the bush.

If grease nipples are not fitted, then apply oil to the reversing lever bush.



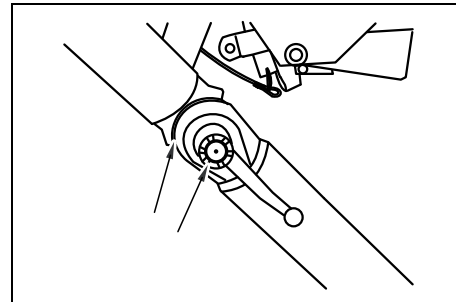
Lubrication points

Lubricate all moving parts and pivot pins at the overrun coupling



Initially, after 2,000 - 3,000 kilometres, every 5,000 kilometres.

All moving parts of drawbar, hand brake lever, spring actuator, reversing lever, linkages etc. are to be oiled or greased as required.



Height adjusting device

Grease sliding locations on the height-adjusting device



For the first time after 2,000 - 3,000 kilometres travelled, then every 5,000 kilometres.

Oil threaded parts and grease toothed parts.

Problem solving

It is assumed that the engine is in good condition and that there is adequate fuel flow to the filter and injection equipment.



An electrical fault must be traced by an electrician.

Make sure that the wires are not damaged and that they are clamped tight to their terminals.

For denomination of switches, relays, etc., see Electric system.

See also section Control panel.

Problem: Compressor capacity or pressure below normal.

Possible faults	Corrective actions
Air consumption exceeds capacity of compressor.	Check equipment connected.
Choked air filter elements (AF).	Remove and inspect elements. Clean or replace, if necessary.
Regulating valve (RV) defective.	Have regulating valve removed and inspected by an Atlas Copco Service representative.
Blow down valve stuck in open position.	Check and correct as necessary.
Loading valve (LV) leaking past O-ring.	With compressor running at max. load speed, disconnect hose leading to unloader. If air leaks from the hose, remove and inspect loading valve. Replace damaged or worn O-rings.
Oil separator element clogged.	Have element removed and inspected by an Atlas Copco Service representative.
Air intake throttle valve remains partially closed.	Remove air filters, air intake manifold and throttle valve spring seat. Withdraw the valve and inspect. Replace parts where necessary. Caution: the spring seat is fixed with 4 short and 2 long setscrews: first remove the short screws, then release the spring tension unscrewing the long ones.
Safety valve (SV) leaking.	Remove and inspect. Replace if not airtight after reinstallation.
Blow-off valve leaking.	Remove and inspect. Replace if necessary.

Problem: Pressure in air receiver rises above maximum and causes safety valve to blow.

Possible faults	Corrective actions
Regulating valve (RV) opens too late or its ball valve spring is broken.	Have regulating valve removed and inspected by an Atlas Copco Service representative.
Air leaks in regulating system.	Check hoses and their fittings. Stop leaks; replace leaking hoses.
Air intake throttle valve does not close for some reason.	Remove air filters, air intake manifold and throttle valve spring seat. Withdraw the valve and inspect. Replace parts where necessary. Caution: the spring seat is fixed with 4 short and 2 long setscrews: first remove the short screws, then release the spring tension unscrewing the long ones.
Minimum pressure valve malfunctioning.	Remove and inspect valve.
Blow-off valve malfunctioning.	Remove and inspect valve.

Problem: After working some time, the unit stops through a shutdown switch.

Possible faults	Corrective actions
Engine oil pressure too low.	Refer to the engine instruction manual.
Compressor or engine overheating.	See corrective actions "Compressor overheating".
Fuel tank contains insufficient fuel.	Fill fuel tank.
Low coolant level.	Top up cooling system.

Problem: Air and oil mist expelled from air filters immediately after stopping.

Possible faults	Corrective actions
Check valve at element outlet.	Remove and inspect. Replace if necessary. Replace air filter elements and safety cartridges. Check the oil level and add oil if necessary. Run the compressor for a few minutes, stop and recheck oil level.
Plunger of oil stop valve jammed.	Remove and inspect. Replace if necessary. Replace air filter elements and safety cartridges. Check the oil level and add oil if necessary. Run the compressor for a few minutes, stop and recheck oil level.
Fuel tank contains insufficient fuel.	Fill fuel tank.
Low coolant level.	Top up cooling system.

Problem: Compressor overheating.

Possible faults	Corrective actions
Insufficient compressor cooling.	Locate compressor away from walls; when banked with other compressors, leave space between them.
Oil cooler clogged externally.	Clean oil cooler. Refer to section Cleaning coolers .
Oil cooler clogged internally.	Consult Atlas Copco.
Oil filters clogged.	Replace oil filters.
Oil level too low.	Check oil level. Top up with recommended oil if necessary.
Thermostatic by-pass valve remains stuck in opened position.	Remove valve and check for proper opening and closing. Replace if out of order.
Fan blade(s) broken.	Check and correct if necessary.
Oil stop valve malfunctioning.	Remove and inspect valve.
Oil separator element (OS) clogged.	Have element removed and inspected by an Atlas Copco Service representative.

Alternator precautions

1. Never reverse the polarity of the battery or the alternator.
2. Never break any alternator or battery connections while the engine is running.
3. When recharging the battery, disconnect it from the alternator. Before using booster cables to start the engine, be sure of the polarity and connect the batteries correctly.
4. Never operate the engine without the main or voltage sensing cables connected in the circuit.

Option below are available

Vessel type:	EURO SQ/SQE/ASME/AS1210
	GB
Towbar:	Adjustable with brakes (A)
	Fixed without brakes
Towbar support:	Support leg
	Jockey wheel
Aftercooler:	Aftercooler + water separator
	Aftercooler + water separator + fine filter PD

ASME/AS1210/MOM/DOSH

A. These units meet your local safety regulations and are available parking brakes.

Option available:
 Fixed towbar without brakes
 Spark arrester
 Inlet Shutdown Valve
 Cold Start
 Skid mounted
 Support leg
 jockey wheel
 Towing eye
 Two layer paint
 Aftercooler + water separator+bypass
 Aftercooler + water separator+fine filter PD +bypass
 Aftercooler + water separator+fine filter PD +bypass

Technical specifications

TORQUE VALUES

FOR GENERAL APPLICATIONS

The following tables list the recommended torques applied for general applications during assembly of the compressor.

For hexagon screws and nuts with strength grade 8.8

Thread size	Torque value (Nm / lbf.ft)
M6	8 (6) +/-25 %
M8	20 (15) +/-25 %
M10	41 (30) +/-25 %
M12	73 (54) +/-25 %
M14	115 (85) +/-25 %
M16	185 (137) +/-25 %

For hexagon screws and nuts with strength grade 12.9

Thread size	Torque value (Nm / lbf.ft)
M6	14 (10) +/-21 %
M8	34 (25) +/-23 %
M10	70 (52) +/-24 %
M12	120 (89) +/-25 %
M14	195 (144) +/-23 %
M16	315 (233) +/-23 %

CRITICAL TORQUE VALUES

Assemblies	Torque value (Nm / lbf.ft)
Wheel bolts	see section Wheel bolts check
Bolts, axle/beams	80 (59) +/- 10 %
Bolts, towbar/axle	80 (59) +/- 10 %
Bolts, towbar/bottom	80 (59) +/- 10 %
Bolts, towing eye/towbar	80 (59) +/- 10 %
Bolts, lifting eye/flywheel housing	80 (59) +/- 10 %
Bolts, engine/drive housing (M12)	80 (59) +/- 10 %
Bolts, engine/drive housing (M14)	125 (92) +/- 10 %
Bolts, compressor element/drive housing	80 (59) +/- 5 %
Safety switches	35 (26) +/- 5 %



Secure the drain cock and tank cap of the fuel tank handtight.

SETTINGS OF SHUTDOWN SWITCHES AND SAFETY VALVES

Designation	Unit	XATS 350	XAHS 350	XAS 400
Compressor temperature	°C	120	120	120
	°F	248	248	248
Safety valve opening pressure				
- EC type	bar	14	17	10.3
- ASME type	psi	205	246	150

COMPRESSOR / ENGINE SPECIFICATIONS

REFERENCE CONDITION

Designation	Unit	XATS 350	XAHS 350	XAS 400
Absolute inlet pressure	bar	1	1	1
	psi	14.50	14.50	14.50
Relative air humidity	%	0	0	0
Air inlet temperature	°C	20	20	20
	°F	68	68	68
Nominal effective working pressure	bar	10.3	12	7
	psi	150	175	100

The inlet conditions are specified at the air inlet grating outside the canopy.

LIMITATIONS

Designation	Unit	XATS 350	XAHS 350	XAS 400
Minimum effective receiver pressure	bar	4	4	4
	psi	58.01	58.01	58.01
Maximum effective receiver pressure, compressor unloaded	bar	11.5	13.5	8.5
	psi	166.7	195.80	123.28
Maximum ambient temperature at sea level	°C	50	50	50
	°F	122	122	122
Minimum starting temperature	°C	-10	-10	-10
	°F	14	14	14
Minimum starting temperature with cold start equipment	°C	-20	-20	-20
	°F	-4	-4	-4

PERFORMANCE DATA

Designation	Unit	XATS 350	XAHS 350	XAS 400
Engine shaft speed, normal and maximum ¹⁾	r/min	2300	2300	2300
Engine shaft speed, compressor unload	r/min	1700	1700	1700
Free air delivery ²⁾	cfm	360	360	410
	m ³ /min	10	10	12
	l/s	166	166	191
Fule consumption				
- at 100% FAD	Kg/h	18.98	20.31	17
- at 75% FAD	Kg/h	-	15.03	13.37
- at 50% FAD	Kg/h	-	13.14	11.2
- at 25% FAD	Kg/h	-	12.46	9.74
- at unload	Kg/h	10.74	11.9	9
Specific fuel consumption at 100% FAD	g/m ³	31.82	34.05	25.55
Engine oil consumption (maximum)	Kg/h	0.1	0.1	0.097
	g/h	100	100	97
Typical oil content of compressed air	mg/m ³	<5	<5	<5
Compressed air temperature at outlet valves	°C	110	110	110
	°F	230	230	230

DESIGN DATA

COMPRESSOR

Designation	XATS 350	XAHS 350	XAS 400
Number of compression stages	1	1	1

ENGINE

Designation	Unit	XATS 350	XAHS 350	XAS 400
Brand		Cummins	Cummins	Cummins
Type		QSB3.9-C130-31	QSB3.9-C130-31	QSB3.9-C130-31
Cooling		Liquid (glycol 50%)	Liquid (glycol 50%)	Liquid (glycol 50%)
No of cylinders		4	4	4
Bore	mm	102	102	102
Stroke	mm	120	120	120
Displacement	l	3.9	3.9	3.9
Power output @ normal shaft speed	kW	95	95	95
Capacity of oil sump				
Initial fill	l	9	9	9
Refill (max) ⁴⁾	l	10	10	10
Capacity of cooling system	l	20	20	20

Unit

Designation	Unit	XATS 350	XAHS 350	XAS 400
Capacity of compressor oil system	l	25	25	25
Net capacity of air receiver	l	42	42	42
Capacity of fuel tank	l	175	175	175
Air volume at inlet grating (approx.) ³⁾	m ³ /s	6.3	6.3	6.3

Unit dimensions Box

Designation	Unit	XATS 350	XAHS 350	XAS 400
Fixed towbar:				
Length	mm	2458	2458	2458
Width	mm	1350	1350	1350
Height	mm	1525	1525	1525
Weight	kg	1600	1600	1600

Unit dimensions

Designation	Unit	XATS 350	XAHS 350	XAS 400
Fixed towbar:				
Length	mm	4120	4120	4140
Width	mm	1890	1890	1940
Height	mm	1991	1991	1991
Weight	kg	1700	1700	1700

1. At reference condition, if applicable, and at normal shaft speed, unless otherwise stated.
2. Free Air Delivery is measured according to ISO 1217 ed.3 1996 annex D

Tolerance:

- $\pm 5\% \text{ 25 l/s (53 cfm) } < \text{FAD} < \text{250 l/s (530 cfm)}$
- $\pm 4\% \text{ 250 l/s (530 cfm) } < \text{FAD}$

The international standard ISO 1217 corresponds to following national standards:

- British BSI 1571 part 1
 - German DIN 1945 Part 1
 - Swedish SS-ISO 1217
 - American ANSI PTC9
3. Air required for engine and compressor cooling, combustion and for compression.
 4. With filter change.

Data Plate

ATLAS COPCO

YA3*****

Model

Serial number

p max(e), working Bar

Fad

Speed Rpm

P. engine kW

Manuf. year

Atlas Copco (Wuxi) Compressor Co. Ltd.
No. 45 Xi Mei Road, Ximou District, Wuxi

1092 0379 94

(1)

(2)

(3)

(4)

(5)

(6)

(7)

(8)

- 1. Name of the manufacturer
- 2. Product code
- 3. Model
- 4. Unit serial number
- 5. Working pressure
- 6. Speed
- 7. Engine power
- 8. Manufacturing year

Disposal

GENERAL

When developing products and services, Atlas Copco tries to understand, address, and minimize the negative environmental effects that the products and services may have, when being manufactured, distributed, used and disposed.

Recycling and disposal policy are part of the development of all Atlas Copco products. Atlas Copco company standards determine strict requirements.

Material selection, substantial recyclability, disassembly possibilities and separability of materials and assemblies are considered, as well as environmental perils and dangers to health during the recycling and disposal of the unavoidable rates of non-recyclable materials.

Your Atlas Copco compressor consists for the most part of metallic materials, that can be remelted in steelworks and smelting works and are therefore almost infinitely recyclable. The plastic used is labelled; sorting and fractioning of the materials for recycling in the future is foreseen.



This concept can only succeed with your help. Support us by disposing professionally. By assuring correct disposal of the product you help prevent possible negative consequences for environment and health as a result of inappropriate waste handling.

Recycling and re-usage of material help preserve natural resources.

DISPOSAL OF MATERIALS

Dispose of contaminated substances and material separately, in accordance with locally applicable environmental legislation.

Before dismantling a machine at the end of its operating lifetime drain and dispose of all fluids of according the applicable local disposal regulations.

Remove the batteries. Do not throw batteries into the fire (explosion risk) or residual waste. Separate the machine into metal, electronics, wiring, hoses, insulation and plastic parts.

Dispose of all components in accordance with applicable disposal regulations.

Remove spilled fluid mechanically; pick up the rest using an absorbing agent (for example sand, sawdust) and dispose of it in accordance with local disposal regulations. Do not drain into the sewage system or surface water.

Maintenance Log

Compressor Customer

Serial number

Service hours	Maintenance action	Date	By: initials

